

Low Speed, High Torque Motors

Spool Valve: J, H, S, T, and W Series
Disc Valve: 2,000, 4,000 Compact, Delta,
4,000, 6,000, and 10,000 Series
VIS: VIS 40, and VIS 45 Series



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100 YEARS
Ideals that Endure



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WEATHERHEAD

Winner®

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GROMELLE™

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1971

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2005

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As the world's demand for high-efficiency hydraulic systems for mobile and stationary applications increase, Eaton is helping to solve these challenges more reliably, efficiently, and sustainably. Our goal is simple; to provide unique solutions across a wide range of markets that keep businesses on the leading edge of change. Visit Eaton.com/hydraulics/fusion.

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Produce at peak efficiency with the superior precision and repeatability of Eaton products. Eaton hydraulic components provide the precise control and consistent operation required for virtually every step in your manufacturing operation. With Eaton, we'll help you redefine the meaning of raw productivity.



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As the oil & gas industry continues to face further globalization and consolidation, large-scale organizations that can meet your needs in every corner of the world are more difficult to find. At Eaton, our portfolio of products is only surpassed by our tremendous reach.



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Whatever your industry, no matter which processes you manage, Eaton parts and systems help keep you up and running. Our components make equipment more efficient and easier to use, so you get optimal machine performance and maximum productivity.



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When you work on a large scale, even the details are big. You need to trust every part of the equipment that lets you handle construction and mining jobs. For reliable components that deliver consistent performance in extreme conditions, turn to Eaton.

Eaton is a leading diversified power management company

Eaton provides reliable, efficient and safe power management for a growing number of industries.

Understanding and helping our customers succeed

- Listening and understanding to requirements and business drivers
- Delivering solutions with value propositions to solve the critical business needs

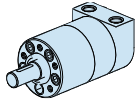
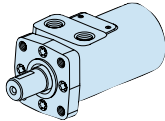
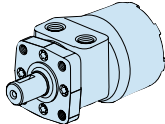
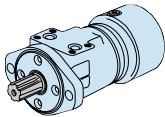
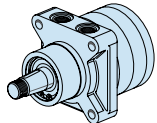
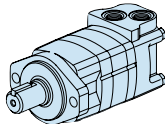
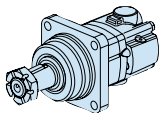
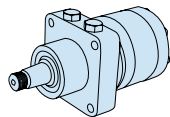
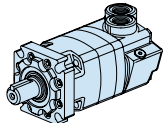
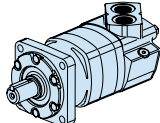
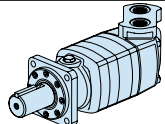
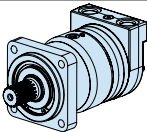
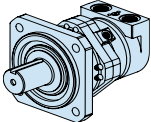
Knowing what's important to our customers and integrating that knowledge into the fabric of our business

- ...to deliver innovative, quality products
- ...to respond fast
- ...to provide dedicated customer service and support around the globe

Our strength is global reach with local responsiveness and support

- Customers served in more than 150 countries
- Diverse channels ensure reliable availability and support
- Design and engineering teams provide support for standard products and custom solutions
- Eaton experts offer efficient product and application training

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Introduction

For the past 45 years, the Char-Lynn®, brand has been recognized as the industry leader in low-speed, high-torque (LSHT) hydraulic motor technology. The name Char-Lynn was coined by one of the original pioneers in the hydraulic industry, the late Mr. Lynn Charlson. The hydraulic motor designs developed by Lynn Charlson and his team use what is termed as the Orbit principle. This principal is the center of the designs pioneered by the Char-Lynn team and is based on the fact that a gerotor or Geroler®, star orbits multiple times (typically 6 to 8 times depending on specific star and ring geometry) for each complete single revolution within the outer ring. This principle is what gives Char-Lynn motors their reliable high power density and extremely compact size. Only three primary moving components are needed to transmit torque through the motor: star, drive and output shaft. Shaft rotation can be instantly reversed by changing inlet / outlet flow while generating equal torque in either direction. A variety of displacement sizes are available in each motor family that provide a wide variety of speeds and torque ranges from any series of motors. The results are compact, modular, economical designs that can be easily customized to suit a wide variety of application needs.

Motor options include:

- Displacement size (cubic inches or cc's per revolution)
- Output shaft size and type
- Mounting flange type
- Porting interface
- A wide selection of special features such as integrated brakes, sensors, integrated cross-over relief valves, 2-speed capability, manifold valve packages, and environmental protection suited for corrosive environments.

Char-Lynn motors are extremely reliable, compact, and have tremendous power density. They provide a way to meet many needs for cost-effective power transmission requirements. Multiple motors can be driven by a single power source (pump) and controlled using a wide array of valves and variable displacement pump controls. Motors can even be configured with electronic sensors to provide digital feedback for sensing both motor direction and

output speed.

The Char-Lynn motor range consists of three major types based on the type of valving used to distribute fluid through the Orbit gear set (geroler or gerotor). These three types are:

- **Spool Valve**
- **Disc Valve**
- **VIS (Valve-in-Star)**

Migration from one valve technology to the next enhances motor performance in terms of efficiency, pressure rating, displacements, and motor output torque capability.

To help guide you to proper product selection, a quick guide is provided below. In addition, you will find product highlights, summaries of motor option features and benefits, application formulas, and detailed specifications for each motor family.

MOTOR QUICK-GUIDE (BASED ON MAXIMUM CONTINUOUS RATINGS)

Type	Output Torque Nm [lb-in]	Pressure bar [psi]	Flow lpm [gpm]	Side Load kg [lbs]
Spool Valve	441 [3905]	165 [2400]	62 [18]	725 [1600]
Disc Valve	2700 [24000]	205 [3000]	170 [45]	4500 [10000]
VIS (valve-in-star)	4520 [40000]	345 [5000]	170 [45]	8640 [19000]

Hydraulic Circuit

Hydraulic drives can be divided into two basic types: 1) Traction Drives and 2) Non-Traction drives. Traction drives (also referred to as propel drives) are used to propel a wheeled or track-driven vehicle. Non-traction drives (also referred to as work drives) are used for some other vehicle function such as a winch, auger, conveyor or rotate function for a boom or crane.

These rotary drive systems can also be classified as either open loop or closed-loop circuits.

Open Loop Circuit

In an open loop circuit, oil is returned to a reservoir before returning to the motor. The motor/pump circuit is open to atmosphere. In an open loop circuit, the drive speed of a motor may be controlled by, varying the flow with a valve, changing pump input speed (engine or pump input speed), or varying flow using a variable displacement pump. Often these circuits use counter-balance valves to accomplish dynamic braking functions, and provide a flow (pressure) source to release a spring-applied, hydraulic release brake. It is common to use a shuttle valve for directing flow to release the spring-applied pressure-release brake. A shuttle valve is basically a double check valve that directs flow from the A or B side of the loop and is often the source of flow to create the pressure to release a brake.

Typical applications using open loop circuits include:

- Truck-Mounted Booms and cranes (boom – rotate function)
- Aerial Work Platforms (boom – rotate function)
- Winches
- Conveyors
- Grapples
- Others

Closed Loop Circuit

In a closed loop circuit, there is no reservoir between the inlet and outlet of the motor and pump. The pump outlet is connected directly to the motor inlet and the motor outlet is connected directly to the pump inlet. This circuit is, in theory, closed to atmosphere. Motor speed is typically controlled using a variable displacement pump. This pump can also control motor output shaft direction (CW or CCW rotation).

These systems provide dynamic control of flow through the closed loop of the motor/pump circuit. They are, however, subject to some inherent internal leakage that results in the inability of the loop to hold a load over time. This is why a static brake is typically found in such systems to mechanically hold the load. Brakes used include mechanical caliper, disc or ball-ramp type brakes. In addition, spring-applied, hydraulic release brakes are used. The T Series Motor w/ Parking Brake meets this need.

Typical applications using closed loop circuits include:

- Vehicle traction drives (propel function)
- Conveyors
- Winches
- Others

Char-Lynn motors are truly built for high torque low speed. A lot of power is derived from this small package. This power advantage provides the designer with a product that can be used for overall compactness in addition to taking full advantage of the high pressure ratings typical of present day hydraulic components.

Char-Lynn hydraulic motors allow the designer to put the power where it is needed. Furthermore, the motors can be mounted directly on the driven device away from the original power source which eliminates the need for other mechanical linkages such as chains, sprockets, belts, pulleys, gears, rotating drive shafts, and universal joints. Several motors can be driven from the same power source and can be connected in series or parallel to each other.

Durability

The design and method of manufacture of three critical drive train components: valve drive, shaft drive, and output shaft, give these motors durability. Consequently, the motors stand up against high hydraulic pressures.

Performance Rating

Our method of rating these motors recognizes that at slower speeds and flow, higher pressures and torque are permitted. Hence, our performance data shows the complete flow range (down to 1 liter per minute or 1/4 gallon per minute) and speed range (down to one revolution per minute depending on application).

Controllable Speeds

Char-Lynn motors operate at low speeds that remain very near constant even when load varies. Shaft speed is varied smoothly, easily and economically using simple inexpensive controls. Also, these motors are reversible. Consequently, direction of shaft rotation can be changed instantly with equal output torque in either direction.

Dependable Performance

Highly precise manufacturing of parts provide consistent, dependable performance and long life even under varying conditions.

Reliability

Char-Lynn motors are self contained, with hydraulic fluid providing lubrication. These motors are completely sealed so they can operate safely and reliably in hostile environments such as dust, dirt, steam, water, and heat and provide reliable performance.

High Efficiencies

Char-Lynn motors efficiently convert the supplied hydraulic fluid's pressure and flow into a low speed high torque rotational output. This efficiency minimizes the rate of hydraulic system heat generation and maximizes shaft horsepower.

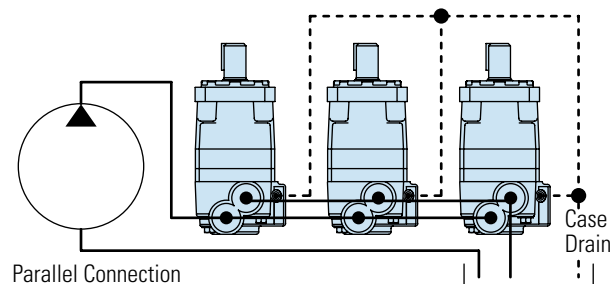
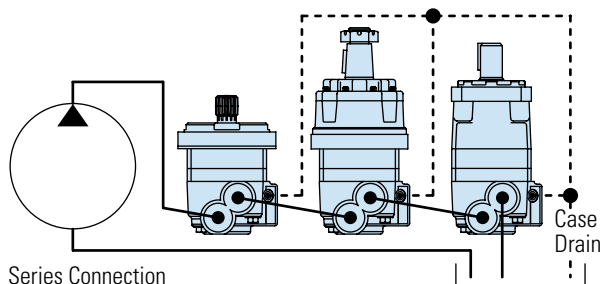
Case Drain and Shuttle Valve Options

Many hydraulic systems can benefit from the use of a system case drain. Char-Lynn motors provide this feature built in. One

of the advantages for case drain flow is that contamination is flushed from the system. This flushing also aids in cooling the system and lowering the case pressure which will

extend motor seal life. With a case drain line in place, oil pressure in the gear box (Bearingless motor applications) can also be controlled. In applications where more system cooling

and flushing is required, a shuttle valve option is available in W series, 2000, 4000 Compact, 4000, 6000 series, VIS 30, VIS 40 and VIS 45 series motors.



Motor Application Information

Vehicle Drive Calculations

Step One — Calculate Motor Speed (RPM)

$$\text{RPM} = \frac{2.65 \times \text{KPH} \times G}{R_m} \quad \text{RPM} = \frac{168 \times \text{MPH} \times G}{R_i}$$

where KPH = vehicle speed (kilometers per hour)

where MPH = vehicle speed (miles per hour)

R_m = rolling radius of tires (meter)

R_i = rolling radius of tires (inch)

G = gear reduction ratio (if any) between motors and wheels. If no gear box or other gear reduction devices are used G = 1.

If vehicle speed is expressed in m/second, multiply by 3.6 to convert to KPH. If vehicle speed is expressed in ft./second, divide by 1.47 to convert to MPH.

Step Two — Determine Rolling Resistance

Rolling resistance (RR) is the force required to propel a vehicle over a particular surface. The values in Table 1 are typical of various surfaces per 1000 lb. of vehicle weight.

$$\text{RR} = \text{GVW} \times \rho \text{ (kg) (lb)}$$

where GVW = gross (loaded) vehicle weight lb/Kg

ρ = value from Table 1

TABLE 1- ROLLING RESISTANCE COEFFICIENTS FOR RUBBERTIRES ON VARIOUS SURFACES

Surface	r
Concrete, excellent	.010
Concrete, good	.015
Concrete, poor	.020
Asphalt, good	.012
Asphalt, fair	.017
Asphalt, poor	.022
Macadam, good	.015
Macadam, fair	.022
Macadam, poor	.037
Snow, 2 inch	.025
Snow, 4 inch	.037
Dirt, smooth	.025
Dirt, sandy	.040
Mud	.037 to .150
Sand, Gravel	.060 to .150
Sand, loose	.160 to .300

Step Three — Tractive Effort to Ascend Grade

The largest grade a vehicle can ascend is called its "gradability." Grade is usually expressed as a percent rather than in degrees. A rise of one meter in ten meters or one footrise in ten feet of travel is a 1/10 or 10 percent grade.

$$\text{GR} = \text{GVW} (\sin \theta + \rho \cos \theta)$$

TABLE 2

Comparison Grade (%)	Table Slope (Degrees)
1%	0° 35'
2%	1° 9'
5%	2° 51'
6%	3° 26'
8%	4° 35'
10%	5° 43'
12%	6° 5'
15%	8° 31'
20%	11° 19'
25%	14° 3'
32%	18°
60%	31°

Step Four — Determine Acceleration Force (FA)

The force (FA) required to accelerate from stop to maximum speed (KPH) or (MPH) in time (t) seconds can be obtained from the following equation:

$$\text{FA} = \frac{\text{KPH} \times \text{GVW(kg)}}{3.6 t}$$

FA = Acceleration Force (Newton)
t = Time (Seconds)

$$\text{FA} = \frac{\text{MPH} \times \text{GVW (lb)}}{22 t}$$

FA = Acceleration Force (lb)
t = Time (Seconds)

Step Five — Determine Drawbar Pull

Drawbar Pull (DP) is total force available at the drawbar or "hitch" after the above forces have been subtracted from the total propelling force produced by the hydraulic motors. This value is established as either:

1. A goal or objective of the designer.
2. A force required to pull a trailer (Repeat steps two through four above using trailer weight and add the three forces together to obtain DP).

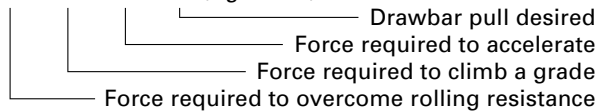
Motor Application Information

Vehicle Drive Calculations

Step Six — Total Tractive Effort

The tractive effort (TE) is the total force required to propel the vehicle and is the sum of the forces determined in Steps 2 through 5.

$$TE = RR + GR + FA + DP \text{ (Kg. or lb.)}$$



Wind resistance forces can usually be neglected. However, it may be wise to add 10% to the above total to allow for starting resistances caused by friction in bearings and other mechanical components.

Step Seven — Calculate Hydraulic Motor Torque (T)

$$T = \frac{TE \times R_m}{N \times G \times E_g} \text{ (Nm / Motor)}$$

$$T = \frac{TE \times R_l}{N \times G \times E_g} \text{ (lb - in/Motor)}$$

Where: N = number of driving motors
E_g = gear box mechanical efficiency

Step Eight—Wheel Slip

If the torque required to slip the wheel (TS) is less than the torque calculated in Step 7, the performance objectives cannot be achieved.

$$TS = \frac{W \times f \times R_m}{G \times E_g} \text{ (Nm / Motor)}$$

$$TS = \frac{W \times f \times R_l}{G \times E_g} \text{ (lb - in/Motor)}$$

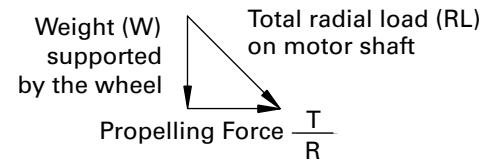
Where: f = coefficient of friction
W = loaded vehicle weight over drive wheel

	Coefficient of friction (f)
Steel on steel	0.15 to 0.20
Rubber tire on dirt	0.5 to 0.7
Rubber tire on asphalt	0.8 to 1.0
Rubber tire on concrete	0.8 to 1.0
Rubber tire on grass	0.4

It may be desirable to allow the wheel to slip to prevent hydraulic system overheating when excessive loads are imposed should the vehicle stall. In this case TS should be just slightly larger than T.

Step Nine — Motor Radial Load Carrying Capacity

When a motor is used to drive a vehicle with the wheel mounted directly on the motor shaft or rotating hub, the Total Radial Load (RL) acting on the motor shaft is the vector summation of two forces acting at right angles to each other.



$$RL = \sqrt{W^2 + \left(\frac{T}{R}\right)^2}$$

Refer to radial load rating of each motor series.

Shaft Torque (T)

$$T = \frac{q \times DP}{2 \times p}$$

$$\frac{\text{bar} \times \text{cm}^3/\text{rev}}{62.8} = \text{Nm}$$

$$\frac{\text{PSI} \times \text{in}^3/\text{rev}}{6.28} = \text{lb - in}$$

Shaft Speed (N)

$$N = \frac{\text{Flow}}{\text{Displacement}}$$

$$\text{RPM} = \frac{1000 \times \text{l/min}}{\text{cm}^3/\text{rev}} \quad \text{RPM} = \frac{231 \times \text{GPM}}{\text{in}^3/\text{rev}}$$

Power (into motor)

$$Kw = \frac{\text{bar} \times \text{l/min}}{600} \quad HP = \frac{\text{PSI} \times \text{GPM}}{1714}$$

Power (out of motor)

$$Kw = \frac{\text{Nm} \times \text{RPM}}{9549} \quad HP = \frac{\text{lb - in} \times \text{RPM}}{63,025}$$

where: Kw = Kilowatt
HP = Horsepower
LPM = Liters per Minute
GPM = Gallons per Minute
Nm = Newton Meters
lb-in = Pound inch
Bar = 10 Newtons per Square Centimeter
PSI = Pounds per Square Inch
q = Displacement

Optional Features

OPTIONAL FEATURE	BENEFIT
2 Speed motors	Allows motor to have two displacements (higher speed has lower torque)
Seal Guard	Prevents physical damage to shaft seal from foreign debris
High pressure Shaft Seal	More robust shaft seal that can withstand high case pressure spikes
Environmental protection	Epoxy coating for demanding application in harsh environment
Nickel Plated Shaft Nickel Plated Body	For highly corrosive environment or food/sanitary applications
Integrated Parking Brake	Spring applied hydraulic release brake
Mechanical Disc Brake	Bolt on caliper brake for wheel motor applications
Free running option	Improved mechanical efficiency at high-speed/high-flow conditions
Speed sensors	To collect speed and/or direction information from a motor and provide electric signal
Shuttle valve	Redirect some low pressure oil for increased cooling in closed loop applications
Case port	To increase lubrication and flushing of the motor and reduce case pressure , extend seal life
Internal check valves	Relieves the case pressure to the low pressure port
Low speed valving	For better efficiency and smooth running at low speed conditions (<200 RPM)
Vented Two-Stage seal	Extends shaft seal life
Viton seals	For higher temperature or chemical resistance applications
Integral cross over valving	Cost effective design that limits the differential pressure across the motor
Metric Shafts, Ports, & Mounts	EU specific threads
Reverse Rotation	Allows clockwise shaft rotation with B port pressurized
ATEX	Certifies motor to be used in explosive environments

OPTIONAL FEATURES	TYPICAL APPLICATIONS*													
	WINCH	SWING DRIVES	SWEEPER BRUSH DRIVES	AUGER	INDUSTRIAL CONVEYOR	CAR WASH	TURF PROPEL	IRRIGATION REELS	MIXERS/GRINDERS	PLASTIC INJECTION MOLDING	TRACTION DRIVES	TRENCHER CHAIN DRIVES	SALT SAND SPREADER	MARINE WINCHES
2 Speed Motors	x			x				x			x			x
Seal Guard			x				x		x			x		
Viton Seals					x					x				
High Pressure Shaft Seal	x								x					
Environmental protection					x	x							x	x
Nickel Plated Shaft					x	x							x	x
Nickel Plated Body					x									
Integrated Parking Brake	x	x			x			x			x			x
Mechanical Disc Brake							x				x			
Free running option		x												
Speed sensors					x			x	x	x		x	x	
Shuttle valve							x		x		x	x		
Case port	x	x	x	x	x		x		x		x	x		
Internal check valves					x	x	x							
Low speed valving		x			x		x				x		x	
Vented Two-Stage seal					x	x	x				x			
Integral cross over valving	x	x		x										x
Metric Shafts, Ports, & Mounts	x	x	x	x	x	x	x	x	x	x	x	x	x	x
Reverse Rotation					x									

* These features are not limited to these applications. Final configuration depends on individual application needs.

Optional Features

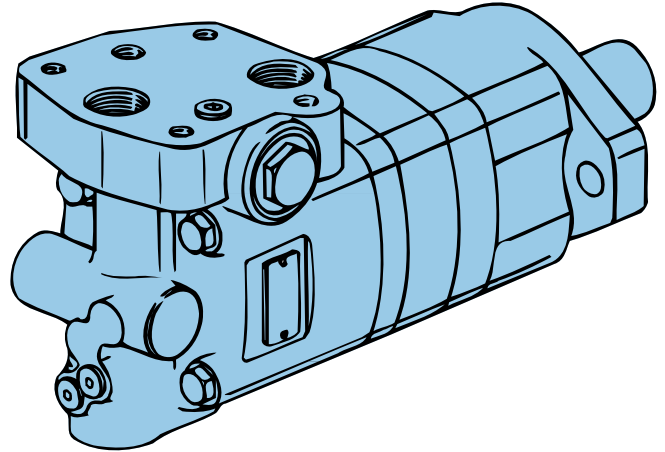
FEATURE DESCRIPTION	CATALOG PAGE NUMBER	SPOOL VALVE MOTORS					DISC VALVE MOTORS					VIS MOTORS	
		J Series	H Series	S Series	T Series	W series	2000 Series	4000 Compact Series	4000 Series	6000 Series	10000 Series	VIS 40	VIS 45
2 Speed motors	A-11	—	—	—	—	—	0	—	—	—	0	0	0
Seal Guard	A-12	—	0	0	0	—	0	0	0	0	0	0	0
Viton seals	A-12	0	0	0	0	0	0	0	0	0	0	0	0
High pressure Shaft Seal	A-13	—	0	0	0	—	0	0	—	—	—	—	—
Environmental protection	A-13	0	0	0	0	0	0	0	0	0	0	0	0
Nickel Plating Options	A-20	0	0	0	0	0	0	0	0	0	0	—	—
Integrated Parking Brake	A-14	—	—	—	0	0	—	—	—	—	—	0	0
Mechanical Disc Brake	A-14	—	—	—	—	0	0	0	—	—	—	—	—
Free running option	A-15	0	0	0	0	0	0	0	0	0	0	0	0
Speed sensors	A-16	0	0	0	0		0	0	0	0	0	—	—
Shuttle valve	A-17					0	0	0	0	0	—	0	0
Case port	A-18	0	0	0	0	0	S	S	S	S	S	S	S
Internal check valves	A-18	S	0	S	0	0	—	—	—	—	—	—	—
Low speed valving	A-19	—	0	0	0	S	—	—	—	—	—	—	—
Vented Two-Stage seal	A-20	—	0	0	0		—	—	—	—	—	—	—
Integral cross over valving	A-21	—	—	—	—		0	0	—	—		—	—
Metric Shafts, Ports, & Mounts	—	0	0	0	0	0	0	0	0	0	0	0	0
Reverse Rotation	—	0	0	0	0	0	0	0	0	0	0	0	0
ATEX Certification			0	0	0		0	0	0	0	0	0	0

0 Optional
 S Standard
 — Not applicable

Two Speed Motors

This option is available on all 2000, 10,000, VIS 40 and VIS 45 motors.

A



Features:

This option gives the user the ability to switch the displacement of the motor thus providing a different speed at a different torque without changing the input flow or pressure. An external three way valve is required for shifting the pilot pressure port between signal pressure (HSLT) and low pressure (LSHT).

Two speed motors are available with a return line closed center shuttle for closed circuit applications.

Benefits:

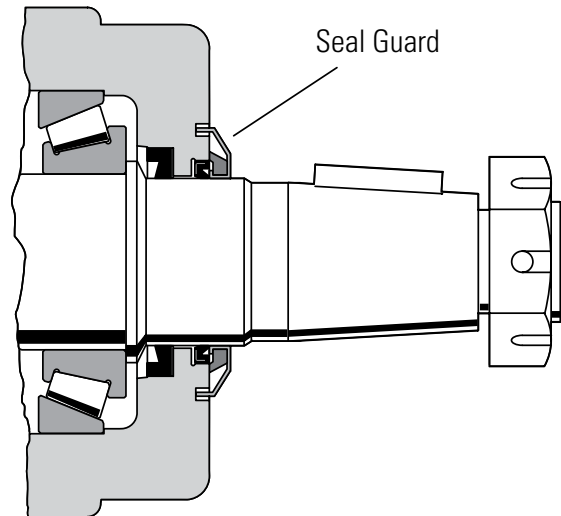
- Two operating speeds and torque levels with one motor
- Two selectable performance ranges in one motor package

Application:

- Conveyors
- Winches
- Traction drives
- Augers
- Irrigation/utility cable reels

Seal Guard

This option is available on H, S, T, 2000, 4000, 6000, 10,000, VIS 40 and VIS 45 series motors



Features:

This option consists of a metal shield that protects an internal wiper seal. The shield is interference-fit on the output shaft and moves with the output shaft. For added protection, the shield is recessed into a groove in the bearing housing face.

Benefits:

Centrifugal force causes foreign debris to be forced away from the high pressure shaft and dust seal area. The seal does not seal hydraulic fluid, instead it protects the standard seals from damage caused by foreign debris.

Applications:

- Street sweepers
- Industrial sweepers
- Lawn and turf equipment (ZTR)
- Harvesting machinery
- Mining equipment

Viton Seals

This option is available on all Char-Lynn motors.

Features:

Higher chemical compatibility and temperature tolerance make Viton the material of choice for demanding application in extremely corrosive and harsh environments.

Benefits:

- Longer seal life in chemically aggressive environment
- Operating Temperature Range of -25°C to 200°C [-13°F to 392°F]

Applications:

- Industrial conveyors
- Plastic injection molding

Note: Minimum Viscosity Levels must still be maintained

High Pressure Seals

This option is available on H, S, T and 2000 series motors.

Features:

Eaton has introduced a high-pressure shaft seal option for its H, S, T and 2000 series motors. The seal geometry is optimized for applications that operate under extreme conditions. The seal geometry increases the clamping force of the sealing lip against the output shaft to prevent seal leakage at extreme pressure conditions. Case pressure forces the lip of the seal to clamp more tightly against the output shaft. The result is a seal that handles high pressure spike conditions without failure. The seal is designed to withstand case pressures up to 200 bar [2900 PSI] at 150 rpm.

For reference, the standard seal can withstand case pressure up to:

- 100 bars (1500 PSI) for H, S, T motors
- 140 bars (2000 PSI) for 2000 Series
- 100 bars (1500 PSI) for 4000 Series
- 70 bars (1000 PSI) for 6000 Series
- 20 bars (300 PSI) for the 10,000 Series
- 20 bars (300 PSI) for VIS 40, 45

Benefits:

- Increases ability to handle high-pressure spike conditions.
- Eliminates the use of case port line in application with intermittent extreme operating conditions.
- Can be an effective alternative to additional case port plumbing.
- Operating Temperature -40°C to 150°C [-40°F to 300°F]

Special Notes:

1. Intermittent operation is defined as 10% of every minute.
2. The standard seal with case port option is preferred for maximum life – especially for continuous duty at high pressure conditions.
3. Seal kits are available to convert motors with the standard shaft seal to the high pressure shaft seal. (complete motor seal kits include high pressure shaft seal).
4. Minimum Viscosity Levels must be maintained.

Applications:

- Harvesters
- Sweepers
- Turf Equipment
- Wood Chippers
- Stump Grinders
- Skid Steer Loader Attachments (often loaders have no case line available)
- Any application with extreme intermittent operating conditions or where no case return line is available.

Part Numbers:

H Series – Kit No. 60572-000

S Series – Kit No. 60578-000

T Series – Kit No. 60579-000

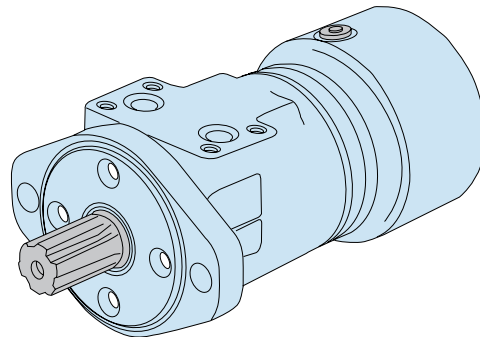
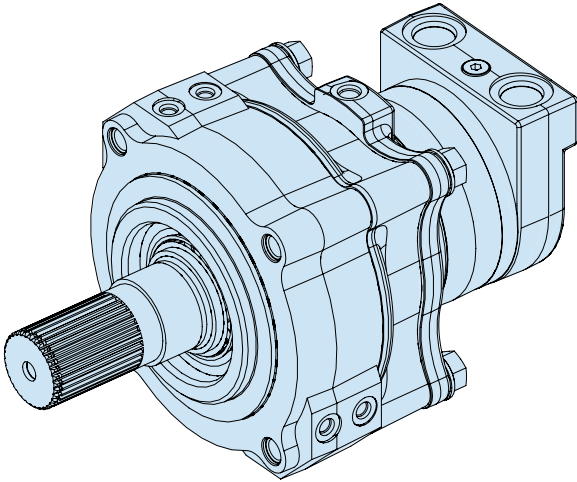
Shaft Seal –
Part No. 14778-001

2000 Series –
Kit No. 61329-000.

Shaft Seal – No. 14857-001

Brake Solutions

Integrated brake options are available for all T, W, and VIS 40 series motors. Mechanical bolt-on packages are available for all W, 2000 and 4000 Compact series motors.



Features:

Eaton continues to develop and bring new brake solutions to market that are performance matched to each motor series. These include:

- T Series with Integrated Parking Brake
- W Series with Integrated Parking Brake
- VIS Series with Integrated Parking Brake

In addition, Eaton brake motors can be mated with bolt-on valve packages to provide dynamic braking hydraulically using state of the art counter-balance valve technology.

There are also a variety of bolt-on mechanical brake options including Hayes brake system. This compact brake package can be used on 2000 Series and W Series wheel motors.

Benefits:

- Complete compact system package
- Performance-matched brake / motor solution
- Increases design flexibility
- Reduces assembly costs and simplifies service requirements
- Streamlines inventory and order processing.
- Ability to direct port release pressure (eliminate brake release hose correction)

Applications:

- Aerial Work Platforms
- Boom Lifts
- Track Cranes
- Forestry Grapples
- Winches
- Traction Drives
- Anywhere load holding is a requirement in a LSHT motor application

Free Running Geroler Sets/Gerotor Sets

This feature is available in all Char-Lynn motors.

Features:

The free running option is accomplished using a specially precision-machined gerotor/geroler assembly. This feature increases the clearance between the star and mating ring, allowing the motor to turn more freely with less mechanical drag. The increased clearance also improves lubrication across the wear surfaces of the gerotor star and ring and provides a

greater pressure-relieving flow path reducing pressure spikes. Flow is by-passed internally across the star tips, reducing shock loads to the main drive components. This feature provides an effective method for reducing shock loads to the main drive components.

Benefits:

- Suited for applications with rapid stop/start or rapid reversals.

- Reduces starting pressure and increases starting torque efficiency.
- Reduces pressure spikes through the orbit gear set.

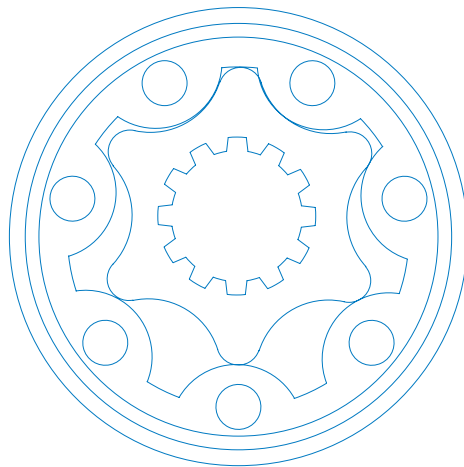
Applications:

- Harvesters
- Stump Grinders
- Skid Steer Loader Attachments
- Machine Tools
- Especially suited for continuous high speed/high flow applications.

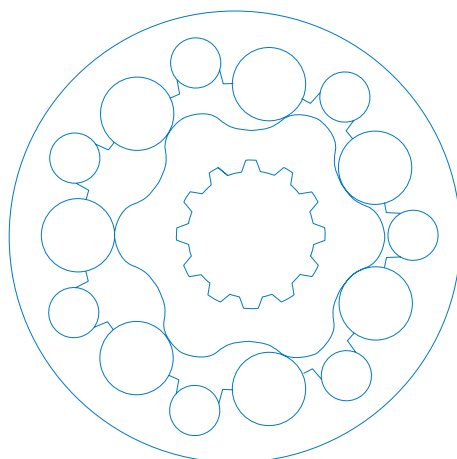
- Also suited for applications with high-pressure spikes from rapid reversals.

Special Notes:

Volumetric Efficiency will be reduced with the free-running option.



Gerotor



Geroler

Gerotor or Geroler?

The H series motor uses a Gerotor while the rest of the Char-Lynn motors use a Geroler. The difference is shown in the picture below:

Essentially a Geroler, has rolls added to the lobes of the outer ring of the Orbit gear set. These rolls act as a roller bearing and reduce friction, increase mechanical efficiency and reduce wear in systems with low fluid viscosity. In addition, the Geroler type typically provides smoother performance at low speed conditions. The basic formula and guideline to determine whether a gerotor or Geroler should be used is as follows:

20 x psi / RPM = SUS (use this formula to determine minimum fluid viscosity)

RPM = speed of output shaft in revolutions per minute

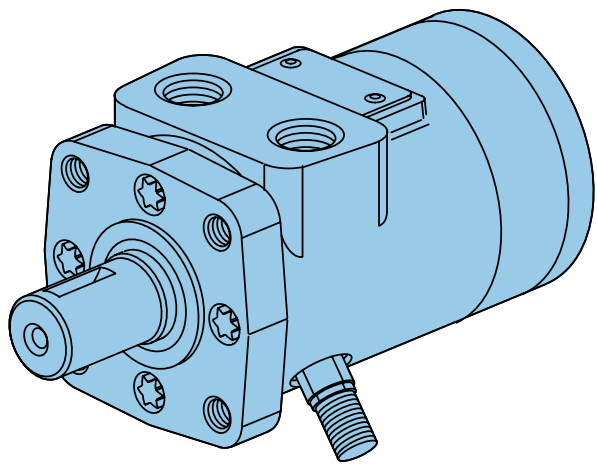
SUS = minimum viscosity measured in SUS.

The recommended viscosity limits are as follows:

- 1) A Gerotor Orbit gear set requires a minimum fluid viscosity of 100 SUS or the value calculated by the formula $20 \text{ psi/RPM} = \text{SUS}$.
- 2) A Geroler Orbit gear set requires a minimum fluid viscosity of 70 SUS.

In addition, applications running at less than 100 rpm should consider using a Geroler motor.

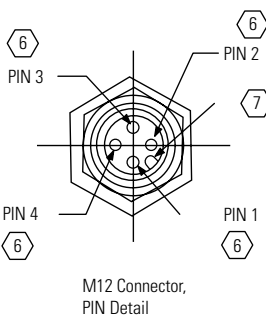
Speed Sensors



Note:

The speed sensor option does NOT include read-out display. Possible sources for read-out display include:

Eaton Corporation Durant
Products 901 South 12
Street Watertown, WI 57094
— Phone 1-800-289-3866.



Features:

Eaton has developed speed sensors specifically designed for LSHT motors.

The single output speed sensor:

This design is rugged and fully protected against accidental reverse polarity or short circuit hook up. A built in pull up resistor simplifies installation with control systems. This sensor is fully compatible with the mobile vehicle electrical systems and gives a reliable digital on/off signal over a wide speed range and temperature range. The sensor is field-serviceable; no factory setting or shimming is required.

The dual output speed sensor:

This sensor provides both speed and direction information. Its design is based on the field proven technology of our standard sensor and is designed for off road environments. The new sensor is based on the principle of quadrature.

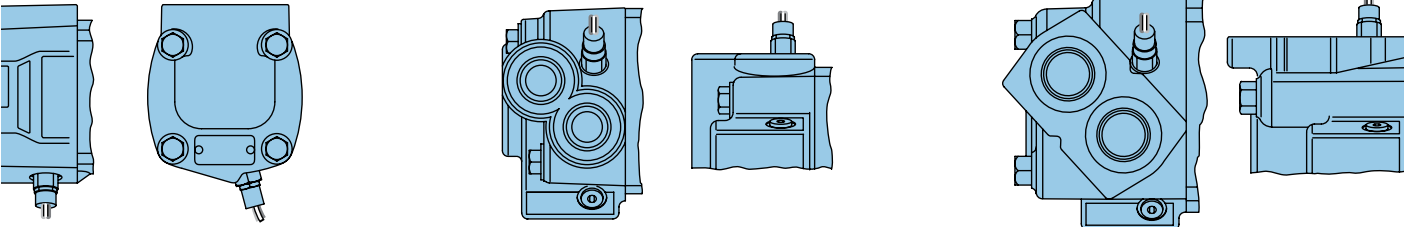
- The first version speed sensor has two output signals 90° out of phase. Each output provides one pulse per target.
- The second version has a speed signal that is twice the output pulses per revolution and it also has a direction signal. (Direction not available on spool motors)

Benefits:

These speed sensors provide vital information that can be collected and interpreted by a PLC or other device.

Applications:

- Salt/Sand Spreaders
- Irrigation Drives
- Machine Tools
- Mixers/Grinders
- Industrial Conveyors
- Food Processing Equipment
- Underground Boring Equipment



TECHNICAL INFORMATION

Motors	Speed Sensor Pulses Per Rev	Quadrature Pulses Per Rev
J,H,S,T,W	15	60
2000 series	30	60
4000 series	30	72
6000 series	30	80
10,000 series	30	60

Single and Two Outputs:

Supply Voltage: 8 to 24 Vdc (compatible with 12V vehicle systems)

Supply Current: 20 mA max. (Vs) (including internal pull-up resistor)

Output Voltage: Low < .5 Vdc @ 10 mA; output is open collector with 10kW pull-up resistor

M12 Connector (version 1)

- Pin 1 = Power supply
- Pin 2 = Output one
- Pin 3 = Common
- Pin 4 = Output two

M12 Connector (version 2)

- Pin 1 = Power Supply
- Pin 2 = Direction
- Pin 3 = Common
- Pin 4 = Speed signal

Shuttle Valve

Lubricating Shuttle

The shuttle valve option is available in W, 2000, 4000, 6000, and VIS series motors.

Features

Case Port allows for hydraulic oil to be flushed and cools the system. In applications where more system cooling and flushing is required.

Benefits

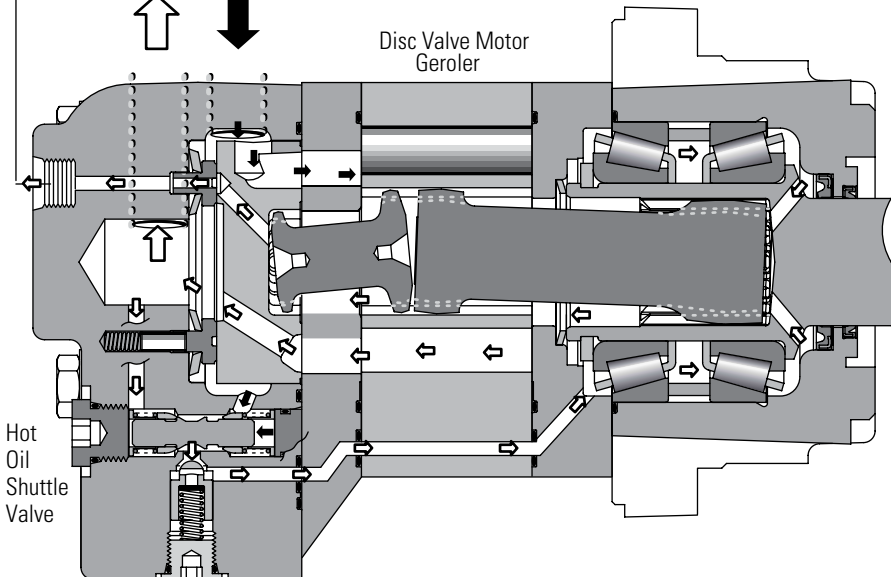
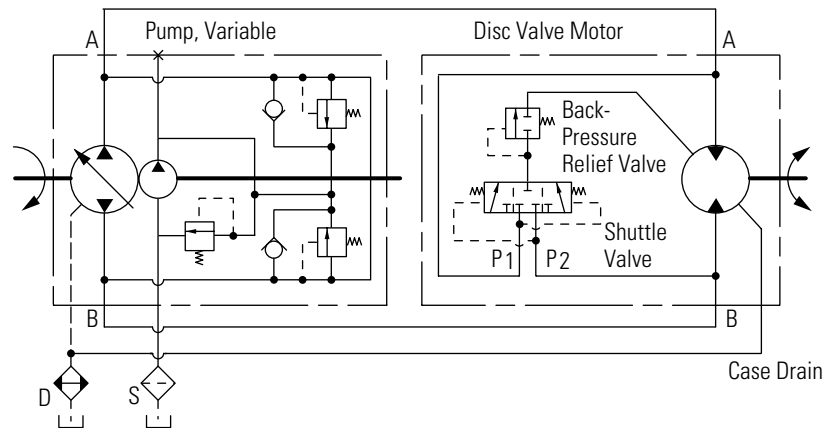
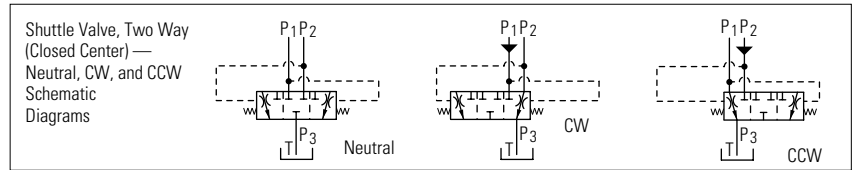
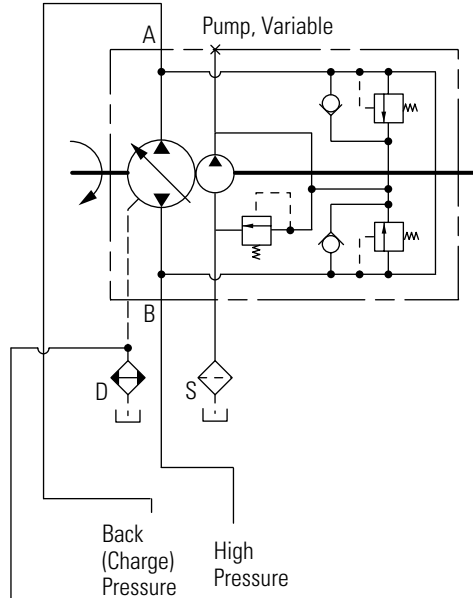
- Flushing
- Cooling
- Longer system life

Applications

- Turf Propel
- Mixers/Grinders
- Traction drives
- Trencher chain drives

A

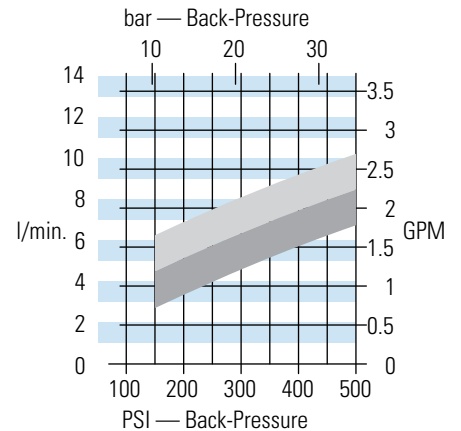
Closed Loop Circuit



Closed Loop Back-Pressure (Charge) Relief Valve

Motors with shuttle valve must have a case port to tank, without this port line the internal drive splines will not have adequate lubrication.

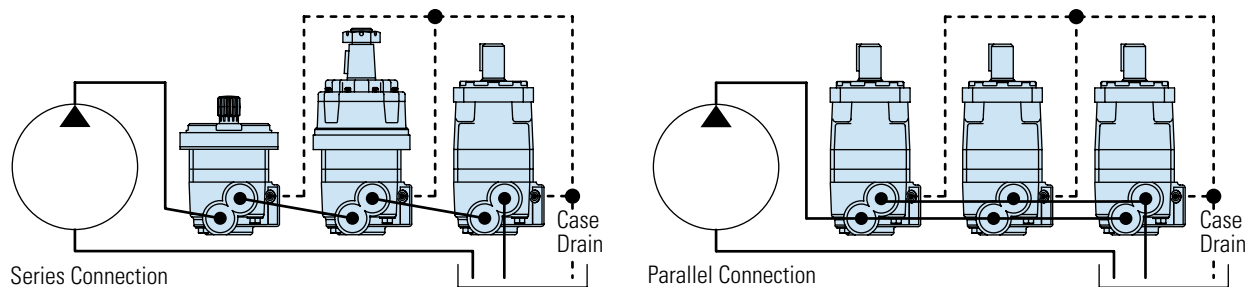
Typical Disc Valve Motor Shuttle Flow with 4.5 bar [65 PSI] Back-Pressure Relief Valve (Typical Data) Due to Machining Tolerances, Flow May be More or Less



- 4000 Series and 6000 Series
- 2000 Series and 4000 Compact Series

Case Porting

This option is available on all Char-Lynn Motors.



Features:

This feature provides for connection of a port line connected to the motor case.

A port is located in the motor direct to motor case pressure that allows the case pressure to be returned directly to tank. Internal leakage to the motor case cavity can be drained directly which reduces case pressure and provides flushing of the system circuit.

Benefits:

- Extends shaft seal life
- Extends thrust bearing life
- Reduces shaft seal leakage problems
- Improves flushing of the circuit to reduce system contaminants and cooling the system.

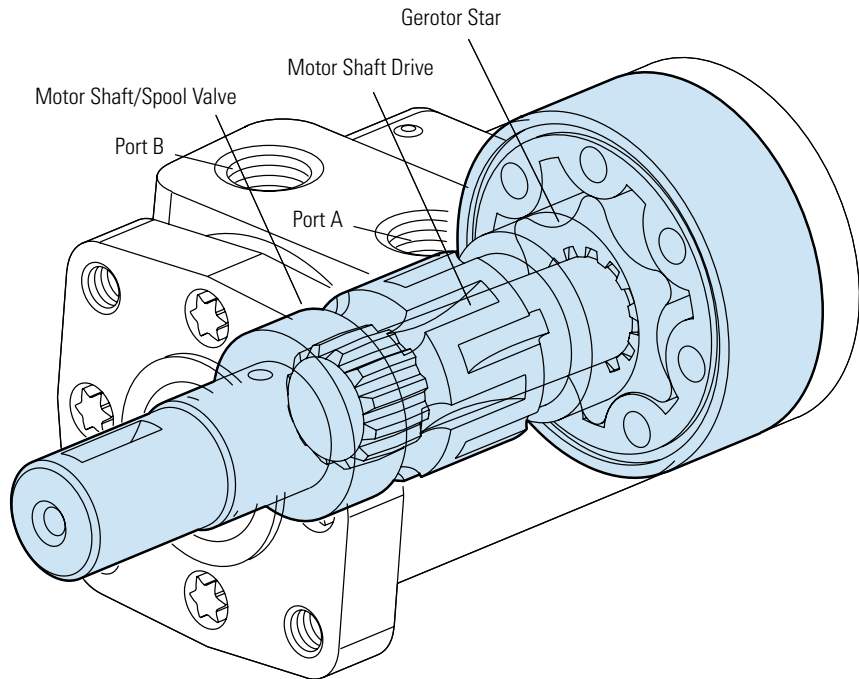
Applications:

- Especially suited for continuous running industrial applications and where motors are operating under high back pressure conditions (e.g. series circuit applications).
- Conveyers
- Car wash
- Harvesters
- Recommended for applications running with high case pressure conditions

Low Speed Valving

This option is available on H, S, T and W series motors.

A



Features:

This feature optimizes the motor for low-speed performance. It greatly improves smooth operation at speeds below 200 rpm. The valving is optimized with increased sealing and tighter clearances. Motors with this feature are designed to run continuously up to 200 rpm at standard rated pressures.

Benefits:

- Improves smoothness at low speed conditions (less than 200 rpm)
- Improves volumetric efficiency

Applications:

- Salt-sand spreaders
- Machine tools
- Irrigation drives
- Consider for applications running at low speed conditions below 200 rpm.

Notes:

Motors with this valving are not intended for low pressure applications (A minimum of 300 psi delta must be maintained between A port pressure and case pressure)

Nickel Plating Options

Full Body Nickel Plating

This option is available on H, S, T, 2K, 4K, 6K motors.

Features:

Eaton is offering full body nickel plating for Char Lynn Motors for protection against wash down environments (Note: this does not offer protection against salt water environments and the recommended option for that is epoxy paint). In order to meet the different requirements, Eaton is now offering two different nickel plating options shown below:

Benefits:

- Protection in heavy and frequent washdown environments
- Single source plating at a competitive prices
- Warranty from Eaton on nickel plating

Applications:

- Food Processing: Industrial Conveyors

Choosing the options in the model code:

- H, S, T Motors - Choose Option Y in Paint / Packaging Options
- 2000, 4000, 6000 Series - Choose Option

OPTION	DESCRIPTION	APPLICATIONS
Electroless Nickel Plating (AMS 2404D specification)	Premium process offering extremely high quality corrosion resistance	Where water contact is extremely high ⁺
Electrolytic Nickel Plating (AMS-QQ-N-290 specification)	Good quality process offering standard corrosion resistance	Where water contact is minimal ⁺

+ Washdown applications only – does not include salt water applications

Nickel Plated Shafts

This option is available on H, S, T, motors.

Features:

Eaton is offering Electroless nickel plating on the shafts alone for corrosion protection primarily in wash down environments.

Benefits:

- Protection in heavy and frequent washdown environments
- Single source plating at a competitive prices
- Warranty from Eaton on nickel plating

Applications:

- Car Washes
- Fishing Winches / Marine applications

Environmental Protection

(epoxy paint)
(plated shafts)

This option is available on all Char-Lynn motors.

Features:

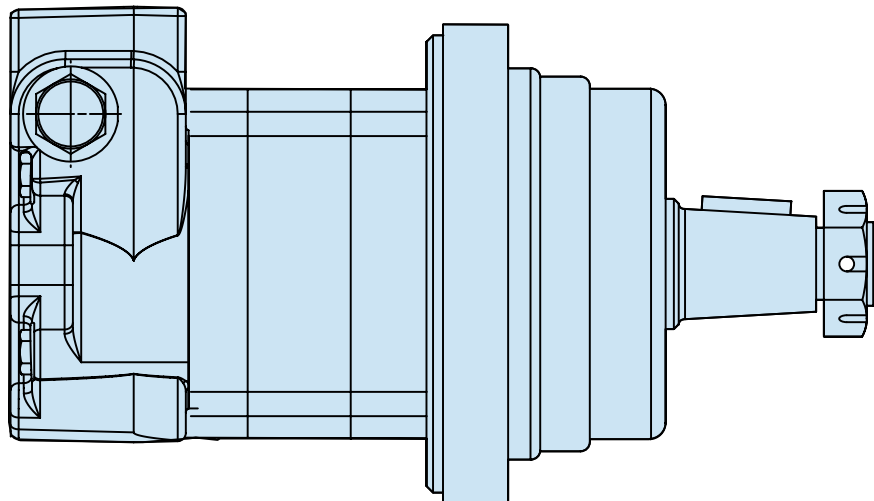
All motors are available with a corrosion resistant coating for use in hostile environments. The Char-Lynn line is also available with the output shaft plated, or with plated shaft and entire motor exterior coating.

Benefits:

This coating protects the motor from salt water and various chemicals.
Motor output shaft plating helps eliminate seal damage caused by caustic or acidic materials.

Applications:

- Marine
- Food processing,
- Cleansing
- Fishing and agricultural applications



Features:

- Complete packaged system solution, single source for motors with relief valve capability
- Relief valves as close to Geroler as possible, providing added protection
- Eliminate leak points from in-line or bolt-on relief's
- Valves capable of full motor pressure
- Provides added flexibility to system design by allowing motors to have individual relief valve settings
- Simplifies assembly, purchasing and system design requirements

Benefits:

- This compact and efficient package offers increased value and cost effectiveness to designing Eaton into your applications.
- Minimizing the use of hoses, tubing and fittings will reduce production and assembly time significantly.

Applications:

- Skid-steer attachments
- Swing motors
- Brush cutters & Mowers
- Harvesting equipment
- Directional boring
- Winch
- Auger

Any place where pressure relief is optimal for system or motor performance and life

Replacement cartridges can be obtained by ordering the Item part number as listed below.

REPLACEMENT CARTRIDGES

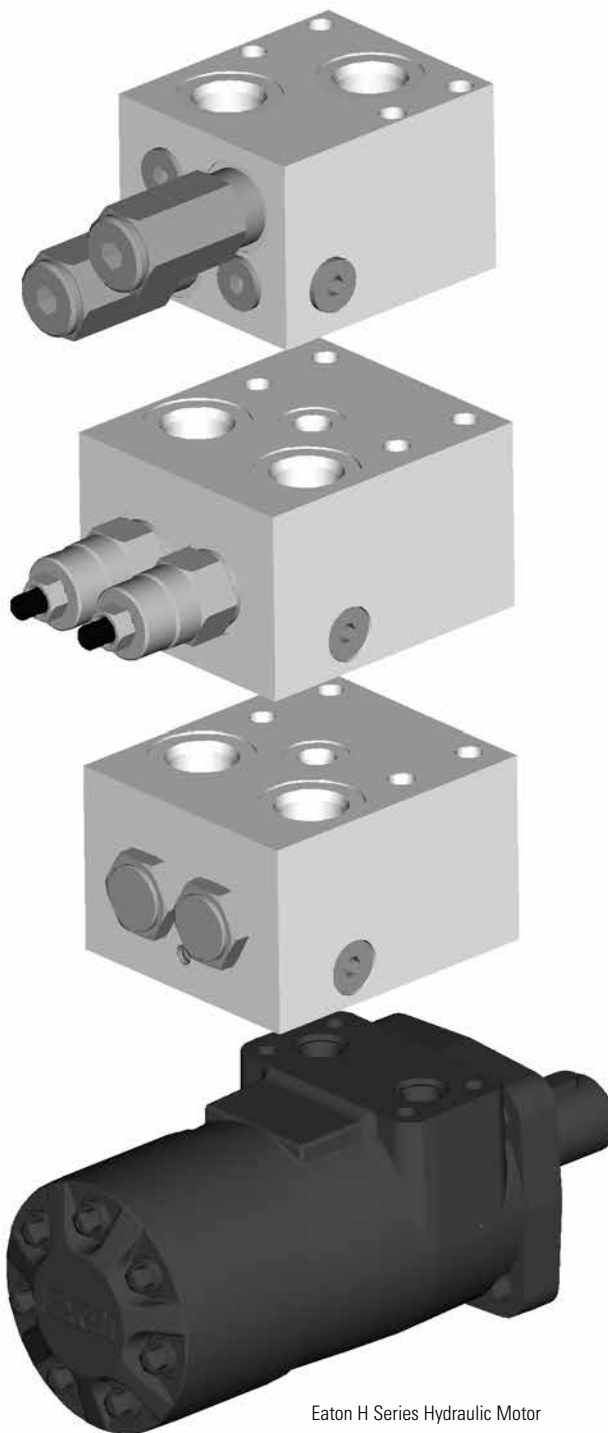
Item part #	Item desc.	Relief valve setting
02-199291	RV5A-10-F-0-35/15	1500 PSI
02-199292	RV5A-10-F-0-35/17.5	1750 PSI
02-199293	RV5A-10-F-0-35/20	2000 PSI
02-199295	RV5A-10-F-0-35/22.5	2250 PSI
02-198563	RV5A-10-F-0-35/25	2500 PSI
02-199294	RV5A-10-F-0-35/27.5	2750 PSI
02-199296	RV5A-10-F-0-35/30	3000 PSI

Special Housings Bolt on Solutions

Cartridge Valves & Manifolds for Spool & Disk Valve Motors

We Manufacture Solutions

Designing hydraulic systems with Eaton-Vickers Cartridge Valves & Manifolds is a cost effective way of bringing your design into production well within the most demanding of production schedules. Minimizing the use of hoses, tubing and fittings will reduce production and assembly time significantly.



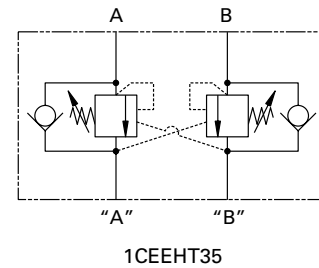
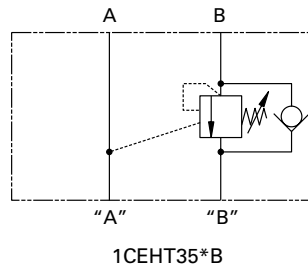
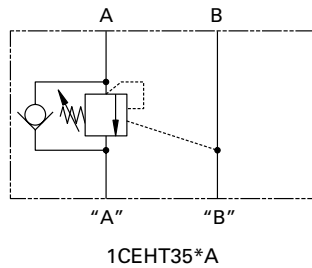
Eaton H Series Hydraulic Motor

Features

- Compatible with Eaton H & T series spool valve motors, and most 2000 series disk valve motors
- Aluminum Manifolds Anodized Black
- Pre-set cartridges to your specifications
- 100% production tested assembly
- Wide range of settings available
- Intelligent model code
- Manifolds are available with out cartridge valves, or pre-assembled and tested to your specifications
- Manifolds and motors can be supplied as a pre-assembled package
- Dual counterbalance valve (with integral shuttle valve), dual pilot operated check valve and dual cross port relief valve packages are available

1CEHT35/1CEEHT35 - Motor Mounted Valves

H & T Mounting Pattern Single and Dual Overcenter Valves



Description

Overcenter valves give static and dynamic control of loads by regulating the flow into and out of hydraulic actuators. When installed close to or within an actuator, the overcenter valve will stop runaway in the event of hose burst and if open center directional control valves are used, will allow thermal expansion relief of the hydraulic fluid. The overcenter cartridge is ideal for mounting directly into a cavity machined in the body of the cylinder, motor or rotary actuator.

The cartridge can also be mounted directly to the ports via a specifically machined body as part of a Hydraulic Integrated Circuit or single unit, or contained within one of our standard line bodies.

Single overcenter valves are normally used when the load is unidirectional, for example an aerial platform or crane and dual overcenter valves are used for controlling loads in both directional for motor applications or for cylinders going over center.

Operation

The check section allows free flow into the actuator then holds and locks the load against movement. The pilot assisted relief valve section will give controlled movement when pilot pressure is applied. The relief section is normally set to open at a pressure at least 1.3 times the maximum load induced pressure but the pressure required to open the valve and allow movement depends on the pilot ratio of the valve. For optimization of load control and energy usage, a choice of pilot ratios is available.

The pressure required to open the valve and start actuator movement can be calculated as follows:

$$\text{Pilot Pressure} = \frac{(\text{Relief Setting}) - (\text{Load Pressure})}{\text{Pilot Ratio}}$$

Pilot Ratios

- 2.5:1 Best suited for extremely unstable applications such as long booms or flexible frameworks.
- 5:1 Best suited for applications where load varies (Standard) and machine structure can induce instability
- 10:1 Best suited for applications where the load remains relatively constant.

Performance Data

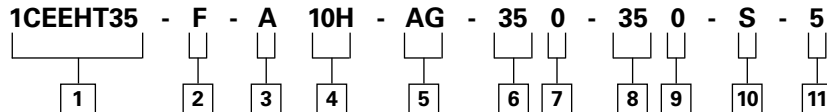
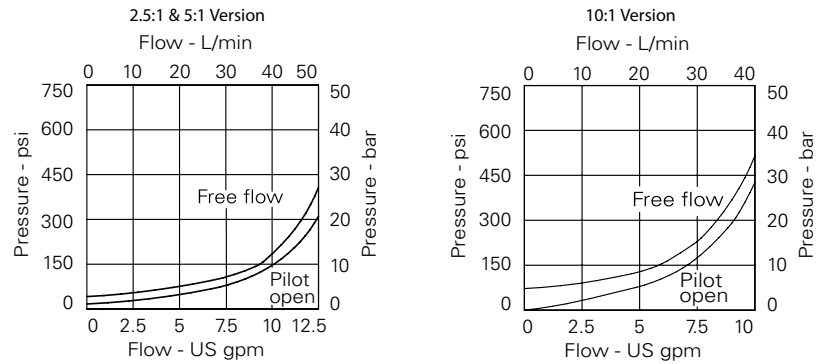
Ratings and Specifications

Figures based on: Oil Temp = 40°C Viscosity = 32 cSt (150 SUS)

Rated flow	30 L/min (8 USgpm)		
Max setting	Max load induced Pressure: 270 bar (4000 psi) Relief setting: 350 bar (5000 psi)		
Cartridge material	Working parts hardened & ground steel External surface zinc plated		
Body material	Standard aluminium (up to 210 bar*) Steel (up to 350 bar)		
Mounting position	Unrestricted		
Cavity Number	A6610 (See section M)		
Torque cartridge into cavity	45 Nm (33 lbs ft)		
Weight	1CEOMP35	1.6 kg	(3.52 lbs)
(inc cartridges)	1CEEOMP35	1.66 kg	(3.65 lbs)
Seal kit number	1CEHT35	9900834-000 (Buna-N)	9900835-000 (Viton)
	1CEEHT35	9900836-000 (Buna-N)	9900837-000 (Viton)
Recommended filtration level	BS5540/4 Class 18/13 (25 micron nominal)		
Operating Temp	-30°C to +90°C (-22° to 194°F)		
Leakage	0.3 milliL/min nominal (5 dpm)		
Nominal viscosity range	5 to 500 cSt		
Installation Kit (includes cap screws, washers, and o-rings)	9900828-000 (Buna-N) 9900829-000 (Viton)		

ICEHT35/ICEEHT35 - Motor Mounted Valves

H & T Mounting Pattern Single and Dual Overcenter Valves



1 Basic Code

1CEEHT35 - Double Cartridge and Body
1CEEHT35*A - Single overcenter in line A-"A"
1CEEHT35*B - Single overcenter in line B-"B"

2 Adjustment Means

F - Screw Adjustment

3 Housing Material

A - Aluminum
S - Steel

4

Code	Port Size "A" & "B"	Dual Housing Number Aluminum	Steel
4W	1/2" BSP	6024221-001	6024221-003
10H	SAE 10	6024221-002	
10T	SAE 10		6024221-04

5 Port Acted Upon

A - A Port
B - B Port
AB - A & B Ports (dual)

6 Pressure Range (Cart A)

Note: Code Based on pressure in bar.

20 - (2.5:1 and 5:1): 70-210 bar. Std setting 100 bar.
(10:1): 100-210 bar. Std setting 100 bar.

35 - (2.5:1 and 5:1): 100-350 bar. Std setting 210 bar.
(10:1): 120-350 bar. Std setting 210 bar.

7 Pressure Setting (Cart A)

0 - Std factory setting
1500 - 1500 psi

8 Pressure Range (Cart B)

Note: Code Based on pressure in bar.

20 - (2.5:1 and 5:1): 70-210 bar. Std setting 100 bar.
(10:1): 100-210 bar. Std setting 100 bar.

35 - (2.5:1 and 5:1): 100-350 bar. Std setting 210 bar.
(10:1): 120-350 bar. Std setting 210 bar.

9 Pressure Setting (Cart B)

0 - Std factory setting
1500 - 1500 psi

10 Seals

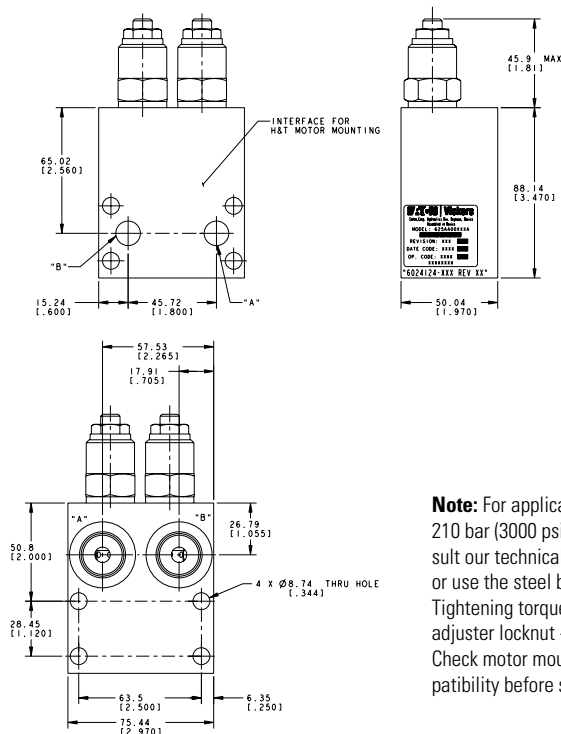
S - Buna-N
SV - Viton

11 Pilot Ratio

2 - 2.5:1
5 - 5:1
10 - 10:1

Cavity plug part number

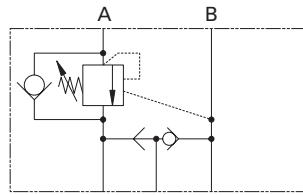
Nitrile - AXP13032-01-N
Viton - AXP13032-01-V



Note: For applications over 210 bar (3000 psi), please consult our technical department or use the steel body option. Tightening torque of "F" adjuster locknut - 20 to 25 Nm. Check motor mounting compatibility before specifying.

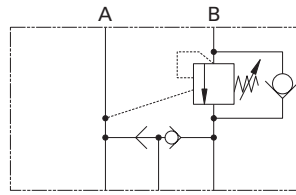
1CESHHT35/1CEESHHT35 - Motor Mounted Valves

H & T Mounting Pattern Single and Dual Overcenter Valve with Brake Release Shuttle



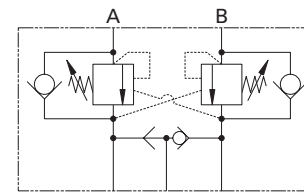
"A" Brake "B"

1CESHHT35*A



"A" Brake "B"

1CESHHT35*B



"A" Brake "B"

1CEESHHT35

Description

Overcenter Valves give static and dynamic control of loads by regulating the flow into and out of hydraulic actuators. When installed close to or within an actuator, the overcenter valve will stop runaway in the event of hose burst and if open center directional control valves are used, will allow thermal expansion relief of the hydraulic fluid.

These dual overcenter valves also contain a brake release shuttle valve which ensures that pressure is applied to a brake release circuit regardless of whether pressure is applied to ports "A" or "B". These multifunction valves are normally used for the static and dynamic control of systems using motors or semi-rotary-actuators.

Operation

The check section allows free flow into the actuator then holds and locks the load against movement. The pilot assisted relief valve section will give controlled movement when pilot pressure is applied. The relief section is normally set to open at a pressure at least 1.3 times the maximum load induced pressure but the pressure required to open the valve and allow movement depends on the pilot ratio of the valve. For optimization of load control and energy usage, a choice of pilot ratios is available.

Performance Data

Ratings and Specifications

Figures based on: Oil Temp = 40°C Viscosity = 32 cSt (150 SUS)

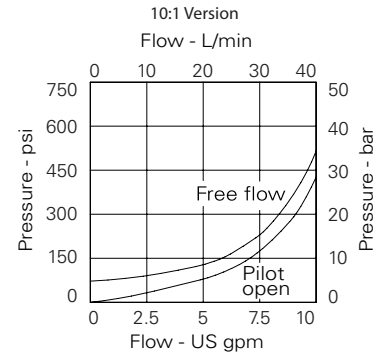
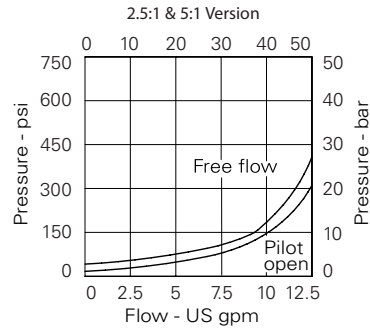
Rated flow	30 L/min (8 USgpm)		
Max setting	Max load induced		
	Pressure: 270 bar (4000 psi)		
	Relief setting: 350 bar (5000 psi)		
Cartridge material	Working parts hardened & ground steel		
	External surface zinc plated		
Body material	Standard aluminium (up to 210 bar*)		
	Steel (up to 350 bar)		
Mounting position	Unrestricted		
Cavity Number	A6610 (See section M)		
Torque cartridge into cavity	45 Nm (33 lbs ft)		
Weight	1CESHHT35	2.29 kg	(5.04 lbs)
(inc cartridges)	1CEESHHT35	2.34 kg	(5.15 lbs)
Seal kit number	1CESHHT35	9900834-000 (Buna-N)	9900835-000 (Viton)
	1CEESHHT35	9900836-000 (Buna-N)	9900837-000 (Viton)
Recommended filtration level	BS5540/4 Class 18/13 (25 micron nominal)		
Operating Temp	-30°C to +90°C (-22° to 194°F)		
Leakage	0.3 milliL/min nominal (5 dpm)		
Nominal viscosity range	5 to 500 cSt		
Installation Kit (includes cap screws, washers, and o-rings)	9900828-000 (Buna-N)		
	9900829-000 (Viton)		

Pilot Ratios

- 2.5:1 Best suited for extremely unstable applications such as long booms or flexible frameworks.
- 5:1 Best suited for applications where load varies (Standard) and machine structure can induce instability
- 10:1 Best suited for applications where the load remains relatively constant.

ICESHHT35/1CEESHHT35 - Motor Mounted Valves

H & T Mounting Pattern Single and Dual Overcenter Valve with Brake Release Shuttle



1CE*SHHT35 - F - A 10H - AG - 35 0 - 35 0 - S - 5

1 2 3 4 5 6 7 8 9 10 11

1 Basic Code

1CEESHHT35 – Double Cartridge and Body
 1CESHHT35*A – Single overcenter in line A-“A”
 1CESHHT35*B – Single overcenter in line B-“B”

2 Adjustment Means

F – Screw Adjustment

3 Housing Material

A – Aluminum
 S – Steel

4

Code	Port Size “A” & “B”	Brake	Dual Housing Number Aluminum	Steel
4W	1/2” BSP	1/4” BSP	6025216-001	6025216-003
10H	SAE 10	SAE 4	6025216-002	
10T	SAE 10	SAE 4		6025216-004

5 Port Acted Upon

A – A Port
 B – B Port
 AB – A & B Ports (dual)

6 Pressure Range (Cart A)

Note: Code Based on pressure in bar.

20 – (2.5:1 and 5:1): 70-210 bar. Std setting 100 bar.
 (10:1): 100-210 bar. Std setting 100 bar.

35 – (2.5:1 and 5:1): 100-350 bar. Std setting 210 bar.
 (10:1): 120-350 bar. Std setting 210 bar.

7 Pressure Setting (Cart A)

0 – Std factory setting
 1500 – 1500 psi

8 Pressure Range (Cart B)

Note: Code Based on pressure in bar.

20 – (2.5:1 and 5:1): 70-210 bar. Std setting 100 bar.
 (10:1): 100-210 bar. Std setting 100 bar.

35 – (2.5:1 and 5:1): 100-350 bar. Std setting 210 bar.
 (10:1): 120-350 bar. Std setting 210 bar.

9 Pressure Setting (Cart B)

0 – Std factory setting
 1500 – 1500 psi

10 Seals

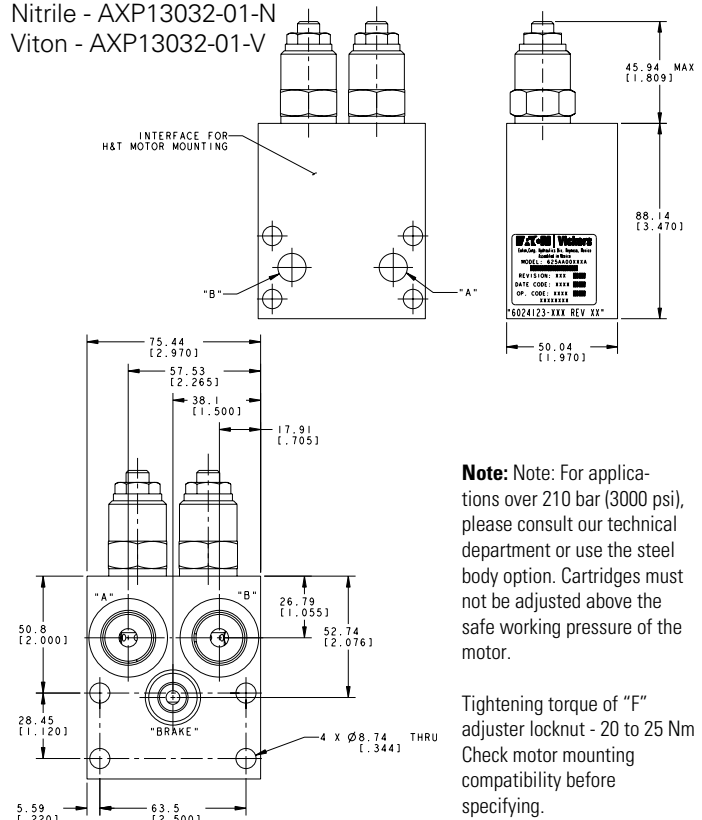
S – Buna-N
 SV – Viton

11 Pilot Ratio

2 – 2.5:1
 5 – 5:1
 10 – 10:1

Cavity plug part number

Nitrile - AXP13032-01-N
 Viton - AXP13032-01-V



Note: Note: For applications over 210 bar (3000 psi), please consult our technical department or use the steel body option. Cartridges must not be adjusted above the safe working pressure of the motor.

Tightening torque of “F” adjuster locknut - 20 to 25 Nm
 Check motor mounting compatibility before specifying.

Dual Cross-over Relief Package for H&T Series Motors

Cartridge valves & manifolds for spool valve motors

Dual Crossover Relief Valve Assembly

This valve assembly provides motor over-pressure protection in both directions of rotation, while supplying the return or lower pressure side of the motor with makeup oil. If closed center valving is used, an additional function is controlled braking.

Typical applications are vehicle propulsion and motor work circuits in which pressure limiting is required.

How to Order

Complete pre-assembled packages are specified using the RV3A-10 model code. Option "A" must be selected for the cage seals,

position 6 of the model code is "H". To order the manifold separately, without the two RV3A cartridges, order the part number 4997062-001.

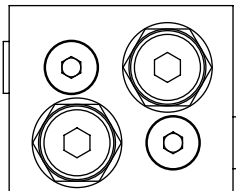
RATINGS AND SPECIFICATIONS

Rated flow	76 L/min(20USgpm)
Rated pressure	210 bar (3000psi)
Internal leakage (maximum)	less than 5 drops/min @ 85% of nominal setting
Manifold sub-assembly only	4997062-001
Installation kit (includes cap screws, washers and o-rings)	4997242-001

For detailed specifications refer to the RV3A-10 data sheet

Dimensions

mm (inch)

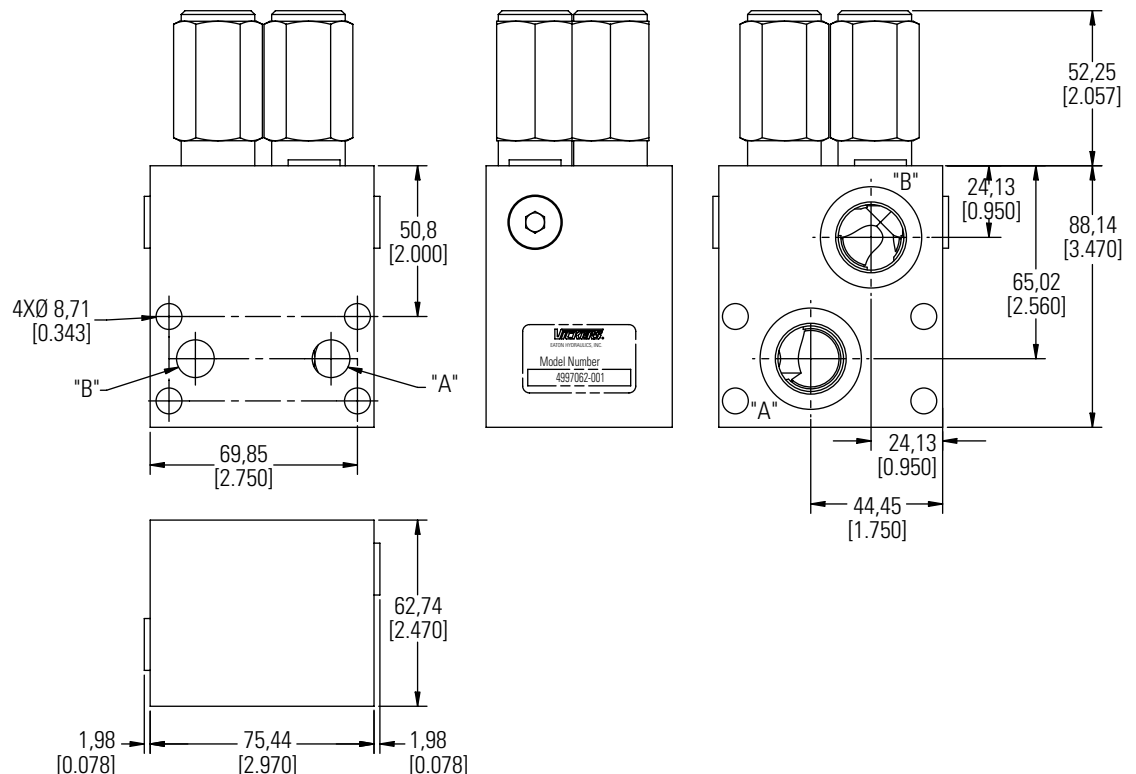
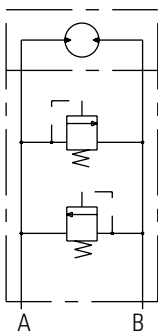


Port Sizes

"A", "B" – SAE10

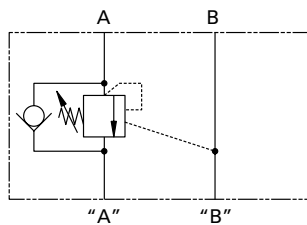
"Brake" – SAE4

Functional Symbol

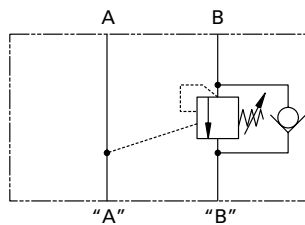


1CE2K95/1CEE2K95 - Motor Mounted Valves

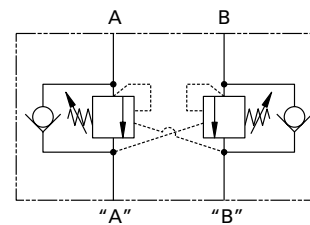
2K Mounting Pattern Single and Dual Overcenter Valves



1CE2K95*A



1CE2K95*B



1CEE2K95

Description

Overcenter valves give static and dynamic control of loads by regulating the flow into and out of hydraulic actuators. When installed close to or within an actuator, the overcenter valve will stop runaway in the event of hose burst and if open center directional control valves are used, will allow thermal expansion relief of the hydraulic fluid.

The overcenter cartridge is ideal for mounting directly into a cavity machined in the body of the cylinder, motor or rotary actuator. The cartridge can also be mounted directly to the ports via a specifically machined body as part of a Hydraulic Integrated Circuit or single unit, or contained within one of our standard line bodies.

Single overcenter valves are normally used when the load is unidirectional, for example an aerial platform or crane and dual overcenter valves are used for controlling loads in both directional for motor applications or for cylinders going over center.

Operation

The check section allows free flow into the actuator then holds and locks the load against movement. The pilot assisted relief valve section will give controlled movement when pilot pressure is applied. The relief section is normally set to open at a pressure at least 1.3 times the maximum load induced pressure but the pressure required to open the valve and allow movement depends on the pilot ratio of the valve. For optimization of load control and energy usage, a choice of pilot ratios is available.

Performance Data

Ratings and Specifications

Figures based on: Oil Temp = 40°C Viscosity = 32 cSt (150 SUS)

Rated flow	90 L/min (23 USgpm)		
Max setting	Max load induced		
	Pressure:	270 bar (4000 psi)	
	Relief setting:	350 bar (5000 psi)	
Cartridge material	Working parts hardened & ground steel		
	External surface zinc plated		
Body material	Standard aluminium (up to 210 bar*)		
	Steel (up to 350 bar)		
Mounting position	Unrestricted		
Cavity Number	A12336 (See section M)		
Torque cartridge into cavity	60 Nm (44 lbs ft)		
Weight (inc cartridges)	1CE2K95	2.16 kg	(4.75 lbs)
	1CEE2K95	2.26 kg	(4.97 lbs)
Seal kit number	1CE2K95	9900830-000 (Buna-N) 9900831-000 (Viton)	
	1CEE2K95	9900832-000 (Buna-N) 9900833-000 (Viton)	
Recommended filtration level	BS5540/4 Class 18/13 (25 micron nominal)		
Operating Temp	-30°C to +90°C (-22° to 194°F)		
Leakage	0.3 milliL/min nominal (5 dpm)		
Nominal viscosity range	5 to 500 cSt		
Installation Kit (includes cap screws, washers, and o-rings)	9900826-000 (Buna-N)		
	9900827-000 (Viton)		

The pressure required to open the valve and start actuator movement can be calculated as follows:

$$\text{Pilot Pressure} = \frac{(\text{Relief Setting}) - (\text{Load Pressure})}{\text{Pilot Ratio}}$$

Pilot Ratios

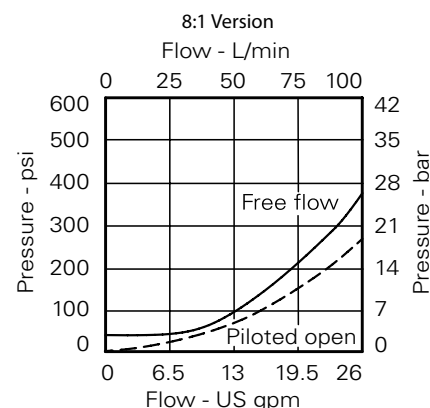
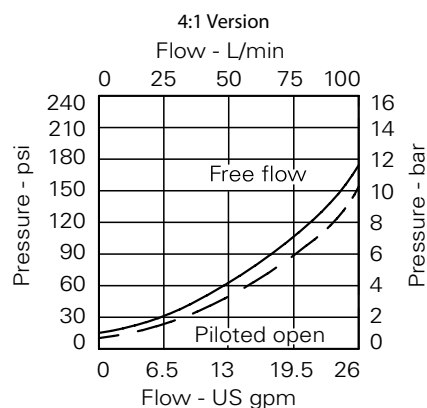
4:1 Best suited for applications where load varies and machine structure can induce instability

8:1 Best suited for applications where the load remains relatively constant.

Other ratios available upon request

1CE2K95/1CEE2K95 Motor Mounted Valves

2K Mounting Pattern Single and Dual Overcenter Valves



1CEE2K95 - F - A 10H - AG - 35 0 - 35 0 - S - 5

1 2 3 4 5 6 7 8 9 10 11

1 Basic Code

1CEE2K95 Double Cartridge and Body

1CE2K95*A Single overcenter in line A-"A"

1CE2K95*B Single overcenter in line B-"B"

2 Adjustment Means

F – Screw Adjustment

3 Housing Material

A – Aluminum

S – Steel

4

Code	Port Size "A" & "B"	Dual Housing Number Aluminum	Steel
4W	1/2" BSP	6025185-001	6025185-003
10H	SAE 10	6025185-002	
10T	SAE 10		6025185-004

5 Port Acted Upon

A – A Port

B – B Port

AB – A & B Ports (dual)

6 Pressure Range (Cart A)

Note: Code Based on pressure in bar.

20 – 70-225 bar. Std setting 100 bar.

35 – 200-350 bar. Std setting 210 bar.

7 Pressure Setting (Cart A)

0 – Std factory setting

1500 – 1500 psi

8 Pressure Range (Cart B)

Note: Code Based on pressure in bar.

20 – 70-225 bar. Std setting 100 bar.

35 – 200-350 bar. Std setting 210 bar.

9 Pressure Setting (Cart B)

0 – Std factory setting

1500 – 1500 psi

10 Seals

S – Buna-N

SV – Viton

11 Pilot Ratio

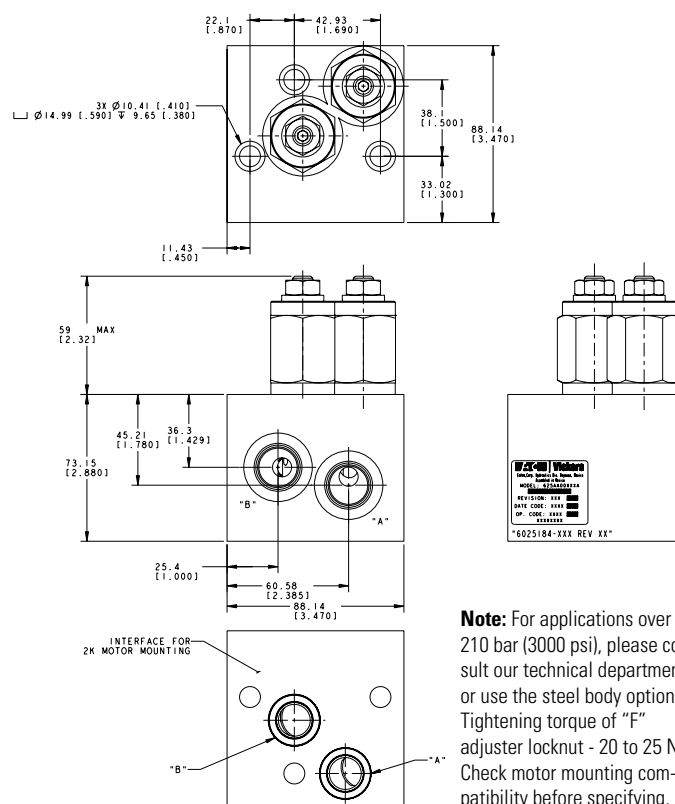
4 – 4:1

8 – 8:1

Cavity plug part number

Nitrile - AXP14434-02-N

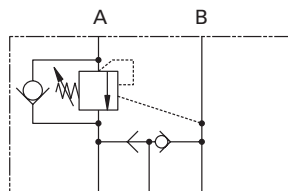
Viton - AXP14434-02-V



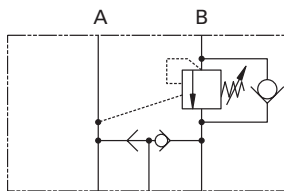
Note: For applications over 210 bar (3000 psi), please consult our technical department or use the steel body option. Tightening torque of "F" adjuster locknut - 20 to 25 Nm. Check motor mounting compatibility before specifying.

1CESH2K95/1CEESH2K95 - Motor Mounted Valves

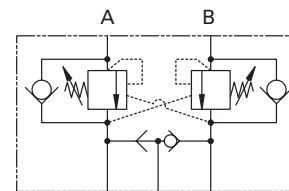
2K Mounting Pattern Single and Dual Overcenter Valves
with Brake Release Shuttle



"A" Brake "B"
1CESH2K95*A



"A" Brake "B"
1CESH2K95*B



"A" Brake "B"
1CEESH2K95

Description

Overcenter Valves give static and dynamic control of loads by regulating the flow into and out of hydraulic actuators. When installed close to or within an actuator, the overcenter valve will stop runaway in the event of hose burst and if open center directional control valves are used, will allow thermal expansion relief of the hydraulic fluid.

These dual overcenter valves also contain a brake release shuttle valve which ensures that pressure is applied to a brake release circuit regardless of whether pressure is applied to ports "A" or "B". These multifunction valves are normally used for the static and dynamic control of systems using motors or semi-rotary actuators.

Operation

The check section allows free flow into the actuator then holds and locks the load against movement. The pilot assisted relief valve section will give controlled movement when pilot pressure is applied. The relief section is normally set to open at a pressure at least 1.3 times the maximum load induced pressure but the pressure required to open the valve and allow movement depends on the pilot ratio of the valve. For optimization of load control and energy usage, a choice of pilot ratios is available.

Performance Data

Ratings and Specifications

Figures based on: Oil Temp = 40°C Viscosity = 32 cSt (150 SUS)

Rated flow	90 L/min (23 USgpm)		
Max setting	Max load induced Pressure: 270 bar (4000 psi) Relief setting: 350 bar (5000 psi)		
Cartridge material	Working parts hardened & ground steel External surface zinc plated		
Body material	Standard aluminium (up to 210 bar*) Steel (up to 350 bar)		
Mounting position	Unrestricted		
Cavity Number	A12336 (See section M)		
Torque cartridge into cavity	60 Nm (44 lbs ft)		
Weight	1CESH2K95	2.32 kg	(5.10 lbs)
(inc cartridges)	1CEESH2K95	2.42 kg	(5.32 lbs)
Seal kit number	1CESH2K95	9900834-000 (Buna-N)	9900835-000 (Viton)
	1CEESH2K95	9900836-000 (Buna-N)	9900837-000 (Viton)
Recommended filtration level	BS5540/4 Class 18/13 (25 micron nominal)		
Operating Temp	-30°C to +90°C (-22° to 194°F)		
Leakage	0.3 milliL/min nominal (5 dpm)		
Nominal viscosity range	5 to 500 cSt		
Installation Kit (includes cap screws, washers, and o-rings)	9900828-000 (Buna-N) 9900829-000 (Viton)		

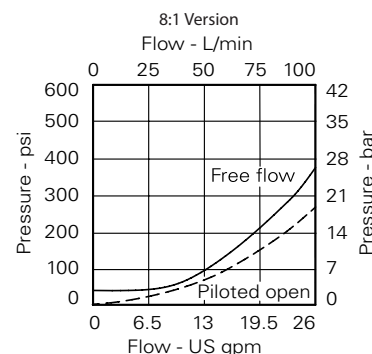
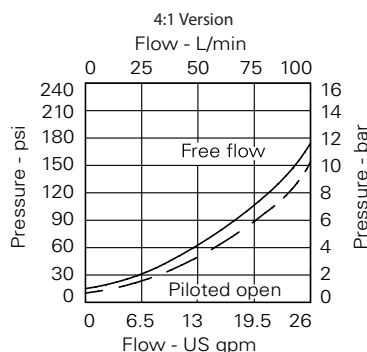
Pilot Ratios

- 4:1 Best suited for applications where load varies and machine structure can induce instability
- 8:1 Best suited for applications where the load remains relatively constant.

Other ratios available upon request

1CESH2K95/1CEESH2K95 - Motor Mounted Valves

2K Mounting Pattern Single and Dual Overcenter Valves with Brake Release Shuttle



1CESH2K95 - F - A 10H - AG - 35 0 - 35 0 - S - 5

1 2 3 4 5 6 7 8 9 10 11

1 Basic Code

1CESH2K95 - Double Cartridge and Body
1CESH2K95*A - Single overcenter in line A-"A"
1CESH2K95*B - Single overcenter in line B-"B"

2 Adjustment Means

F - Screw Adjustment

3 Housing Material

A - Aluminum
S - Steel

4

Code	Port Size "A" & "B"	Brake	Dual Housing Number	
			Aluminum	Steel
4W	1/2" BSP	1/4" BSP	6025134-001	6025134-003
10H	SAE 10	SAE 4	6025134-003	
10T	SAE 10	SAE 4		6025134-004

5 Port Acted Upon

A - A Port
B - B Port
AB - A & B Ports (dual)

6 Pressure Range (Cart A)

Note: Code Based on pressure in bar.

20 - 70-225 bar. Std setting 100 bar.
35 - 200-350 bar. Std setting 210 bar.

7 Pressure Setting (Cart A)

0 - Std factory setting
1500 - 1500 psi

8 Pressure Range (Cart B)

Note: Code Based on pressure in bar.

20 - 70-225 bar. Std setting 100 bar.
35 - 200-350 bar. Std setting 210 bar.

9 Pressure Setting (Cart B)

0 - Std factory setting
1500 - 1500 psi

10 Seals

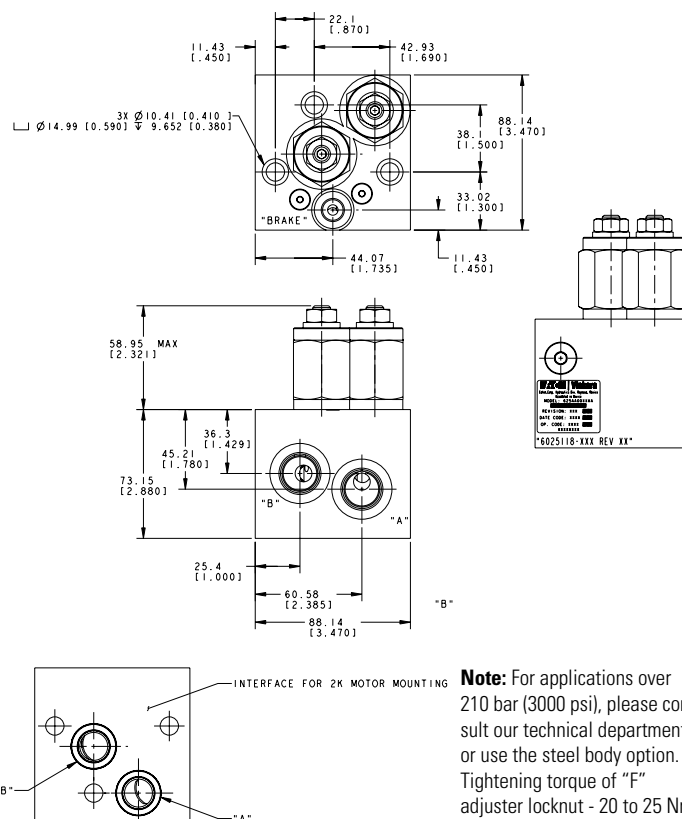
S - Buna-N
SV - VitoN

11 Pilot Ratio

4 - 4:1
8 - 8:1

Cavity plug part number

Nitrile - AXP13032-01-N
Viton - AXP13032-01-V



Note: For applications over 210 bar (3000 psi), please consult our technical department or use the steel body option. Tightening torque of "F" adjuster locknut - 20 to 25 Nm. Check motor mounting compatibility before specifying.

Dual Cross-over Relief Package for 2000 Series Disc Valve Motors

Cartridge valves & manifolds for disc valve motors

Dual Crossover Relief Valve Assembly

This valve assembly provides motor over-pressure protection in both directions of rotation, while supplying the return or lower pressure side of the motor with makeup oil. If closed center valving is used, an additional function is controlled braking.

Typical applications are vehicle propulsion and motor work circuits in which pressure limiting is required.

How to Order

Complete pre-assembled packages are specified using the RV3A-10 model code. Option "A" must be selected for the cage seals, position 6 of the model code is

"2K". To order the manifold separately, without the two RV3A cartridges, order 4997060-001

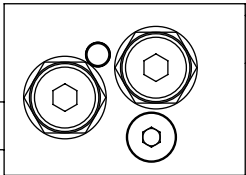
RATINGS AND SPECIFICATIONS

Rated flow	76 L/min(20USgpm)
Rated pressure	210 bar (3000psi)
Internal leakage (maximum)	less than 5 drops/min @ 85% of nominal setting
Manifold sub-assembly only	4997060-001
Installation kit (includes cap screws, washers and o-rings)	02-372492

For detailed specifications refer to the RV3A-10 data sheet.

Dimensions

mm (inch)



Port Sizes

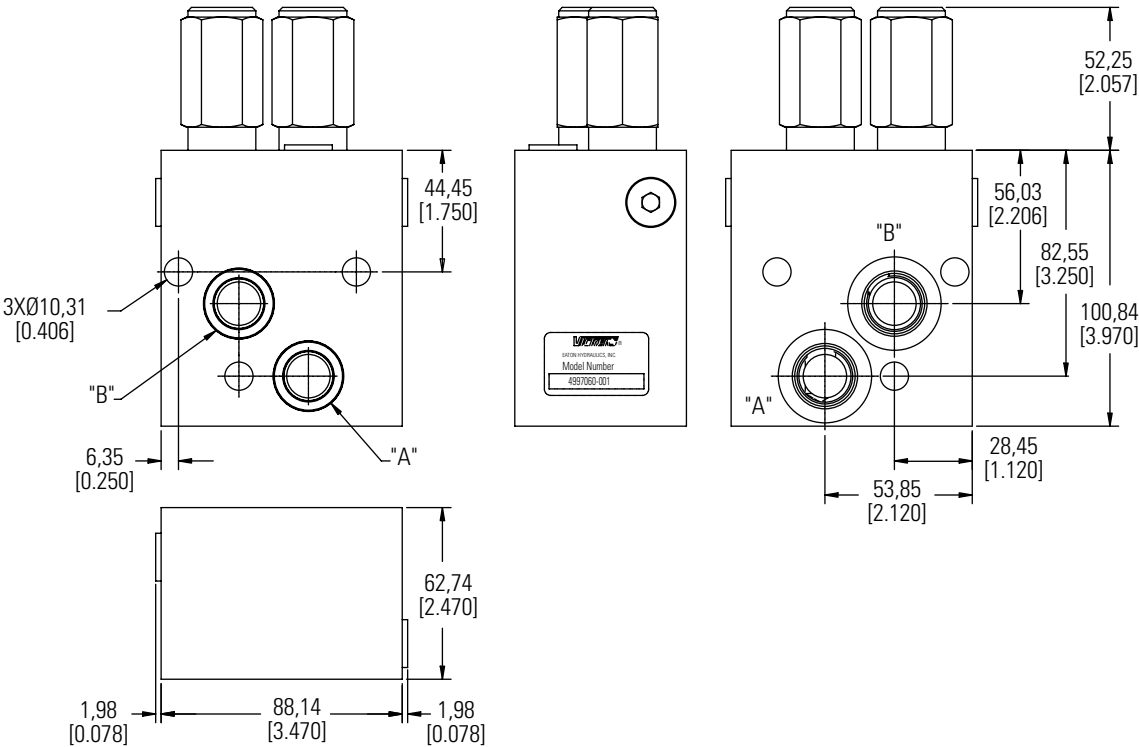
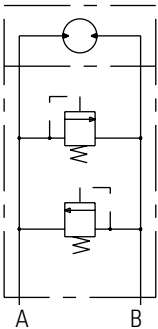
"A", "B" – SAE10
"Brake" – SAE4



Warning

This manifold package may not be suitable for application with all 2000 series motors - please check installation dimensions carefully.

Functional Symbol



ATEX Certification

This option is available on H,S,T, 2000 series, 4000 series, 4000 Compact series, 6000 series, 10,000 series, VIS 40, VIS 45 and HP 30 Motors



What is ATEX Certification?

ATEX certification is a certification that allows our motors to be used in certain types of explosive environments. It derives its name from the French title of the European Union ATEX directive - ATmosphèresEXplosives.

Benefits

ATEX certification on our motors allows our motors to be used in certain types of explosive environments. When you order an ATEX certified motor, you receive:

- An ATEX certified motor that has the ATEX marking on the label.
- An operating instructions manual
- EC Declaration of Conformity (ATEX Certificate)

Applications

As mentioned above, it can be any application that operates in explosive environments. Typically, this includes Oil and Gas applications, Mining applications and applications in the rubber industry.

How to configure an ATEX certified Motor in the model code?

To specify an ATEX certified motor, you will need to select the 'EX' option from the Special features (Hardware) section of the model code for the above motors.

Fluids Recommendations

Introduction

Hydraulic fluids are one of the vital components of hydraulic system. Proper selection of oil assures satisfactory life and operation of system components. The purpose of this section is to provide readers with the knowledge required to select the appropriate fluids for use in systems that employ Eaton hydraulic components.

Viscosity and Temperature

Viscosity is the measure of a fluid's resistance to flow. The most important characteristic to consider when choosing a fluid to be used in a hydraulic system is viscosity. The fluid must be thin enough to flow easily but thick enough to maintain adequate lubricating film between component and to maintain proper sealing at the operating temperatures of the hydraulic system. For viscosity requirements see table. Viscosity of any fluid is relative to temperature, as the fluid warms the viscosity decreases and vice versa. When choosing a fluid,, it is important to consider the start-up and operating temperatures of the hydraulic system. A high VI fluid shows relatively small change of viscosity with temperature. Lubricants used for hydraulic applications may contain viscosity index improvers (VII). They refer to these fluids as viscosity index improved, or multi-viscosity fluids. The viscosity of these fluids may drop down in use due to the shearing of VI improvers used in the

formulations. Anti-wear hydraulic oils containing polymeric thickeners (Viscosity Index Improvers [VII]) are generally used for wide band operating temperature applications. These fluids experience temporary and permanent viscosity loss during use in hydraulic system. Check the extent of viscosity loss (shear stability) to avoid hydraulic service below the recommended minimum viscosity. Oil with good shear stability is recommended for wide band temperature applications. Multi-grade engine oils, ATFs, UTTOs, etc., also contain VIIs, and viscosity loss will be encountered during use.

Cleanliness

Cleanliness of the fluid in a hydraulic system is extremely important. More than 70% of all failures are caused by contamination. Eaton recommends that the fluids used in its hydraulic components be maintained per ISO 4406. Cleanliness level requirements varies with the hydraulic components. The cleanliness of a hydraulic system is dictated by the cleanliness requirement of the most stringent component in the system. Cleanliness requirements for specific products are given in the table. OEMs and distributors who use Eaton hydraulic components in their products should provide for these requirements in their design. A reputable filter supplier can supply filter information.

Product Line	Viscosity Minimum	Viscosity Best Range	ISO Cleanliness Requirements
J-2, S, W, T Series	70 SUS 13 cst	100-200 SUS 20-43 cst	20/18/13
H Series	100 SUS 20 cst	100-200 SUS 20-43 cst	20/18/13
Disc Values Series	70 SUS 13 cst	100-200 SUS 20-43 cst	20/18/13
VIS Series	70 SUS 13 cst	100-200 SUS 20-43 cst	20/18/13

Fluid Maintenance

The condition of a fluid has a direct effect on the performance and reliability of the system. Maintaining proper fluid viscosity, cleanliness level, water content, and additive level is essential for excellent hydraulic system performance. Routine fluid condition monitoring is recommended.

Fluid Selection

Premium grade anti-wear (AW) petroleum based hydraulic fluids will provide the best performance in Eaton hydraulic components. Lubricants that pass Eaton Vickers® 35VQ25A high-pressure vane pump test (Eaton ATS-373 test procedure, ASTM Specification D-6973) are considered good quality, anti-wear hydraulic fluids. Automotive crankcase oils with American Petroleum Institute (API) letter designation SE, SF, SG, SH, or higher per SAE J183 classes of oils are recommended for applications using Eaton GG motors. Automotive crankcase oils generally exhibit less shear stability compared to industrial anti-wear hydraulic fluids, which can result in higher loss of viscosity during service life. Other mineral oil-based lubricants commonly used in hydraulic systems are automatic transmission fluids (ATFs) and universal tractor transmission oils (UTTOs). Synthetic hydrocarbon base stocks, such as polyalphaolefins (PAOs), are also

used to formulate hydraulic fluids, engine oils, ATFs and UTTOs. Alternative fluids are recommended when specific properties, such as fire resistance, biodegradability, etc., are necessary for the application. Keep in mind that alternative fluids may differ from AW petroleum fluids in properties such as pressure viscosity coefficient, specific gravity, lubricity, etc. Hence, GG motors may need to be derated, some can be operated under full ratings, and other are not rated.

Additional Notes:

When choosing a hydraulic fluid, all the components in the system must be considered. Viscosity limitations has to meet the most stringent components requirements. For any system where the fluid is non petroleum oil, set the target one ISO range code cleaner for each particle size, than that of petroleum fluids. Keep adequate fluid level in the reservoir. Take fluid level reading when the system is cold. For more details, refer to Eaton Fluid Recommendation Document # 03-401-2010

Contact your Eaton representative if you have specific questions about the fluid requirements of Eaton hydraulic components.

B-1

B-2

B-3

B-4

B-5



Spool Valve motors incorporate the proven orbit motor principle to provide high torque at low speeds.

Spool Valve Motors

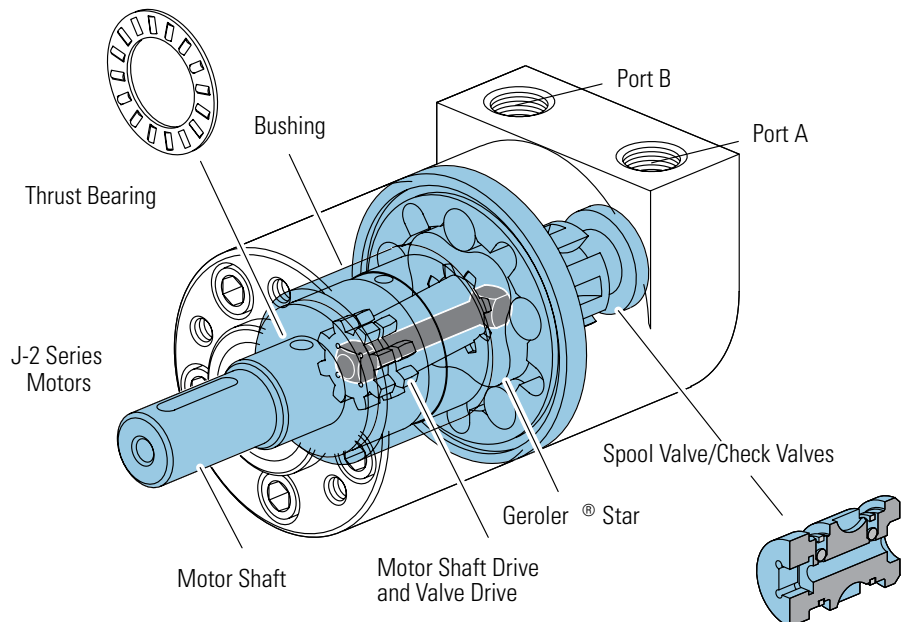
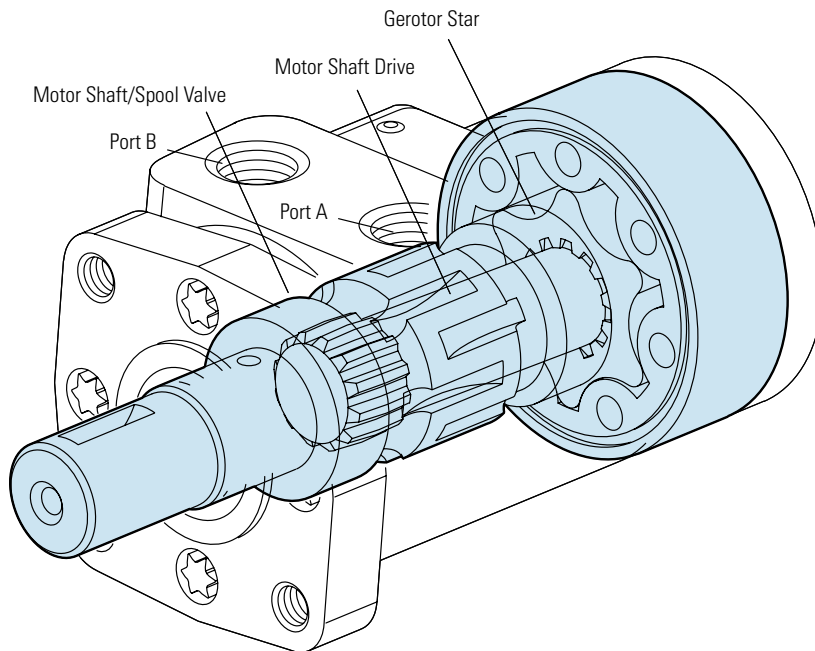
Highlights

Product Description

Char-Lynn spool valve motors distribute pressurized fluid into and out of the Orbit gear set (Gerotor or Geroler) via valve slots integrated into the output shaft. The spool valve motors incorporate both valving and hydrodynamic journal bearings into a common shaft design. The valve section (spool valve) can be optimized for low flow, low speed needs using a low speed spool option to enhance smooth running performance.

These motors incorporate the proven orbit motor principle to provide high torque at low speeds.

Motor shaft rotation can be instantly reversed by changing direction of input/output flow while generating equal torque in either direction. The displacements available provide a wide variety of speeds and torques from any spool valve motor series.



Features, Benefits, and Applications

B-1

B-2

B-3

B-4

B-5

Features

- Proven Orbit Motor Principle
- Hydrodynamic Journal Bearings
- Constant Clearance Geroler
- Three-Zone Pressure Design
- Reduced drive running-angle
- High-pressure seals
- Modular design

Benefits

- Compact, powerful package
- Infinite bearing life (at rated loads)
- High efficiency
- Increases shaft seal & bearing life
- Smooth operation, increases drive life
- Reduces leakage
- Design flexibility
- Economically tailored solutions

Applications

- Harvesters
- Augers
- Spreaders
- Machine tools
- Conveyors
- Winches
- Turf care equipment
- Food processing
- Aerial Work Platforms
- Anywhere a compact drive with high output torque is needed

Design Features

Spool valve technology is typically used where compact, economical solutions are most needed. Spool valve motors use a spool valve to precisely time and control flow through the orbit gear set (Gerotor or Geroler). Inlet flow is directed into and out of the orbit set via slots in the spool and passages through the motor housing. The result is a very cost-effective compact package suited to many application requirements. The three

primary components in the motor are the orbit star, drive and output shaft. H, S and T Series incorporate the spool valve and hydrodynamic bearings in the motor shaft. The W series is similar except a ball bearing is used for the front bearing for increased side-load capacity. Due to its compact size and high speed capability, the J Series is unique and utilizes a separate dedicated spool and spool valve drive. All motors utilize Eaton's

constant-clearance Geroler technology except the H Series, which continues to use the time-proven H motor gerotor set. These motors all use a three-zone pressure design consisting of three unique pressure areas: 1) inlet, 2) return, 3) case. This provides the capability to limit motor case pressure and allows the use of several case pressure options for extended shaft seal and thrust bearing life.

Below is a quick-guide to help select the proper motor for your application:

MOTOR QUICK-GUIDE (BASED ON MAXIMUM CONTINUOUS RATINGS)

Series	Output Torque Nm [lb-in]	Pressure bar [psi]	Flow lpm [gpm]	Side Load kg [lbs]
J Series	62 [550]	140 [2030]	21 [5.5]	196 [430]
H Series	407 [3607]	124 [1800]	57 [15]	635 [1400]
S Series	430 [3800]	135 [2000]	55 [15]	635 [1400]
T Series	450 [4000]	155 [2250]	55 [15]	635 [1400]
W Series	410 [3625]	165 [2400]	68 [18]	845 [1900]

* The above are provided as guidelines only. Actual ratings vary depending on final motor configuration

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H, S and T Series (101-, 103-, 158-, 185-)

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W Series (162-)

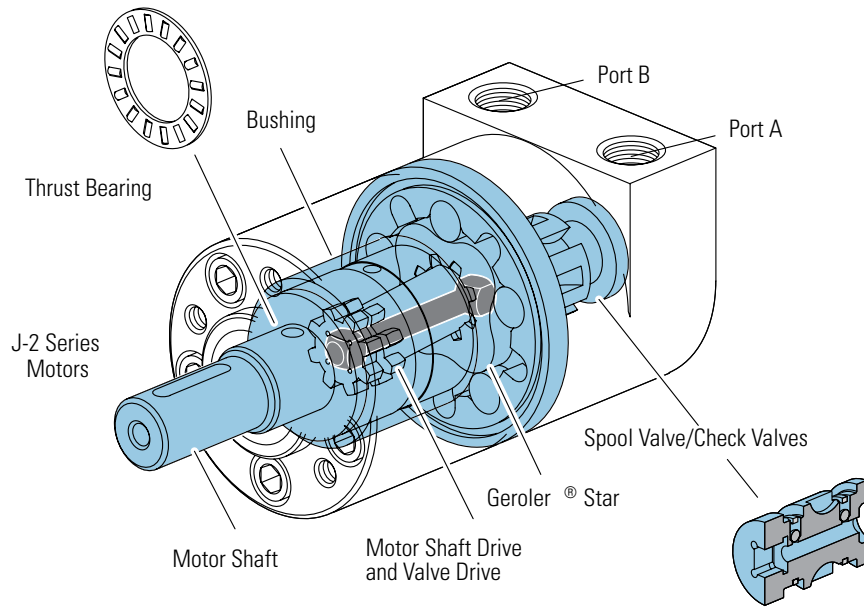
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W Series with Parking Brake (162-)

Dimensions	B-5-9
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J Series (129-)

Highlights



Description

Char-Lynn J Series motors provide a lot of power from a very small package. Up to 5 kW [6 1/2 HP] of power. These motors are 61 mm [2.4 in] in diameter and 104 to 130 mm [4.1 to 5.1 in] in length.

The J Series motor shaft and seal allows high case pressure up to 76 bar [1100 PSI] return line pressure without case drain line. When a case drain line is used a 220 bar [3190 PSI] peak pressure is allowed in the return line.

Specifications

Geroler Element	5 Displacements
Flow l/min [GPM]	21 [5.5] Continuous*** 25 [6.5] Intermittent**
Speed	Up to 1992 RPM Cont. Up to 2458 RPM Inter.
Pressure bar [PSI]	140 [2030] Cont.*** 165 [2400] Inter.**
Torque Nm [lb-in]	62 [549] Cont.*** 84 [743] Inter.**

*** Continuous—(Cont.) Continuous rating, motor may be run continuously at these ratings.

** Intermittent—(Inter.) Intermittent operation, 10% of every minute.

Features:

- Constant clearance Geroler set
- Integrated check valves
- Self-lubricating shaft bushing
- High-strength rigid components
- Increased valve seal lands
- High pressure seals
- Variety of displacements, shafts, mounts and special options

Benefits:

- High efficiency
- Extended leak-free performance
- Powerful compact package
- Design flexibility

Applications:

- Agricultural augers, harvesters, seeders
- Car wash tire spray wands and brushes
- Marine bow thrusters
- Food processing
- Railroad maintenance equipment
- Machine tools
- Conveyors
- Snow blower chute rotor
- Industrial sweepers and floor polishers
- Saw mill works
- Turf equipment reel drives
- Paint stripper
- Many more

B-1



Plastic Injection



Metal Forming



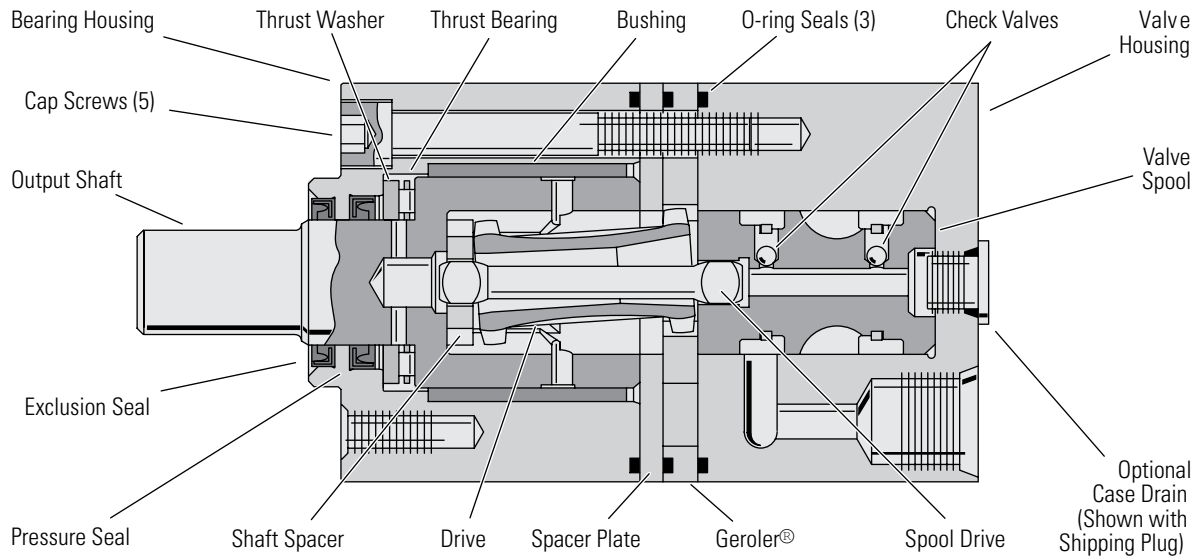
Food Processing



Ship-Boat Building

J Series (129-)

Specifications



SPECIFICATION DATA – J MOTORS

Displ. cm ³ /r [in ³ /r]		8,2 [.50]	12,9 [.79]	19,8 [1.21]	31,6 [1.93]	50,0 [3.00]
Max. Speed (RPM) @ Continuous Flow		1992	1575	1043	650	393
Flow l/min [GPM]	Continuous	17 [4.5]	21 [5.5]	21 [5.5]	21 [5.5]	21 [5.5]
	Intermittent	21 [5.5]	25 [6.5]	25 [6.5]	25 [6.5]	25 [6.5]
Torque Nm [lb-in]	Continuous	16 [141]	25 [225]	38 [333]	50 [446]	62 [549]
	Intermittent	19 [164]	30 [263]	46 [405]	62 [546]	84 [743]
	Peak	22 [193]	36 [321]	48 [425]	83 [733]	86 [765]
Pressure Δ bar [Δ PSI]	Continuous	140 [2030]	140 [2030]	140 [2030]	121 [1750]	97 [1400]
	Intermittent	165 [2400]	165 [2400]	165 [2400]	150 [2175]	140 [2030]
	Peak	220 [3190]	220 [3190]	220 [3190]	190 [2756]	150 [2175]
Weight kg [lbs]		2 [4.4]	2,1 [4.6]	2,2 [4.8]	2,3 [5.0]	2,4 [5.4]

* Maximum pressure at motor inlet port is 220 Bar [3190 PSI] without regard to Δ bar [Δ PSI] and/or back pressure ratings or combination thereof.

Note:

To assure best motor life, run motor for approximately one hour at 30% of rated pressure before application to full load. Be sure motor is filled with fluid prior to any load applications.

Δ Pressure:

The true Δ bar [Δ PSI] difference between inlet port and outlet port.

See individual shafts for maximum torque recommendation. Splined shafts are recommended for those applications subject to frequent reversals.

Continuous Rating:

Motor may be run continuously at these ratings

Intermittent Operation:

10% of every minute

Peak Operation:

1% of every minute

Recommended Fluids:

Premium quality, anti-wear type hydraulic oil with a viscosity of not less than 70 SUS at operating temperature.

Recommended System Operating Temp.:

-34°C to 82°C
[-30°F to 180°F]

Recommended Filtration:

per ISO Cleanliness Code 4406, level 20/18/13

J Series (129-)

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from motor to motor in production.

		8,2 cm ³ /r [.50 in ³ /r] D Pressure Bar [PSI] Continuous										Max. Contin- uous	Max. Inter- mittent
		[200] 14	[400] 28	[500] 34	[600] 41	[700] 48	[800] 55	[1000] 69	[1400] 97	[1500] 103	[2000] 138	[2030] 140	[2400] 165
Flow LPM [GPM]	[1] 3,8	[11] 1 456	[25] 3 444	[33] 4 437	[40] 5 429	[47] 5 422	[55] 6 412	[69] 8 394	[96] 11 347	[102] 12 332	[130] 15 250	[132] 15 239	[146] 16 170
	[2] 7,6	[9] 1 897	[24] 3 886	[31] 4 877	[38] 4 867	[46] 5 860	[53] 6 847	[68] 8 823	[97] 11 768	[105] 12 749	[139] 16 657	[141] 16 647	[163] 18 557
	[3] 11,4	[6] 1 1349	[20] 2 1331	[28] 3 1318	[35] 4 1309	[44] 5 1296	[51] 6 1285	[65] 7 1261	[94] 11 1198	[102] 12 1176	[137] 15 1070	[139] 16 1060	[164] 19 959
	[4.25] 16,0		[16] 2 1902	[23] 3 1885	[30] 3 1873	[36] 4 1858	[44] 5 1846	[60] 7 1817	[90] 10 1750	[97] 11 1721	[133] 15 1599	[135] 15 1585	[160] 18 1475
	Max. Contin- uous 17,0		[16] 2 1992	[23] 3 1979	[29] 3 1964	[36] 4 1947	[43] 5 1929	[59] 7 1900	[89] 10 1833	[96] 11 1808	[131] 15 1684	[134] 15 1673	[160] 18 1553
Max. Inter- mittent 20,8		[5.5]	[12] 1 2458	[18] 2 2437	[26] 3 2420	[33] 4 2405	[40] 5 2387	[54] 6 2353	[83] 9 2272	[92] 10 2255	[124] 14 2134	[129] 15 2115	[154] 17 1994

	Continuous
	Intermittent

		12,9 cm ³ /r [0.79 in ³ /r] D Pressure Bar [PSI] Continuous										Max. Contin- uous	Max. Inter- mittent
		[200] 14	[400] 28	[500] 34	[600] 41	[700] 48	[800] 55	[1000] 69	[1400] 97	[1450] 100	[1500] 103	[2000] 138	[2030] 140
Flow LPM [GPM]	[1] 3,8	[19] 2 290	[43] 5 285	[54] 6 281	[65] 7 277	[76] 9 273	[88] 10 268	[109] 12 260	[154] 17 237	[159] 18 234	[164] 19 230	[214] 24 194	[217] 25 189
	[2] 7,6	[16] 2 573	[39] 4 566	[51] 6 561	[63] 7 555	[74] 8 549	[86] 10 544	[109] 12 534	[155] 18 501	[160] 19 496	[165] 20 490	[221] 25 442	[225] 25 437
	[3] 11,4	[11] 1 859	[35] 4 849	[47] 5 843	[58] 7 838	[70] 8 832	[82] 9 825	[105] 12 810	[152] 17 777	[157] 18 771	[163] 19 763	[219] 25 708	[223] 25 701
	[4] 15,1	[6] 1 1153	[30] 3 1140	[41] 5 1135	[53] 6 1129	[64] 7 1124	[76] 9 1117	[99] 11 1101	[146] 16 1060	[152] 17 1051	[157] 18 1044	[214] 24 982	[217] 25 975
	Max. Contin- uous 20,8		[19] 2 1575	[30] 3 1566	[42] 5 1556	[54] 6 1547	[65] 7 1539	[89] 10 1521	[136] 15 1473	[142] 16 1466	[148] 17 1457	[205] 23 1396	[209] 24 1387
Max. Inter- mittent 24,6		[6.5]	[11] 1 1859	[23] 3 1851	[35] 4 1842	[46] 5 1831	[56] 6 1820	[81] 9 1804	[130] 15 1755	[135] 15 1743	[140] 16 1734	[198] 22 1670	[202] 23 1663

[42]
5
1556 } Torque [lb-in]
Nm
Speed RPM

J Series (129-)

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from motor to motor in production.

		19.8 cm³/r [1.21 in³/r] D Pressure Bar [PSI] Continuous												Max. Contin- uous	Max. Inter- mittent
		[200] 14	[400] 28	[500] 34	[600] 41	[700] 48	[800] 55	[1000] 69	[1400] 97	[1450] 100	[1500] 103	[2000] 138	[2030] 140	[2400] 165	
Flow LPM [GPM]	[1] 3,8	[32] 4 189	[67] 8 187	[85] 10 186	[102] 12 185	[119] 13 183	[136] 15 182	[170] 19 179	[236] 27 172	[244] 28 170	[253] 29 169	[321] 36 141	[325] 37 138	[374] 42 114	
	[2] 7,6	[30] 3 379	[65] 7 375	[83] 9 373	[101] 11 370	[119] 13 368	[136] 15 366	[172] 19 361	[223] 25 351	[248] 28 349	[257] 29 347	[328] 37 312	[333] 38 309	[388] 44 285	
	[3] 11,4	[21] 2 569	[57] 6 565	[75] 8 563	[93] 11 560	[111] 13 558	[128] 14 556	[163] 18 551	[231] 26 529	[240] 27 526	[248] 29 523	[325] 37 487	[330] 38 484	[405] 46 459	
	[4] 15,1	[12] 1 761	[47] 5 758	[65] 7 754	[83] 9 751	[101] 11 749	[119] 13 746	[154] 17 741	[221] 25 717	[230] 26 711	[239] 27 707	[316] 36 660	[320] 37 656	[382] 43 628	
	Max. Contin- uous 20,8		[31] 4 1043	[49] 6 1040	[67] 8 1035	[84] 9 1033	[101] 11 1028	[137] 15 1021	[202] 23 997	[211] 24 993	[218] 25 990	[295] 33 938	[299] 34 934	[365] 41 899	
Max. Inter- mittent 24,6			[21] 2 1226	[38] 4 1222	[56] 6 1219	[74] 8 1215	[91] 10 1211	[126] 14 1204	[189] 21 1179	[196] 22 1174	[206] 23 1169	[278] 31 1121	[283] 32 1117	[347] 39 1079	

	Continuous
	Intermittent

		31.6 cm³/r [1.93 in³/r] D Pressure Bar [PSI] Continuous												Max. Contin- uous	Max. Inter- mittent
		[200] 14	[400] 28	[500] 34	[600] 41	[700] 48	[800] 55	[1000] 69	[1400] 97	[1450] 100	[1500] 103	[1750] 121	[2175] 150		
Flow LPM [GPM]	[1] 3,8	[51] 6 118	[106] 12 116	[133] 15 115	[160] 18 113	[187] 21 112	[213] 24 111	[265] 30 107	[362] 41 91	[372] 42 85	[383] 43 81	[439] 50 70			
	[2] 7,6	[46] 5 236	[103] 12 234	[132] 15 232	[159] 18 230	[187] 21 228	[214] 24 225	[269] 30 221	[362] 41 187	[374] 42 179	[387] 44 175	[446] 50 165	[546] 62 145		
	[3] 11,4	[36] 4 355	[94] 11 352	[122] 14 349	[149] 17 347	[177] 20 345	[205] 23 342	[259] 29 336	[351] 40 296	[364] 41 292	[377] 43 287	[440] 50 273	[542] 61 245		
	[4] 15,1	[24] 3 474	[79] 9 472	[107] 12 469	[135] 15 466	[162] 18 462	[190] 21 460	[246] 28 452	[337] 38 404	[349] 39 397	[362] 41 393	[425] 48 373	[528] 60 346		
	Max. Contin- uous 20,8		[55] 6 650	[83] 9 647	[111] 13 645	[139] 16 640	[167] 19 636	[221] 25 629	[307] 35 584	[320] 36 580	[334] 38 575	[400] 45 550	[505] 57 513		
Max. Inter- mittent 24,6			[35] 4 767	[64] 7 764	[93] 11 760	[121] 14 755	[150] 17 751	[204] 23 742	[279] 32 712	[294] 33 707	[308] 35 701	[378] 43 675	[485] 55 637		

		50.0 cm³/r [3.00 in³/r] D Pressure Bar [PSI] Continuous												Max. Contin- uous	Max. Inter- mittent
		[200] 14	[400] 28	[500] 34	[600] 41	[700] 48	[800] 55	[1000] 69	[1100] 76	[1200] 83	[1300] 90	[1400] 97	[2030] 140		
Flow LPM [GPM]	[1] 3,8	[82] 9 75	[167] 19 72	[211] 24 72											
	[2] 7,6	[70] 8 149	[156] 18 147	[201] 23 145	[243] 28 144	[286] 32 143	[327] 37 142								
	[3] 11,4	[53] 6 221	[140] 16 220	[184] 21 218	[227] 26 217	[271] 31 215	[311] 35 213	[396] 45 209	[441] 50 205	[484] 55 201	[521] 59 200	[549] 62 191			
	[4] 15,1	[30] 3 296	[120] 14 292	[162] 18 289	[204] 23 286	[250] 28 284	[292] 33 282	[374] 42 273	[419] 47 270	[460] 52 265	[501] 57 263	[541] 61 259	[743] 84 213		
	Max. Contin- uous 20,8		[81] 9 393	[127] 14 392	[170] 19 389	[214] 24 387	[254] 29 383	[339] 38 377	[379] 43 372	[422] 48 369	[463] 52 364	[506] 57 358	[702] 79 302		
Max. Inter- mittent 24,6			[47] 5 465	[90] 10 462	[133] 15 460	[176] 20 458	[219] 25 455	[307] 35 448	[345] 39 445	[385] 43 440	[429] 48 435	[467] 53 430	[685] 77 364		

[81]
9
393 } Torque [lb-in]
Nm
Speed RPM

J Series (129-)

Dimensions

Standard Rotation Viewed from Shaft End

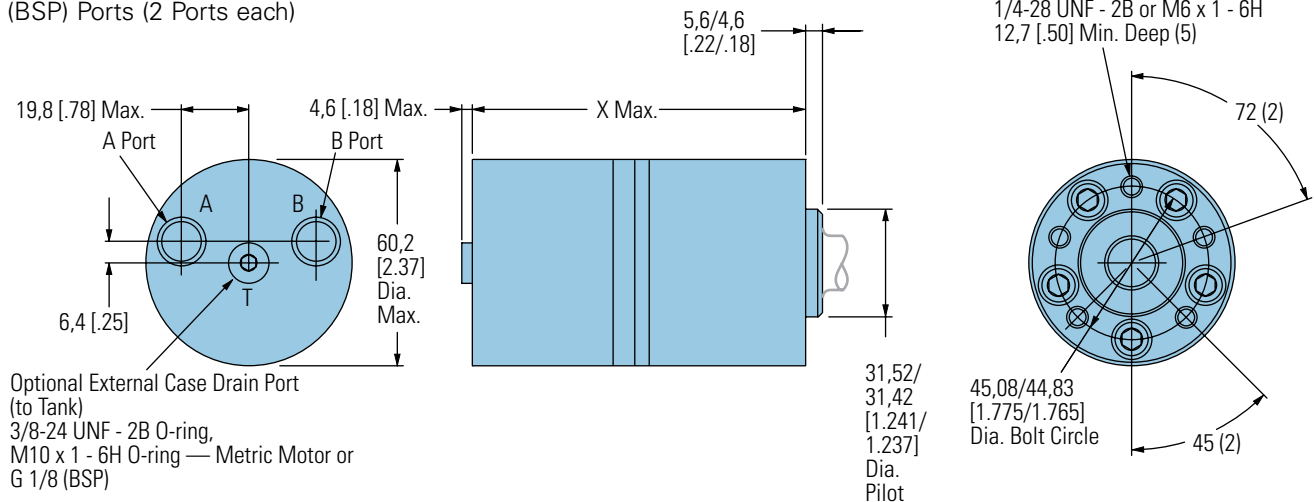
Port A Pressurized — CW

Port B Pressurized — CCW

B-1

9/16 Inch End Port

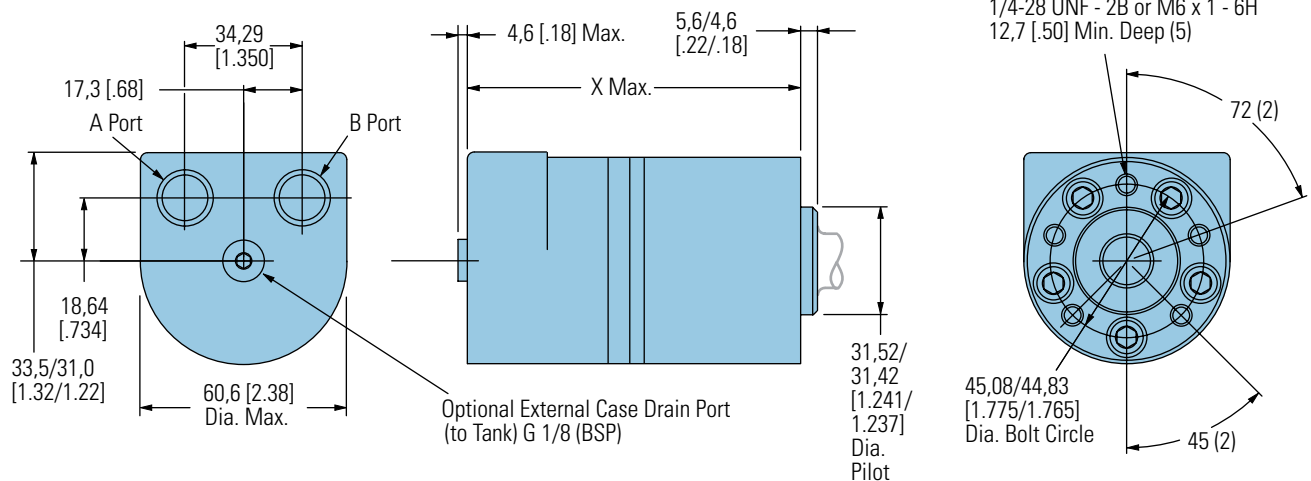
9/16 -18 UNF - 2B O-Ring Ports, M14 x 1,5
- 6H O-Ring Ports — Metric Motor or
G 1/4 (BSP) Ports (2 Ports each)



END PORT DIMENSIONS

Displacement cm ³ /r [in ³ /r]	X mm [inch]
8,2 [.50]	103,9 [4.09]
12,9 [.79]	106,9 [4.21]
19,8 [1.21]	112,5 [4.38]
31,6 [1.93]	118,9 [4.68]
50,0 [3.00]	130,3 [5.13]

3/8 Inch End Port



END PORT DIMENSIONS

Displacement cm ³ /r [in ³ /r]	X mm [inch]
8,2 [.50]	103,9 [4.09]
12,9 [.79]	106,9 [4.21]
19,8 [1.21]	112,5 [4.38]
31,6 [1.93]	118,9 [4.68]
50,0 [3.00]	130,0 [5.12]
160,5 [6.32]	132,3 [5.21]

J Series (129-)

Dimensions

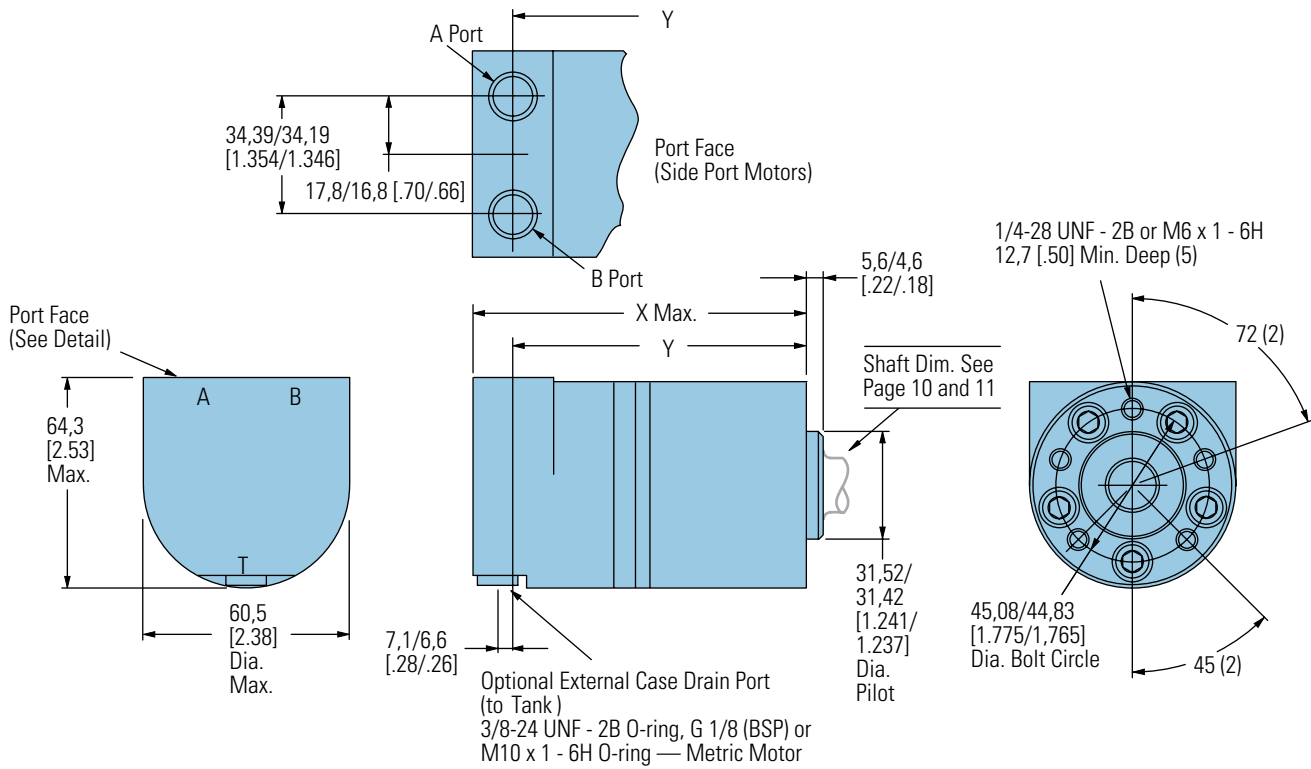
Ports

9/16 -18 UNF - 2B O-Ring Ports,
M14 x 1,5 -6H O-Ring Ports — Metric Motor,
G 3/8 or G 1/4 (BSP) Ports (2)

Standard Rotation Viewed from Shaft End

Port A Pressurized — CW
Port B Pressurized — CCW

Side Port



SIDE PORT MOTORS

Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]
8,2 [.50]	103,9 [4.09]	89,4/ 87,4 [3.52/3.44]
12,9 [.79]	106,9 [4.21]	92,5/ 90,4 [3.64/3.56]
19,8 [1.21]	112,5 [4.38]	96,8/ 94,7 [3.81/3.73]
31,6 [1.93]	118,9 [4.68]	104,4/102,4 [4.11/4.03]
50,0 [3.00]	130,0 [5.12]	115,7/113,9 [4.56/4.48]

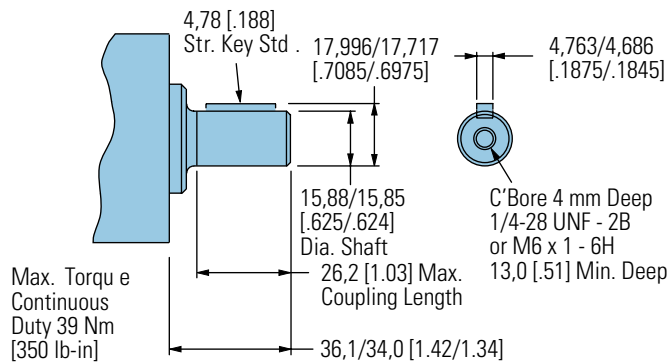
J Series (129-)

Dimensions

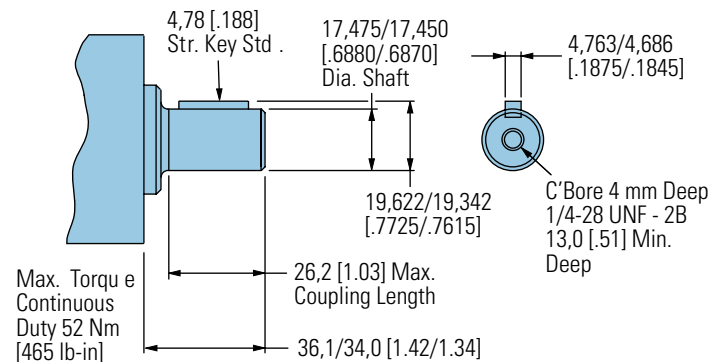
Shafts

B-1

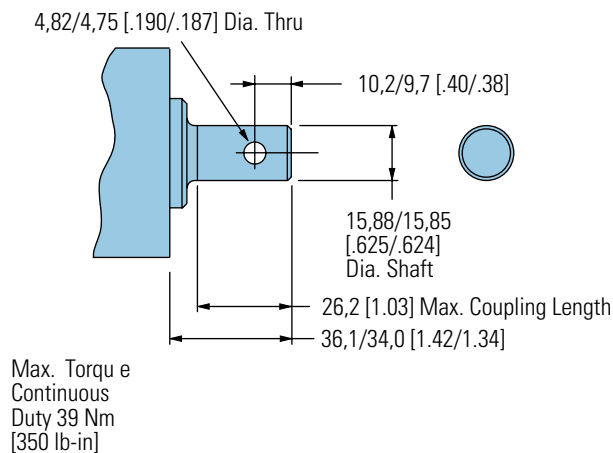
5/8 Inch Straight Keyed



11/16 Inch Straight Keyed



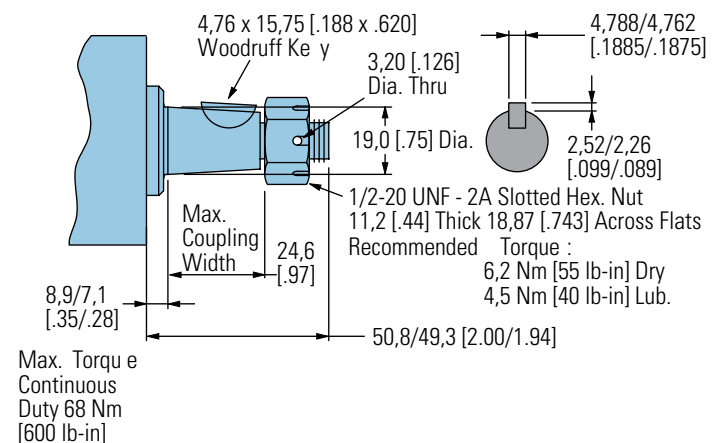
5/8 Inch Straight Keyed w/ Crosshole



3/4 Inch Tapered

(Tapered Shaft End Per SAE J744)

Except as Specified — 1.5 : 12 Ratio)

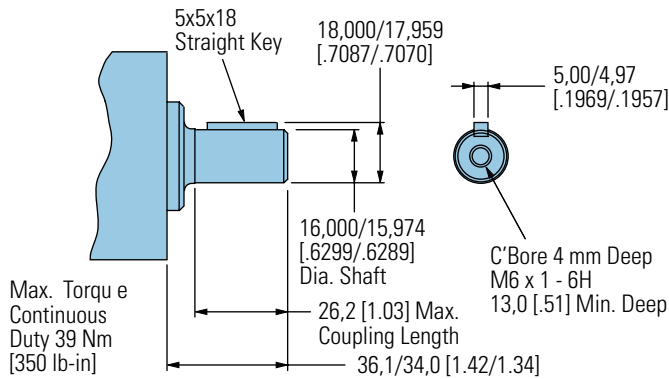


J Series (129-)

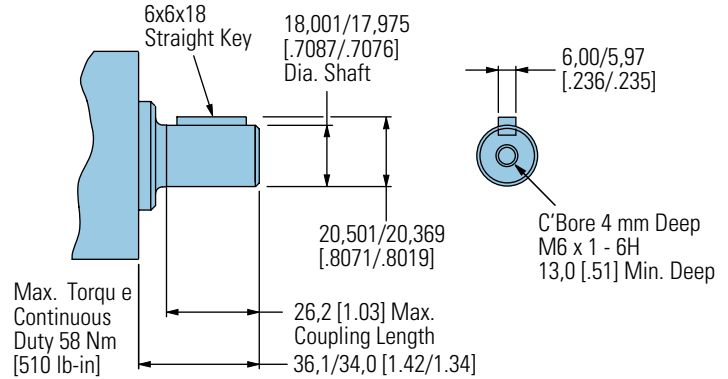
Dimensions

Shafts and Flange Kit

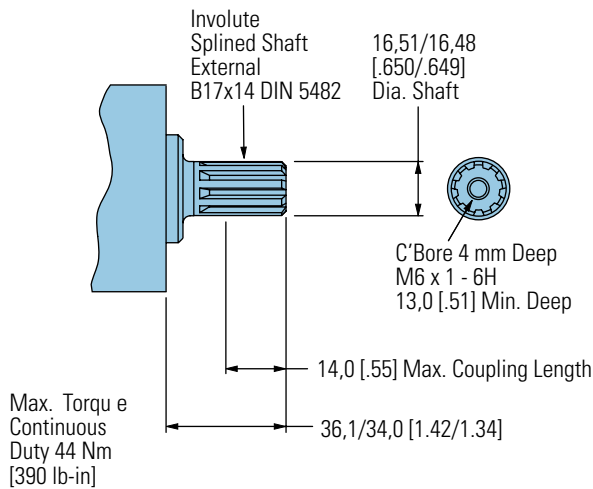
16 mm Straight Keyed



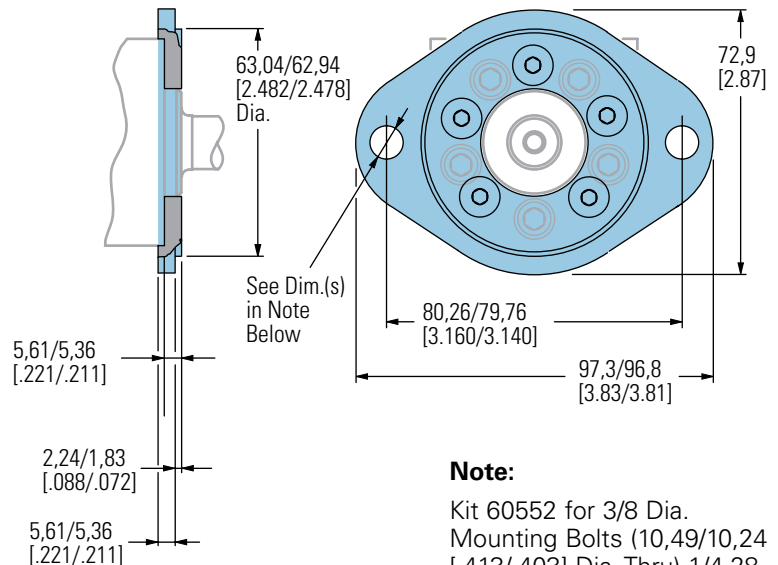
18 mm Straight Keyed



Involute 9T Splined – Metric



2 Bolt Flange Kits (2)



Note:

Kit 60552 for 3/8 Dia. Mounting Bolts (10,49/10,24 [.413/.403] Dia. Thru) 1/4-28 UNF screws for attaching flange to motor (5)

Kit 60553 for M8 Dia. Mounting Bolts (9,12/8,86 [.359/.349] Dia. Thru) M6 x 1 - 6H screws for attaching flange to motor (5)

J Series (129-)

Product Numbers

Use digit prefix —
129- plus four digit number
from charts for complete
product number—
Example 129-0479.

**Orders will not be accepted
without three digit prefix.**

B-1

End Port

MOUNTING	SHAFT	PORT SIZE	DISPL. cm ³ /r [in ³ /r] / PRODUCT NUMBER				
			8,2 [.50]	12,9 [.79]	19,8 [1.21]	31,6 [1.93]	50,0 [3.00]
1/4-28 UNF 2B	5/8 inch Straight	9/16 -18 UNF 2B O-Ring (2)	129-0291	-0292	-0293	-0294	-0458
	11/16 inch Straight		129-0295	-0296	-0297	-0298	-0459
	Splined — Metric		129-0299	-0300	-0301	-0302	-0460
	3/4 inch Tapered		129-0480				
M6 x 1 - 6H	16 mm Straight	M14 x 1,5 - 6H O-Ring (2)	129-0303	-0304	-0305	-0306	-0461
	18 mm Straight		129-0307	-0308	-0309	-0310	-0462
	Splined — Metric		129-0311	-0312	-0313	-0314	-0463
	16 mm Straight	G 1/4 (BSP) (2)	129-0315	-0316	-0317	-0318	-0464
	18 mm Straight		129-0319	-0320	-0321	-0322	-0465
	Splined — Metric		129-0323	-0324	-0325	-0326	-0466
	16 mm Straight	G 3/8 (BSP) (2)*	129-0327	-0328	-0329	-0330	-0467
	18 mm Straight		129-0331	-0332	-0333	-0334	-0468
	Splined — Metric		129-0335	-0336	-0337	-0338	-0469

*Note: The Same Casting used for Side Ports is Required for G 3/8 (BSP) End Ports

129-0336

Side Port

MOUNTING	SHAFT	PORT SIZE	DISPL. cm ³ /r [in ³ /r] / PRODUCT NUMBER				
			8,2 [.50]	12,9 [.79]	19,8 [1.21]	31,6 [1.93]	50,0 [3.00]
1/4-28 UNF 2B	5/8 inch Straight	9/16 -18 UNF 2B O-Ring (2)	129-0339	-0340	-0341	-0342	-0470
	11/16 inch Straight		129-0343	-0344	-0345	-0346	-0471
	Splined — Metric		129-0347	-0348	-0349	-0350	-0472
	3/4 inch Tapered		129-0481				
M6 x 1 - 6H	16 mm Straight	M14 x 1,5 - 6H O-Ring (2)	129-0351	-0352	-0353	-0354	-0473
	18 mm Straight		129-0355	-0356	-0357	-0358	-0474
	Splined — Metric		129-0359	-0360	-0361	-0362	-0475
	16 mm Straight	G 1/4 (BSP) (2)	129-0363	-0364	-0365	-0366	-0476
	18 mm Straight						
	Splined — Metric		129-0367	-0368	-0369	-0370	-0477
	16 mm Straight	G 3/8 (BSP) (2)	129-0371	-0372	-0373	-0374	-0403
	18 mm Straight		129-0375	-0376	-0377	-0378	-0478
	Splined — Metric		129-0379	-0380	-0381	-0382	-0479

Two Bolt Mounting Flange Kit (for 3/8 inch Mounting Bolts) — Kit Number 60552 (includes 5 screws — 1/4 -28 UNF-2B)

Two Bolt Mounting Flange Kit (for M8 Mounting Bolts) — Kit Number 60553 (includes 5 screws — M6 x 1-6H)

J Series (129-)

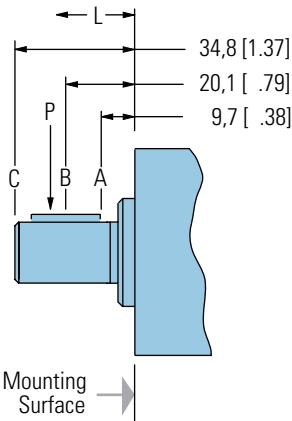
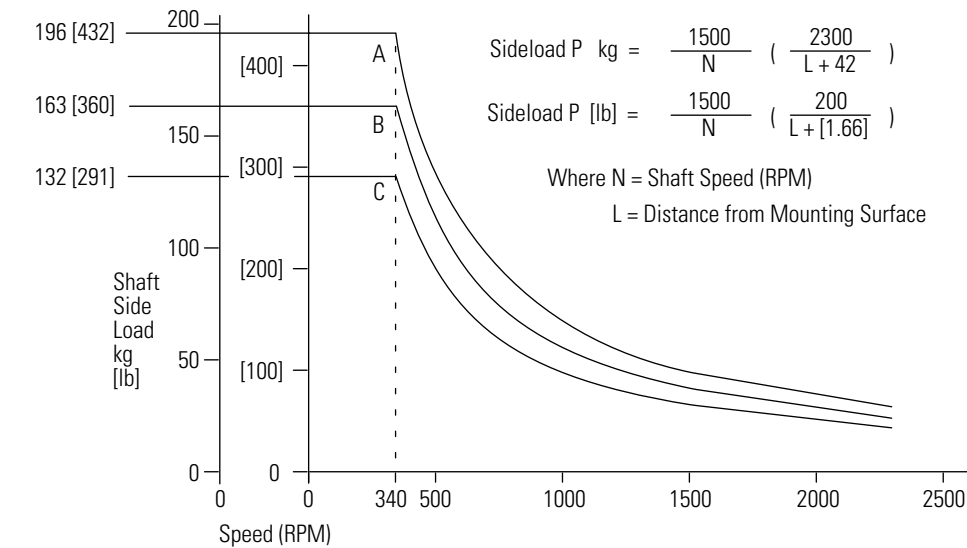
Shaft Side Load Capacity

The hydrodynamic bearing has infinite life when shaft load ratings are not exceeded. Hence, the shaft side load capacity is more than adequate to handle most externally applied loads (such as belts, chains, etc.), providing the motor to shaft size is applied within its torque rating.

Allowable side load chart, shaft load location drawing (right) and load curves (below) are based on the

side or radial loads being applied to shaft at locations A, B, and C, to determine the shaft side load capacity at locations other than those shown use the formula (shown below). For more information about shaft side loads on Char-Lynn motors contact your Eaton representative.

ALLOWABLE SIDE LOAD – KG [LB]			
RPM	A	B	C
2300	29 [64]	24 [53]	20 [43]
1500	44 [98]	37 [82]	30 [66]
1250	54 [118]	44 [98]	36 [79]
1000	67 [147]	55 [122]	45 [99]
750	89 [196]	74 [163]	60 [132]
600	111 [245]	93 [204]	75 [165]
500	133 [294]	111 [245]	90 [198]
400	167 [368]	139 [306]	112 [248]
340	196 [432]	163 [360]	132 [291]



J Series (129-)

Case Pressure and Case Drain

B-1

The J Series now offers check valves in the motor as a standard feature. This addition reduces the case pressure in the motor to the return pressure of the system when the case drain is not used. For return pressures higher than the rated pressures (see chart) the external case drain can be connected. If the case drain line is needed, connect drain line to assure that the motor will always remain full of fluid.

Case Drain Advantage

In addition to providing lower case pressures for motors connected in series, there are advantages for adding an external case drain line to motors with normal case pressures as well. These advantages are:

Contamination Control — flushing the motor case.

Motor Cooler — exiting oil draws motor heat away.

Extend Motor Seal Life — maintain low case pressure with a preset restriction installed in the case drain line

Example:

A 14 Bar case pressure will cause a load of 40 kg, so the allowable thrust load will be 82 kg plus 40 = 120 kg pushing inward on shaft. Tension load is 82 kg under all case pressure conditions.

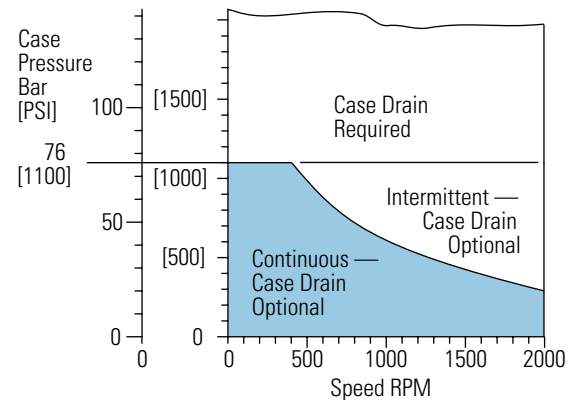
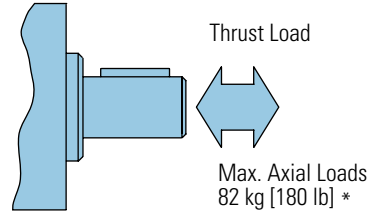
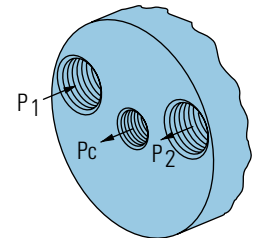
Example:

A 200 PSI case pressure will cause a load of 88 lbs, so the allowable thrust load will be 180 lbs plus 88 = 268 lbs pushing inward on shaft. Tension load is 180 lb under all case pressure conditions

Note:

J Series motors can be connected in parallel or in series.

Case pressure will add to the allowable compressive thrust load. Case pressure will push outward on the shaft at 20 kg/7 Bar [44 lb/100 PSI].

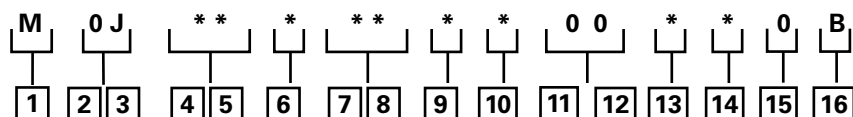


Case Pressure Seal Limitation

J Series (129-)

Model Code

The following 16-digit coding system has been developed to identify all of the configuration options for the J motor. Use this model code to specify a motor with the desired features. All 16-digits of the code must be present when ordering. You may want to photocopy the matrix below to ensure that each number is entered in the correct box.



1 Product

M – Motor

2, 3 Series

0J – J Series

4, 5 Displacement cm³/r [in³/r]

05 – 8,2 [.50]

08 – 12,9 [.79]

12 – 19,8 [1.21]

19 – 31,6 [1.93]

30 – 50,0 [3.00]

6 Mounting Type

A – 5 Bolt: Dia. 31,47 [1.239] x 5,1 [.20] Pilot 1/4-28 UNF 2B Mounting Holes on 45 [1.77] Dia. Bolt Circle

B – 5 Bolt: Dia. 31,47 [1.239] x 5,1 [.20] Pilot M6 x 1- 6H Mounting Holes on 45 [1.77] Dia. Bolt Circle

C – 2 Bolt: Dia. 62,99 [2.480] x 2,0 [.08] Pilot 10,36[.408] Mounting Holes on 80,0 [3.150] Dia. Bolt Circle

D – 2 Bolt: Dia. 62,99 [2.480] x 2,0 [.08] Pilot 9,0 [.354] Mounting Holes on 80,0 [3.150] Dia. Bolt Circle

7, 8 Output Shaft

01 – 5/8 inch Dia. Straight with 4,72 [.186] Square Key and 1/4-28 UNF - 2B Threaded Hole

02 – 16 mm Dia. Straight with 5,00 [.197] Square Key with M6 x 1 - 6H Threaded Hole

04 – 11/16 inch Dia. Straight with 4,72 [.186] Square Key and 1/4-28 UNF - 2B Threaded Hole

05 – 18 mm Dia. Straight with 5,92 [.233] Square Key with M6 x 1 - 6H Threaded Hole

06 – Involute Splined 9T—Metric 16,50 [.650] Dia. (B17 x 14 DIN 5482) M6 x 1 - 6H Threaded Hole

07 – 5/8 inch Dia. Straight with 4,75 [.187] Dia. Crosshole

08 – 3/4 inch Tapered with Woodruff Key and Nut

09 – 5/8 inch Dia. Straight with 4,72 [.186] Sq. Key with 1/4-28 UNF -2B Threaded Hole (Plated for Corrosion Protection)

14 – 16 mm Dia. Straight with 5,00 [.197] Sq. Key with M6 x 1- 6H Threaded Hole (Plated for Corrosion Protection)

9 Ports

A – 9/16 -18 UNF - 2B O-Ring End Ported

B – G 1/4 (BSP) End Ported

C – M14 x 1,5 - 6H O-Ring Port, End Ported

D – 9/16 -18 UNF - 2B O-Ring Side Ported

E – G 3/8 (BSP) Side Ported

F – G 1/4 (BSP) Side Ported

H – G 3/8 (BSP) End Ported

10 Case Flow Options

0 – No Case Drain

1 – 3/8 -24 UNF - 2B O-Ring

2 – G 1/8 (BSP)

3 – M10 x 1 - 6H O-Ring

11, 12 Special Features (Hardware)

00 – None

13 Special Features (Assembly)

0 – None

1 – Reverse Rotation

14 Paint/Special Packaging

0 – No Paint, Individual Box

A – Low Gloss Black Primer, Individual Box

B – No Paint, Bulk Box Option

15 Eaton Assigned Code when Applicable

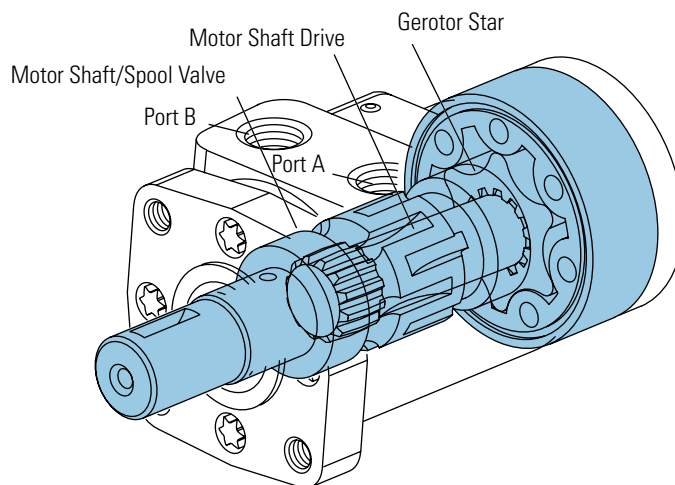
0 – Assigned Code

16 Eaton Assigned Design Code

B – Assigned Design Code

H Series (101-)

Highlights



Description

Designed for medium duty applications, these motors use industry-proven spool valve technology combined with state-of-the-art gerotors. In addition, a wide variety of mounting flanges, shafts, Ports and valving options provide design flexibility. Direction of shaft rotation and shaft speed can be controlled easily and smoothly throughout the speed range of the motor, and equipment can be driven direct, eliminating costly mechanical components.

Specifications

Gerotor Element	13 Displacements
Flow l/min [GPM]	57 [15] Continuous***
	76 [20] Intermittent**
Speed	Up to 1100 RPM
Pressure bar [PSI]	125 [1800] Cont.***
	165 [2400] Inter.**
Torque Nm [lb-in]	407 [3604] Cont.***
	520 [4600] Inter.**

*** Continuous— (Cont.) Continuous rating, motor may be run continuously at these ratings.

** Intermittent— (Inter.) Intermittent operation, 10% of every minute.

Features:

- Time-tested Char-Lynn drive set
- Three moving components (gerotor-star, drive, and shaft)
- Optimized drive running angle
- Three-zone pressure design (inlet, return and case)
- Variety of displacements, shafts and mounts
- Special options to meet customer needs

Benefits:

- High efficiency
- Powerful compact package
- Design flexibility
- Extended leak-free performance

Applications:

- Agricultural augers, harvesters, seeders
- Car wash brushes
- Food processing
- Railroad maintenance equipment
- Machine tools
- Conveyors
- Industrial sweepers and floor polishers
- Saw mill works
- Turf equipment
- Concrete and asphalt equipment
- Skid steer attachments
- Many more

B-2



Conveyer



Combine



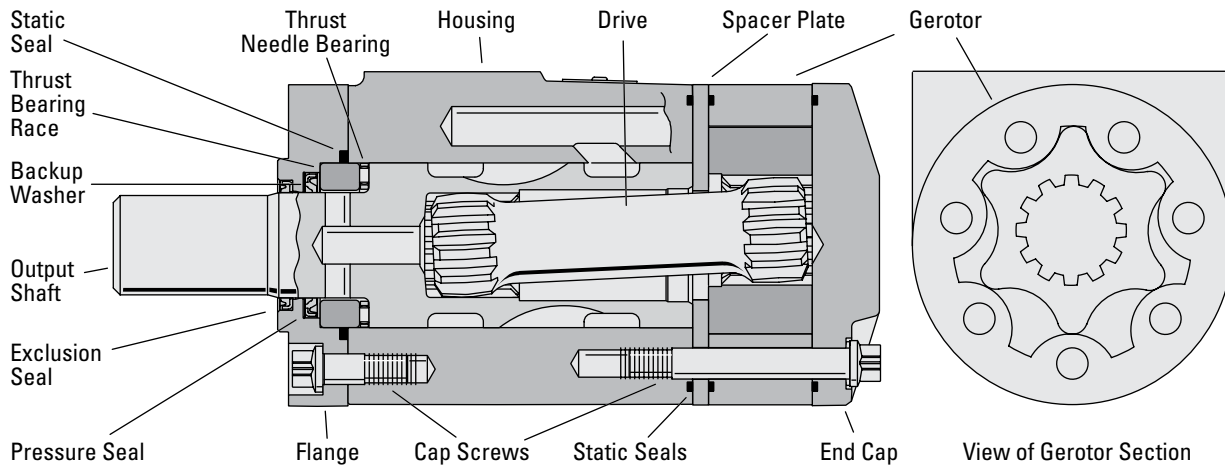
Sweeper



Salt and Sand Spreader

H Series (101-)

Specifications



SPECIFICATION DATA — H MOTORS

Displ. cm ³ /r [in ³ /r]		36 [2.2]	46 [2.8]	59 [3.6]	74 [4.5]	97 [5.9]	120 [7.3]	146 [8.9]	159 [9.7]	185 [11.3]	231 [14.1]	293 [17.9]	370 [22.6]	739 [45.1]
Max. Speed (RPM) @ Continuous Flow		1021	969	953	760	585	469	385	353	304	243	192	152	74
Flow LPM [GPM]	Continuous	38 [10]	45 [12]	57 [15]	57 [15]	57 [15]	57 [15]	57 [15]	57 [15]	57 [15]	57 [15]	57 [15]	57 [15]	57 [15]
	Intermittent	38 [10]	53 [14]	64 [17]	68 [18]	68 [18]	76 [20]	76 [20]	76 [20]	76 [20]	76 [20]	76 [20]	76 [20]	76 [20]
Torque Nm [lb-in]	Continuous	56 [497]	73 [650]	91 [802]	118 [1044]	155 [1368]	192 [1699]	221 [1954]	233 [2059]	265 [2343]	302 [2669]	351 [3110]	407 [3604]	389 [3440]
	Intermittent	75 [668]	99 [876]	122 [1076]	158 [1401]	207 [1829]	257 [2278]	300 [2653]	319 [2824]	356 [3151]	415 [3671]	466 [4121]	484 [4283]	520 [4600]
Min. Starting Torque Nm [lb-in]	@ Cont. Pressure	46 [410]	59 [520]	76 [670]	95 [840]	124 [1100]	154 [1360]	176 [1560]	186 [1650]	211 [1870]	238 [2110]	282 [2500]	330 [2920]	316 [2800]
	@ Int. Pressure	63 [560]	81 [720]	104 [920]	130 [1150]	171 [1510]	2102 [1860]	46 [2180]	262 [2320]	293 [2590]	339 [3000]	388 [3430]	408 [3610]	434 [3840]
Pressure ΔBar [Δ PSI]	Continuous	124 [1800]	124 [1800]	124 [1800]	124 [1800]	124 [1800]	124 [1800]	117 [1700]	114 [1650]	110 [1600]	100 [1450]	93 [1350]	86 [1250]	41 [600]
	Intermittent	165 [2400]	165 [2400]	165 [2400]	165 [2400]	165 [2400]	165 [2400]	159 [2300]	155 [2250]	148 [2150]	138 [2000]	124 [1800]	103 [1500]	55 [800]
End Ported Units Only														
Δ Bar [Δ PSI]	Cont. Pressure	83 [1200]	83 [1200]	76 [1100]	76 [1100]	76 [1100]	69 [1000]	69 [1000]	69 [1000]	62 [900]	55 [800]	48 [700]	57 [825]	27 [396]
	Intermittent	117 [1700]	117 [1700]	110 [1600]	110 [1600]	110 [1600]	103 [1500]	103 [1500]	103 [1500]	91 [1400]	90 [1300]	83 [1200]	68 [990]	36 [528]
Weight kg [lb]		5,1 [11.2]	5,1 [11.2]	5,2 [11.5]	5,2 [11.5]	5,4 [11.8]	5,5 [12.1]	5,6 [12.4]	5,7 [12.5]	5,8 [12.8]	6,0 [13.3]	6,3 [14.0]	6,7 [14.7]	8,4 [18,6]

A simultaneous maximum torque and maximum speed NOT recommended.

Note:

To assure best motor life, run motor for approximately one hour at 30% of rated pressure before application to full load. Be sure motor is filled with fluid prior to any load applications.

Note:

Δ pressure is derated for end ported units.

Maximum Inlet Pressure:

172 Bar [2500 PSI] without regard to Δ Bar [Δ PSI] and/or back pressure ratings or combination thereof.

6B splined or Tapered shafts are recommended whenever operation above 282 NM [2500 lb-in] of torque, especially for those applications subject to frequent reversals.

Δ Pressure:

The true Δ bar [Δ PSI] difference between inlet port and outlet port

Continuous Rating:

Motor may be run continuously at these ratings

Intermittent Operation:

10% of every minute

Recommended Fluids:

Recommended Fluids — Premium quality, anti-wear type hydraulic oil. Minimum oil viscosity (at operating temperature) should be the highest of the following:

$$100 \text{ SUS or } \left[\frac{300 \times \text{Bar}}{\text{RPM}} = \text{SUS} \right]$$

$$\left[\frac{20 \times \text{PSI}}{\text{RPM}} = \text{SUS} \right]$$

Recommended System Operating Temp.:

-34°C to 82°C [-30°F to 180°F]

Recommended Filtration:

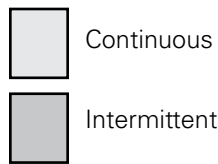
per ISO Cleanliness Code 4406, level 20/18/13

H Series (101-)

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed, however for best motor life select a motor to run with a torque and speed range printed in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.



		36 cm ³ /r [2.2 in ³ /r] Δ Pressure Bar [PSI] Continuous										Max. Contin- uous	Max. Inter- mittent
		[200] 14	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	[1800] 124		[2400] 165	
Flow LPM [GPM]	[2] 7,6	[49] 6 204	[103] 12 201	[162] 18 198	[189] 21 194	[270] 31 189	[325] 37 184	[379] 43 177	[432] 49 170	[489] 55 162		[650] 73 122	
	[4] 15,1	[47] 5 408	[106] 12 407	[160] 18 402	[191] 22 399	[274] 31 394	[327] 37 387	[384] 43 381	[439] 50 373	[495] 56 365		[654] 74 323	
	[6] 22,7	[44] 5 613	[102] 12 612	[158] 18 609	[188] 21 604	[272] 31 599	[328] 37 591	[383] 43 586	[440] 50 576	[496] 56 565		[661] 75 523	
	[8] 30,3	[40] 5 817	[97] 11 817	[153] 17 814	[184] 21 807	[270] 31 799	[326] 37 793	[383] 43 785	[440] 50 776	[497] 56 762		[668] 75 721	
	[10] 37,9	[36] 4 1021	[90] 10 1021	[148] 17 1015	[180] 20 1008	[265] 30 1001	[322] 36 991	[380] 43 981	[438] 49 969	[495] 56 959		[664] 75 920	
Max. Contin- uous													



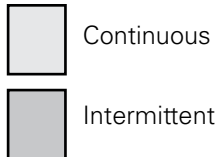
		46 cm ³ /r [2.8 in ³ /r] Δ Pressure Bar [PSI] Continuous										Max. Contin- uous	Max. Inter- mittent
		[200] 14	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	[1800] 124		[2400] 165	
Flow LPM [GPM]	[2] 7,6	[64] 7 161	[136] 15 158	[212] 24 156	[284] 32 153	[355] 40 148	[426] 48 145	[497] 56 139	[567] 64 133	[641] 72 127		[852] 96 95	
	[4] 15,1	[61] 7 323	[139] 16 320	[209] 24 316	[286] 32 314	[359] 41 310	[429] 48 304	[503] 57 300	[576] 65 293	[649] 73 287		[857] 97 253	
	[6] 22,7	[58] 7 486	[134] 15 481	[207] 23 479	[282] 32 475	[356] 40 471	[430] 49 464	[502] 57 461	[577] 65 453	[650] 73 444		[867] 98 410	
	[8] 30,3	[52] 6 648	[128] 14 643	[200] 23 640	[276] 31 635	[354] 40 628	[428] 48 623	[502] 57 617	[577] 65 610	[651] 74 599		[876] 99 566	
	[10] 37,9	[47] 5 808	[118] 13 803	[194] 22 798	[269] 30 793	[347] 39 787	[423] 48 779	[498] 56 771	[575] 65 761	[649] 73 753		[871] 98 722	
	Max. Contin- uous	[12] 45,4	[36] 4 969	[109] 12 964	[188] 21 960	[260] 29 952	[340] 38 946	[417] 47 938	[492] 56 931	[567] 64 922	[643] 73 914		[864] 98 877
Max. Inter- mittent	[14] 53,0	[25] 3 1127	[98] 11 1123	[175] 20 1115	[249] 28 1108	[327] 37 1100	[404] 46 1093	[484] 55 1086	[559] 63 1079	[634] 72 1068			

H Series (101-)

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed, however for best motor life select a motor to run with a torque and speed range printed in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.



		59 cm ³ /r [3.6 in ³ /r] Pressure Bar [PSI] Continuous										Max. Contin- uous	Max. Inter- mittent
		[200] 14	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	[1800] 124		[2400] 165	
Flow LPM [GPM]	[2] 7,6	[79] 9 127	[169] 19 125	[260] 29 123	[305] 34 121	[437] 49 117	[526] 59 114	[616] 70 109	[704] 80 103	[796] 90 96		[1055] 119 65	
	[4] 15,1	[76] 9 254	[168] 19 254	[257] 29 251	[307] 35 249	[441] 50 246	[529] 60 241	[620] 70 236	[710] 80 230	[800] 90 224		[1065] 120 193	
	[6] 22,7	[73] 8 381	[161] 18 381	[252] 28 380	[303] 34 377	[439] 50 373	[529] 60 368	[618] 70 364	[709] 80 358	[802] 91 349		[1069] 121 319	
	[8] 30,3	[64] 7 508	[151] 17 508	[243] 27 508	[294] 33 504	[428] 48 500	[519] 59 496	[609] 69 491	[701] 79 484	[794] 90 476		[1076] 122 446	
	[10] 37,9	[57] 6 635	[141] 16 635	[234] 26 634	[283] 32 630	[419] 47 626	[512] 58 621	[602] 68 614	[693] 78 608	[786] 89 601		[1071] 121 571	
	[12] 45,4	[45] 5 762	[131] 15 762	[227] 26 762	[274] 31 757	[409] 46 753	[505] 57 747	[593] 67 741	[684] 77 734	[778] 88 728		[1058] 120 694	
	[14] 53,0	[33] 4 889	[118] 13 889	[213] 24 887	[266] 30 882	[396] 45 877	[492] 56 872	[583] 66 866	[676] 76 860	[770] 87 851		[1055] 119 813	
	Max. Continuous 56,8	[29] 3 953	[111] 13 953	[205] 23 951	[260] 29 945	[389] 44 940	[486] 55 935	[576] 65 929	[670] 76 921	[765] 86 913		[1055] 119 872	
Max. Inter-mittent 75,7	[20] 2 1080	[98] 11 1080	[192] 22 1077	[252] 28 1071	[377] 43 1067	[475] 54 1062	[567] 64 1055	[660] 75 1049	[757] 86 1040				
[111] 13 953 Torque [lb-in] Nm Speed RPM													

		74 cm ³ /r [4.5 in ³ /r] Pressure Bar [PSI] Continuous										Max. Contin- uous	Max. Inter- mittent
		[200] 14	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	[1800] 124			
Flow LPM [GPM]	[2] 7.6	[103] 12 101	[220] 25 99	[339] 38 98	[454] 51 96	[569] 64 93	[685] 77 90	[801] 91 86	[916] 103 81	[1036] 117 76	[1373] 155 51		
	[4] 15.1	[99] 11 203	[219] 25 201	[335] 38 199	[457] 52 197	[574] 65 194	[689] 78 191	[808] 91 187	[925] 105 182	[1042] 118 177	[1386] 157 153		
	[6] 22.7	[94] 11 305	[210] 24 303	[328] 37 301	[451] 51 298	[571] 65 296	[689] 78 292	[805] 91 288	[924] 104 283	[1044] 118 276	[1392] 157 252		
	[8] 30.3	[86] 10 406	[196] 22 404	[319] 36 402	[438] 49 399	[558] 63 396	[676] 76 393	[793] 90 388	[913] 103 383	[1033] 117 377	[1401] 158 352		
	[10] 37.9	[74] 8 507	[183] 21 505	[310] 35 502	[422] 48 499	[545] 62 496	[667] 75 492	[784] 89 486	[903] 102 482	[1024] 116 476	[1394] 158 452		
	[12] 45.4	[58] 7 608	[171] 19 606	[295] 33 603	[408] 46 600	[533] 60 596	[657] 74 591	[773] 87 587	[891] 101 581	[1013] 114 576	[1377] 156 549		
	[14] 53.0	[43] 5 709	[154] 17 706	[277] 31 702	[396] 45 698	[515] 58 694	[640] 72 691	[760] 86 686	[880] 99 681	[1002] 113 674	[1374] 155 643		
	Max. Contin- uous 56.8	[36] 4 760	[145] 16 757	[268] 30 753	[387] 44 749	[506] 57 744	[632] 71 740	[750] 85 735	[873] 99 729	[996] 113 723	[1373] 155 690		
	Max. Inter- mittent 75.7	[20] 2 904	[121] 14 902	[233] 26 898	[351] 40 895	[482] 54 891	[609] 69 887	[725] 82 882	[856] 97 877	[981] 111 869			

H Series (101-)

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed, however for best motor life select a motor to run with a torque and speed range printed in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.

	Continuous
	Intermittent

		97 cm ³ /r [5.9 in ³ /r] Δ Pressure Bar [PSI] Continuous										Max. Contin- uous	Max. Inter- mittent
		[200] 14	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	[1800] 124	[2400] 165		
Flow LPM [GPM]	[2] 7,6	[134] 15 78	[292] 33 76	[442] 50 75	[593] 67 73	[746] 84 71	[899] 102 68	[1054] 119 65	[1209] 137 61	[1365] 154 55	[1806] 204 33		
	[4] 15,1	[131] 15 156	[281] 32 155	[436] 49 153	[596] 67 151	[750] 85 149	[903] 102 147	[1059] 120 143	[1212] 137 139	[1367] 154 134	[1828] 207 113		
	[6] 22,7	[126] 14 234	[269] 30 233	[425] 48 231	[588] 66 230	[747] 84 228	[900] 102 224	[1054] 119 221	[1206] 136 217	[1368] 155 210	[1823] 206 189		
	[8] 30,3	[110] 12 312	[246] 28 311	[408] 46 310	[566] 64 308	[718] 81 305	[873] 99 303	[1023] 116 300	[1177] 133 295	[1339] 151 291	[1829] 207 269		
	[10] 37,9	[96] 11 390	[231] 26 389	[392] 44 387	[539] 61 385	[699] 79 383	[859] 97 380	[1005] 114 376	[1156] 131 373	[1318] 149 368	[1821] 206 346		
	[12] 45,4	[77] 9 468	[218] 25 467	[378] 43 465	[522] 59 463	[681] 77 460	[844] 95 457	[990] 112 453	[1142] 129 449	[1301] 147 445	[1792] 202 421		
	[14] 53,0	[60] 7 546	[197] 22 544	[358] 40 542	[513] 58 539	[662] 75 537	[828] 94 535	[973] 110 531	[1131] 128 526	[1293] 146 521	[1776] 201 499		
	Max. Contin- uous 56,8	[52] 6 585	[189] 21 583	[346] 39 581	[495] 56 578	[651] 74 575	[819] 93 573	[963] 109 569	[1126] 127 564	[1286] 145 559	[1778] 201 536		
	Max. Inter- mittent 75,7	[25] 3 701	[157] 18 700	[311] 35 697	[455] 51 694	[625] 71 691	[790] 89 688	[941] 106 684	[1110] 125 681	[1272] 144 674			
		[189] 21 583 Torque [lb-in] Nm Speed RPM											

		120 cm ³ /r [7.3 in ³ /r] Δ Pressure Bar [PSI] Continuous										Max. Contin- uous	Max. Inter- mittent
		[200] 14	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	[1800] 124	[2400] 165		
Flow LPM [GPM]	[2] 7,6	[162] 18 62	[357] 40 61	[544] 61 61	[736] 83 59	[927] 105 58	[1116] 126 55	[1305] 147 53	[1498] 169 49	[1687] 191 45	[2231] 252 26		
	[4] 15,1	[160] 18 125	[348] 39 124	[539] 61 123	[736] 83 121	[930] 105 120	[1119] 126 119	[1316] 149 116	[1506] 170 114	[1698] 192 110	[2268] 256 90		
	[6] 22,7	[155] 18 188	[338] 38 187	[530] 60 186	[729] 82 185	[923] 104 183	[1116] 126 180	[1310] 148 178	[1500] 169 175	[1699] 192 170	[2271] 257 152		
	[8] 30,3	[139] 16 250	[319] 36 250	[515] 58 249	[710] 80 247	[901] 102 245	[1094] 124 243	[1283] 145 241	[1476] 167 237	[1673] 189 233	[2278] 257 216		
	[10] 37,9	[121] 14 313	[303] 34 312	[497] 56 311	[686] 78 309	[883] 100 308	[1081] 122 306	[1267] 143 302	[1460] 165 300	[1655] 187 296	[2268] 256 278		
	[12] 45,4	[102] 12 375	[288] 33 374	[480] 54 373	[664] 75 371	[862] 97 370	[1060] 120 367	[1246] 141 365	[1440] 163 361	[1640] 185 358	[2232] 252 338		
	[14] 53,0	[78] 9 438	[263] 30 437	[458] 52 435	[652] 74 433	[841] 95 431	[1041] 118 430	[1228] 139 427	[1420] 160 423	[1616] 183 419	[2213] 250 401		
	Max. Contin- uous 56,8	[67] 8 469	[253] 29 468	[446] 50 466	[632] 71 464	[828] 94 462	[1030] 116 460	[1214] 137 458	[1411] 159 454	[1608] 182 450	[2205] 249 430		
	Max. Inter- mittent 75,7	[20] 2 626	[202] 23 624	[384] 43 621	[581] 66 618	[778] 88 617	[971] 110 614	[1169] 132 611	[1356] 153 609	[1559] 176 606			

H Series (101-)

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed, however for best motor life select a motor to run with a torque and speed range printed in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.

	Continuous
	Intermittent

		146 cm ³ /r [8.9 in ³ /r] Δ Pressure Bar [PSI] Continuous								Max. Contin- uous	Max. Inter- mittent
		[200] 14	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	[1700] 117	[2300] 159
Flow LPM [GPM]	[2] 7,6	[198] 22 51	[435] 49 50	[664] 75 50	[897] 101 49	[1130] 128 47	[1361] 154 45	[1591] 180 43	[1827] 206 40	[1942] 219 39	[2611] 295 24
	[4] 15,1	[196] 22 103	[424] 48 102	[657] 74 101	[898] 101 99	[1133] 128 99	[1365] 154 97	[1604] 181 95	[1836] 207 93	[1954] 221 92	[2648] 299 78
	[6] 22,7	[189] 21 154	[412] 47 153	[646] 73 152	[889] 100 151	[1125] 127 150	[1361] 154 148	[1598] 181 146	[1829] 207 143	[1951] 220 141	[2653] 300 128
	[8] 30,3	[169] 19 205	[389] 44 205	[628] 71 204	[866] 98 203	[1098] 124 201	[1333] 151 200	[1564] 177 197	[1799] 203 195	[1919] 217 193	[2649] 299 180
	[10] 37,9	[148] 17 257	[369] 42 256	[605] 68 255	[836] 94 253	[1076] 122 252	[1318] 149 251	[1544] 174 248	[1780] 201 246	[1899] 215 244	[2789] 315 231
	[12] 45,4	[125] 14 308	[351] 40 307	[586] 66 306	[810] 92 305	[1051] 119 303	[1293] 146 301	[1519] 172 299	[1756] 198 296	[1878] 212 295	[2606] 294 281
	[14] 53,0	[95] 11 359	[321] 36 358	[558] 63 357	[795] 90 355	[1026] 116 354	[1290] 146 352	[1497] 169 350	[1731] 196 347	[1851] 209 346	[2580] 292 331
	Max. Contin- uous 56,8	[82] 9 85	[308] 35 384	[544] 61 383	[771] 87 381	[1010] 114 379	[1256] 142 378	[1480] 167 375	[1720] 194 373	[1840] 208 371	[2569] 290 356
	Max. Inter- mittent 75,7	[20] 3 513	[246] 28 512	[468] 53 509	[708] 80 507	[948] 107 506	[1184] 134 504	[1425] 161 501	[1653] 187 499	[1780] 201 498	

		159 cm ³ /r [9.7 in ³ /r] Δ Pressure Bar [PSI] Continuous								Max. Contin- uous	Max. Inter- mittent
		[200] 14	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	[1650] 134	[2250] 155
Flow LPM [GPM]	[2] 7,6	[209] 24 47	[465] 53 46	[715] 81 46	[973] 110 45	[1228] 139 44	[1478] 167 42	[1724] 195 40	[1981] 224 38	[2046] 231 37	[2764] 312 23
	[4] 15,1	[210] 24 94	[460] 52 94	[710] 80 93	[971] 110 91	[1229] 139 91	[1480] 167 90	[1745] 197 89	[1996] 226 87	[2059] 233 87	[2813] 318 76
	[6] 22,7	[205] 23 141	[454] 51 141	[704] 80 140	[965] 109 139	[1216] 137 138	[1477] 167 136	[1738] 196 134	[1991] 225 132	[2055] 232 132	[2824] 319 119
	[8] 30,3	[186] 21 188	[440] 50 188	[693] 78 187	[951] 107 186	[1205] 136 185	[1461] 165 183	[1716] 194 181	[1973] 223 179	[2038] 230 178	[2808] 317 166
	[10] 37,9	[164] 19 235	[422] 48 234	[671] 76 234	[930] 105 232	[1189] 134 232	[1451] 164 230	[1702] 192 228	[1965] 219 226	[2032] 230 225	[2789] 315 213
	[12] 45,4	[144] 16 282	[404] 46 281	[652] 74 281	[900] 102 279	[1163] 131 279	[1421] 161 277	[1674] 189 275	[1937] 219 273	[2004] 226 272	[2770] 313 260
	[14] 53,0	[109] 12 330	[374] 42 329	[623] 70 328	[883] 100 327	[1140] 129 325	[1396] 158 323	[1653] 187 322	[1900] 215 319	[1963] 222 319	[2727] 308 306
	Max. Contin- uous 56,8	[92] 10 353	[359] 41 352	[612] 69 351	[861] 97 350	[1123] 127 348	[1381] 156 347	[1633] 185 345	[1886] 213 343	[1950] 220 342	[2712] 306 330
	Max. Inter- mittent 75,7	[20] 3 471	[268] 30 470	[510] 58 467	[772] 87 465	[1034] 117 464	[1290] 146 462	[1553] 175 460	[1802] 204 458	[1865] 211 458	

[359]
41
352 } Torque [lb-in]
Nm
Speed RPM

H Series (101-)

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed, however for best motor life select a motor to run with a torque and speed range printed in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.

	Continuous
	Intermittent

		185 cm ³ /r [11.3 in ³ /r]								Max. Contin-uous	Max. Inter-mittent
		Δ Pressure Bar [PSI]									
		Continuous									
		[200]	[400]	[600]	[800]	[1000]	[1200]	[1400]	[1600]		
		14	28	41	55	69	83	97	110		[2150] 148
Flow LPM [GPM]	[2]	[257] 29 40	[554] 63 40	[847] 96 39	[1150] 130 38	[1447] 163 37	[1739] 196 36	[2035] 230 33	[2320] 262 29		[3103] 351 12
	[4]	[254] 29 81	[546] 62 81	[845] 95 80	[1145] 129 79	[1448] 164 78	[1744] 197 77	[2049] 232 76	[2343] 265 74		[3147] 356 63
	[6]	[246] 28 121	[540] 61 121	[834] 94 120	[1137] 128 120	[1434] 162 119	[1736] 196 117	[2036] 230 115	[2337] 264 112		[3151] 356 100
	[8]	[224] 25 162	[520] 59 162	[820] 93 161	[1117] 126 160	[1414] 160 159	[1716] 194 157	[2014] 228 155	[2315] 262 152		[3133] 354 140
	[10]	[202] 23 202	[499] 56 202	[793] 90 201	[1095] 124 201	[1394] 158 200	[1699] 192 198	[1997] 226 196	[2299] 260 193		[3112] 352 181
	[12]	[176] 20 243	[475] 54 242	[767] 87 242	[1063] 120 241	[1368] 155 240	[1664] 188 238	[1969] 222 236	[2268] 256 234		[3088] 349 222
	[14]	[140] 16 283	[443] 50 283	[735] 83 282	[1035] 117 281	[1340] 151 280	[1637] 185 279	[1936] 219 277	[2227] 252 274		[3051] 345 262
	Max. Contin-uous	[15] 14 304	[425] 48 303	[719] 81 302	[1014] 115 301	[1320] 149 300	[1618] 183 299	[1914] 216 297	[2205] 249 294		[3023] 342 283
	Max. Inter-mittent	[20] 75,7	[27] 3 405	[321] 36 404	[612] 69 402	[911] 103 401	[1211] 137 400	[1504] 170 398	[1795] 203 397		

		231 cm ³ /r [14.1 in ³ /r]								Max. Contin-uous	Max. Inter-mittent
		Δ Pressure Bar [PSI]									
		Continuous									
		[200]	[400]	[600]	[800]	[1000]	[1200]	[1400]	[1450]		
		14	28	41	55	69	83	97	100		[2000] 138
Flow LPM [GPM]	[2]	[338] 38 32	[707] 80 32	[1074] 121 31	[1456] 165 30	[1827] 206 30	[2192] 248 28	[2572] 291 26	[2657] 300 25		
	[4]	[328] 37 65	[695] 79 65	[1076] 122 64	[1447] 163 63	[1827] 206 62	[2201] 249 62	[2577] 291 60	[2669] 302 60		[3671] 415 50
	[6]	[317] 36 97	[687] 78 97	[1057] 119 97	[1434] 162 96	[1811] 205 95	[2186] 247 94	[2555] 289 92	[2650] 299 91		[3668] 414 80
	[8]	[289] 33 130	[659] 74 130	[1038] 117 130	[1406] 159 129	[1777] 201 128	[2160] 244 127	[2531] 286 124	[2625] 297 124		[3644] 412 112
	[10]	[265] 30 162	[631] 71 162	[1004] 113 162	[1381] 156 162	[1751] 198 160	[2131] 241 158	[2510] 284 156	[2602] 294 156		[3608] 408 145
	[12]	[230] 26 195	[599] 68 195	[968] 109 194	[1345] 152 194	[1722] 195 193	[2088] 236 192	[2480] 280 189	[2571] 290 189		[3571] 403 178
	[14]	[191] 22 227	[563] 64 227	[927] 105 227	[1299] 147 226	[1686] 190 226	[2058] 233 224	[2428] 274 222	[2519] 285 221		[3532] 399 212
	Max. Contin-uous	[15] 19 243	[538] 61 243	[904] 102 243	[1279] 145 242	[1661] 188 242	[2030] 229 240	[2404] 272 238	[2493] 282 238		[3488] 394 229
	Max. Inter-mittent	[20] 75,7	[29] 3 324	[411] 46 324	[785] 89 323	[1152] 130 322	[1520] 172 320	[1877] 212 320	[2222] 251 319	[2318] 262 318	

[538]
61
243 } Torque [lb-in]
Nm
Speed RPM

H Series (101-)

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed, however for best motor life select a motor to run with a torque and speed range printed in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.

	Continuous
	Intermittent

		293 cm ³ /r [17.9 in ³ /r]							Max. Continuous	Max. Intermittent
		Δ Pressure Bar [PSI]								
		[200]	[400]	[600]	[800]	[1000]	[1200]	[1350]		
		14	28	41	55	69	83	93		
Flow LPM [GPM]	[2]	[427]	[893]	[1361]	[1829]	[2293]	[2672]	[2977]		
	7,6	48 26	101 25	154 25	207 24	259 22	302 16	336 13		
	[4]	[419]	[886]	[1362]	[1833]	[2305]	[2771]	[3110]	[4107]	
	15,1	47 51	100 51	154 51	207 50	260 49	313 47	351 44	464 22	
	[6]	[402]	[872]	[1342]	[1819]	[2291]	[2757]	[3098]	[4121]	
	22,7	45 77	99 77	152 76	206 76	259 74	312 71	350 68	466 54	
	[8]	[367]	[838]	[1316]	[1785]	[2252]	[2723]	[3070]	[4086]	
	30,3	41 102	95 102	149 102	202 101	254 100	308 98	347 95	462 84	
	[10]	[332]	[803]	[1276]	[1749]	[2215]	[2684]	[3034]	[4061]	
	37,9	38 128	91 128	144 128	198 127	250 126	303 123	343 120	459 108	
Max. Continuous	[12]	[289]	[760]	[1230]	[1706]	[2177]	[2634]	[2989]	[4012]	
	45,4	33 153	86 153	139 153	193 153	246 151	298 149	338 146	453 135	
	[14]	[241]	[712]	[1176]	[1650]	[2126]	[2592]	[2935]	[3963]	
	53,0	27 179	80 179	133 179	186 179	240 177	293 175	332 172	448 161	
Max. Intermittent	[15]	[211]	[683]	[1149]	[1623]	[2096]	[2558]	[2905]	[3914]	
	56,8	24 192	77 192	130 192	183 191	237 190	289 188	328 185	442 174	
		[20]	[43]	[527]	[1001]	[1463]	[1919]	[2375]	[2720]	
		75,7	5 256	60 256	113 255	165 255	217 254	268 252	307 249	

		370 cm ³ /r [22.6 in ³ /r]							Max. Continuous	Max. Intermittent
		Δ Pressure Bar [PSI]								
		[200]	[400]	[600]	[800]	[1000]	[1200]	[1250]		
		14	28	41	55	69	83	86		
Flow LPM [GPM]	[2]	[537]	[1121]	[1715]	[2285]	[2862]				
	7,6	61 20	127 20	194 20	258 19	323 16				
	[4]	[532]	[1123]	[1715]	[2308]	[2893]	[3467]	[3604]	[4274]	
	15,1	60 40	127 40	194 40	261 39	327 38	392 36	407 35	483 27	
	[6]	[508]	[1100]	[1693]	[2294]	[2884]	[3458]	[3598]	[4283]	
	22,7	57 61	124 61	191 61	259 60	326 58	391 55	407 53	484 47	
	[8]	[463]	[1060]	[1661]	[2255]	[2840]	[3414]	[3557]	[4254]	
	30,3	52 81	120 81	188 81	255 80	321 79	386 76	402 74	481 68	
	[10]	[414]	[1017]	[1613]	[2203]	[2788]	[3363]	[3506]	[4212]	
	37,9	47 101	115 101	182 101	249 101	315 99	380 96	396 94	476 88	
Max. Continuous	[12]	[363]	[960]	[1553]	[2152]	[2737]	[3305]	[3446]	[4152]	
	45,4	41 121	108 121	175 121	243 121	309 119	373 116	389 115	469 109	
	[14]	[303]	[897]	[1484]	[2086]	[2667]	[3246]	[3386]	[4092]	
	53,0	34 142	101 142	168 142	236 142	301 140	367 137	383 136	462 130	
Max. Intermittent	[15]	[266]	[862]	[1452]	[2050]	[2630]	[3206]	[3347]	[4054]	
	56,8	30 152	97 152	164 152	232 152	297 150	362 148	378 147	458 140	
		[20]	[61]	[1269]	[1847]	[2410]	[2987]	[3119]		
		75,7	7 202	76 202	143 202	209 202	272 199	337 198	352 198	

		739 cm ³ /r [45.1 in ³ /r]				Max. Continuous	Max. Intermittent
		Δ Pressure Bar [PSI]					
		[200]	[400]	[600]	[800]		
		14	28	41	55		
Flow LPM [GPM]	[2]	[1080]	[2250]	[3440]	[4570]		
	7,6	122 10	254 10	389 10	516 9		
	[4]	[1070]	[2250]	[3440]	[4600]		
	15,1	121 20	254 20	389 19	520 18		
	[6]	[1020]	[2200]	[3390]	[4590]		
	22,7	115 30	249 30	383 29	519 27		
	[8]	[945]	[2135]	[3330]	[4515]		
	30,3	107 40	241 40	376 39	510 37		
	[10]	[840]	[2050]	[3250]	[4430]		
	37,9	95 50	232 50	367 48	501 46		
Max. Continuous	[12]	[740]	[1945]	[3130]	[4320]		
	45,4	84 60	220 59	354 58	488 55		
	[14]	[630]	[1820]	[3005]	[4195]		
	53,0	71 69	206 68	340 68	474 66		
Max. Intermittent	[15]	[540]	[1735]	[2905]	[4130]		
	56,8	61 74	196 74	328 73	467 72		
		[20]	[143]	[1350]	[2565]	[3705]	
		75,7	16 99	153 98	290 97	419 96	

[862]
97 } Torque [lb-in]
152 } Nm
Speed RPM

H Series (101-)

Dimensions

(Refer to pages B-4-19 thru B-4-22 for shaft and port dimensions.)

Standard Rotation Viewed from Shaft End

Port A Pressurized — CW

Port B Pressurized — CCW

Note:

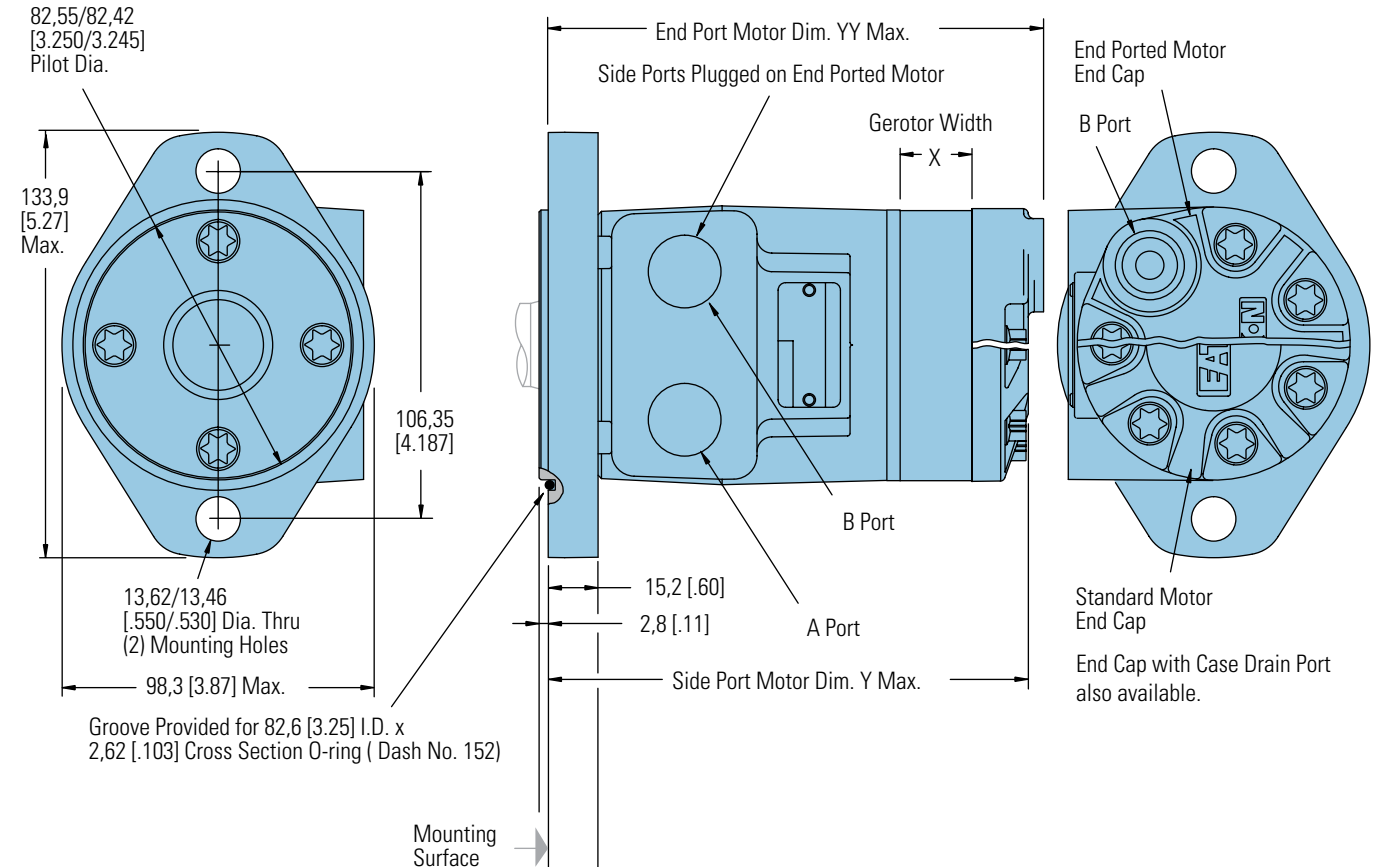
Mounting surface flatness requirement is ∇ , 13 mm [.005 inch] Max.

Note:

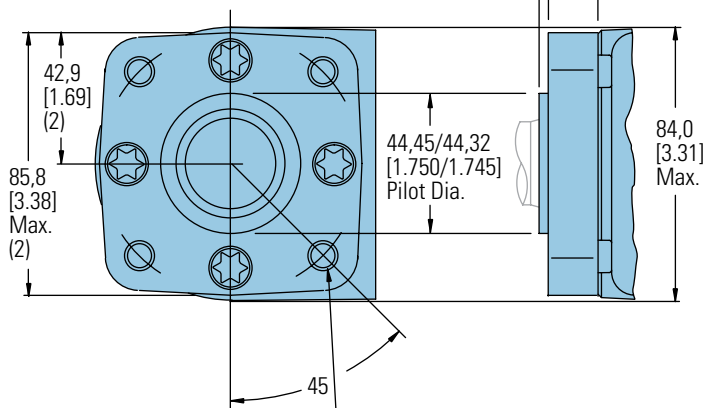
End ported motor pressure is derated. Reference page B-2-2 for ratings.

B-2

2 Bolt Flange



4 Bolt Flange



3/8-16 UNC (15,2 [.60] Max. Bolt Thread Engagement) Mounting Holes (4) Equally Spaced on 82,6 [3.25] Dia. Bolt Circle or
M10 x 1,5 (15,2 [.60] Max. Bolt Thread Engagement) Mounting Holes (4) Equally Spaced on 82,6 [3.25] Dia. Bolt Circle

2 AND 4 BOLT FLANGE

Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]	YY mm [inch]
36 [2.2]	6,4 [.25]	132,1 [5.20]	138,5 [5.45]
46 [2.8]	6,4 [.25]	132,1 [5.20]	138,5 [5.45]
59 [3.6]	10,2 [.40]	135,9 [5.35]	142,3 [5.60]
74 [4.5]	10,2 [.40]	135,9 [5.35]	142,3 [5.60]
97 [5.9]	13,2 [.52]	139,0 [5.47]	145,3 [5.72]
120 [7.3]	16,5 [.65]	142,3 [5.60]	148,6 [5.85]
146 [8.9]	20,1 [.79]	145,8 [5.74]	152,2 [5.99]
159 [9.7]	21,9 [.86]	147,6 [5.81]	154,0 [6.06]
185 [11.3]	25,4 [1.00]	151,2 [5.95]	157,5 [6.20]
231 [14.1]	31,8 [1.25]	157,5 [6.20]	
293 [17.9]	40,4 [1.59]	166,2 [6.54]	
370 [22.6]	50,8 [2.00]	176,6 [6.95]	
739 [45.1]	101,6 [4.00]	227,4 [8.95]	

H Series (101-)

Product Numbers

Use digit prefix —101- plus four digit number from charts for complete product number—Example 101-1001. Orders will not be accepted without three digit prefix.

2 Bolt Flange

SHAFT	PORT SIZE	DISPL. cm ³ /r [in ³ /r] / PRODUCT NUMBER												
		36 [2.2]	46 [2.8]	59 [3.6]	74 [4.5]	97 [5.9]	120 [7.3]	146 [8.9]	159 [9.7]	185 [11.3]	231 [14.1]	293 [17.9]	370 [22.6]	740 [45.0]
1 in. Straight w/Woodruff key	7/8-14 O-Ring	101-1700	-1033	-1701	-1034	-1035	-1702	-1703	-1036	-1037	-1038	-1039	-1040	—
	1/2 NPTF	101-1704	-1025	-1705	-1026	-1027	-1706	-1707	-1028	-1029	-1030	-1031	-1032	—
	Manifold*	101-1708	-1041	-1709	-1042	-1043	-1710	-1711	-1044	-1045	-1046	-1047	-1048	—
1 in. SAE 6B Splined	7/8-14 O-Ring	101-1721	-1081	-1722	-1082	-1083	-1723	-1724	-1084	-1085	-1086	-1087	-1088	—
	1/2 NPTF	101-1725	-1073	-1726	-1074	-1075	-1727	-1728	-1076	-1077	-1078	-1079	-1080	—
	Manifold*	101-1729	-1089	-1730	-1090	-1091	-1731	-1732	-1092	-1093	-1094	-1095	-1096	—
1 in. Straight w/.31 Dia. Crosshole	7/8-14 O-Ring	101-1796	-1797	-1798	-1799	-1800	-1801	-1802	-1803	—	—	—	—	—
	1/2 NPTF	101-1804	-1805	-1806	-1807	-1808	-1870	-1809	-1810	—	—	—	—	—
	Manifold*	101-1811	-1812	-1813	-1814	-1815	-1816	-1817	-1818	—	—	—	—	—
1 in. Straight w/.40 Dia. Crosshole	7/8-14 O-Ring	101-1819	-1323	-1820	-1324	-1325	-1821	-1822	-1326	—	—	—	—	—
	1/2 NPTF	101-1823	-1319	-1824	-1320	-1825	-1826	-1827	-1828	—	—	—	—	—
	Manifold*	101-1829	-1463	-1830	-1831	-1832	-1833	-1834	-1871	—	—	—	—	—

101-1834

4 Bolt Flange

SHAFT	PORT SIZE	DISPL. cm ³ /r [in ³ /r] / PRODUCT NUMBER												
		36 [2.2]	46 [2.8]	59 [3.6]	74 [4.5]	97 [5.9]	120 [7.3]	146 [8.9]	159 [9.7]	185 [11.3]	231 [14.1]	293 [17.9]	370 [22.6]	740 [45.0]
1 in. Straight w/Woodruff key O-Ring	7/8-14 O-Ring	101-1749	-1009	-1750	-1010	-1011	-1751	-1752	-1012	-1013	-1014	-1015	-1016	—
	1/2 NPTF	101-1753	-1001	-1754	-1002	-1003	-1755	-1756	-1004	-1005	-1006	-1007	-1008	—
	Manifold*	101-1757	-1017	-1758	-1018	-1019	-1759	-1760	-1020	-1021	-1022	-1023	-1024	—
1 in. SAE 6B Splined	7/8-14 O-Ring	101-1761	-1057	-1762	-1058	-1059	-1872	-1763	-1060	-1061	-1062	-1063	-1064	—
	1/2 NPTF	101-1764	-1049	-1765	-1050	-1051	-1766	-1767	-1052	-1053	-1054	-1055	-1056	—
	Manifold*	101-1768	-1065	-1769	-1066	-1067	-1770	-1771	-1068	-1069	-1070	-1071	-1072	—
1 in. Straight w/.31 Dia. Crosshole	7/8-14 O-Ring	101-1835	-1836	-1837	-1838	-1839	-1840	-1841	-1842	—	—	—	—	—
	1/2 NPTF	101-1843	-1497	-1844	-1449	-1352	-1845	-1846	-1847	—	—	—	—	—
	Manifold*	101-1848	-1466	-1849	-1459	-1850	-1851	-1852	-1853	—	—	—	—	—
1 in. Straight w/.40 Dia. Crosshole	7/8-14 O-Ring	101-1854	-1311	-1855	-1856	-1857	-1858	-1859	-1860	—	—	—	—	—
	1/2 NPTF	101-1861	-1313	-1862	-1312	-1314	-1863	-1864	-1315	—	—	—	—	—
	Manifold*	101-1865	-1305	-1866	-1306	-1307	-1867	-1868	-1869	—	—	—	—	—

101-1868

4 Bolt Flange with Corrosion Protection

SHAFT	PORT SIZE	DISPL. cm ³ /r [in ³ /r] / PRODUCT NUMBER												
		36 [2.2]	46 [2.8]	59 [3.6]	74 [4.5]	97 [5.9]	120 [7.3]	146 [8.9]	159 [9.7]	185 [11.3]	231 [14.1]	293 [17.9]	370 [22.6]	740 [45.0]
1 in. Straight w/ Woodruff Key	1/2 NPTF	101-2032	-2014	-2093	-2027	-2013	-2094	-2095	-2015	-2028	-2029	-2030	-2031	—
	Manifold*		-2067							-2068	-2069			

*Manifold product numbers shown are for motors with four 5/16-18 port face mounting threads. Manifold, manifold mounting O-Rings and bolts are NOT included.

For H Series Motors with a configuration Not Shown in the charts above: Use the model code system on page B-2-11 to specify the product in detail.

H Series (101-)

Model Code

The following 30-digit coding system has been developed to identify all of the configuration options for the H motor. Use this model code to specify a motor with the desired features. All 30-digits of the code must be present when ordering. You may want to photocopy the matrix below to ensure that each number is entered in the correct box.

M	H 0		* * *			* *		* *		* *		* *		*	*	* *		* *		* *		* *		*	* *		* *		J
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30

B-2

1 Product

M - Motor

2, 3 Series

H0 - H Motor

4, 5, 6 Displacement cm³/r [in³/r]

022 – 36 [2.2]†
028 – 46 [2.8]
035 – 58 [3.5]†
045 – 74 [4.5]
059 – 96 [5.9]
073 – 120 [7.3]
089 – 146 [8.9]
097 – 159 [9.7]
113 – 185 [11.3]
141 – 231 [14.1]
179 – 294 [17.9]
226 – 370 [22.6]
451 – 739 [45.1]†

†The H Series motors with the displacement code “022”, “035”, or “451” must also specify free running gerotor. (Option “A” in position 15).

7, 8 Mounting Type

A – 2 Bolt (Standard) 82.50 [3.248] Dia. x 3.05 [1.120] Pilot, 13.59 [.535] Dia. Mounting Holes on 106.35 [4.187] Dia. B.C.

BA – 4 Bolt (Standard) 44.40 [1.748] Dia. x 3.05 [1.120] Pilot, .375-16 UNC-2B Mounting Holes on 82.55 [3.250] Dia. B.C.

CA – 2 Bolt (Standard) 82.50 [3.248] Dia. x 6.10 [1.240] Pilot, 10.41 [.410] Dia. Mounting Holes on 106.35 [4.187] Dia. B.C. (SAE A)

DD – 2 Bolt (Standard) 101.60 [4.000] Dia. x 6.10 [1.240] Pilot, 14.35 [.565] Dia. Mounting Holes on 146.05 [5.750] Dia. B.C. (SAE B)

FA – 4 Bolt (Standard) 44.40 [1.748] Dia. x 3.05 [1.120] Pilot, M10 x 1.5-6H Mounting Holes on 82.55 [3.250] Dia. B.C.

MA – 2 Bolt (Standard) 82.50 [3.248] Dia. x 8.13 [1.320] Pilot, 13.59 [.535] Dia. Mounting Holes on 106.35 [4.187] Dia. B.C., w/o O-ring Groove

9, 10 Output Shaft

01 – 25.4 [1.00] Dia. Straight, Woodruff Key, .250-20 UNC-2B Hole in Shaft End
02 – 25.4 [1.00] Dia. SAE 6B Spline, .250-20 UNC-2B Hole in Shaft End

07 – 25.4 [1.00] Dia. Straight, 8.03 [.316] Dia. Cross Hole 11.2 [.44] from End, 5.6 [1.22] Extra Length

08 – 25.4 [1.00] Dia. Straight, 10.31 [.406] Dia. Cross Hole 15.7 [.62] from End, .250-20 UNC-2B Hole in Shaft End

16 – 22.22 [.875] Dia. SAE 13 Tooth Spline (SAE B)

17 – 22.22 [.875] Dia. Straight, 6.4 [.25] x 19.0 [.75] Square Key (SAE B)

18 – 25.4 [1.00] Dia. Tapered, Woodruff Key and Nut, 34.92 [1.375] Taper Length

24 – 25.00 [.984] Dia. Straight, 8.00 [.315] KEY, M8 x 1.25-6H Hole in Shaft End

39 – 25.00 [.984] Dia. Straight (k6), 8.00 [.315] Key, M8 x 1.25-6H Hole in Shaft End

11, 12 Ports

AA – .875-14 UNF-2B SAE O-Ring Ports

AB – .500-14 NPTF Dry Seal Pipe Thread Ports

AC – Manifold Ports (.3125-18 UNC-2B Mounting Holes)

AD – Manifold Ports (M8 x 1.25-6H Mounting Holes)

AF – G 1/2 BSP Straight Thread Ports

EB†† – End Ports: .750-16 UNF-2B SAE O-Ring Ports

EC†† – End Ports: G 1/2 BSP Straight Thread Ports

†† Note: End ported motor pressure is derated. Reference page B-2-2 for ratings.

13, 14 Case Flow Options

00 – None

01 – .4375-20 UNF-2B SAE O-Ring Port (End Cap)

02 – G 1/4 BSP Straight THD Port (End Cap)

03 – Manifold case drain

04 – .4375-20 UNF-2B SAE O-ring port (side of housing)

05 – .3125-24 UNF-2B SAE O-ring port (mounting flange)

11 – Internal Check Valves

15 Gerotor Options

0 – None

A – Free Running

16 Shaft Options

0 – None

N – Electroless Nickel Plated

17, 18 Seal Options

00 – Standard Seals

02 – Seal Guard

03 – Viton Seals

04 – Viton Shaft Seal

07 – High Pressure Shaft Seal

11 – High pressure shaft seal, slinger seal

19 – Extreme duty seal guard

19, 20 Speed Sensor Options

00 – None

AA – 12mm digital speed pickup (15 pulse) without lead wire

AB – Magnetic Speed Pickup (60 Pulse by Quadrature), No Lead Wire with M12 Connector (A=Power, B=Common, C=Signal)

21, 22 Valve Options

00 – None

* – Contact your Eaton Sales Representative for available options.

23, 24 Special Features (Hardware)

00 – None

AB – Low Speed Valving

SS – Stainless Steel Flange Bolts

25 Special Assembly Instructions

0 – None

1 – Reverse Rotation

2 – Flange Rotated 90°

26, 27 Paint/ Special Packaging

00 – No Paint

AA – Low Gloss Black Primer

AD – Environmental Coated Gloss White

AF – Environmental Coated Black

28, 29 Eaton Assigned Code when Applicable

00 – Assigned Code

30 Eaton Assigned Design Code

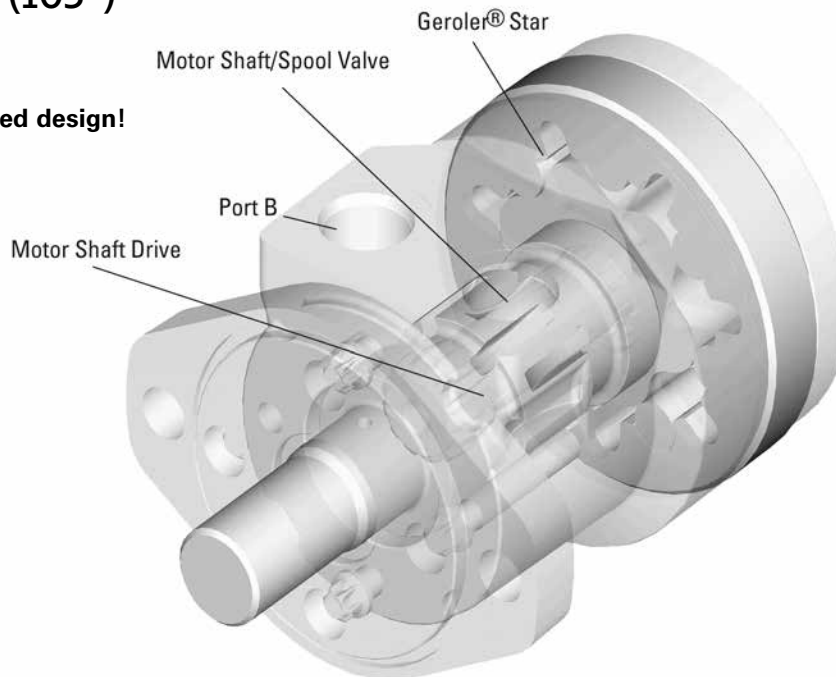
J – Nine (9)

Feature in **bold** are preferred and allow for shorter lead time.

S Series (103-)

Highlights

New, improved design!



Description

The new improved Char-Lynn S Series motors with optimized Geroler geometry offers enhanced performance with reduced drive-running angle while retaining the overall package size of the original S series. Design improvements include upgraded steel end cap, O-Ring section seals, and optimized Geroler set. The Geroler set has precision-machined rollers in the outer ring which provide support with rolling contact between the star and ring. This improves mechanical efficiency, especially at start-up and at low speed conditions. Improvements incorporated into the latest S Series motor provide reliable leak-free performance and smooth operation at start-up conditions.

Specifications

Geroler Element	10 Displacements
Flow l/min [GPM]	55 [15] Continuous*** 75 [20] Intermittent**
Speed	Up to 963 RPM
Pressure bar [PSI]	135 [2000] Cont.*** 170 [2500] Inter.**
Torque Nm [lb-in]	528 [4672] Cont.*** 587 [5190] Inter.**

*** Continuous—(Cont.) Continuous rating, motor may be run continuously at these ratings.

** Intermittent—(Inter.) Intermittent operation, 10% of every minute.

Features:

- Constant clearance Geroler, design
- Three moving components (gerotor, drive, shaft)
- Optimized drive running angle
- Three-zone pressure design (inlet, return and case)
- Variety of displacements, shafts and mounts
- Special options to meet customer needs!

Benefits:

- High efficiency
- Smooth low speed operation!
- Extended motor life
- Design flexibility
- Ability to optimize designs for your application needs
- Extended leak-free performance

Applications:

- Agricultural augers, harvesters, seeders
- Car wash brushes
- Food processing
- Railroad maintenance equipment
- Machine tools
- Conveyors
- Industrial sweepers and floor polishers
- Saw mill works
- Turf equipment
- Concrete and asphalt equipment
- Skid steer attachments
- Many more

B-3



Conveyor



Casting



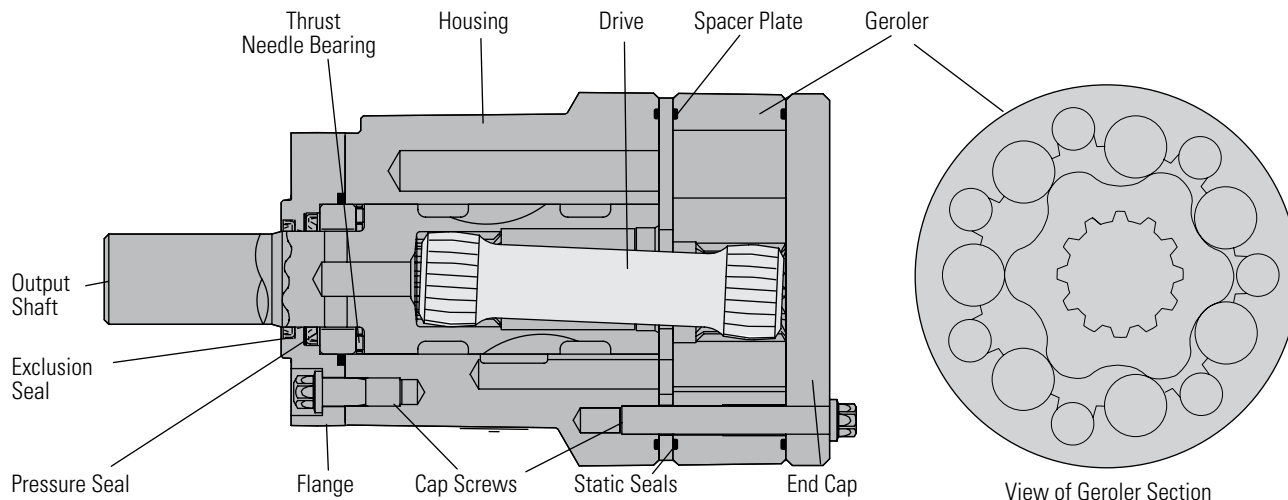
Amusement ride



Combine

S Series (103-)

Specifications



SPECIFICATION DATA – S MOTORS

Displ. cm ³ /r [in ³ /r]		59 [3.6]	75 [4.6]	97 [5.7]	120 [7.3]	144 [8.8]	166 [10.1]	187 [11.4]	225 [13.7]	298 [18.2]	372 [22.7]
Max. Speed (RPM) @ Continuous Flow		963	792	607	472	394	343	304	253	190	153
Flow LPM [GPM]	Continuous	57 [15]	57 [15]	57 [15]	57 [15]	57 [15]	57 [15]	57 [15]	57 [15]	57 [15]	57 [15]
	Intermittent	68 [18]	76 [20]	76 [20]	76 [20]	76 [20]	76 [20]	76 [20]	76 [20]	76 [20]	76 [20]
Torque Nm [lb-in]	Continuous	115 [1021]	150 [1325]	183 [1623]	237 [2010]	265 [2347]	301 [2662]	333 [2950]	372 [3290]	491 [4345]	528 [4672]
	Intermittent	144 [1271]	186 [1649]	225 [1992]	292 [2582]	324 [2870]	360 [3191]	399 [3533]	434 [3843]	505 [4467]	587 [5200]
Min. Starting Torque Nm[lb-in]	@ Cont. Pressure	90 [800]	113 [1000]	148 [1310]	184 [1630]	212 [2050]	232 [2330]	263 [2670]	302 [2990]	338 [3270]	369 [3270]
	@ Int. Pressure	116 [1030]	146 [1290]	190 [1680]	236 [2090]	271 [2400]	289 [2560]	329 [2910]	374 [3310]	417 [3690]	438 [3880]
Pressure Δ Bar [Δ PSI]	Continuous	138 [2000]	138 [2000]	138 [2000]	138 [2000]	131 [1900]	131 [1900]	128 [1850]	117 [1700]	103 [1500]	90 [1300]
	Intermittent	172 [2500]	172 [2500]	172 [2500]	172 [2500]	162 [2350]	159 [2300]	155 [2250]	141 [2050]	124 [1800]	103 [1500]

A simultaneous maximum torque and maximum speed NOT recommended.

Note:

To assure best motor life, run motor for approximately one hour at 30% of rated pressure before application to full load. Be sure motor is filled with fluid prior to any load applications.

Maximum Inlet Pressure:

172 Bar [2500 PSI] without regard to Δ Bar [Δ PSI] and/or back pressure ratings or combination thereof.

6B Splined or Tapered shafts are recommended whenever operating above 282 NM [2500 lb-in] of torque, especially for those applications subject to frequent reversals.

Δ Pressure:

The true Δ bar [Δ PSI] between inlet port and outlet port

Continuous Rating:

Motor may be run continuously at these ratings

Intermittent Operation:

10% of every minute

Recommended Fluids:

Premium quality, anti-wear type hydraulic oil with a viscosity of not less than 70 SUS at operating temperature.

Recommended System Operating Temp.:

-34°C to 82°C [-30°F to 180°F]

Recommended Filtration:

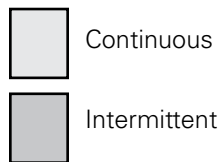
per ISO Cleanliness Code 4406, level 20/18/13

S Series (103-)

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed, however for best motor life select a motor to run with a torque and speed range printed in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production



S Motor 59 cm³/r [3.6 in³/r]

Δ Pressure Bar [PSI]

	[200]	[400]	[600]	[800]	[1000]	[1200]	[1400]	[1600]	[1800]	[2000]	[2500]
	14	28	41	55	69	83	97	110	124	138	172
[2]	86	190	292	390	484	578	662	729	764	803	
	10	22	33	44	55	65	75	82	86	91	
7,6	126	121	115	107	97	85	75	63	45	24	
[4]	79	185	289	395	498	600	702	804	903	998	1156
	9	21	33	45	56	68	79	91	102	113	131
15,1	256	250	243	235	224	212	199	183	166	147	89
[6]	71	177	280	387	495	602	704	808	909	1011	1257
	8	20	32	44	56	68	80	91	103	114	142
22,7	383	377	369	360	349	336	320	302	284	266	207
[8]	62	166	274	379	488	594	699	806	907	1007	1264
	7	19	31	43	55	67	79	91	102	114	143
30,3	514	508	500	490	477	464	448	430	409	390	333
[10]	52	155	264	369	475	583	686	793	897	1000	1257
	6	17	30	42	54	66	78	90	101	113	142
37,9	642	635	628	617	605	591	575	557	538	517	461
[12]	38	141	248	354	462	568	674	777	884	987	1244
	4	16	28	40	52	64	76	88	100	111	141
45,4	772	764	757	747	736	722	706	687	670	648	592
[14]	21	125	231	337	445	551	658	763	868	972	1233
	2	14	26	38	50	62	74	86	98	110	139
53,0	900	893	885	876	866	852	836	819	798	778	721
[15]	8	116	223	328	434	543	648	756	862	965	1225
	1	13	25	37	49	61	73	85	97	109	138
56,8	482	958	949	940	929	915	900	882	863	842	784
[18]		86	191	296	403	511	617	726	831	935	1195
		10	22	33	46	58	70	82	94	106	135
68,1		1151	1139	1128	1117	1105	1090	1074	1054	1033	977

S Motor 75 cm³/r [4.6 in³/r]

Δ Pressure Bar [PSI]

	[200]	[400]	[600]	[800]	[1000]	[1200]	[1400]	[1600]	[1800]	[2000]	[2500]
	14	28	41	55	69	83	97	110	124	138	172
[2]	91	218	343	467	590	708	815	900	981	1086	
	10	25	39	53	67	80	92	102	111	123	
7,6	93	89	81	75	66	59	43	21	23	16	
[4]	87	217	352	484	616	748	874	1001	1123	1236	1472
	10	25	40	55	70	85	99	113	127	140	166
15,1	193	188	181	173	163	150	139	125	107	89	37
[6]	82	219	355	492	627	763	898	1027	1155	1284	1590
	9	25	40	56	71	86	101	116	131	145	180
22,7	292	286	277	269	258	244	228	214	202	186	140
[8]	69	202	341	481	619	761	896	1032	1165	1296	1618
	8	23	38	54	70	86	101	117	132	146	183
30,3	390	384	375	364	355	342	326	309	295	276	230
[10]	56	193	330	471	610	751	887	1025	1162	1297	1628
	6	22	37	53	69	85	100	116	131	147	184
37,9	489	484	476	467	457	444	431	416	399	381	336
[12]	39	175	315	453	595	736	873	1011	1148	1284	1617
	4	20	36	51	67	83	99	114	130	145	183
45,4	587	582	573	564	552	540	526	510	494	476	427
[14]	12	153	290	431	571	716	856	993	1129	1265	1605
	1	17	33	49	65	81	97	112	128	143	181
53,0	343	680	673	665	654	641	628	613	594	578	533
[15]	9	143	281	424	567	708	846	985	1121	1259	1599
	1	16	32	48	64	80	96	111	127	142	181
56,8	491	729	723	714	704	690	675	661	644	628	580
[20]		82	220	362	505	645	784	922	1061	1200	1545
		9	25	41	57	73	89	104	120	136	175
75,7		970	963	957	948	935	921	906	888	871	825

[143] } Torque [lb-in]
16 } Nm
729 } Speed RPM

S Series (103-)

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed, however for best motor life select a motor to run with a torque and speed range printed in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production

 Continuous
 Intermittent

S Motor 93 cm³/r [5.7 in³/r]

Δ Pressure Bar [PSI]

	[200] 14	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	[1800] 124	[2000] 138	[2500] 172
[2]	146 16 76	308 35 72	466 53 64	620 70 55	771 87 48	913 103 34	1031 116 22	1086 123 7	1176 133 4	1281 145 1	
[4]	136 15 15,1	301 34 158	466 53 153	633 72 146	797 90 138	959 108 126	1116 126 115	1275 144 103	1430 162 90	1570 177 59	1798 203 17
[6]	113 13 22,7	278 31 238	446 50 232	616 70 225	786 89 215	952 108 206	1116 126 191	1280 145 175	1444 163 161	1603 181 145	1971 223 129
[8]	98 11 30,3	262 30 319	431 49 313	604 68 306	777 88 296	947 107 284	1112 126 270	1279 144 255	1446 163 240	1610 182 208	2006 227 165
[10]	81 9 37,9	246 28 400	415 47 394	590 67 388	763 86 378	935 106 366	1100 124 353	1271 144 340	1439 163 324	1604 181 306	2012 227 244
[12]	65 7 45,4	232 26 481	401 45 476	574 65 469	746 84 460	916 103 448	1081 122 435	1255 142 423	1425 161 408	1591 180 394	2001 226 374
[14]	42 5 53,0	207 23 561	376 43 557	552 62 549	721 81 541	893 101 531	1064 120 519	1235 140 504	1405 159 489	1570 177 470	1983 224 455
[15]	31 4 56,8	196 22 602	364 41 597	538 61 591	708 80 582	881 100 559	1052 119 546	1223 138 530	1391 157 514	1560 176 498	1974 223 453
[20]		119 13 75,7	290 33 799	461 52 792	633 72 785	807 91 775	976 110 762	1145 129 748	1315 149 734	1485 168 717	1904 215 660

S Motor 120 cm³/r [7.3 in³/r]

Δ Pressure Bar [PSI]

	[200] 14	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	[1800] 124	[2000] 138	[2500] 172
[2]	191 22 7,6	403 46 60	605 68 50	801 91 43	978 110 36	1146 129 29	1288 146 19	1440 163 15	1552 175 8	1679 190 6	
[4]	188 21 15,1	403 46 122	617 70 118	829 94 112	1031 117 106	1236 140 98	1438 162 87	1632 184 78	1816 205 67	1990 225 56	1914 216 49
[6]	172 19 22,7	391 44 186	607 69 180	821 93 175	1030 116 167	1241 140 159	1449 164 149	1654 187 137	1858 210 126	2056 232 114	2522 285 103
[8]	156 18 30,3	375 42 249	593 67 244	807 91 237	1015 115 229	1229 139 220	1439 163 210	1648 186 199	1855 210 185	2059 233 174	2557 289 162
[10]	130 15 37,9	349 39 311	567 64 307	785 89 301	995 112 293	1210 137 286	1420 160 275	1630 184 264	1838 208 252	2045 231 239	2559 289 193
[12]	103 12 45,4	320 36 374	539 61 369	756 85 363	965 109 355	1175 133 346	1383 156 336	1593 180 327	1799 203 314	2003 226 303	2500 282 288
[14]	70 8 53,0	285 32 437	502 57 433	715 81 427	923 104 419	1131 128 411	1335 151 402	1540 174 391	1745 197 379	1948 220 369	2452 277 355
[15]	54 6 56,8	267 30 469	485 55 465	705 80 459	913 103 452	1122 127 444	1329 150 433	1540 174 423	1746 197 411	1947 220 400	2441 276 386
[20]		159 18 75,7	377 43 621	600 68 618	815 92 612	1026 116 603	1232 139 594	1444 163 583	1651 186 571	1859 210 560	2383 269 549

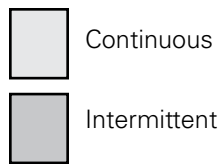
[267]
30
465 } Torque [lb-in]
Nm
Speed RPM

S Series (103-)

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed, however for best motor life select a motor to run with a torque and speed range printed in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production



S Motor 144 cm³/r [8.8 in³/r]

Δ Pressure Bar [PSI]

	[200]	[400]	[600]	[800]	[1000]	[1200]	[1400]	[1600]	[1800]	[1900]	[2350]
	14	28	41	55	69	83	97	110	124	138	172
[2]	222	480	729	967	1190	1402	1591	1786	2031	2107	
7,6	25	54	82	109	134	158	180	202	229	238	
	49	45	40	34	29	21	17	13	14	14	
[4]	217	475	728	987	1237	1488	1727	1957	2181	2292	2310
15,1	24	54	82	112	140	168	195	221	246	259	261
	101	97	91	84	77	69	61	52	45	42	22
[6]	193	453	715	976	1234	1494	1746	1995	2239	2358	2867
22,7	22	51	81	110	139	169	197	225	253	266	324
	153	149	143	136	128	119	110	101	91	86	66
[8]	173	434	699	961	1218	1479	1735	1984	2235	2358	2894
30,3	20	49	79	109	138	167	196	224	252	266	327
	205	202	195	187	179	170	160	150	139	134	109
[10]	144	407	673	940	1197	1459	1715	1967	2218	2344	2890
37,9	16	46	76	106	135	165	194	222	251	265	327
	259	254	247	240	231	221	211	202	191	185	158
[12]	118	380	644	907	1167	1429	1685	1941	2194	2319	2878
45,4	13	43	73	102	132	161	190	219	248	262	325
	312	307	301	294	286	277	267	257	246	241	217
[14]	87	346	610	871	1131	1395	1651	1907	2163	2289	2851
53,0	10	39	69	98	128	158	187	215	244	259	322
	363	359	354	346	339	330	319	309	299	293	266
[15]	69	327	592	853	1113	1376	1633	1890	2146	2271	2835
56,8	8	37	67	96	126	156	185	214	242	257	320
	389	386	380	372	364	355	344	336	323	317	289
[20]		200	460	726	987	1251	1512	1770	2025	2153	2724
75,7		23	52	82	112	141	171	200	229	243	308
		516	513	507	499	491	480	470	459	454	427

S Motor 166 cm³/r [10.1 in³/r]

Δ Pressure Bar [PSI]

	[200]	[400]	[600]	[800]	[1000]	[1200]	[1400]	[1600]	[1800]	[1900]	[2300]
	14	28	41	55	69	83	97	110	124	138	172
[2]	267	563	841	1105	1364	1622	1852	2081	2288		
7,6	30	64	95	125	154	183	209	235	259		
	43	39	35	30	27	21	16	13	13		
[4]	247	544	838	1129	1418	1707	1988	2255	2514	2641	3116
15,1	28	61	95	128	160	193	225	255	284	298	352
	89	85	80	74	68	60	53	47	41	38	28
[6]	217	517	813	1108	1401	1700	1994	2281	2559	2692	3214
22,7	25	58	92	125	158	192	225	258	289	304	363
	134	131	125	120	113	105	96	88	79	75	58
[8]	195	494	794	1089	1387	1687	1983	2269	2552	2691	3239
30,3	22	56	90	123	157	191	224	256	288	304	366
	180	176	171	164	156	147	138	128	118	114	96
[10]	176	477	776	1072	1371	1668	1960	2249	2537	2676	3228
37,9	20	54	88	121	155	188	221	254	287	302	365
	227	222	217	210	203	194	185	175	165	160	136
[12]	136	436	737	1037	1335	1636	1928	2217	2509	2651	3210
45,4	15	49	83	117	151	185	218	251	284	300	363
	272	269	264	258	249	241	233	223	214	208	186
[14]	93	394	696	995	1296	1599	1890	2185	2475	2617	3178
53,0	11	44	79	112	146	181	214	247	280	296	359
	318	315	310	303	296	287	279	269	259	254	230
[15]	73	371	672	973	1272	1575	1867	2159	2453	2596	3158
56,8	8	42	76	110	144	178	211	244	277	293	357
	341	338	333	326	319	309	300	290	280	274	253
[20]		227	527	829	1128	1430	1724	2020	2313	2457	3030
75,7		26	60	94	127	162	195	228	261	278	342
		452	449	443	435	426	417	407	396	390	366

[371]
42 } Torque [lb-in]
338 } Nm
Speed RPM

S Series (103-)

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed, however for best motor life select a motor to run with a torque and speed range printed in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production

 Continuous
 Intermittent

S Motor 187 cm³/r [11.4 in³/r]

Δ Pressure Bar [PSI]

	[200]	[400]	[600]	[800]	[1000]	[1200]	[1400]	[1600]	[1800]	[1850]	[2250]
	14	28	41	55	69	83	97	110	124	138	172
[2]	298	627	944	1244	1532	1805	2030	2250	2478		
7,6	34	71	107	141	173	204	229	254	280		
	37	34	31	25	22	18	10	9	7		
[4]	298	640	969	1291	1607	1919	2219	2511	2799	2869	3411
15,1	34	72	109	146	182	217	251	284	316	324	385
	78	75	70	65	60	53	47	41	35	33	19
[6]	279	621	953	1283	1608	1930	2243	2551	2850	2922	3502
22,7	32	70	108	145	182	218	253	288	322	330	396
	119	115	110	104	97	89	82	74	66	64	50
[8]	252	593	928	1257	1579	1905	2224	2542	2855	2932	3539
30,3	28	67	105	142	178	215	251	287	323	331	400
	160	156	151	144	137	129	120	110	101	99	78
[10]	211	555	888	1217	1546	1872	2193	2516	2831	2909	3518
37,9	24	63	100	138	175	211	248	284	320	329	397
	201	198	193	187	180	173	164	154	143	141	114
[12]	162	502	835	1164	1490	1818	2139	2463	2780	2857	3476
45,4	18	57	94	131	168	205	242	278	314	323	393
	243	240	235	229	222	214	206	196	184	181	154
[14]	118	452	786	1117	1443	1772	2095	2417	2736	2814	3438
53,0	13	51	89	126	163	200	237	273	309	318	388
	283	280	276	270	262	254	245	235	224	221	194
[15]	91	425	759	1089	1418	1747	2068	2389	2708	2786	3410
56,8	10	48	86	123	160	197	234	270	306	315	385
	304	301	296	290	283	274	265	256	243	240	214
[20]		259	590	925	1255	1585	1907	2229	2552	2633	3265
75,7		29	67	105	142	179	216	252	288	297	369
		403	400	394	387	379	370	359	347	344	319

S Motor 225 cm³/r [13.7 in³/r]

Δ Pressure Bar [PSI]

	[200]	[400]	[600]	[800]	[1000]	[1200]	[1400]	[1600]	[1700]	[2050]
	14	28	41	55	69	83	97	110	124	138
[2]	358	765	1139	1498	1842	2163	2474	2738	2894	
7,6	40	86	129	169	208	244	280	309	327	
	32	29	27	23	20	16	12	10	8	
[4]	367	774	1177	1577	1956	2325	2680	3022	3191	3753
15,1	41	87	133	178	221	263	303	341	361	424
	66	63	60	55	50	46	40	34	31	23
[6]	348	758	1161	1567	1960	2344	2716	3083	3264	3863
22,7	39	86	131	177	221	265	307	348	369	437
	99	96	92	88	82	76	70	63	59	45
[8]	313	721	1124	1529	1921	2312	2696	3073	3265	3894
30,3	35	81	127	173	217	261	305	347	369	440
	133	132	127	123	117	111	104	96	92	76
[10]	262	669	1069	1473	1859	2247	2627	2997	3184	3810
37,9	30	76	121	166	210	254	297	339	360	430
	167	165	161	157	152	146	139	130	126	107
[12]	203	609	1006	1400	1782	2160	2531	2912	3098	3721
45,4	23	69	114	158	201	244	286	329	350	420
	202	199	196	191	186	180	173	165	160	141
[14]	143	544	938	1324	1700	2079	2452	2824	3008	3639
53,0	16	62	106	150	192	235	277	319	340	411
	236	233	230	225	219	214	207	199	194	177
[15]	106	504	897	1281	1653	2027	2393	2761	2944	3576
56,8	12	57	101	145	187	229	270	312	333	404
	253	251	248	243	237	231	224	215	211	192
[20]		303	697	1091	1477	1854	2214	2581	2765	3399
75,7		34	79	123	167	210	250	292	312	384
		336	334	330	325	318	312	304	298	282

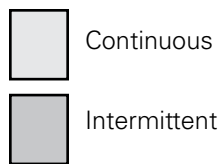
[504]
57
251 } Torque [lb-in]
Nm
Speed RPM

S Series (103-)

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed, however for best motor life select a motor to run with a torque and speed range printed in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production



S Motor 298 cm³/r [18.2 in³/r]

Δ Pressure Bar [PSI]

	[200]	[400]	[600]	[800]	[1000]	[1200]	[1400]	[1500]	[1800]
	14	28	41	55	69	83	97	110	124
[2]	487	1009	1509	1991	2460	2931	3360	3577	4113
	55	114	170	225	278	331	380	404	465
7,6	24	22	20	18	17	14	11	10	8
[4]	498	1043	1576	2093	2597	3087	3567	3798	4500
	56	118	178	236	293	349	403	429	508
15,1	49	47	45	41	38	34	31	29	25
[6]	470	1017	1552	2080	2594	3097	3594	3835	4536
	53	115	175	235	293	350	406	433	513
22,7	74	72	69	66	62	57	52	49	42
[8]	423	967	1502	2031	2549	3062	3563	3807	4526
	48	109	170	229	288	346	403	430	511
30,3	100	98	95	92	88	83	77	73	64
[10]	357	901	1433	1961	2477	2989	3486	3730	4456
	40	102	162	222	280	338	394	421	504
37,9	126	124	121	118	113	108	101	97	87
[12]	287	826	1357	1884	2402	2917	3410	3652	4363
	32	93	153	213	271	330	385	413	493
45,4	152	150	147	144	140	134	126	121	109
[14]	199	733	1261	1786	2303	2818	3316	3561	4276
	22	83	142	202	260	318	375	402	483
53,0	177	176	173	170	165	160	152	147	134
[15]	154	688	1218	1742	2258	2771	3273	3518	4241
	17	78	138	197	255	313	370	398	479
56,8	190	189	186	183	178	173	165	160	146
[20]		418	945	1471	1986	2502	3004	3253	3997
		47	107	166	224	283	339	368	452
75,7		253	251	248	244	239	231	226	212

S Motor 372 cm³/r [22.7 in³/r]

Δ Pressure Bar [PSI]

	[200]	[400]	[600]	[800]	[1000]	[1200]	[1400]	[1500]
	14	28	41	55	69	83	97	110
[2]	629	1287	1905	2501	3066	3624	3886	4370
	71	145	215	283	346	409	439	494
7,6	19	18	16	14	13	11	9	7
[4]	628	1304	1962	2600	3206	3799	4082	4642
	71	147	222	294	362	429	461	525
15,1	40	38	36	34	30	27	25	23
[6]	587	1261	1926	2578	3203	3813	4112	4687
	66	142	218	291	362	431	465	530
22,7	60	59	56	54	50	45	43	38
[8]	529	1201	1867	2518	3148	3769	4072	4657
	60	136	211	285	356	426	460	526
30,3	81	79	77	75	71	66	64	58
[10]	451	1124	1779	2429	3056	3678	3983	4583
	51	127	201	274	345	416	450	518
37,9	102	100	98	96	92	86	84	78
[12]	359	1030	1688	2333	2963	3587	3889	4482
	41	116	191	264	335	405	439	506
45,4	122	121	119	117	113	107	104	98
[14]	256	922	1577	2226	2864	3487	3787	4381
	29	104	178	252	324	394	428	495
53,0	143	142	140	137	134	128	126	119
[15]	199	862	1514	2167	2797	3424	3727	4322
	22	97	171	245	316	387	421	488
56,8	153	152	150	148	144	138	135	129
[20]		534	1187	1832	2470	3093	3402	4004
		60	134	207	279	349	384	452
75,7		204	202	200	197	192	189	183

[862]
97
152 } Torque [lb-in]
Nm
Speed RPM

S Series (103-)

Dimensions

(Refer to pages B-4-19 thru B-4-22 for shaft and port dimensions.)

Ports

7/8-14 SAE O-Ring

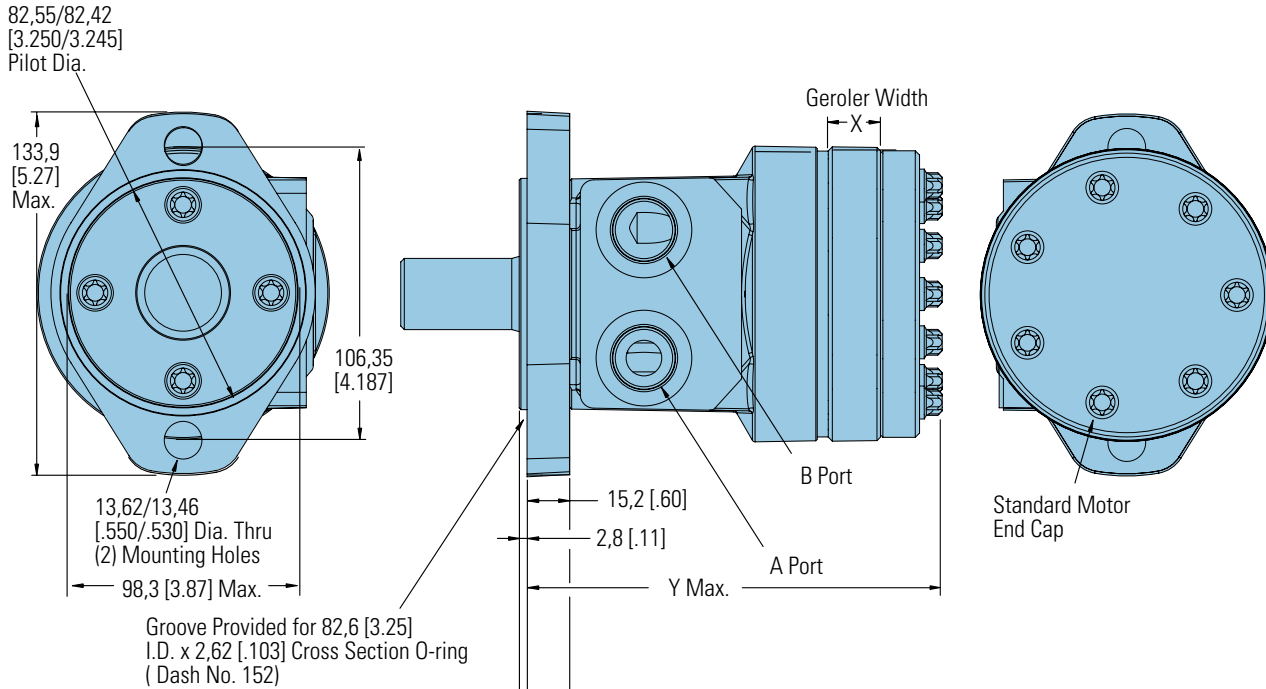
6-1/2 (BSP) Straight thread manifold

Standard Rotation Viewed from Shaft End

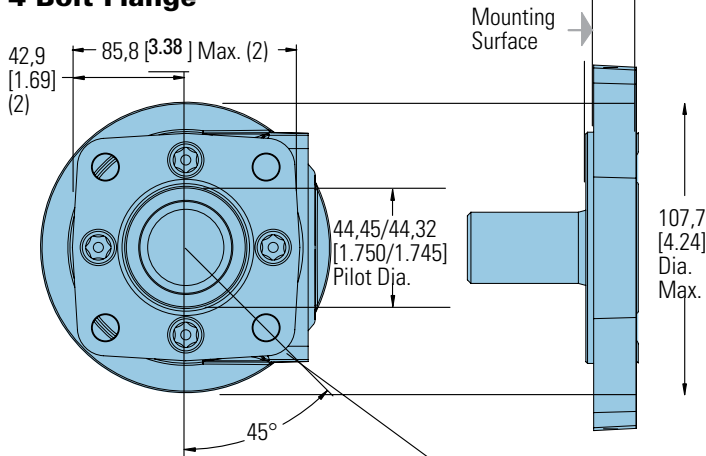
Port A Pressurized — CW

Port B Pressurized — CCW

2 Bolt Flange



4 Bolt Flange



3/8-16 UNC (15,2 [.60] Max. Bolt Thread Engagement) Mounting Holes (4) Equally Spaced on 82,6 [3.25] Dia. Bolt Circle or M10 x 1,5 (15,2 [.60] Max. Bolt Thread Engagement) Mounting Holes (4) Equally Spaced on 82,6 [3.25] Dia. Bolt Circle

Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]
58 [3.6]	7,5 [.30]	138,0 [5.43]
76 [4.6]	9,8 [.39]	140,3 [5.52]
93 [5.7]	12,0 [.47]	142,5 [5.61]
120 [7.3]	15,5 [.61]	146,0 [5.75]
144 [8.8]	18,6 [.73]	149,1 [5.87]
165 [10.1]	21,3 [.84]	151,8 [5.98]
186 [11.4]	24,0 [.94]	154,5 [6.08]
225 [13.7]	28,9 [1.14]	159,4 [6.28]
299 [18.2]	38,5 [1.52]	169,0 [6.66]
371 [22.7]	47,9 [1.88]	178,4 [7.02]

S Series (103-)

Product Numbers

Use three-digit prefix (103-) plus four-digit number from charts for complete product number (ex: 103-1093). Orders will not be accepted without the three-digit prefix.

2 Bolt Flange

SHAFT	PORT SIZE	DISPL. cm ³ /r [in ³ /r] / PRODUCT NUMBER									
		59 [3.6]	75 [4.6]	93 [5.7]	120 [7.3]	144 [8.8]	166 [10.1]	187 [11.4]	225 [13.7]	298 [18.2]	372 [22.7]
1 in. Straight w/Woodruff Key	7/8-14 O-Ring	103-1537	-1034	-1035	-1538	-1539	-1036	-1037	-1038	-1039	-1040
	1/2 NPTF	103-1540	-1026	-1027	-1541	-1542	-1028	-1029	-1030	-1031	-1032
	Manifold	103-1543	-1042	-1043	-1544	-1545	-1044	-1045	-1046	-1047	-1048
1 in. SAE 6B Splined	7/8-14 O-Ring	103-1552	-1082	-1083	-1553	-1554	-1084	-1085	-1086	-1087	-1088
	1/2 NPTF	103-1555	-1074	-1075	-1556	-1557	-1076	-1077	-1078	-1079	-1080
	Manifold	103-1558	-1090	-1091	-1559	-1560	-1092	-1093	-1094	-1095	-1096

103-1093

4 Bolt Flange

SHAFT	PORT SIZE	DISPL. cm ³ /r [in ³ /r] / PRODUCT NUMBER									
		59 [3.6]	75 [4.6]	93 [5.7]	120 [7.3]	144 [8.8]	166 [10.1]	187 [11.4]	225 [13.7]	298 [18.2]	372 [22.7]
1 in. Straight w/Woodruff Key	7/8-14 O-Ring	103-1570	-1010	-1011	-1571	-1572	-1012	-1013	-1014	-1015	-1016
	1/2 NPTF	103-1573	-1002	-1003	-1574	-1575	-1004	-1005	-1006	-1007	-1008
	Manifold	103-1576	-1018	-1019	-1577	-1578	-1020	-1021	-1022	-1023	-1024
1 in. SAE 6BSplined	7/8-14 O-Ring	103-1579	-1058	-1059	-1580	-1581	-1060	-1061	-1062	-1063	-1064
	1/2 NPTF	103-1582	-1050	-1051	-1583	-1584	-1052	-1053	-1054	-1055	-1056
	Manifold	103-1585	-1066	-1067	-1586	-1587	-1068	-1069	-1070	-1071	-1072

103-1069

S Series Motors with Corrosion Protection

SHAFT	MOUNTING	PORT SIZE	DISPL. cm³/r [in³/r] / PRODUCT NUMBER									
			59 [3.6]	75 [4.6]	93 [5.7]	120 [7.3]	144 [8.8]	166 [10.1]	187 [11.4]	225 [13.7]	298 [18.2]	372 [22.7]
1 in. Straight w/ Woodruff Key	2 Bolt Flange	7/8-14 O-Ring	103-1645	—	—	—	—	—	—	-1649	—	-1650
	4 Bolt Flange	1/2 NPTF	—	—	—	—	—	—	—	-1620	—	-1621

*Manifold product numbers shown are for motors with four 5/16 z-18 port face mounting threads. Manifold, manifold mounting O-Rings and bolts are NOT included.

For S Series Motors with a configuration Not Shown in the charts above: Use the model code number system on page B-3-11 to specify the product in detail.

S Series with Low Speed Valving

Product Number

Motors with the low speed valving option enable very smooth low speed operation while maintaining high torque.

Designed to run continuously at up to 200 RPM at standard rated pressures and reduced flows, this option provides smooth operation at low speeds. Furthermore, they resist slippage and have

more momentary load holding ability than the standard H and S Series motors. Motors with this valving are not intended for low pressure applications (A minimum of 300 psi delta must be maintained between A port pressure and case pressure). Shaft side / radial load ratings are not affected by this valving.

Use digit prefix—103—plus four digit number from charts for complete product number—Example: 103-2678.

Orders will not be accepted without the three-digit prefix.

2 Bolt Flange

SHAFT	PORT SIZE	DISPL. cm ³ /r [in ³ /r] / PRODUCT NUMBER									
		59 [3.6]	75 [4.6]	93 [5.7]	120 [7.3]	144 [8.8]	166 [10.1]	187 [11.4]	225 [13.7]	298 [18.2]	372 [22.7]
1 in. Straight w/Woodruff Key	7/8 -14 O-Ring	103- —	-1427	-1428	—	—	-1429	-1430	-1431	-1432	-1433
	1/2 NPTF	103- —	-1419	-1420	—	—	-1421	-1422	-1423	-1424	-1425
	Manifold*	103- —	—	—	—	—	—	—	—	—	—
1 in. SAE 6B Splined	7/8 -14 O-Ring	103- —	-1525	—	—	-2692	—	—	-1675	—	—
	1/2 NPTF	103- —	—	-1634	—	—	—	—	—	—	—
	Manifold*	103- —	-1522	-2678	—	—	—	—	—	—	-1527

4 Bolt Flange

SHAFT	PORT SIZE	DISPL. cm ³ /r [in ³ /r] / PRODUCT NUMBER									
		59 [3.6]	75 [4.6]	93 [5.7]	120 [7.3]	144 [8.8]	166 [10.1]	187 [11.4]	225 [13.7]	298 [18.2]	372 [22.7]
1 in. Straight w/Woodruff Key	7/8 -14 O-Ring	103-1625 -1410 -1411 -1626 -2531 -1412 -1413 -1414 -1415 -1416									
	1/2 NPTF	103-1644	-1402	-1403	—	—	-1404	-1405	-1406	-1407	-1408

103-1404

103-1527

*Manifold product numbers shown are for motors with four 5/16 -18 port face mounting threads. Manifold, manifold mounting O-Rings and bolts are NOT included.

For S Series Motors with Low Speed Valving Not Shown in the chart above: Use the model code number system on page B-3-11 to specify the product in detail.

S Series (103-)

Model Code

The following 30-digit coding system has been developed to identify all of the configuration options for the S motor. Use this model code to specify a motor with the desired features. All 30-digits of the code must be present when ordering. You may want to photocopy the matrix below to ensure that each number is entered in the correct box.

M	S 0		***			**		**		**		**		*	*	**		**		**		**		*	**		**		M
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30

1 Product

M – Motor

2, 3 Series

S0 – S Series Motor

4, 5, 6 Displacement cm³/r [in³/r]

036 – 58 [3.6]

046 – 76 [4.6]

057 – 93 [5.7]

073 – 120 [7.3]

088 – 144 [8.8]

101 – 165 [10.1]

114 – 186 [11.4]

137 – 224 [13.7]

182 – 299 [18.2]

227 – 371 [22.7]

7, 8 Mounting Type

AA – 2 Bolt Std: 82.50 [3.248] Dia. x 3.05 [1.20] Pilot, 13.59 [1.535] Dia. Mounting Holes on 106.35 [4.187] Dia. B.C.

BA – 4 Bolt Std: 44.40 [1.748] Dia. x 3.05 [1.20] Pilot, .375-16 UNC-2B Mounting Holes on 82.55 [3.250] Dia. B.C.

CA – 2 Bolt Std: 82.50 [3.248] Dia. x 6.10 [1.240] Pilot, 10.41 [1.410] Dia. Mounting Holes on 106.35 [4.187] Dia. B.C. (SAE A)

DD – 2 Bolt Std: 101.60 [4.000] Dia. x 6.10 [1.240] Pilot, 14.35 [1.565] Dia. Mounting Holes on 146.05 [5.750] Dia. B.C. (SAE B) (Ductile)

EA – 4 Bolt Magneto: 82.50 [3.248] Dia. x 3.05 [1.20] Pilot, 13.59 [1.535] Dia. Mounting Holes on 106.35 [4.187] Dia. B.C.

FA – 4 Bolt Std: 44.40 [1.748] Dia. x 3.05 [1.20] Pilot, M10 x 1.5-6h Mounting Holes on 82.55 [3.250] Dia. B.C.

LA – 2 Bolt Std: 44.45 [1.750]

Dia. x 3.05 [1.20] Pilot, 13.59 [1.535] Dia. Mounting Holes on 106.35 [4.187] Dia. B.C.

MA – 2 Bolt (Standard) 82.50 [3.248] Dia. x 8.13 [3.20] Pilot, 13.59 [1.535] Dia. Mounting Holes on 106.35 [4.187] Dia. B.C., w/o O-ring Groove

9, 10 Output Shaft

01 – 25.4 [1.00] Dia. Straight, Woodruff Key, .250-20 UNC-2B Hole in Shaft End

02 – 25.4 [1.00] Dia. SAE 6B Spline, .250-20 UNC-2B Hole in Shaft End

07 – 25.4 [1.00] Dia. Straight, 8.03 [1.316] Dia. Crosshole 11.2 [1.44] From End, 5.6 [1.22] Extra Length

08 – 25.4 [1.00] Dia. Straight, 10.31 [1.406] Dia. Crosshole 15.7 [1.62] From End, .250-20 UNC-2B Hole in Shaft End

16 – 22.22 [1.875] Dia. SAE 13 Tooth Spline (SAE B)

17 – 22.22 [1.875] Dia. Straight, 6.4 [1.25] x 19.0 [1.75] Square Key (SAE B)

18 – 25.4 [1.00] Dia. Tapered, Woodruff Key and Nut, 34.92 [1.375] Taper Length

24 – 25.00 [1.984] Dia. Straight, 8.00 [1.315] Key, M8 x 1.25-6H Hole in Shaft End

39 – 25.00 [1.984] Dia. Straight (k6), 8.00 [1.315] Key, M8 x 1.25-6H Hole in Shaft End

11, 12 Port Type

AA – .875-14 UNF-2B SAE O-Ring Ports

AB – .500-14 NPTF Dryseal Pipe Thread Ports

AC – Manifold Ports (.3125-18 UNC-2B Mounting Holes)

AD – Manifold Ports (M8 x 1.25-6H Mounting Holes)

AF – G 1/2 BSP Straight Thread Ports

13, 14 Case Flow Options ††

00 – None Specified

01 – .4375-20 UNF-2B SAE O-Ring Port (End Cap)

02 – G 1/4 BSP Straight THD Port (End Cap)

03 – Manifold Case Drain

04 – .4375-20 UNF-2B SAE O-RING PORT (SIDE OF HOUSING)

05 – .3125-24 UNF-2B SAE O-RING PORT (MOUNTING FLANGE)

11 – Internal Check Valves

†† – Internal check valves are standard features.

15 Geroler® Options

0 – None Specified

16 Shaft Options

0 – None Specified

N – Electroless Nickel Plated

17, 18 Seal Options

00 – Standard Seals

02 – Seal Guard

03 – Viton Seals

04 – Viton Shaft Seal

07 – High Pressure Shaft Seal

11 – High pressure shaft seal, slinger seal

19 – Extreme duty seal guard

19, 20 Speed Sensor Options

00 – None

AA – Speed Sensor Options 12mm Digital Speed Pickup (15 pulse) without lead wire

AB – Magnetic Speed Pickup (60 Pulse by Quadrature), No lead wire with M12 connector (A=Power, B=Common, C=Signal)

21, 22 Manifold Block Options

00 – None

*** Contact your Eaton sales representative for available options.**

23, 24 Special Features (Hardware)

00 – None Specified

AB – Low Speed Valving

SS – Stainless Steel Flange Bolts

25 Special Assembly Instructions

0 – None

1 – Reverse Rotation

2 – Flange Rotated 90°

3 – Reverse Rotation, Flange Rotated 90°

26, 27 Paint/Packaging Options

00 – No Paint

AA – Low Gloss Black Primer

AD – Environmental Coated Gloss White

AF – Environmental Coated Black

28, 29 Eaton Assigned Code When Applicable

00 – Assigned Code

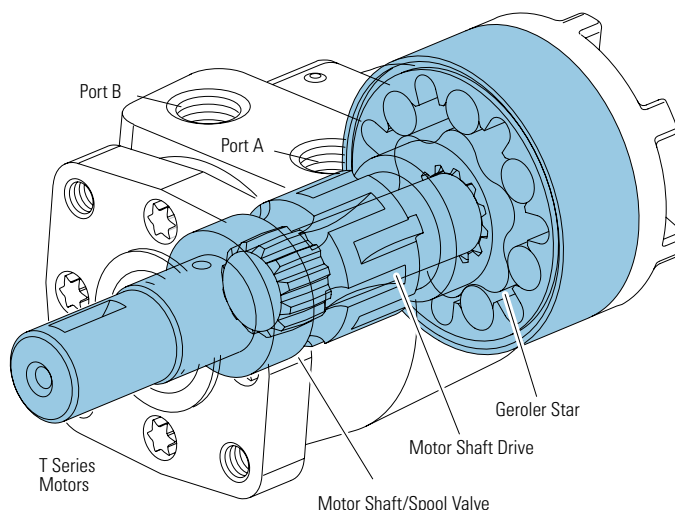
30 Eaton Assigned Design Code

M – Twelve (12)

Feature in bold are preferred and allow for shorter lead time.

T Series (158-)

Highlights



Description

The newest Geroler motor, the "T Series, features the latest innovations in Geroler technology. These innovations include optimized Geroler geometry with lower drive running angle for improved life and improved low speed performance. In addition, the improved housing and smaller diameter end cap results in increased envelope rigidity which improves efficiency under high pressure loads. All of these innovations come together to make the T Series motor the highest performing motor in its class.

Specifications for T Series Motors

Geroler Element	11 Displacements
Flow l/min [GPM]	55 [15] Continuous***
	75 [20] Intermittent**
Speed	Up to 1021 RPM
Pressure bar [PSI]	155 [2250] Cont.***
	190 [2750] Inter.**
Torque Nm [lb-in]	441 [3905] Cont.***
	486 [4300] Inter.**

*** Continuous—(Cont.) Continuous rating, motor may be run continuously at these ratings.

** Intermittent—(Inter.) Intermittent operation, 10% of every minute.

Features:

- Constant clearance Geroler, geometry
- Optimized drive system with reduced running angle
- Three-pressure zone design (ability to reduce case pressure)
- Variety of displacements, shafts and mounts
- Special options to meet customer needs

Benefits:

- High efficiency
- Smooth low-speed operation
- Extended motor life (especially at low speed conditions)
- Design flexibility
- Ability to optimize designs for your application needs
- Extends leak-free performance

Applications:

- Agricultural augers, harvesters, seeders
- Car wash brushes
- Food processing
- Railroad maintenance equipment
- Machine tools
- Conveyors
- Industrial sweepers and floor polishers
- Saw mill works
- Turf equipment
- Concrete and asphalt equipment
- Skid steer attachments
- Many more

B-4



Crane (winch)



Paving



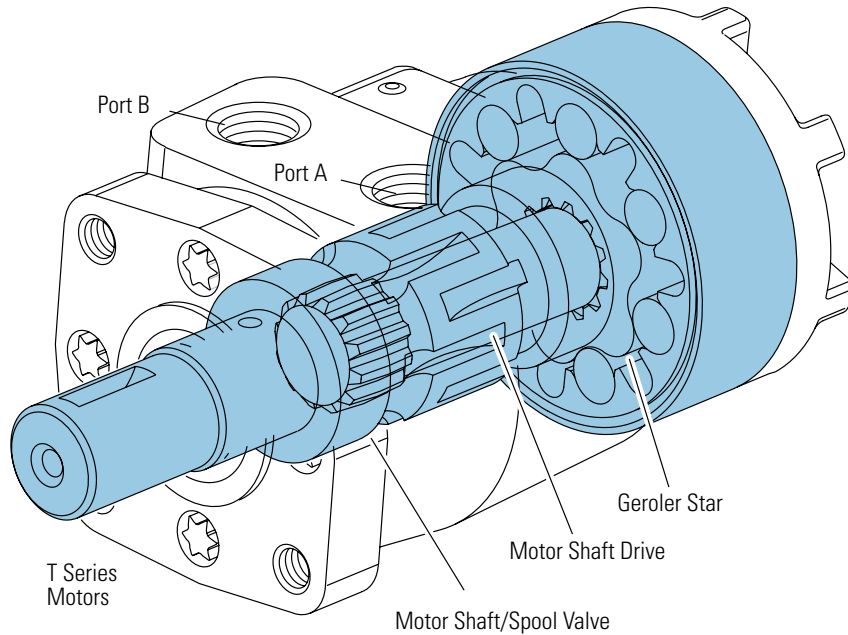
Harvester



Crane and winches

T Series (158-, 185-)

Specifications



SPECIFICATION DATA – T MOTORS

Displ. cm ³ /r [in ³ /r]		36 [2.2]	49 [3.0]	66 [4.0]	80 [4.9]	102 [6.2]	131 [8.0]	157 [9.6]	195 [11.9]	244 [14.9]	306 [18.7]	370 [22.6]
Max. Speed (RPM) @ Continuous Flow		1021	906	849	694	550	426	355	287	229	183	152
Flow LPM [GPM]	Continuous	38 [10]	45 [12]	57 [15]	57 [15]	57 [15]	57 [15]	57 [15]	57 [15]	57 [15]	57 [15]	57 [15]
	Intermittent	38 [10]	57 [15]	68 [18]	76 [20]	76 [20]	76 [20]	76 [20]	76 [20]	76 [20]	76 [20]	76 [20]
Torque Nm [lb-in]	Continuous	76 [672]	105 [928]	138 [1222]	174 [1541]	219 [1936]	251 [2226]	297 [2628]	359 [3178]	410 [3633]	441 [3905]	430 [3811]
	Intermittent **	93 [824]	118 [1131]	168 [1488]	212 [1872]	264 [2339]	307 [2718]	359 [3178]	437 [3864]	485 [4290]	483 [4275]	486 [4300]
Pressure Δ Bar	Continuous*	155 [2250]	155 [2250]	155 [2250]	155 [2250]	155 [2250]	138 [2000]	138 [2000]	138 [2000]	127 [1850]	110 [1600]	90 [1300]
Δ PSI]	Intermittent**	190 [2750]	190 [2750]	190 [2750]	190 [2750]	190 [2750]	172 [2500]	172 [2500]	172 [2500]	155 [2250]	124 [1800]	103 [1500]

A simultaneous maximum torque and maximum speed NOT recommended.

Note:

To assure best motor life, run motor for approximately one hour at 30% of rated pressure before application to full load. Be sure motor is filled with fluid prior to any load applications.

Maximum Inlet Pressure:

190 Bar [2750 PSI] without regard to Δ Bar [Δ PSI] and/or back pressure ratings or combination thereof.

6B splined or Tapered shafts are recommended whenever operation above 282 NM [2500 lb-in] of torque, especially for those applications subject to frequent reversals.

Δ Pressure:

The true Δ bar [Δ PSI] between inlet port and outlet port

Continuous Rating:

Motor may be run continuously at these ratings

Intermittent Operation:

10% of every minute

Recommended Fluids:

Premium quality, anti-wear type hydraulic oil with a viscosity of not less than 70 SUS at operating temperature.

Recommended System Operating Temp.:

-34°C to 82°C [-30°F to 180°F]

Recommended Filtration:

per ISO Cleanliness Code 4406, level 20/18/13

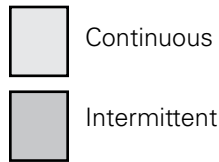
T Series

(158-, 185-)

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.



		36 cm ³ /r [2.2 in ³ /r] Δ Pressure Bar [PSI] Continuous												Max. Contin- uous	Max. Inter- mittent
		[200] 14	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	[1800] 124	[2000] 138	[2200] 152	[2250] 155		[2750] 190
Flow LPM [GPM]	[2] 7,6	[50] 6 209	[110] 12 203	[172] 19 197	[233] 26 191	[291] 33 189	[348] 39 181	[401] 45 167	[455] 51 164	[501] 57 153	[546] 62 139	[590] 67 122	[596] 67 116		[635] 72 64
	[4] 15,1	[50] 6 415	[109] 12 411	[172] 19 398	[233] 26 388	[296] 33 384	[355] 40 381	[414] 47 368	[475] 54 357	[534] 60 354	[584] 66 323	[646] 73 304	[659] 74 302		[786] 89 283
	[6] 22,7	[43] 5 617	[108] 12 613	[171] 19 602	[233] 26 595	[298] 34 585	[361] 41 570	[420] 47 563	[479] 54 558	[538] 61 534	[595] 67 520	[657] 74 504	[672] 76 496		[824] 93 425
	[8] 30,3	[39] 4 821	[101] 11 815	[164] 19 803	[226] 26 797	[292] 33 784	[354] 40 774	[415] 47 758	[475] 54 747	[538] 61 732	[592] 67 707	[656] 74 688	[670] 76 680		[819] 92 607
	Max. Contin- uous 37,9	[30] 3 1021	[93] 11 1014	[155] 18 1002	[214] 24 999	[278] 31 981	[342] 39 965	[406] 46 953	[473] 53 937	[532] 60 921	[590] 67 903	[650] 73 880	[668] 75 873		[805] 91 799
		[93] 11 1014 Torque [lb-in] Nm Speed RPM													

		49 cm ³ /r [3.0 in ³ /r] Δ Pressure Bar [PSI] Continuous												Max. Contin- uous	Max. Inter- mittent
		[200] 14	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	[1800] 124	[2000] 138	[2200] 152	[2250] 155		[2750] 190
Flow LPM [GPM]	[2] 7,6	[73] 8 152	[161] 18 152	[245] 28 148	[327] 37 147	[408] 46 142	[486] 55 141	[563] 64 134	[641] 72 124	[710] 80 115	[786] 89 109	[849] 96 95	[866] 98 92		[1023] 116 58
	[4] 15,1	[72] 8 303	[160] 18 298	[246] 28 294	[329] 37 290	[416] 47 276	[500] 56 273	[584] 66 265	[668] 75 261	[746] 84 245	[825] 93 243	[901] 102 235	[922] 104 228		[1123] 127 152
	[6] 22,7	[58] 7 461	[148] 17 450	[234] 26 445	[326] 37 438	[413] 47 434	[500] 56 421	[583] 66 419	[663] 75 410	[746] 84 407	[827] 93 389	[909] 103 376	[928] 105 373		[1131] 128 344
	[8] 30,3	[44] 5 607	[127] 14 603	[216] 24 600	[306] 35 590	[392] 44 583	[480] 54 576	[566] 64 564	[652] 74 554	[734] 83 545	[815] 92 536	[897] 101 522	[917] 104 520		[1125] 127 503
	Max. Contin- uous 37,9	[39] 4 755	[128] 14 750	[213] 24 745	[302] 34 738	[391] 44 732	[477] 54 719	[562] 63 713	[647] 73 702	[731] 83 696	[815] 92 682	[897] 101 663	[917] 104 661		[1121] 127 638
	Max. Inter- mittent 56,8	[15] 3 1132	[86] 10 1124	[172] 19 1113	[256] 29 1115	[342] 39 1106	[430] 49 1106	[505] 57 1098	[591] 67 1093	[674] 76 1079	[745] 84 1070	[830] 94 1058	[851] 96 1056		

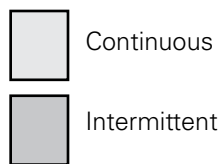
T Series

(158-, 185-)

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.



		66 cm ³ /r [4.0 in ³ /r]											Max. Contin-uous	Max. Inter-mittent
		Pressure Bar [PSI]												
		Continuous												
		[200] 14	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	[1800] 124	[2000] 138	[2200] 152	[2250] 155	[2750] 190
Flow LPM [GPM]	[2] 7,6	[78] 9 114	[191] 22 111	[303] 34 110	[414] 47 107	[522] 59 105	[625] 71 101	[706] 80 96	[804] 91 92	[898] 101 87	[991] 112 81	[1081] 122 73	[1103] 125 72	[1318] 149 48
	[4] 15,1	[97] 11 229	[209] 24 229	[325] 37 217	[441] 50 216	[548] 62 212	[657] 74 205	[766] 87 194	[873] 99 190	[972] 110 186	[1077] 122 183	[1181] 133 181	[1205] 136 178	[1437] 162 170
	[6] 22,7	[79] 9 344	[192] 22 343	[309] 35 335	[426] 48 334	[534] 60 321	[649] 73 320	[760] 86 319	[874] 99 315	[984] 111 291	[1090] 123 288	[1190] 134 279	[1218] 138 276	[1488] 168 270
	[8] 30,3	[75] 8 456	[191] 22 451	[304] 34 447	[419] 47 442	[532] 60 431	[645] 73 426	[759] 86 419	[871] 98 415	[982] 111 412	[1092] 123 401	[1197] 135 391	[1222] 138 386	[1458] 165 339
	[10] 37,9	[49] 6 569	[163] 18 565	[283] 32 560	[398] 45 552	[509] 58 547	[623] 70 541	[742] 84 532	[856] 97 525	[971] 110 512	[1080] 122 504	[1186] 134 498	[1209] 137 496	[1425] 161 475
	[12] 45,4	[24] 3 681	[156] 18 678	[270] 31 671	[385] 43 665	[502] 57 658	[614] 69 651	[729] 82 641	[845] 95 635	[963] 109 623	[1067] 121 612	[1182] 134 604	[1209] 137 601	[1472] 166 571
	[14] 53,0	[19] 2 793	[143] 16 788	[261] 29 787	[370] 42 778	[485] 55 771	[602] 68 762	[718] 81 753	[837] 95 746	[948] 107 733	[1064] 120 723	[1175] 133 715	[1199] 135 711	[1436] 162 677
	Max. Contin-uous 56,8	[13] 1 849	[120] 14 844	[236] 27 839	[352] 40 832	[471] 53 826	[590] 67 819	[707] 80 806	[823] 93 800	[939] 106 786	[1052] 119 779	[1165] 132 770	[1192] 135 766	[1462] 165 725
Max. Inter-mittent		[18] 68,1	[107] 12 1006	[215] 24 1003	[326] 37 998	[442] 50 988	[555] 63 976	[669] 76 975	[786] 89 965	[900] 102 952	[1016] 115 940	[1123] 127 924	[1152] 130 919	

		80 cm ³ /r [4.9 in ³ /r]											Max. Contin-uous	Max. Inter-mittent
		Pressure Bar [PSI]												
		Continuous												
		[200] 14	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	[1800] 124	[2000] 138	[2200] 152	[2250] 155	[2750] 190
Flow LPM [GPM]	[2] 7,6	[123] 14 93	[265] 30 90	[405] 46 86	[544] 61 83	[680] 77 80	[804] 91 75	[934] 106 70	[1052] 119 63	[1181] 133 57	[1079] 122 43	[937] 106 24	[895] 101 20	
	[4] 15,1	[120] 14 187	[264] 30 185	[406] 46 183	[551] 62 179	[689] 78 175	[828] 94 171	[965] 109 166	[1101] 124 162	[1237] 140 156	[1369] 155 150	[1505] 170 142	[1537] 174 140	[1857] 210 121
	[6] 22,7	[113] 13 279	[255] 29 275	[398] 45 271	[542] 61 267	[682] 77 265	[823] 93 258	[963] 109 253	[1101] 124 248	[1239] 140 240	[1373] 155 232	[1508] 170 223	[1541] 174 221	[1868] 211 198
	[8] 30,3	[99] 11 372	[243] 27 367	[386] 44 364	[528] 60 359	[669] 76 354	[812] 92 351	[954] 108 343	[1094] 124 338	[1233] 139 333	[1368] 155 324	[1503] 170 315	[1537] 174 313	[1872] 212 289
	[10] 37,9	[84] 9 463	[228] 26 460	[371] 42 456	[514] 58 450	[655] 74 446	[798] 90 441	[941] 106 435	[1080] 122 428	[1219] 138 420	[1357] 153 412	[1496] 169 403	[1530] 173 399	[1870] 211 368
	[12] 45,4	[63] 7 557	[209] 24 552	[354] 40 547	[498] 56 543	[638] 72 537	[782] 88 530	[926] 105 523	[1067] 121 515	[1208] 136 509	[1346] 152 500	[1484] 168 489	[1520] 172 487	[1864] 211 470
	[14] 53,0	[55] 6 649	[185] 21 646	[331] 37 642	[476] 54 635	[620] 70 630	[762] 86 622	[904] 102 616	[1046] 118 609	[1188] 134 599	[1327] 150 592	[1467] 166 581	[1502] 170 578	[1842] 208 550
	Max. Contin-uous 56,8	[51] 6 694	[176] 20 691	[316] 36 687	[463] 52 680	[609] 69 673	[748] 85 668	[891] 101 660	[1037] 117 650	[1177] 133 642	[1316] 149 634	[1457] 165 622	[1491] 168 619	[1844] 208 598
Max. Inter-mittent		[20] 75,7	[160] 18 916	[305] 34 910	[455] 51 893	[578] 65 893	[737] 83 875	[857] 97 866	[968] 109 877	[1144] 129 843	[1277] 144 833	[1412] 160 839	[1446] 163 836	

[176]
20
691 } Torque [lb-in]
Nm
Speed RPM

T Series

(158-, 185-)

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.

	Continuous
	Intermittent

		102 cm³/r [6.2 in³/r]											Max. Contin-uous	Max. Inter-mittent
		Pressure Bar [PSI]												
		Continuous												
		[200] 14	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	[1800] 124	[2000] 138	[2200] 152	[2250] 155	[2750] 190
Flow LPM [GPM]	[2] 7,6	[161] 18 73	[341] 39 71	[519] 59 68	[697] 79 66	[871] 98 63	[1030] 116 60	[1193] 135 56	[1349] 152 51	[1511] 171 46	[1496] 169 36	[1441] 163 23	[1421] 161 20	
	[4] 15,1	[157] 18 149	[340] 38 146	[520] 59 144	[702] 79 141	[879] 99 138	[1056] 119 135	[1229] 139 131	[1401] 158 128	[1567] 177 124	[1727] 195 118	[1889] 213 111	[1925] 217 109	[2271] 257 92
	[6] 22,7	[147] 17 221	[329] 37 217	[510] 58 214	[692] 78 211	[871] 98 208	[1050] 119 204	[1227] 139 199	[1401] 158 195	[1571] 178 190	[1731] 196 184	[1895] 214 176	[1936] 219 174	[2339] 264 154
	[8] 30,3	[132] 15 294	[315] 36 290	[497] 56 287	[675] 76 284	[857] 97 280	[1038] 117 277	[1216] 137 271	[1392] 157 267	[1564] 177 262	[1725] 195 255	[1891] 214 247	[1932] 218 245	[2326] 263 220
	[10] 37,9	[109] 12 367	[293] 33 363	[477] 54 360	[657] 74 355	[839] 95 351	[1018] 115 347	[1198] 135 343	[1374] 155 337	[1542] 174 332	[1711] 193 325	[1878] 212 318	[1918] 217 315	[2326] 263 287
	[12] 45,4	[84] 9 440	[271] 31 436	[457] 52 432	[638] 72 429	[818] 92 424	[999] 113 419	[1179] 133 414	[1354] 153 409	[1527] 173 402	[1697] 192 395	[1858] 210 386	[1901] 215 384	[2323] 262 364
	[14] 53,0	[59] 7 513	[242] 27 510	[428] 48 506	[611] 69 501	[794] 90 497	[974] 110 492	[1151] 130 487	[1328] 150 482	[1502] 170 475	[1674] 189 469	[1841] 208 458	[1883] 213 456	[2301] 260 428
	Max. Contin-uous	[15] 56,8	[39] 4 550	[227] 26 545	[411] 46 542	[595] 67 537	[780] 88 532	[957] 108 528	[1136] 128 522	[1314] 148 516	[1486] 168 510	[1658] 187 502	[1828] 207 492	[1869] 211 490
Max. Inter-mittent	[20] 75,7		[154] 17 724	[328] 37 718	[515] 58 720	[710] 80 709	[874] 99 707	[1060] 120 696	[1243] 140 684	[1405] 159 683	[1579] 178 670	[1763] 199 659	[1803] 204 660	

		131 cm³/r [8.0 in³/r]										Max. Contin-uous	Max. Inter-mittent
		Pressure Bar [PSI]											
		Continuous											
		[200] 14	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	[1800] 124	[2000] 138	[2500] 172	
Flow LPM [GPM]	[2] 7,6	[219] 25 57	[450] 51 55	[682] 77 53	[915] 103 51	[1144] 129 49	[1348] 152 47	[1561] 176 43	[1771] 200 40	[1979] 224 36	[2159] 244 30		
	[4] 15,1	[212] 24 115	[449] 51 113	[681] 77 110	[917] 104 109	[1148] 130 107	[1376] 155 105	[1600] 181 102	[1822] 206 99	[2025] 229 96	[2221] 251 91	[2629] 297 75	
	[6] 22,7	[197] 22 171	[435] 49 168	[669] 76 166	[903] 102 163	[1139] 129 160	[1370] 155 157	[1600] 181 154	[1818] 205 150	[2032] 230 147	[2226] 252 142	[2718] 307 125	
	[8] 30,3	[181] 20 227	[417] 47 225	[657] 74 222	[886] 100 219	[1122] 127 217	[1359] 154 213	[1589] 180 209	[1812] 205 206	[2022] 228 202	[2215] 250 196	[2699] 305 175	
	[10] 37,9	[144] 16 284	[389] 44 281	[631] 71 278	[859] 97 275	[1098] 124 271	[1330] 150 267	[1562] 176 265	[1783] 201 261	[1993] 225 258	[2198] 248 252	[2687] 304 231	
	[12] 45,4	[114] 13 341	[361] 41 338	[605] 68 334	[838] 95 332	[1075] 121 328	[1307] 148 325	[1532] 173 321	[1755] 198 318	[1965] 222 312	[2177] 246 307	[2671] 302 285	
	[14] 53,0	[82] 9 397	[327] 37 394	[569] 64 391	[803] 91 387	[1042] 118 384	[1273] 144 361	[1498] 169 378	[1722] 195 374	[1935] 219 370	[2147] 243 365	[2655] 300 339	
	[15] 56,8	[66] 7 426	[302] 34 423	[550] 62 422	[785] 89 415	[1025] 116 412	[1254] 142 409	[1480] 167 405	[1704] 193 402	[1915] 216 398	[2119] 239 392	[2648] 299 367	
Max. Contin-uous													
Max. Inter-mittent	[20] 75,7												

[302]
34
423 } Torque [lb-in]
Nm
Speed RPM

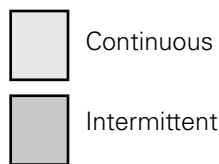
T Series

(158-, 185-)

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.



		157 cm³/r [9.6 in³/r] Δ Pressure Bar [PSI] Continuous										Max. Contin- uous	Max. Inter- mittent
		[200] 14	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	[1800] 124	[2000] 138	[2500] 172	
Flow LPM [GPM]	[2] 7,6	[264] 30 47	[541] 61 45	[819] 93 44	[1092] 123 42	[1357] 153 40	[1605] 181 37	[1847] 209 34	[2084] 235 30	[2311] 261 25	[1858] 210 16		
	[4] 15,1	[259] 29 96	[541] 61 95	[822] 93 92	[1101] 124 91	[1373] 155 90	[1638] 185 88	[1890] 214 85	[2145] 242 82	[2383] 269 78	[2613] 295 73	[3063] 346 60	
	[6] 22,7	[241] 27 142	[526] 59 140	[808] 91 138	[1090] 123 136	[1368] 155 134	[1638] 185 132	[1900] 215 129	[2150] 243 125	[2399] 271 121	[2628] 297 114	[3169] 358 99	
	[8] 30,3	[219] 25 189	[506] 57 187	[789] 89 185	[1068] 121 183	[1348] 152 181	[1625] 184 178	[1885] 213 175	[2140] 242 172	[2388] 270 166	[2619] 296 159	[3178] 359 140	
	[10] 37,9	[180] 20 237	[472] 53 234	[759] 86 232	[1037] 117 230	[1319] 149 227	[1590] 180 224	[1853] 209 222	[2111] 239 218	[2355] 266 211	[2594] 293 203	[3170] 358 183	
	[12] 45,4	[141] 16 284	[436] 49 282	[728] 82 279	[1010] 114 277	[1292] 146 274	[1561] 176 272	[1821] 206 269	[2079] 235 265	[2331] 263 257	[2573] 291 248	[3162] 357 225	
	[14] 53,0	[101] 11 332	[397] 45 329	[687] 78 326	[969] 109 323	[1252] 141 321	[1519] 172 319	[1778] 201 316	[2040] 230 311	[2295] 259 305	[2539] 287 296	[3147] 356 274	
	Max. Contin- uous	[15] 56,8	[81] 9 355	[367] 41 353	[665] 75 350	[944] 107 347	[1231] 139 344	[1497] 169 342	[1755] 198 339	[2018] 228 334	[2273] 257 327	[2512] 284 318	[3136] 354 300
Max. Inter- mittent	[20] 75,7		[221] 25 472	[519] 59 467	[814] 92 464	[1095] 124 462	[1368] 155 459	[1631] 184 455	[1891] 214 450	[2149] 243 443	[2396] 271 433		

		195 cm ³ /r [11.9 in ³ /r] Δ Pressure Bar [PSI] Continuous										Max. Contin- uous	Max. Inter- mittent
		[200] 14	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	[1750] 121	[1800] 125	[2000] 138	[2500] 172
Flow LPM [GPM]	[2] 7,6	[330] 37 38	[671] 76 36	[1016] 115 34	[1345] 152 33	[1654] 187 31	[1969] 222 28	[2242] 253 25	[2507] 283 20	[2689] 304 16	[2748] 310 14	[2973] 336 8	
	[4] 15,1	[328] 37 77	[675] 76 77	[1026] 116 75	[1366] 154 73	[1692] 191 73	[2010] 227 71	[2289] 259 68	[2586] 292 65	[2799] 316 62	[2867] 324 61	[3144] 355 55	[3797] 429 40
	[6] 22,7	[306] 35 115	[658] 74 113	[1011] 114 111	[1360] 154 110	[1698] 192 109	[2021] 228 107	[2324] 263 104	[2604] 294 100	[2829] 320 97	[2901] 328 95	[3178] 359 87	[3831] 433 68
	[8] 30,3	[272] 31 153	[634] 72 151	[980] 111 150	[1331] 150 148	[1675] 189 146	[2003] 226 144	[2300] 260 142	[2592] 293 139	[2815] 318 134	[2888] 326 132	[3174] 359 123	[3864] 437 99
	[10] 37,9	[238] 27 192	[596] 67 189	[945] 107 188	[1296] 146 186	[1637] 185 184	[1960] 221 183	[2255] 255 181	[2565] 290 176	[2786] 315 168	[2857] 323 166	[3140] 355 156	[3816] 431 133
	[12] 45,4	[181] 20 230	[545] 62 228	[908] 103 226	[1260] 142 224	[1607] 182 222	[1924] 217 221	[2223] 251 219	[2529] 286 213	[2759] 312 207	[2836] 320 204	[3121] 353 192	[3807] 430 160
	[14] 53,0	[154] 17 268	[500] 56 266	[860] 97 264	[1211] 137 261	[1556] 176 259	[1869] 211 259	[2175] 246 256	[2483] 281 251	[2713] 307 244	[2792] 315 242	[3080] 348 229	[3778] 427 199
	Max. Contin- uous	[140] 16 287	[465] 53 285	[832] 94 283	[1179] 133 281	[1525] 172 279	[1835] 207 278	[2144] 242 275	[2459] 278 269	[2693] 304 262	[2768] 313 260	[3061] 346 247	[3764] 425 220
	Max. Inter- mittent	[20] 75,7	[291] 33 382	[653] 74 378	[1013] 114 375	[1366] 154 373	[1689] 191 372	[1987] 225 368	[2298] 260 363	[2540] 287 356	[2622] 296 353	[2928] 331 342	

[465]
53
285 } Torque [lb-in]
Nm
Speed RPM

T Series

(158-, 185-)

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.

	Continuous
	Intermittent

244 cm³/r [14.9 in³/r]

Pressure Bar [PSI]

Continuous

Max.

Contin-

uous

Max.

Inter-

mittent

		Continuous										Intermittent		
		[200] 14	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	[1850] 114	[1800] 125	[1850] 127	[2250] 155	
Flow LPM [GPM]	[2] 7.6	[406] 46 30	[833] 94 29	[1260] 142 27	[1655] 187 26	[2038] 230 24	[2403] 272 22	[2707] 306 17	[2597] 293 12	[2552] 288 11	[2373] 268 7	[2299] 260 6		
	[4] 15.1	[404] 46 62	[843] 95 62	[1277] 144 60	[1695] 192 59	[2083] 235 59	[2468] 279 55	[2820] 319 50	[3177] 359 50	[3261] 368 49	[3509] 396 46	[3589] 406 44	[4194] 474 35	
	[6] 22.7	[382] 43 92	[823] 93 91	[1261] 142 90	[1687] 191 90	[2088] 236 88	[2477] 280 86	[2843] 321 82	[3196] 361 78	[3285] 371 76	[3547] 401 72	[3633] 410 71	[4290] 485 60	
	[8] 30.3	[341] 39 123	[787] 89 122	[1220] 138 121	[1651] 187 120	[2059] 233 119	[2454] 277 116	[2820] 319 113	[3177] 359 108	[3265] 369 106	[3530] 399 101	[3615] 408 99	[4285] 484 85	
	[10] 37.9	[297] 34 154	[744] 84 152	[1177] 133 151	[1611] 150 150	[2017] 228 148	[2412] 273 146	[2774] 313 143	[3151] 356 136	[3241] 366 134	[3504] 396 127	[3593] 406 125	[4269] 482 107	
	[12] 45.4	[225] 25 184	[687] 78 183	[1132] 128 181	[1553] 175 180	[1967] 222 179	[2360] 267 177	[2734] 309 173	[3105] 351 166	[3194] 361 163	[3466] 392 156	[3554] 402 153	[4237] 479 134	
	[14] 53.0	[154] 17 214	[628] 71 213	[1072] 121 212	[1498] 169 211	[1910] 216 209	[2298] 260 207	[2674] 302 202	[3052] 345 195	[3148] 356 193	[3419] 386 185	[3510] 397 182	[4226] 477 161	
	[15] 56.8	[119] 13 229	[586] 66 228	[1035] 117 227	[1458] 165 226	[1872] 215 224	[2261] 255 222	[2637] 298 217	[3022] 341 209	[3116] 352 207	[3389] 383 200	[3488] 394 197	[4220] 477 174	
	Max. Continuous													
	Max. Intermittent	[20] 75.7		[372] 42 305	[816] 92 303	[1251] 141 301	[1663] 188 300	[2067] 234 297	[2448] 277 292	[2832] 320 284	[2928] 331 281	[3214] 363 273	[3312] 374 270	

306 cm³/r [18.7 in³/r]

Pressure Bar [PSI]

Continuous

Max.

Contin-

uous

Max.

Inter-

mittent

		[200]	[400]	[600]	[800]	[1000]	[1200]	[1400]	[1500]	[1600]	[1800]
		14	28	41	55	69	83	97	103	110	124
Flow LPM [GPM]	[2]	[499]	[1035]	[1560]	[2034]	[2501]	[2912]	[3239]	[2859]	[2400]	
	7.6	56 24	117 23	176 22	230 21	283 19	329 16	366 11	323 8	271 5	
	[4]	[497]	[1052]	[1590]	[2101]	[2561]	[3023]	[3464]	[3680]	[3886]	[4221]
	15.1	56 49	119 49	180 48	237 48	289 47	342 47	391 44	416 41	439 38	477 30
	[6]	[480]	[1031]	[1578]	[2096]	[2564]	[3023]	[3464]	[3689]	[3905]	[4275]
	22.7	54 74	116 74	178 72	237 72	290 71	342 69	391 64	417 62	441 60	483 51
	[8]	[427]	[975]	[1520]	[2051]	[2525]	[2998]	[3448]	[3667]	[3881]	[4264]
	30.3	48 99	110 98	172 97	232 97	285 96	339 94	390 89	414 86	438 83	482 73
	[10]	[370]	[930]	[1467]	[2001]	[2477]	[2955]	[3406]	[3631]	[3852]	[4264]
	37.9	42 123	105 122	166 121	226 120	280 120	334 117	385 112	410 108	435 104	482 92
Max. Continuous	[12]	[281]	[871]	[1410]	[1908]	[2400]	[2887]	[3352]	[3573]	[3790]	[4189]
	45.4	32 147	98 146	159 145	216 145	271 145	326 142	379 136	404 131	428 127	473 112
	[14]	[192]	[791]	[1338]	[1851]	[2338]	[2816]	[3281]	[3511]	[3743]	[4135]
	53.0	22 171	89 171	151 170	209 170	264 169	318 165	371 159	397 154	423 150	467 133
	[15]	[148]	[738]	[1288]	[1803]	[2287]	[2773]	[3243]	[3475]	[3705]	[4098]
	56.8	17 183	83 183	146 182	204 182	258 181	313 177	366 171	393 165	419 160	463 146
Max. Intermittent	[20]		[476]	[1020]	[1544]	[2010]	[2519]	[3010]	[3243]	[3495]	
	75.7		54 243	115 242	174 242	227 241	285 238	340 231	366 226	395 209	

[738]
83
183

Torque [lb-in]
Nm
Speed RPM

370 cm³/r [22.6 in³/r]

Pressure Bar [PSI]

Continuous

Max.

Contin-

uous

Max.

Inter-

mittent

		[200]	[400]	[600]	[800]	[1000]	[1200]	[1300]	[1500]
		14	28	41	55	69	83	90	103
Flow LPM [GPM]	[2]	[590]	[1237]	[1858]	[2406]	[2953]	[3388]	[3586]	
	7.6	67 20	140 19	210 18	272 17	334 15	383 12	405 11	
	[4]	[588]	[1263]	[1906]	[2506]	[3029]	[3557]	[3811]	[4252]
	15.1	66 41	143 41	215 40	283 40	342 39	402 38	431 37	480 36
	[6]	[580]	[1245]	[1899]	[2506]	[3029]	[3544]	[3788]	[4300]
	22.7	66 61	141 60	215 60	283 59	342 58	400 57	428 56	486 54
	[8]	[514]	[1164]	[1824]	[2452]	[2975]	[3518]	[3783]	[4284]
	30.3	58 82	132 81	206 80	277 77	336 78	397 77	427 77	484 75
	[10]	[444]	[1119]	[1759]	[2391]	[2928]	[3479]	[3750]	[4275]
	37.9	50 102	126 102	199 101	270 101	331 100	393 97	424 96	483 93
	[12]	[337]	[1062]	[1690]	[2256]	[2813]	[3393]	[3685]	[4273]
	45.4	38 122	120 121	191 120	255 119	318 119	383 118	416 116	483 112
Max. Continuous	[14]	[231]	[958]	[1608]	[2201]	[2748]	[3319]	[3610]	[4198]
	53.0	26 142	108 141	182 140	249 139	310 138	375 137	408 134	474 129
	[15]	[178]	[896]	[1543]	[2147]	[2683]	[3272]	[3572]	[4187]
56.8	20 152	101 152	174 151	243 150	303 149	370 147	404 146	473 140	
Max. Intermittent	[20]		[587]	[1228]	[1833]	[2331]	[2948]	[3273]	
	75.7		66 202	139 201	207 201	263 200	333 198	370 196	

T Series (158-)

Dimensions

(Refer to pages B-4-19 thru B-4-22 for shaft and port dimensions.)

Ports

7/8 -14 INF O-Ring Ports (2)

1/2 -14 NPTF (2)

G 1/2 BSP (2)

Manifold Ports (5/16-18 mounting threads)

Note:

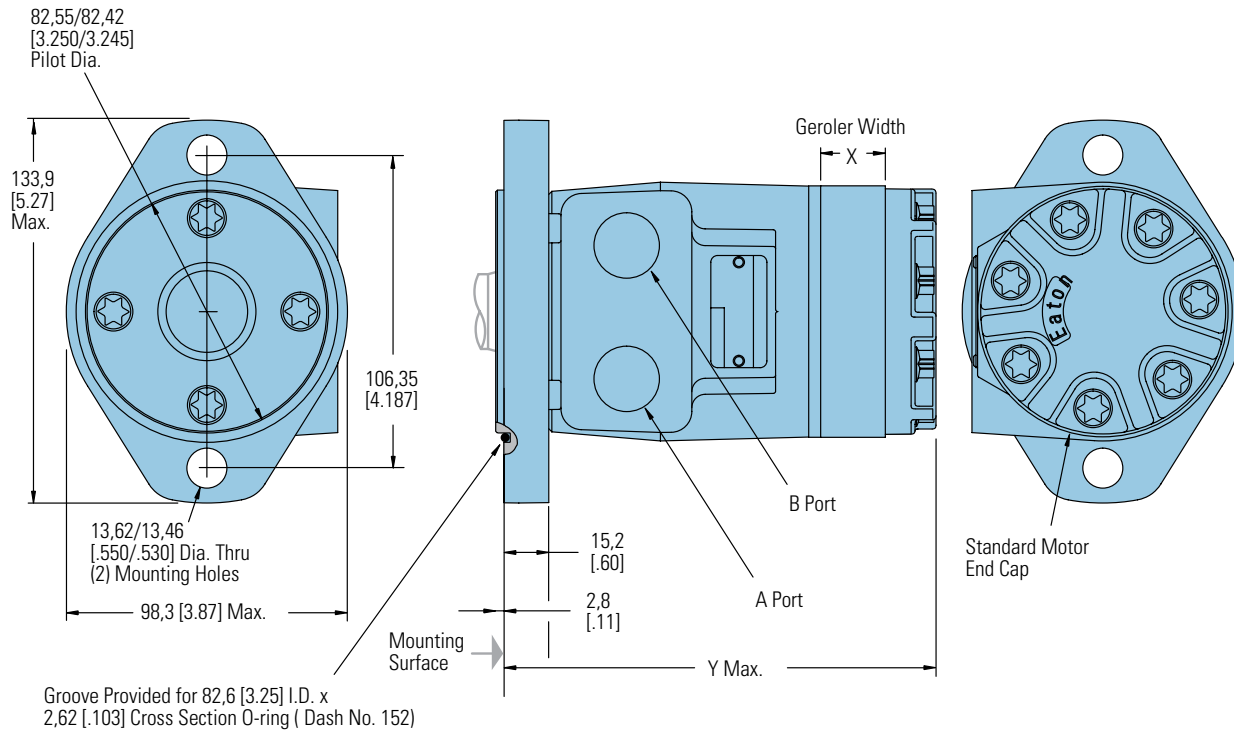
Mounting Surface Flatness Requirement is ∇ , 13 mm [.005 inch] Max.

Standard Rotation Viewed from Shaft End

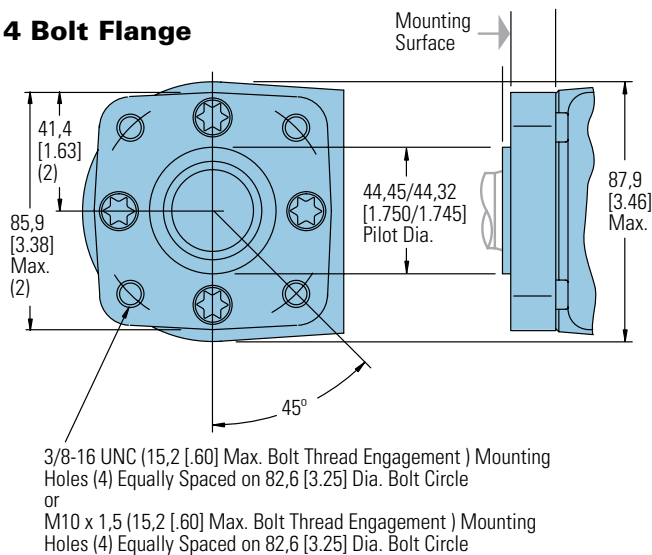
Port A Pressurized — CW

Port B Pressurized — CCW

2 Bolt Flange



4 Bolt Flange



2 AND 4 BOLT FLANGE PORT DIMENSIONS

Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]
36 [2.2]	6,6 [.26]	132,2 [5.21]
49 [3.0]	9,1 [.36]	134,6 [5.30]
66 [4.0]	12,2 [.48]	137,7 [5.42]
80 [4.9]	14,7 [.58]	140,3 [5.53]
102 [6.2]	18,5 [.73]	144,3 [5.68]
131 [8.0]	24,1 [.95]	149,6 [5.89]
157 [9.6]	29,0 [1.14]	154,5 [6.09]
195 [11.9]	35,6 [1.40]	161,3 [6.35]
244 [14.9]	44,7 [1.76]	170,3 [6.71]
306 [18.7]	56,1 [2.21]	181,6 [7.16]
370 [22.6]	72,1 [2.84]	197,9 [7.79]

T Series (158-)

Product Numbers

Use digit prefix—158- plus four digit number from charts for complete product number—Example: 158-1067.

Orders will not be accepted without the three-digit prefix.

Standard

MOUNTING	SHAFT	PORT SIZE	DISPL. cm ³ /r [in ³ /r] / PRODUCT NUMBER										
			36 [2.2]	49 [3.0]	66 [4.0]	80 [4.9]	102 [6.2]	131 [8.0]	157 [9.6]	195 [11.9]	244 [14.9]	306 [18.7]	370 [22.6]
2 Bolt Flange	1 in. Straight w/Woodruff Key	7/8 -14 O-Ring	158- — —	—	-1537	-1034	-1035	-1538	-1036	-1037	-1038	-1039	-1040
		1/2 NPTF	158- — —	—	-1540	-1026	-1027	-1541	-1028	-1029	-1030	-1031	-1032
		Manifold*	158- — —	—	-1543	-1042	-1043	-1544	-1044	-1045	-1046	-1047	-1048
	1 in. SAE 6B Splined	7/8 -14 O-Ring	158- — —	—	-1552	-1082	-1083	-1553	-1084	-1085	-1086	-1087	-1088
		1/2 NPTF	158- — —	—	-1555	-1074	-1075	-1556	-1076	-1077	-1078	-1079	-1080
		Manifold*	158- — —	—	-1558	-1090	-1091	-1559	-1092	-1093	-1094	-1095	-1096
4 Bolt Flange	1 in. Straight w/Woodruff Key	7/8 -14 O-Ring	158- — —	—	-1570	-1010	-1011	-1571	-1012	-1013	-1014	-1015	-1016
		1/2 NPTF	158- — —	—	-1573	-1002	-1003	-1574	-1004	-1005	-1006	-1007	-1008
		Manifold*	158- — —	—	-1576	-1018	-1019	-1577	-1020	-1021	-1022	-1023	-1024
	1 in. SAE 6B Splined	7/8 -14 O-Ring	158- — —	—	-1579	-1058	-1059	-1580	-1060	-1061	-1062	-1063	-1064
		1/2 NPTF	158- — —	—	-1582	-1050	-1051	-1583	-1052	-1053	-1054	-1055	-1056
		Manifold*	158- — —	—	-1585	-1066	-1067	-1586	-1068	-1069	-1070	-1071	-1072

158-1067

T Series Motors with Corrosion Protection

MOUNTING	SHAFT	PORT SIZE	DISPL. cm ³ /r [in ³ /r] / PRODUCT NUMBER											
			36 [2.2]	49 [3.0]	66 [4.0]	80 [4.9]	102 [6.2]	131 [8.0]	157 [9.6]	195 [11.9]	244 [14.9]	306 [18.7]	370 [22.6]	
2 Bolt Flange	1 in. Straight w/ Woodruff Key	7/8 -14 O-Ring	158-	—	—	—	1645	—	—	—	—	-1649	—	-1650
4 Bolt Flange		1/2 NPTF	158-	—	—	—	—	—	—	—	—	—	-1620	—

158-1620

T Series Motors with Low Speed Valving

MOUNTING	SHAFT	PORT SIZE	DISPL. cm ³ /r [in ³ /r] / PRODUCT NUMBER											
			36 [2.2]	49 [3.0]	66 [4.0]	80 [4.9]	102 [6.2]	131 [8.0]	157 [9.6]	195 [11.9]	244 [14.9]	306 [18.7]	370 [22.6]	
2 Bolt Flange	1 in. Straight w/Woodruff Key	7/8 -14 O-Ring	158-	—	—	—	-1427	-1428	—	—	-1430	-1431	-1432	-1433
		1/2 NPTF	158-	—	—	—	-1419	-1420	—	—	-1422	-1423	-1424	-1425
		Manifold*	158-	—	—	—	—	—	—	—	—	—	—	—
	1 in. SAE 6B Splined	7/8 -14 O-Ring	158-	—	—	—	-1525	—	—	—	—	-1675	—	—
		1/2 NPTF	158-	—	—	—	—	-1634	—	—	—	—	—	—
		Manifold*	158-	—	—	—	-1522	-2678	—	—	—	—	—	-1527
4 Bolt Flange	1 in. Straight w/ Woodruff Key	7/8 -14 O-Ring	158-	—	—	-1625	-1410	-1411	-1626	-1412	-1413	-1414	-1415	-1416
		1/2 NPTF	158-	—	—	-1644	-1402	-1403	—	-1404	-1405	-1406	-1407	-1408

158-1403

*Manifold product numbers shown are for motors with four 5/16-18 port face mounting threads. Manifold, manifold mounting O-Rings and bolts are NOT included.

For T Series Motors with a configuration Not Shown in the charts above: Use the model code system on page B-4-10 to specify the product in detail.

T Series (158-)

Model Code

The following 30-digit coding system has been developed to identify all of the configuration options for the T motor. Use this model code to specify a motor with the desired features. All 30-digits of the code must be present when ordering. You may want to photocopy the matrix below to ensure that each number is entered in the correct box.

M	T	0	***			**		**		**		**		*		*	**		**		**		**		*	**		**		A
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	

1 Product

M – Motor

2, 3 Product Series

T0 – T Series

4, 5, 6 Displacement cm³/r [in³/r]

022 – 35 [2.2]

030 – 49 [3.0]

040 – 65 [4.0]

049 – 80 [4.9]

062 – 102 [6.2]

080 – 131 [8.0]

096 – 158 [9.6]

119 – 195 [11.9]

149 – 244 [14.9]

187 – 306 [18.7]

226 – 370 [22.6]

7, 8 Mounting Type

AA – 2 Bolt (Standard)
82,6 [3.248] Dia. and 3,05
[.120] pilot, 13,59 [.535]
Dia. Mounting Holes 106,35
[4.187] Dia. B.C.

BA – 4 Bolt (Standard)
44,40 [1.748] Dia. x 3,05
[.120] pilot, .375-16 UNC-2B
Mounting Holes 82,55
[3.250] Dia. B.C.

CA – 2 Bolt (Standard) 82,50
[3.248] Dia. x 6,10 [.240] pilot,
10,41 [.410] Dia. Mounting
Holes 106,35 [4.187] Dia. B.C.
(SAE A)

DD – 2 Bolt (Std.) 101,60
[4.000] Dia. x 6,10 [.240] pilot,
14,35 [.565] Dia. Mounting
Holes 146,05 [5.750] Dia. B.C.
(SAE B) (Ductile)

EA – 4 Bolt Magneto 82,50
[3.248] Dia. x 3,05 [.120] Pilot,
13,59 [.535] Dia. Mounting
Holes 106,35 [4.187] Dia. B.C.

FA – 4 Bolt (Standard)
44,40 [1.748] Dia. x 3,05
[.120] pilot, M10 x 1.5-6H
Mounting Holes on 82,55
[3.250] Dia. B.C.

MA – 2 Bolt (Standard)
82,50 [3.248] Dia. x 8,13
[.320] Pilot, 13,59 [.535] Dia.
Mounting Holes on 106,35
[4.187] Dia. B.C., w/o O-ring
Groove

9, 10 Output Shaft Description

**01 – 25,4 [1.00] Dia. Straight,
Woodruff Key, .250-20
UNC-2B Hole in Shaft End**

**02 – 25,4 [1.00] Dia. SAE 6B
Spline, .25-20 UNC-2B Hole
in Shaft End**

07 – 25,4 [1.00] Dia. Straight,
8,03 [.316] Dia. Crosshole 11,2
[.44] from End, 5,6 [.22] Extra
Length

**08 – 25,4 [1.00] Dia. Straight,
10,31 [.406] Dia. Crosshole
15,7 [.62] from End, .250-20
UNC-2B Hole in Shaft End**

**16 – 22,22 [.875] Dia. SAE 13
Tooth Spline (SAE B)**

17 – 22,22 [.875] Straight Dia.
6,4 [2.5] x 19,0 [.75] Square
Key (SAE B)

18 – 25,4 [1.00] Dia. Tapered,
Woodruff Key and Nut, 34,92
[1.375] Taper Length

**24 – 25,00 [.984] Dia.
Straight, 8,0 [.315] Key, MB
x 1.25-6H Hole in Shaft End
39 - 25,00 [.984] Dia.
Straight (k6), 8,00 [.315] Key,
M8 x 1.25-6H Hole in Shaft
End**

11, 12 Port Type

**AA – .875-14 UNF-2B SAE
O-Ring Ports**

**AB – .500-14 NPTF Dryseal
Pipe Thread Ports**

**AC – Manifold (.3125-18
UNC-2B Mounting Holes)**

AD – Manifold Ports (MB x
1.25-6H Mounting Holes)

**AF – G 1/2 BSP Straight
Thread Ports**

13, 14 Case Flow Options

00 – None Specified

**01 – .4375-20 UNF-2B SAE
O-Ring Port (End Cap)**

**02 – G 1/4 BSP Straight
Thread Port (End Cap)**

**03 – MANIFOLD CASE
DRAIN**

04 – .4375-20 UNF-2B SAE
O-RING PORT (SIDE OF
HOUSING)

05 – .3125-24 UNF-2B SAE
O-RING PORT (MOUNTING
FLANGE)

11 – Internal Check Valves

15 Geroler® Options

0 – None

A – Free Running

16 Shaft Options

0 – None

N – Electroless Nickel Plated

17, 18 Seal Options

00 – Standard Seals

02 – Seal Guard

03 – Viton Seals

04 – Viton Shaft Seal

07 – High Pressure Shaft Seal

11 – High pressure shaft
seal, slinger seal

**19 – Extreme duty seal
guard**

19, 20 Speed Sensor Options

00 – None

AA – 12 mm Digital Speed
Pickup (15 Pulse) without
Lead Wire

AB – Magnetic Speed Pickup
(60 Pulse by Quadrature),
No Lead Wire with M12
Connector (A=Power,
B=Common, C=Signal)

21, 22 Valve Options

0 – None

23, 24 Special Features (Hardware)

00 – None Specified

AB – Low Speed Valving

SS – Stainless Steel Flange
Bolts

25 Special Assembly Instructions

0 – None

A – Reverse Rotation

2 – Flange Rotation 90°

26, 27 Paint/Packaging Options

00 – No Paint

**AA – Low Gloss Black
Primer**

AD – Environmental Coated
Gloss White

28, 29 Customer ID/ Nameplate Options

0 – None Specified

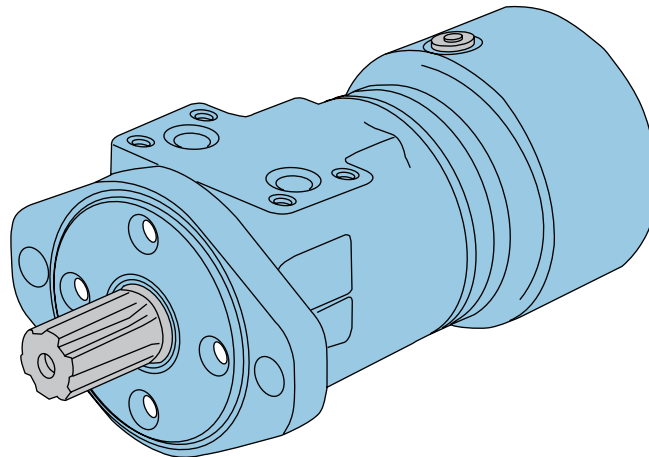
30 Design Code

A – One (1)

Feature in **bold** are preferred and
allow for shorter lead time.

T Series with Parking Brake (185-)

Highlights



Description

Eaton's latest offering in LSHT motor technology is the new T Series Motor with Parking Brake.

T Series Motor with Parking Brake utilizes brake pads that rotate at 6 times the speed of the output shaft, thereby giving the brake a 6-to-1 mechanical advantage. The T Series Motor with Parking Brake utilizes the same Geroler, and Spool Valve technologies as the standard Char-Lynn motors. Therefore, in addition to providing dependable load-holding capability, T Series Motor with Parking Brake provides the same smooth, reliable operation, with similar performance, as the T Series Motor.

Specifications

Geroler Element	11 Displacements
Flow l/min [GPM]	55 [15] Continuous
	75 [20] Intermittent
Speed	Up to 1055 RPM
Pressure bar [PSI]	155 [2250] Cont.
	190 [2750] Inter.
Torque Nm [lb-in]	441 [3905] Cont.
	486 [4300] Inter.

Features

- Integrated, Compact, Patented Design
- Capability of Combining 4 inventory items into a single assembly (motor, brake, counter-balance valve, brake release line)
- Rear-mounted integrated brake with 6:1 torque advantage
- Access port for manual brake release (for over-riding brake in the event of loss of release pressure.)

Benefits

- Cost-effective Packaged System Solution
- Simplifies ordering and inventory requirements
- Reduces assembly labor
- Design Flexibility
- Wet brake is environmentally protected and provides long life

Applications

- Truck-Mounted Equipment (boom rotate and winch)
- Conveyors – Positioners – Indexers
- Marine Cranes (boom rotate and winch)
- Fishing Winches
- Recycling and Refuse Equipment
- Vehicle Recovery Winches
- Mining Equipment
- Specialty Utility Vehicles/ Machines
- Forestry Grapples
- Agricultural Equipment
- Railroad Equipment
- Airport Support Vehicles
- Lawn & Turf Equipment
- Anywhere Load-Holding is Needed in a Low-Speed High-Torque Drive System

B-4



Crane and winches



Boom Lift (Swing)



Maintenance Equipment

T Series with Parking Brake (185-)

Application Information

Principle of Operation

The wet brake is a spring-applied / pressure release design. Load-holding is applied by a mechanical spring and released by hydraulic pressure. The spring force holds the brake on when hydraulic pressure is absent.

Release Pressure

Release pressure is defined as the amount of pressure required to fully release the brake. The brake pressure cavity is common (shared) with the motor case. As a result, maximum release pressure is constrained by the motor case-pressure capability. The T Series Motor with Parking Brake incorporates a shaft seal capable up to 1500 psi (see page B-4-15). However, seal life is reduced at higher case pressure.

Residual Pressure

Residual pressure is the pressure trapped in the system by restrictions or long return lines.

Residual pressure in the motor case will lower the rated load holding torque of the brake.

Therefore, special attention needs to be given when applying this product. Keep in mind that long return lines create higher pressure that will reduce brake holding torque. In applications with high system pressures, the use of a pressure reducing valve to limit case and release pressure is recommended.

Holding Torque and Motor Output Torque

Holding torque is based on grade holding requirements for a vehicle or other load holding requirements in the application. System pressure and motor displacement are the factors in determining motor output torque. Motor displacement, measured in cubic centimeters or cubic inches, is the volume of fluid required to make one revolution. Motor output torque is the rotary force and is usually measured in inch pounds, newton meters or foot pounds. Maximum motor torque depends on pressure and motor displacement. Both output shaft size and shaft type can also affect motor torque. The T Series Motor with Parking Brake load holding capacity is factory set to match any limiting factor in each specific motor configuration (e.g. displacement, output shaft, etc).

Note:

Eaton Corporation does not approve any products for customer applications. It is the sole responsibility of the customer to qualify and verify the correct operation of products in their systems.

Note:

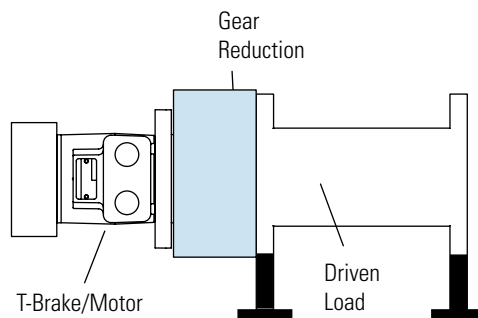
Special attention should be given to system back pressure. System back pressure directly affects brake release pressure and can cause the brake to release at undesired conditions.

Note:

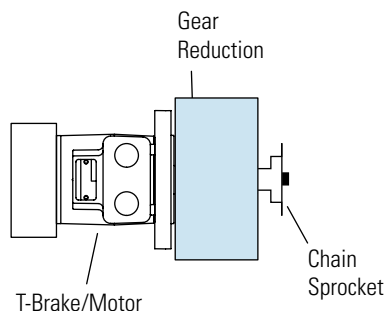
The T Series with parking brake is not compatible with water based fluids.

Typical Applications

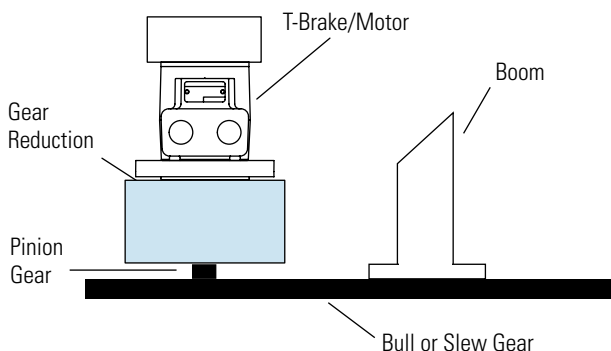
Winch



Machine Drive

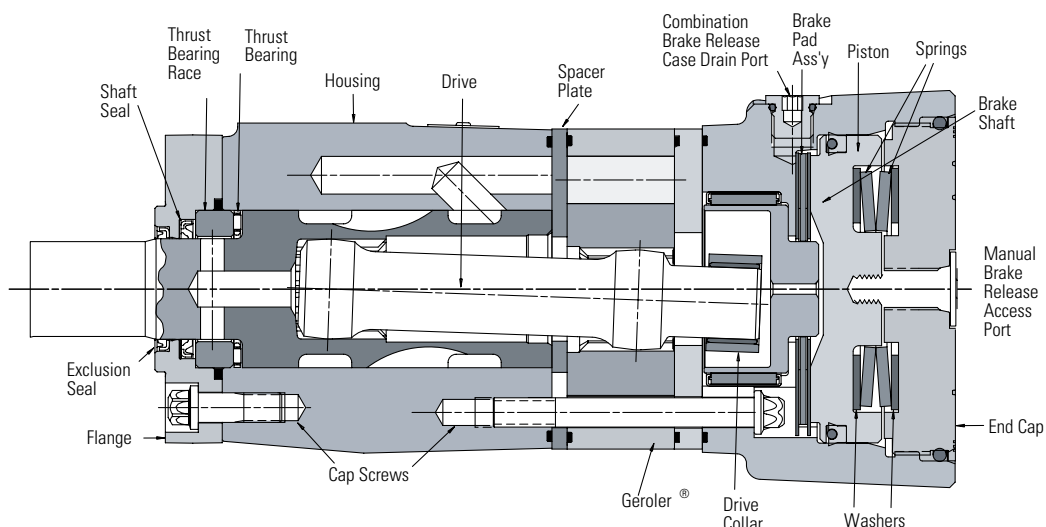


Swing Boom



T Series with Parking Brake (185-)

Specifications



B-4

SPECIFICATION DATA – T SERIES WITH PARKING BRAKE MOTORS

Displ. cm ³ /r [in ³ /r]		36 [2.2]	49 [3.0]	66 [4.0]	80 [4.9]	102 [6.2]	131 [8.0]	157 [9.6]	195 [11.9]	244 [14.9]	306 [18.7]	370 [22.6]
Max. Speed (RPM) @ Continuous Flow		1021	906	849	694	550	426	355	287	229	183	152
Flow LPM [GPM]	Continuous	38 [10]	45 [12]	57 [15]	57 [15]	57 [15]	57 [15]	57 [15]	57 [15]	57 [15]	57 [15]	57 [15]
	Intermittent	38 [10]	57 [15]	68 [18]	76 [20]	76 [20]	76 [20]	76 [20]	76 [20]	76 [20]	76 [20]	76 [20]
Torque Nm [lb-in]	Continuous	76 [672]	105 [928]	138 [1222]	174 [1541]	219 [1936]	251 [2226]	297 [2628]	359 [3178]	410 [3633]	441 [3905]	430 [3811]
	Intermittent **	93 [824]	118 [1131]	168 [1488]	212 [1872]	264 [2339]	307 [2718]	359 [3178]	437 [3864]	485 [4290]	483 [4275]	486 [4300]
Pressure Δ Bar [Δ PSI]	Continuous *	155 [2250]	155 [2250]	155 [2250]	155 [2250]	155 [2250]	138 [2000]	138 [2000]	138 [2000]	127 [1850]	110 [1600]	90 [1300]
	Intermittent * **	190 [2750]	190 [2750]	190 [2750]	190 [2750]	190 [2750]	172 [2500]	172 [2500]	172 [2500]	155 [2250]	124 [1800]	103 [1500]

Note:

See page B-4-2 for additional motor specification notes and definitions. The T Series with Parking Brake performance is similar to the standard T Series motor. High speed conditions may reduce performance on T Series with Parking Brake.

T SERIES BRAKE HOLDING TORQUE SETTINGS:

Shaft Code	Output Shaft Description	[in ³ /r]	2.2	3.0	4.0	4.9	6.2	8.0	9.6	11.9	14.9	18.7	22.6
18	1 Tapered w/key and nut		2,000	2,000	2,000	3,500	3,500	3,500	5,000	5,000	5,000	5,000	5,000
02	1 SAE 6B Splined		2,000	2,000	2,000	3,500	3,500	3,500	5,000	5,000	5,000	5,000	5,000
24	25mm Straight w/key		2,000	2,000	2,000	3,500	3,500	3,500	3,500	3,500	3,500	3,500	3,500
01	1 Straight w/key		2,000	2,000	2,000	3,500	3,500	3,500	3,500	3,500	3,500	3,500	3,500
07	1 Straight w/.31 dia. crosshole		2,000	2,000	2,000	3,500	3,500	3,500	3,500	3,500	3,500	3,500	3,500
08	1 Straight w/.40 dia. crosshole		2,000	2,000	2,000	3,500	3,500	3,500	3,500	3,500	3,500	3,500	3,500
16	7/8 SAE B 13T Splined		2,000	2,000	2,000	2,000	2,000	2,000	2,000	2,000	2,000	2,000	2,000
17	7/8 SAE B Straight w/key		2,000	2,000	2,000	2,000	2,000	2,000	2,000	2,000	2,000	2,000	2,000

in-lbs Full Capacity Brake

in-lbs Limited Capacity Brake

Note:

The factory setting values are used for each motor based on motor displacement and shaft type. Average Static torque may vary +/- 14% from rated values.

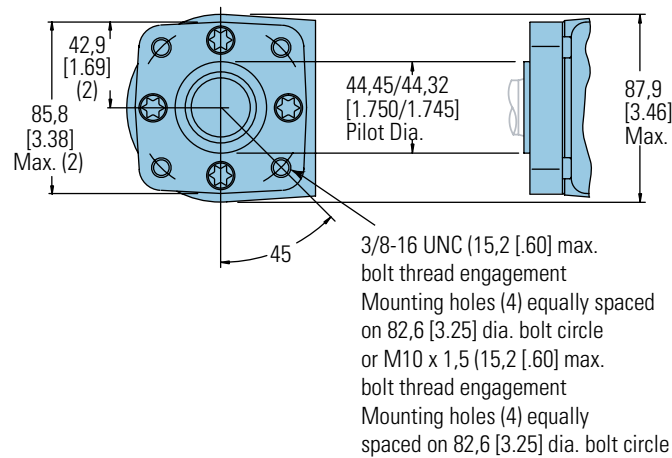
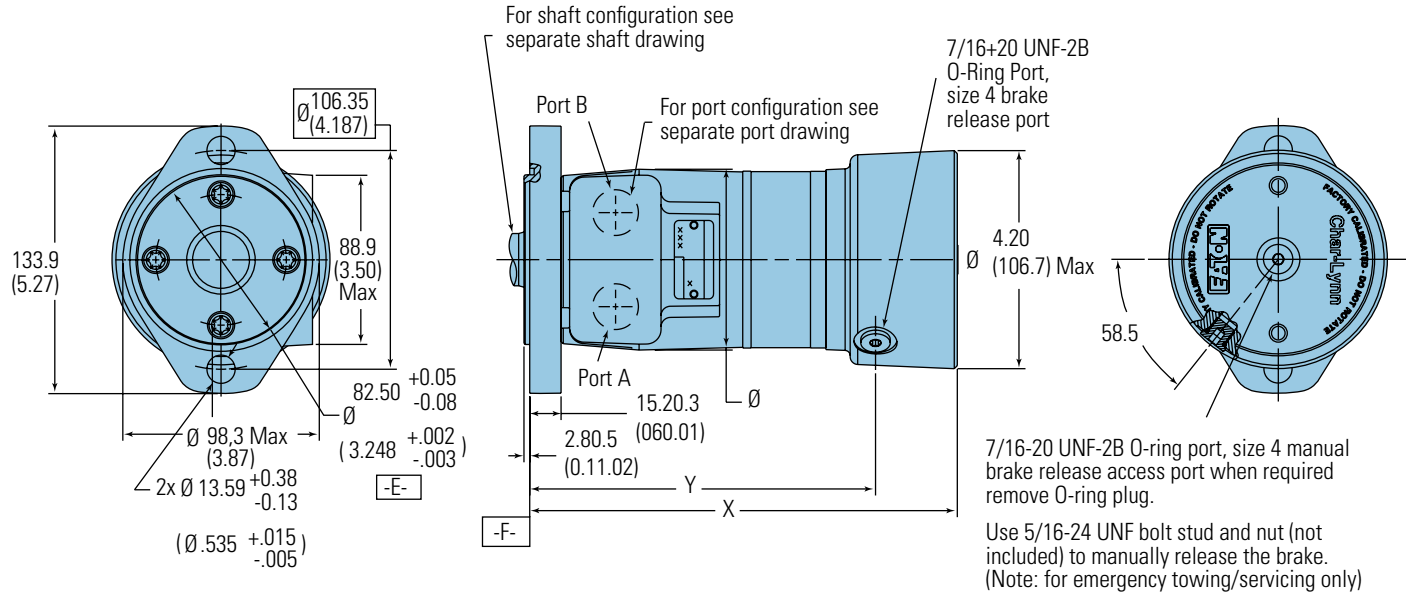
T Series with Parking Brake (185-)

Standard Rotation Viewed from Shaft End

Port A Pressurized — CW
Port B Pressurized — CCW

Dimensions

(Refer to pages B-4-19 thru B-4-22 for shaft and port dimensions.)



T-SERIES WITH PARKING BRAKE DIMENSIONS

Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]
36 [2.2]	190.2 [7.49]	143.9±0.9 [5.66±0.3]
41 [2.5]	190.8 [7.51]	144.5±0.9 [5.69±0.3]
49 [3.0]	192.5 [7.58]	146.3±0.9 [5.76±0.3]
5.9 [3.6]	194.3 [7.65]	148.1±0.9 [5.83±0.3]
65 [4.0]	195.6 [7.70]	149.3±0.9 [5.88±0.3]
80 [4.9]	198.4 [7.81]	152.0±0.9 [5.98±0.3]
102 [6.2]	202.2 [7.96]	155.9±0.9 [6.14±0.3]
131 [8.0]	207.5 [8.17]	161.3±0.9 [6.35±0.3]
158 [9.6]	212.6 [8.37]	166.2±0.9 [6.54±0.3]
195 [11.9]	219.2 [8.63]	172.9±0.9 [6.81±0.3]
244 [14.9]	228.3 [8.99]	181.9±0.9 [7.16±0.3]
306 [18.7]	239.5 [9.43]	193.3±0.9 [7.61±0.3]
370 [22.6]	251.2 [9.89]	205.0±0.9 [8.07±0.3]

Note:

Standard Rotation

When facing shaft end of motor shaft to rotate clockwise when port "A" is pressurized, counterclockwise when port "B" is pressurized

Reverse Rotation

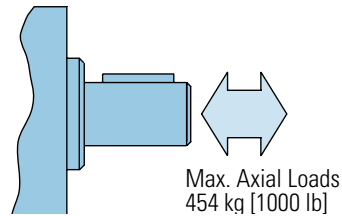
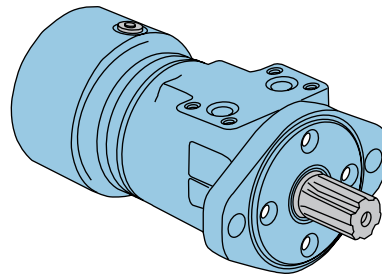
When facing shaft end of motor shaft will rotate clockwise when port "B" is pressurized, counterclockwise when port "A" is pressurized

T Series with Parking Brake (185-)

Brake Release and Motor Case Pressure

The T Series Motor with Parking Brake is durable and has long life as long as the recommended case pressure is not exceeded. Allowable case pressure is highest at low shaft speeds. Motor life will be shortened if case pressure exceeds recommended ratings (acceptability may vary with application).

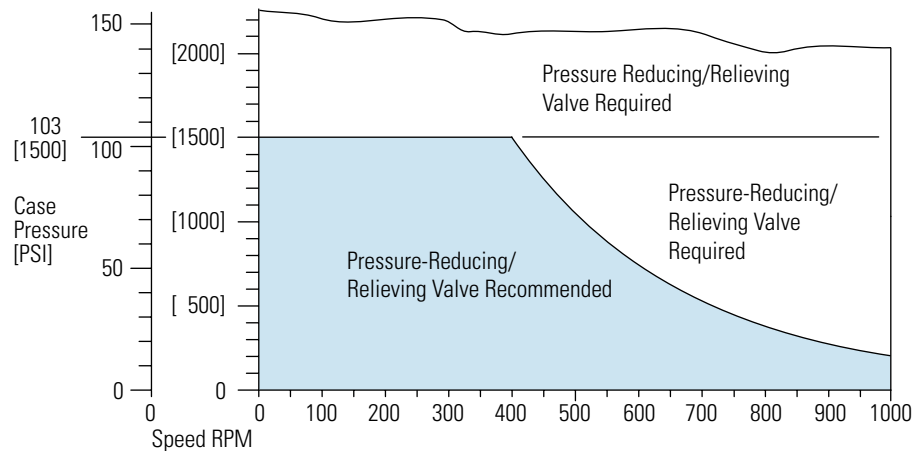
Refer to the Case Pressure/ Shaft Seal chart below. This chart is based on case pressure and motor shaft speed. A minimum release pressure of 17 Bar [250 PSI] must be maintained to fully release the brake.



$$P_C \approx 6 DP + P_2$$

P_C = Case Pressure
 P_1 = Inlet Line Pressure
 P_2 = Back Pressure
 $DP = P_1 - P_2$

Case Pressure/Shaft Seal



T Series with Parking Brake (185-)

Product Numbers

Use digit prefix —
185 plus four digit number
from charts for complete
product number —
Example 185-2068.

**Orders will not be accepted
without three digit prefix.**

Standard Valving

MOUNTING	SHAFT	PORT SIZE	DISPL. cm ³ /r [in ³ /r] / PRODUCT NUMBER									
			3.0	4.0	4.9	6.2	8.0	9.6	11.9	14.9	18.7	22.6
2-Bolt	1 Keyed	7/8-14 O-Ring Manifold	185-2000 185-2010	2001 2011	2002 2012	2003 2013	2004 2014	2005 2015	2006 2016	2007 2017	2008 2018	2009 2019
	6B Splined	7/8-14 O-Ring Manifold	185-2020 185-2030	2021 2031	2022 2032	2023 2033	2024 2034	2025 2035	2026 2036	2027 2037	2028 2038	2029 2039
	13T Splined 16/32 pitch	7/8-14 O-Ring Manifold	185-2040 185-2050	2041 2051	2042 2052	2043 2053	2044 2054	2045 2055	2046 2056	2047 2057	2048 2058	2049 2059
4-Bolt	1 Keyed	7/8-14 O-Ring Manifold	185-2060 185-2070	2061 2071	2062 2072	2063 2073	2064 2074	2065 2075	2066 2076	2067 2077	2068 2078	2069 2079
	6B Splined	7/8-14 O-Ring Manifold	185-2080 185-2090	2081 2091	2082 2092	2083 2093	2084 2094	2085 2095	2086 2096	2087 2097	2088 2098	2089 2099
	13T Splined 16/32 pitch	7/8-14 O-Ring Manifold	185-2100 185-2110	2101 2111	2102 2112	2103 2113	2104 2114	2105 2115	2106 2116	2107 2117	2108 2118	2109 2119
2-Bolt SAE B	1 Keyed	7/8-14 O-Ring Manifold	185-2120 185-2130	2121 2131	2122 2132	2123 2133	2124 2134	2125 2135	2126 2136	2127 2137	2128 2138	2129 2139
	6B Splined	7/8-14 O-Ring Manifold	185-2140 185-2150	2141 2151	2142 2152	2143 2153	2144 2154	2145 2155	2146 2156	2147 2157	2148 2158	2149 2159
	13T Splined 16/32 pitch	7/8-14 O-Ring Manifold	185-2160 185-2170	2161 2171	2162 2172	2163 2173	2164 2174	2165 2175	2166 2176	2167 2177	2168 2178	2169 2179

Low Speed Valving

MOUNTING	SHAFT	PORT SIZE	DISPL. cm ³ /r [in ³ /r] / PRODUCT NUMBER									
			3.0	4.0	4.9	6.2	8.0	9.6	11.9	14.9	18.7	22.6
2-Bolt	1 Keyed	7/8-14 O-Ring Manifold	185-2180 185-2190	2181 2191	2182 2192	2183 2193	2184 2194	2185 2195	2186 2196	2187 2197	2188 2198	2189 2199
	6B Splined	7/8-14 O-Ring Manifold	185-2200 185-2210	2201 2211	2202 2212	2203 2213	2204 2214	2205 2215	2206 2216	2207 2217	2208 2218	2209 2219
	13T Splined 16/32 pitch	7/8-14 O-Ring Manifold	185-2220 185-2230	2221 2231	2222 2232	2223 2233	2224 2234	2225 2235	2226 2236	2227 2237	2228 2238	2229 2239
4-Bolt	1 Keyed	7/8-14 O-Ring Manifold	185-2240 185-2250	2241 2251	2242 2252	2243 2253	2244 2254	2245 2255	2246 2256	2247 2257	2248 2258	2249 2259
	6B Splined	7/8-14 O-Ring Manifold	185-2260 185-2270	2261 2271	2262 2272	2263 2273	2264 2274	2265 2275	2266 2276	2267 2277	2268 2278	2269 2279
	13T Splined 16/32 pitch	7/8-14 O-Ring Manifold	185-2280 185-2290	2281 2291	2282 2292	2283 2293	2284 2294	2285 2295	2286 2296	2287 2297	2288 2298	2289 2299
2-Bolt SAE B	1 Keyed	7/8-14 O-Ring Manifold	185-2300 185-2310	2301 2311	2302 2312	2303 2313	2304 2314	2305 2315	2306 2316	2307 2317	2308 2318	2309 2319
	6B Splined	7/8-14 O-Ring Manifold	185-2320 185-2330	2321 2331	2322 2332	2323 2333	2324 2334	2325 2335	2326 2336	2327 2337	2328 2338	2329 2339
	13T Splined 16/32 pitch	7/8-14 O-Ring Manifold	185-2340 185-2350	2341 2351	2342 2352	2343 2353	2344 2354	2345 2355	2346 2356	2347 2357	2348 2358	2349 2359

185-2357

Motors with the low speed valving option enable very smooth low speed operation while maintaining high torque.

Designed to run continuously at up to 200 RPM at standard rated pressures and reduced

flows, this option provides smooth operation at low speeds. Furthermore, they resist slippage and have more momentary load holding ability than the standard motors.

Motors with this valving are not intended for low pressure applications (A minimum of 300 psi delta must be maintained between A port pressure and case pressure).

Shaft side / radial load ratings are not affected by

this valving.

For a T Series motor with parking brake configuration not shown in the charts above use the model code system on page B-4-17 to specify the product in detail.

T Series with Parking Brake (185-)

Model Code

The following 30-digit coding system has been developed to identify all of the configuration options for the T Series Motor with Parking Brake. Use this model code to specify a motor with the desired features. All 30-digits of the code must be present when ordering. You may want to photocopy the matrix below to ensure that each number is entered in the correct box.

M	T B		***			**		**		**		**		*	*	**		**		**		**		*	**		**		B
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30

1 Product

M – Motor

2, 3 Series

T B – T Series Motor with Parking Brake

4, 5, 6 Displacement cm³/r [in³/r]

022 – 36 [2.2]
030 – 49 [3.0]
040 – 66 [4.0]
049 – 80 [4.9]
062 – 102 [6.2]
080 – 131 [8.0]
096 – 157 [9.6]
119 – 195 [11.9]
149 – 244 [14.9]
187 – 306 [18.7]
226 – 370 [22.6]

7, 8 Mounting Type

AA – 2 Bolt (Standard)
82,5 [3.248] Dia. and 3,05 [.120] pilot, 13,59 [.535] Dia. Mounting Holes 106,35 [4.187] Dia. B.C.

BA – 4 Bolt (Standard)
44,40 [1.748] Dia. x 3,05 [.120] pilot, .375-16 UNC-2B Mounting Holes 82,55 [3.250] Dia. B.C.

CA – 2 Bolt (Standard) 82,50 [3.248] Dia. x 6,10 [.240] pilot, 10,41 [.410] Dia. Mounting Holes 106,35 [4.187] Dia. B.C. (SAE A)

DA – 2 Bolt (Std.) 101,60 [4.000] Dia. x 6,10 [.240] pilot, 14,35 [.565] Dia. Mounting Holes 146,05 [5.750] Dia. B.C. (SAE B)

EA – 4 Bolt Magneto 82,50 [3.248] Dia. x 3,05 [.120] Pilot, 13,59 [.535] Dia. Mounting Holes 106,35 [4.187] Dia. B.C.

FA – 4 Bolt (Standard)
44,40 [1.748] Dia. x 3,05 [.120] pilot, M10 x 1.5-6H Mounting Holes on 82,55 [3.250] Dia. B.C.

9, 10 Output Shaft Description

01 – 25,4 [1.00] Dia. Straight, Woodruff Key, .250-20 UNC-2B Hole in Shaft End

02 – 25,4 [1.00] Dia. SAE 6B Spline, .25-20 UNC-2B Hole in Shaft End

16 – SAE 13 Tooth Spline, 16/32 Pitch, 21,74 (.856) Dia. (SAE B)

18 – 25,4 [1.00] Dia. Tapered, Woodruff Key and Nut, 34,92 [1.375] Taper Length

24 – 25,00 [.984] Dia. Straight, 8.0 [.315] Key, MB x 1.25-6H Hole in Shaft End

11, 12 Port Type

AA – .875-14 UNF-2B SAE O-Ring Ports

AB – .500-14 NPTF Dryseal Pipe Thread Ports

AC – Manifold (.3125-18 UNC-2B Mounting Holes)

AD – Manifold Ports (MB x 1.25-6H Mounting Holes)

AF – G 1/2 BSP Straight Thread Ports

13, 14 Case Flow Options

00 – None Specified

02 – G 1/4 BSP Straight THD Port (End Cap)

03 – Manifold Case Drain

04 – .4375-20 UNF-2B SAE O-RING PORT (SIDE OF HOUSING)

05 – .3125-24 UNF-2B SAE O-RING PORT (MOUNTING FLANGE)

11 – Internal Check Valves

15 Geroler® Options

A – Standard

B – Free Running

16 Shaft Options

0 – None

N – Electroless Nickel Plated

17, 18 Seal Options

00 – Standard Seals

02 – Seal Guard

03 – Viton Seals

04 – Viton Shaft Seal

07 – High Pressure Shaft Seal

11 – High pressure shaft seal, slinger seal

19 – Extreme duty seal guard

19, 20 Speed Sensor Options

00 – None

AA – 12 mm Digital Speed Pickup (15 Pulse) without Lead Wire

21, 22 Valve Options

0 – None

23, 24 Special Features (Hardware)

00 – None Specified

AB – Low Speed Valving

25 Special Assembly Instructions

0 – None

2 – Flange Rotation 90°

26, 27 Paint/Packaging Options

00 – No Paint

AA – Low Gloss Black Primer

28, 29 Customer ID/ Nameplate Options

0 – None Specified

30 Design Code

B – Two (2)

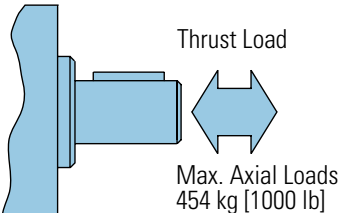
Feature in **bold** are preferred and allow for shorter lead time.

B-4

Case Pressure and Case Drain — H, S, and T Series

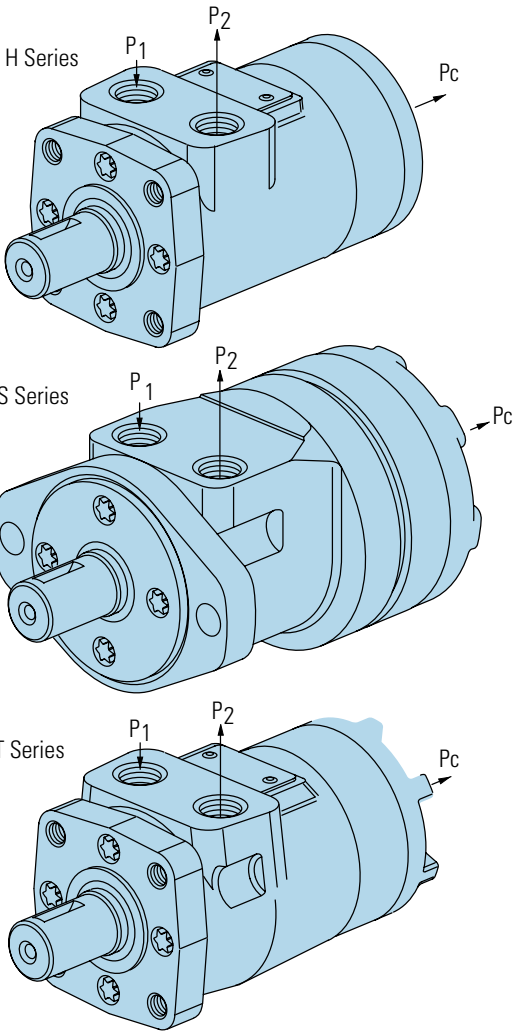
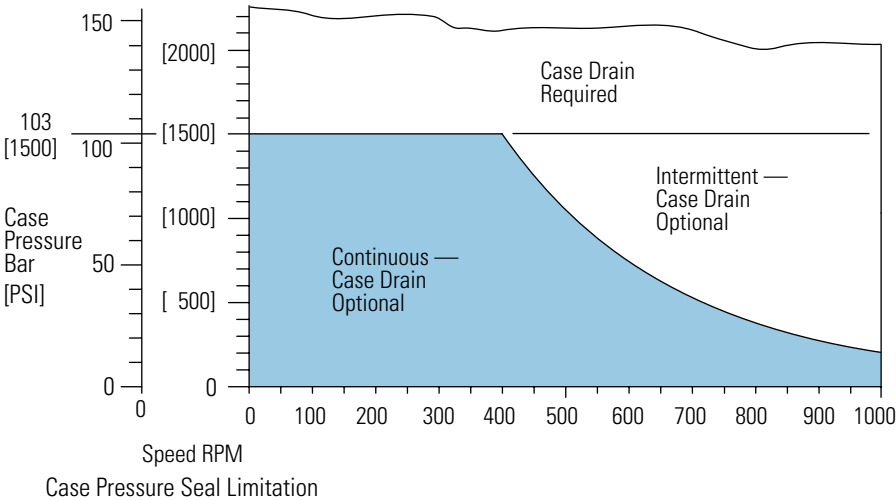
Char-Lynn H Series, S Series and T Series motors are durable and have long life as long as the recommended case pressure is not exceeded. Allowable case pressure is highest at low shaft speeds. Consequently, motor life will be shortened if case pressure exceeds these ratings (acceptability may vary with application). Determine if an external case drain is required

from the case pressure seal limitation chart below — chart based on case pressure and shaft speed. If a case drain line is needed, connect drain line to assure that the motor will always remain full of fluid. A pressure restriction should be added to the case drain line, during which a motor case pressure of 3,5 Bar [50 PSI] is maintained.



$$P_C \approx 6 \Delta P + P_2$$

P_C = Case Pressure
 P_1 = Inlet Line Pressure
 P_2 = Back Pressure
 $\Delta P = P_1 - P_2$



H, S and T Series (101-, 103-, 158-, 185-)

Side Load Capacity

The hydrodynamic bearing has infinite life when shaft load ratings are not exceeded. Hence, the shaft side load capacity is more than adequate to handle most externally applied loads (such as belts, chains, etc.), providing the motor to shaft size is applied within its torque rating.

Allowable side load chart, shaft load location drawing and load curves (below) are based on the side / radial loads being applied to shaft at locations A, B, and C, to

determine the shaft side load capacity at locations other than those shown use the formula (shown below).

For more information about shaft side loads on Char-Lynn motors contact your Eaton representative.

Note:

When the speed sensor option is used, side load ratings are reduced 25%.

RPM ALLOWABLE SHAFT SIDE LOAD – KG [LB]

	A	B	C
900	154 [339]	136 [300]	118 [261]
625	205 [452]	181 [400]	158 [348]
500	256 [565]	227 [500]	197 [435]
400	307 [678]	272 [600]	237 [522]
300	410 [904]	363 [800]	316 [696]
200	718 [1582]	635 [1400]	552 [1216]

B-2

B-3

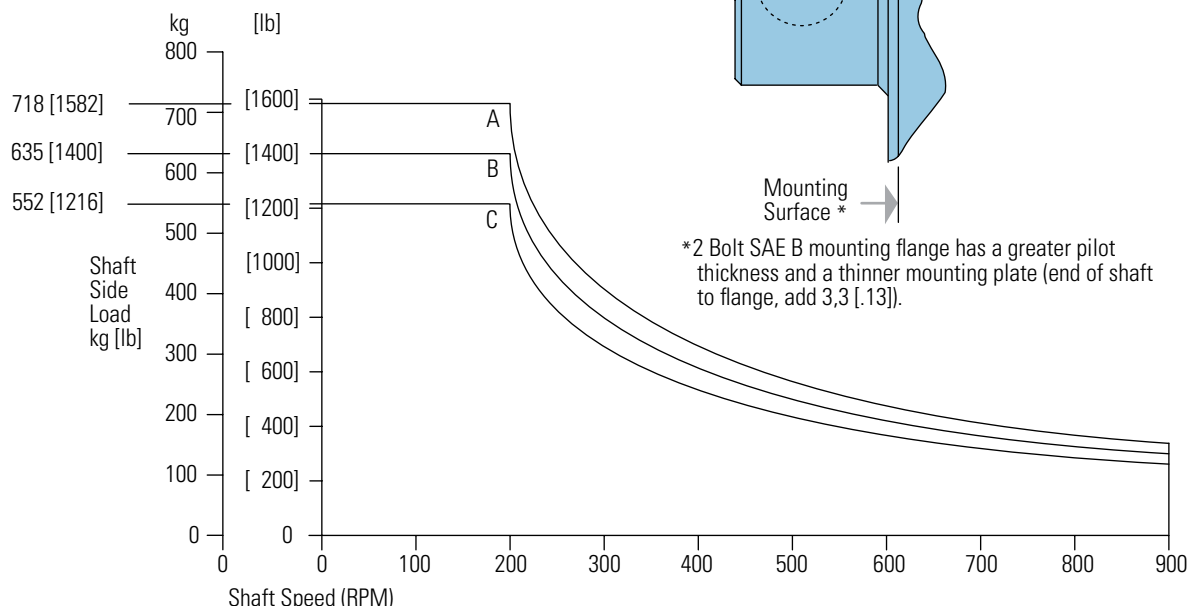
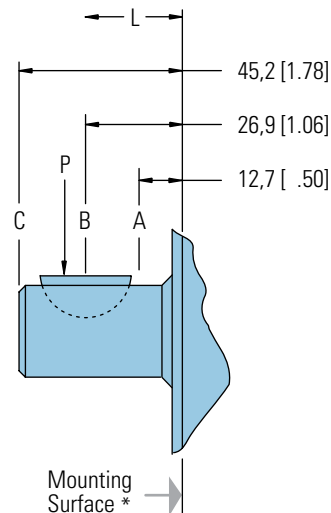
B-4

$$\text{Sideload P kg} = \frac{900}{N} \left(\frac{16800}{L + 96,3} \right) \text{ for 200-900 RPM}$$

$$\text{Sideload P [lb]} = \frac{900}{N} \left(\frac{1460}{L + [3.79]} \right) \text{ for 200-900 RPM}$$

Where N = Shaft Speed (RPM)

L = Distance from Mounting Surface

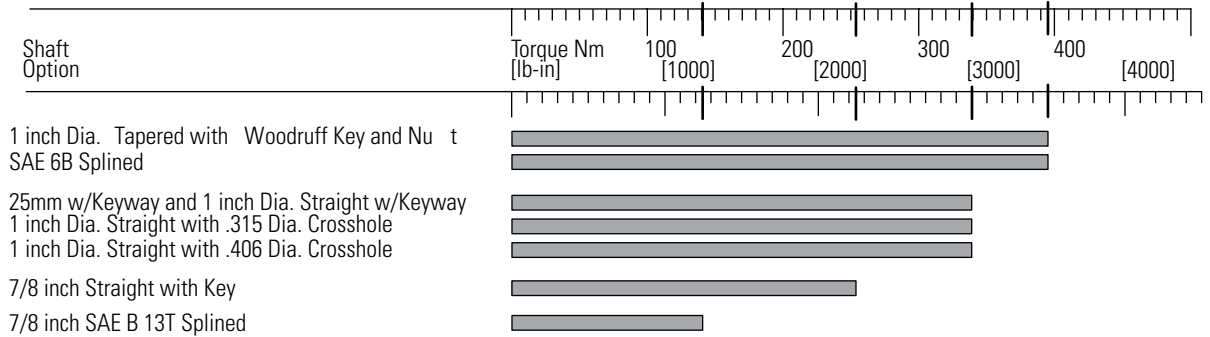


H, S and T Series (101, 103- 158, 185)

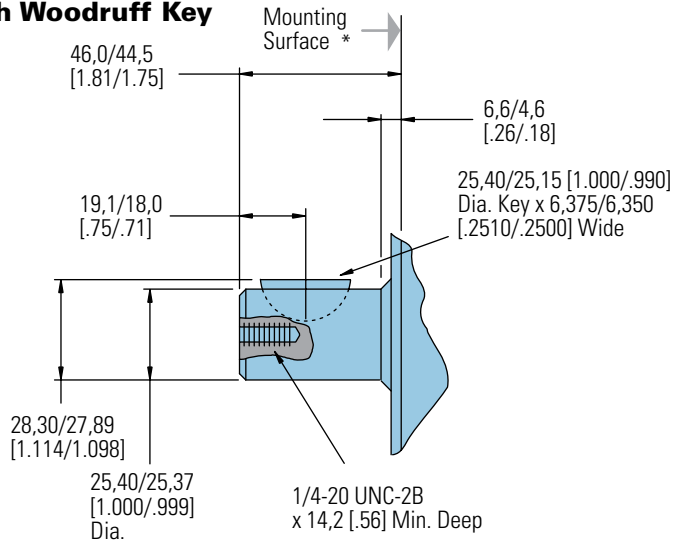
Dimensions

Shafts

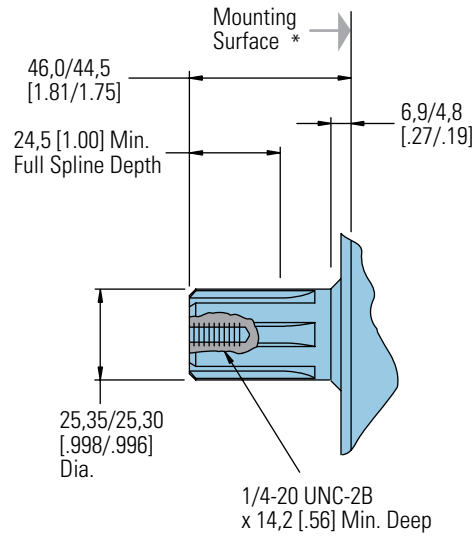
Shaft Size Motor Torque Combination Limit Guide



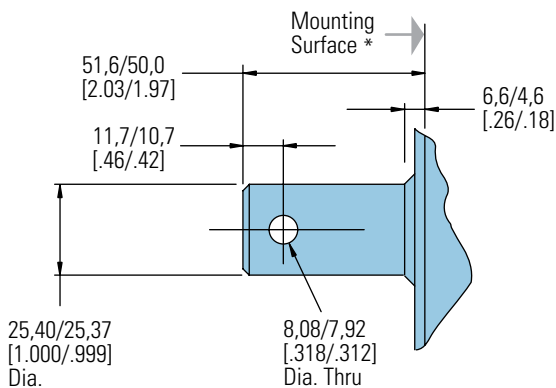
1 in. Dia. Straight with Woodruff Key



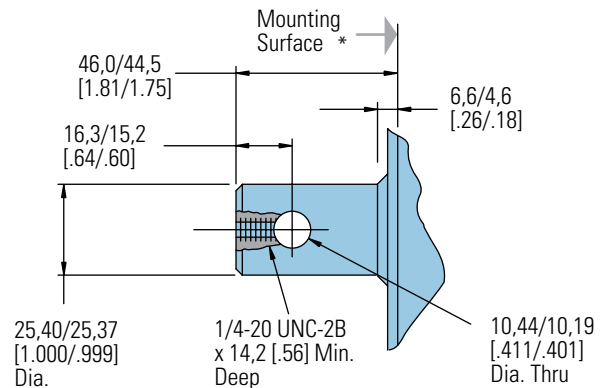
SAE 6B Splined Shaft



1 in. Dia. Straight Shaft with .315 Dia. Crosshole



1 in. Dia. Straight Shaft with .406 Dia. Crosshole



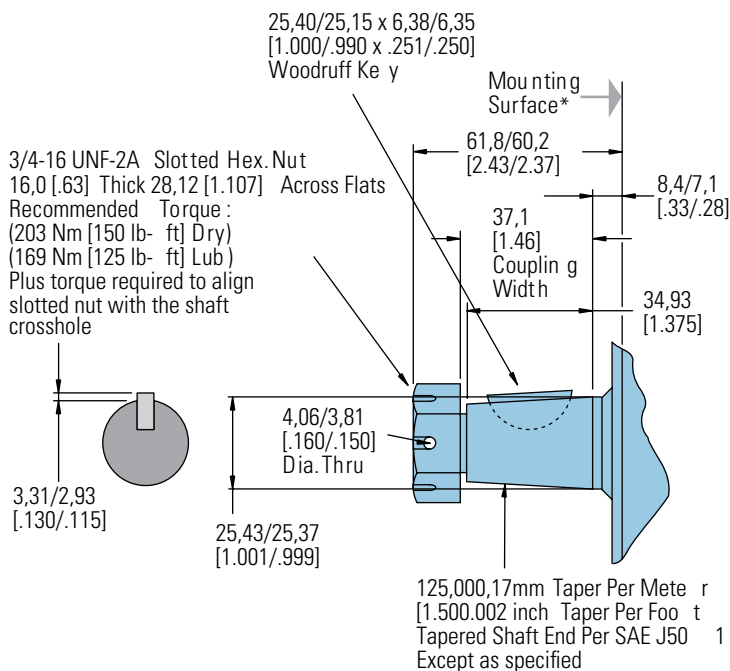
* 2 Bolt SAE B mounting flange has a greater pilot thickness and a thinner mounting plate (end of shaft to flange, add 3,3 [.13]).

H, S and T Series (101-, 103- 158-, 185-)

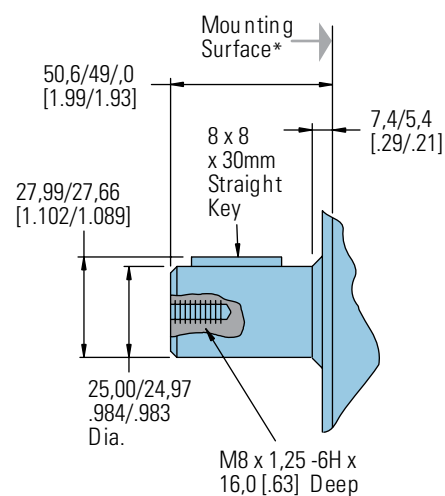
Dimensions

Shafts

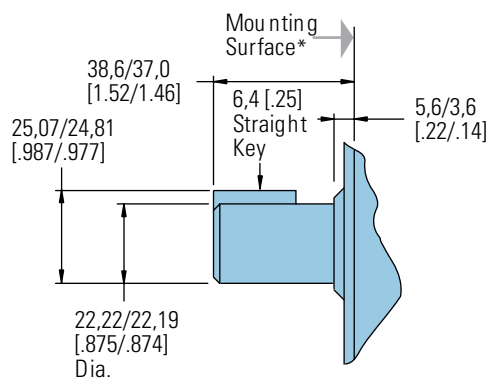
1 in. Dia. Tapered Shaft with Woodruff Key and Nut



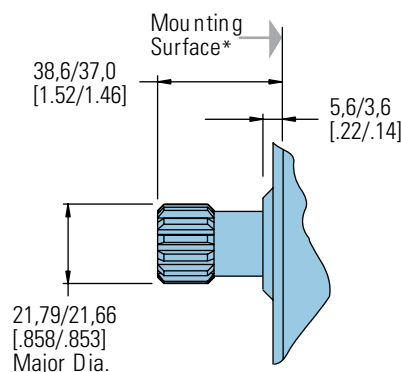
25mm Dia. Straight Shaft with 8mm Keyway



7/8 in. Dia. Straight Shaft with Key



7/8 in. Dia. SAE B Shaft 13T Splined



* 2 Bolt SAE B mounting flange has a greater pilot thickness and a thinner mounting plate (end of shaft to flange, add 3,3 [.13]).

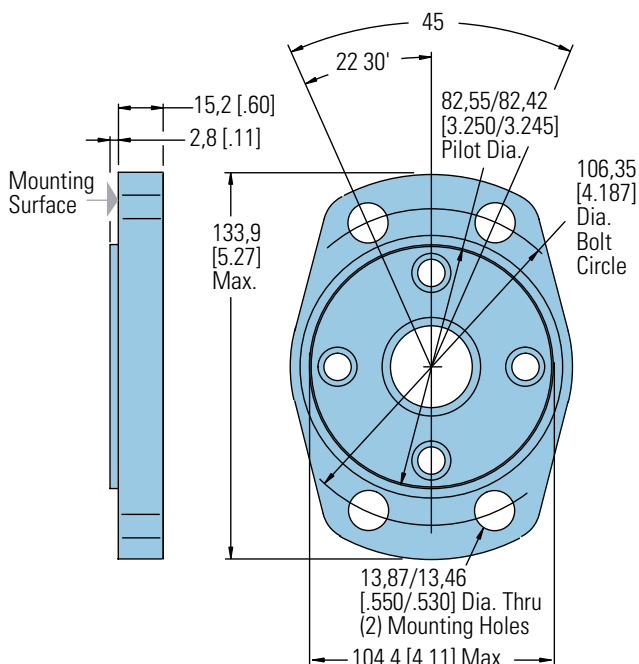
H, S and T Series (101-, 103- 158-, 185-)

Mounting Options

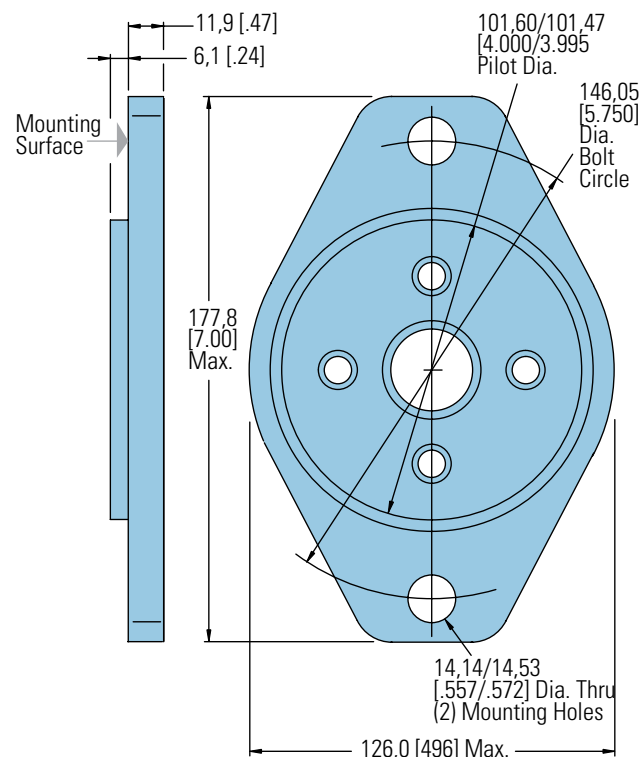
Note:

Mounting Surface Flatness
Requirement is ,13 mm
[.005 inch] Max.

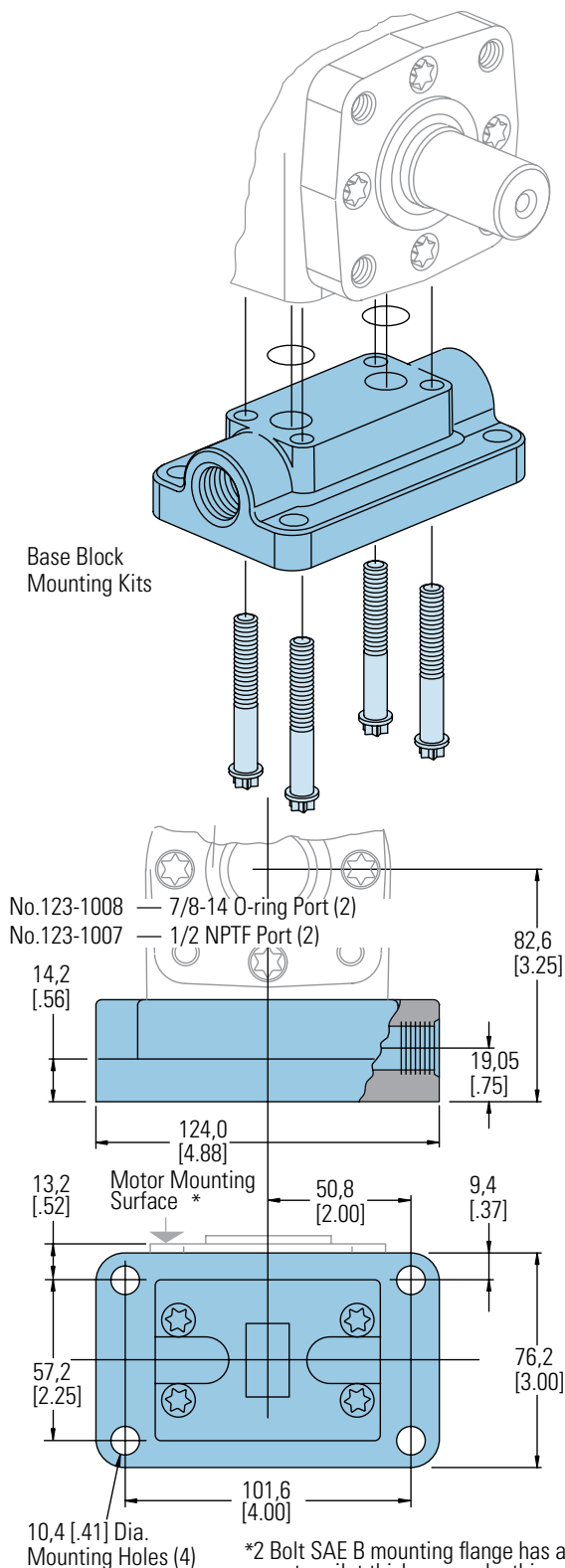
4 Bolt Magneto



2 Bolt SAE B



Base Block Mounting Kits



H, S and T Series (101-, 103-, 158-, 185-)

Dimensions

Ports

Ports

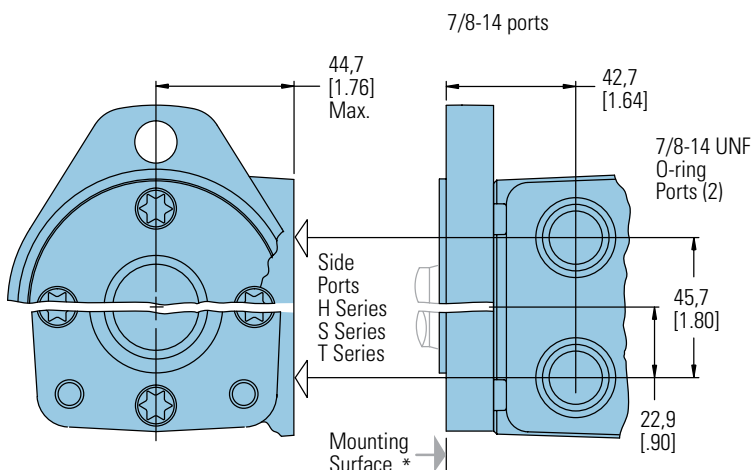
End Ports — H Series only
G 1/2 (BSP) (2)
or 3/4-16 O-Ring (2)

Standard Rotation Viewed from Drive End

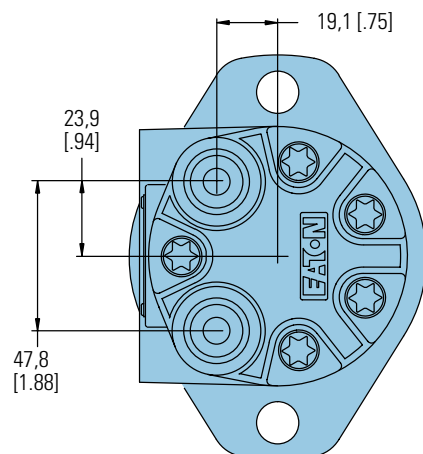
Port A Pressurized — CW
Port B Pressurized — CCW

Note:

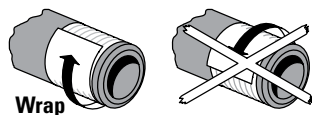
End ported motor pressure is derated. Reference page B-2-2 for ratings.



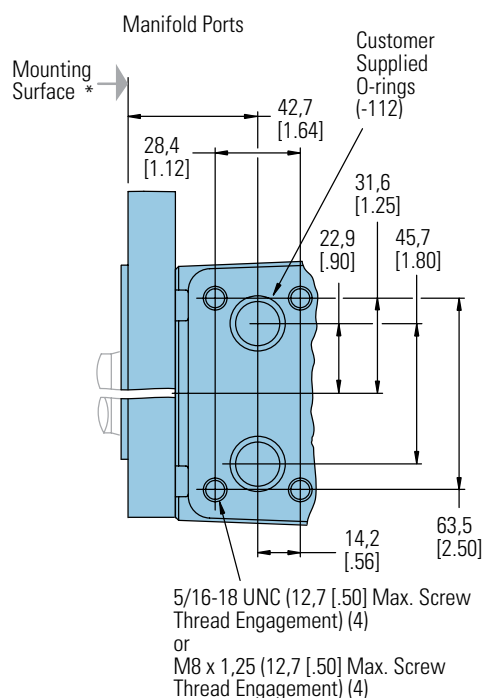
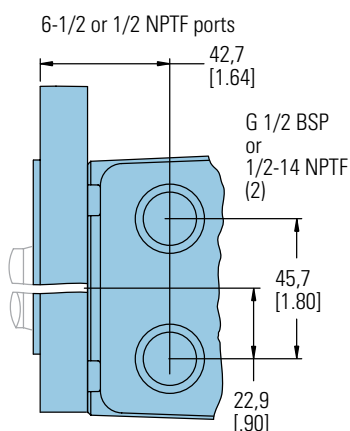
End Ports (H Series only)



Use of Teflon Tape Sealant/Lubricant (with 1/2 14 NPTF Port Connectors only).

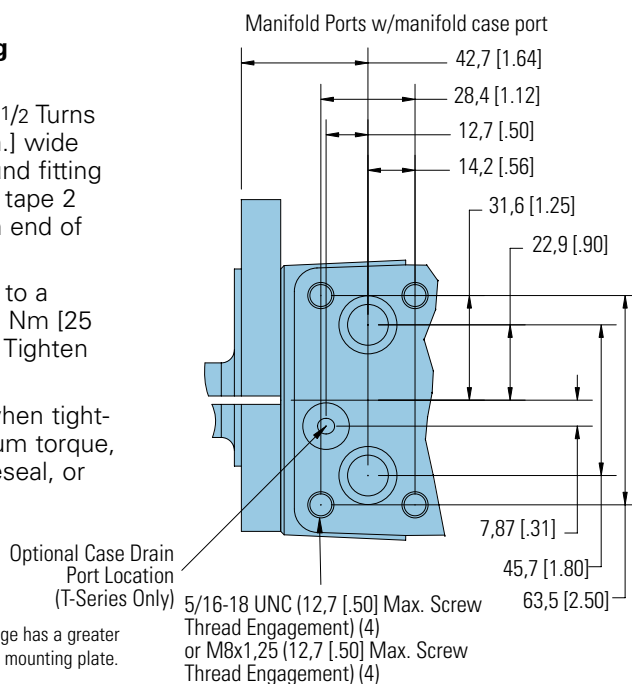


When using fittings with Teflon tape, be careful when taping and tightening. Over tightening or improperly taped fittings can cause damage to housing or leakage.



Use the following procedures:

- Wrap approx. 1 1/2 Turns of 13 mm [1/2 in.] wide Teflon Tape around fitting threads — start tape 2 threads up from end of fitting.
- Tighten threads to a Maximum of 34 Nm [25 lb-ft]. — Do Not Tighten Further —
- If fittings leak when tightened to maximum torque, either retape, reseal, or replace fittings.



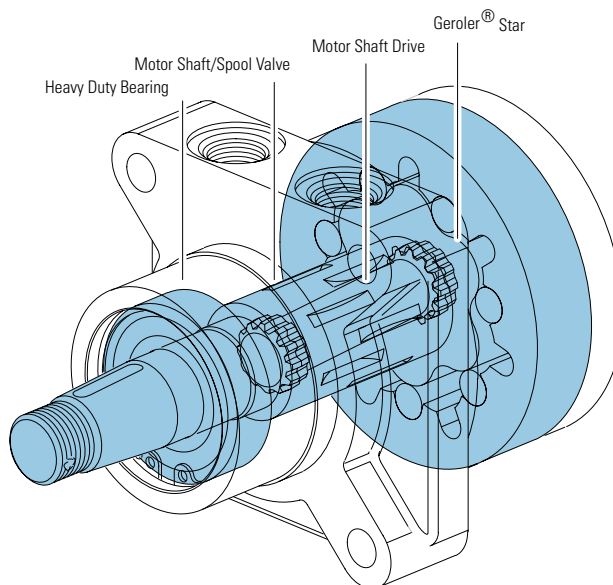
*2 Bolt SAE B mounting flange has a greater pilot thickness and a thinner mounting plate.

Note:

End ported motor option is derated to 1400 continuous, 1700 psi intermittent.

W Series (162-)

Highlights



Description

Char-Lynn W Series motors with the Geroler displacement element offer the same low friction and long-life advantages as the S and T Series.

The W Series features the simplicity of Eaton's proven spool valve and a Geroler element that provides superior drive life and smooth performance. In addition, this motor has a rugged housing with an extra large capacity side load bearing.

W Series Motors

Geroler Element	7 Displacements
Flow l/min [GPM]	68 [18] Continuous*** 76 [20] Intermitent**
Speed	288 RPM
Pressure bar [PSI]	165 [2400] Cont.*** 179 [2600] Inter.**
Torque Nm [lb-in]	410 [3624] Cont.*** 562 [4970] Inter.**

*** Continuous— (Cont.) Continuous rating, motor may be run continuously at these ratings.

** Intermittent— (Inter.) Intermittent operation, 10% of every minute.

Features:

- Heavy duty bearing
- Wheel drive interface
- Three-pressure zone design (ability to reduce case pressure)
- Variety of displacements, shafts, mounts and special options
- Special options to meet customer needs

Benefits:

- High side-load capacity
- High shock load capability
- Wheel mount interface
- Compact powerful package
- High efficiency
- Smooth low-speed operation
- Extended leak-free performance

Applications:

- Scissors lifts
- Boom lifts
- Mid-size ZTR mowers
- Turf equipment
- Greens mowers
- Sand trap rakes
- Railroad maintenance equipment
- Industrial sweepers and floor polishers
- Skid steer attachments
- Many more

B-5



Scissor Lift



Sweeper



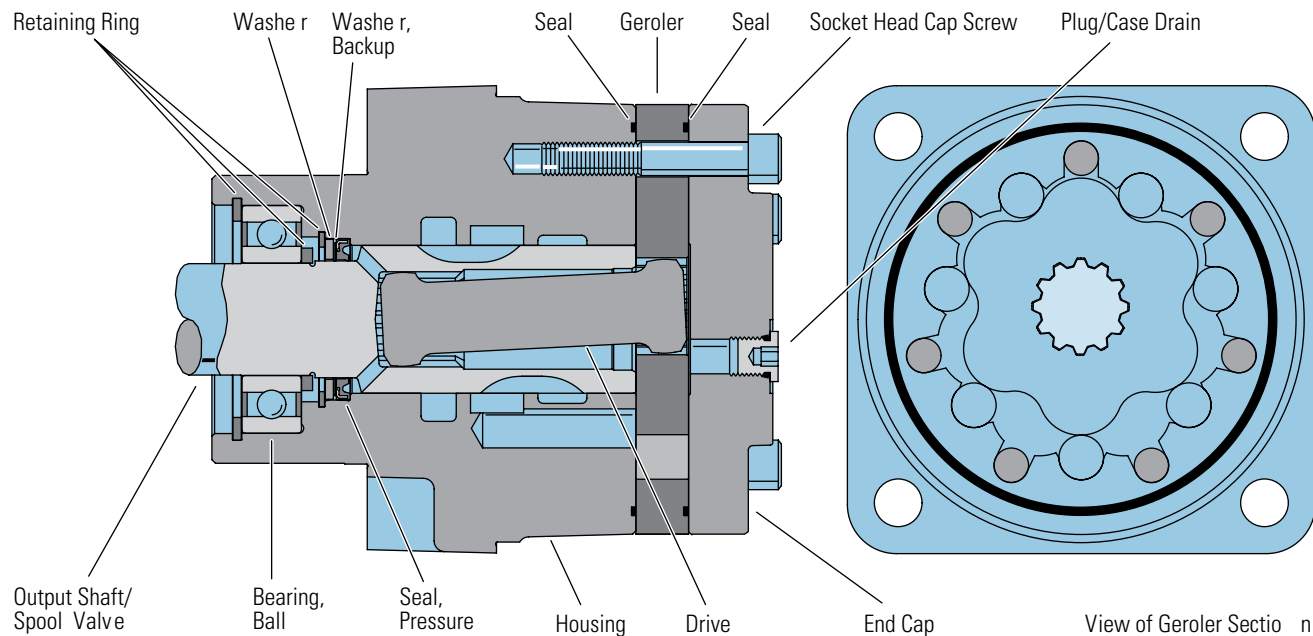
Trencher



Boom Lift

W Series (162-)

Specifications



SPECIFICATION DATA – W SERIES MOTORS

Displ. cm ³ /r [in ³ /r]		80 [4.9]	126 [7.7]	154 [9.4]	195 [11.9]	251 [15.3]	303 [18.5]	374 [22.8]
Max. Speed (RPM)		267	288	214	200	200	200	200
Flow l/min [GPM]	Continuous	23 [6]	30 [8]	34 [9]	38 [10]	53 [14]	62 [16.5]	68 [18]
	Intermittent	23 [6]	30 [8]	34 [9]	38 [10]	53 [14]	62 [16.5]	76 [20]
Theo. Torque Nm [lb-in]	Continuous	176 [1555]	279 [2470]	318 [2813]	318 [2816]	375 [3319]	387 [3429]	410 [3624]
	Intermittent	189 [1676]	298 [2640]	373 [3301]	439 [3882]	548 [4849]	539 [4769]	562 [4970]
Pressure Δbar [ΔPSI]	Continuous	165 [2400]	165 [2400]	152 [2200]	124 [1800]	110 [1600]	97 [1400]	83 [1200]
	Intermittent	179 [2600]	179 [2600]	179 [2600]	179 [2600]	165 [2400]	138 [2000]	124 [1800]

Note:

To assure best motor life, run motor for approximately one hour at 30% of rated pressure before application to full load. Be sure motor is filled with fluid prior to any load applications.

Maximum Inlet Pressure:

179 bar [2600 PSI]
Do Not Exceed Δ Pressure Rating (for displacement size see chart above).

Return Pressure (Back-Pressure):

Do not exceed Δ pressure rating (see chart above). Case drain required.

Note:

Optional version can be used without case drain.

Case Pressure:

Minimum – No Pressure
Maximum – 103 bar [1500 PSI] without case drain.

Note:

The case must be flooded when the motor is operating.

Δ Pressure:

The true Δ bar [Δ PSI] between inlet port and return port

Continuous Rating:

Motor may be run continuously at these ratings

Intermittent Operation:

10% of every minute

Recommended Fluids:

Premium quality, anti-wear type hydraulic oil with a viscosity of not less than 70 SUS at operating temperature.

Recommended System Operating Temp.:

-34°C to 82°C [-30°F to 180°F]

Recommended Filtration:

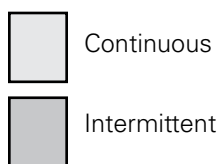
per ISO Cleanliness Code, level 20/18/13

W Series (162-)

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from motor to motor in production.



80 cm³/r [4.9 in³/r]

Δ Pressure bar [PSI]

Continuous

	[400]	[600]	[800]	[1000]	[1200]	[1400]	[1600]	[1800]	[2000]	[2200]	[2400]	[2600]
	28	41	55	69	83	97	110	124	138	152	165	179
Flow /min [GPM]												
[2]	[204]	[337]	[474]	[612]	[748]	[883]	[1019]	[1149]	[1281]	[1412]	[1540]	[1610]
7.6	23	38	54	69	85	100	115	130	145	160	174	182
	93	89	88	84	83	79	73	69	61	56	56	39
[4]	[223]	[357]	[489]	[627]	[769]	[902]	[1035]	[1169]	[1295]	[1424]	[1555]	[1676]
15.1	25	40	55	71	87	102	117	132	146	161	176	189
	178	172	170	168	165	159	157	154	146	142	131	117
[6]	[255]	[342]	[477]	[612]	[749]	[879]	[1014]	[1154]	[1286]	[1408]	[1533]	[1648]
22.7	29	39	54	69	85	99	115	130	145	159	173	186
	267	265	262	258	257	252	248	241	235	229	219	206

126 cm³/r [7.7 in³/r]

Δ Pressure bar [PSI]

Continuous

	[400]	[600]	[800]	[1000]	[1200]	[1400]	[1600]	[1800]	[2000]	[2200]	[2400]	[2600]
	28	41	55	69	83	97	110	124	138	152	165	179
Flow /min [GPM]												
[2]	[390]	[605]	[817]	[1032]	[1248]	[1448]	[1656]	[1871]	[2069]	[2243]	[2414]	[2513]
7.6	44	68	92	117	141	164	187	211	234	253	273	284
	58	56	55	51	49	45	43	41	33	32	26	17
[4]	[382]	[605]	[817]	[1036]	[1252]	[1463]	[1694]	[1908]	[2113]	[2306]	[2470]	[2640]
15.1	43	68	92	117	141	165	191	216	239	261	279	298
	113	106	106	104	93	97	94	88	82	79	74	60
[6]	[367]	[587]	[802]	[1017]	[1236]	[1444]	[1668]	[1882]	[2091]	[2284]	[2459]	[2637]
22.7	41	66	91	115	140	163	188	213	236	258	278	298
	172	167	164	161	156	152	147	141	134	130	120	103
[8]	[346]	[561]	[769]	[981]	[1203]	[1419]	[1634]	[1849]	[2039]	[2217]	[2432]	[2633]
30.3	39	63	87	111	136	160	185	209	230	250	275	297
	228	225	220	216	213	208	201	195	188	174	163	149

154 cm³/r [9.4 in³/r]

Δ Pressure bar [PSI]

Continuous

	[400]	[600]	[800]	[1000]	[1200]	[1400]	[1600]	[1800]	[2000]	[2200]	[2400]	[2600]
	28	41	55	69	83	97	110	124	138	152	165	179
Flow /min [GPM]												
[2]	[450]	[723]	[989]	[1249]	[1512]	[1769]	[2021]	[2269]	[2502]	[2714]	[2904]	[3019]
7.6	51	82	112	141	171	200	228	256	283	307	328	341
	47	47	46	44	40	39	36	33	30	26	19	10
[4]	[470]	[737]	[1009]	[1276]	[1540]	[1802]	[2064]	[2323]	[2570]	[2813]	[3019]	[3242]
15.1	53	83	114	144	174	204	233	262	290	318	341	366
	94	93	90	89	87	84	81	78	73	67	65	52
[6]	[435]	[715]	[984]	[1252]	[1513]	[1787]	[2020]	[2274]	[2521]	[2812]	[3042]	[3301]
22.7	49	81	111	141	171	202	228	257	285	318	344	373
	143	140	138	137	134	131	128	124	117	112	103	91
[8]	[407]	[677]	[945]	[1214]	[1477]	[1740]	[2005]	[2260]	[2503]	[2735]	[2964]	[3206]
30.3	46	76	107	137	167	197	227	255	283	309	335	362
	190	188	186	184	182	179	176	171	166	158	148	137
[9]	[380]	[648]	[914]	[1183]	[1452]	[1714]	[1981]	[2243]	[2499]	[2733]	[2964]	[3195]
34	43	73	103	134	164	194	224	253	282	309	335	361
	214	212	210	207	206	202	200	196	191	182	173	162

195 cm³/r [11.9 in³/r]

Δ Pressure bar [PSI]

Continuous

	[400]	[600]	[800]	[1000]	[1200]	[1400]	[1600]	[1800]	[2000]	[2200]	[2400]	[2600]
	28	41	55	69	83	97	110	124	138	152	165	179
Flow /min [GPM]												
[2]	[478]	[827]	[1171]	[1511]	[1839]	[2153]	[2452]	[2756]	[3027]	[3275]	[3513]	[3673]
7.6	54	93	132	171	208	243	277	311	342	370	397	415
	38	38	37	36	35	34	34	30	29	26	22	16
[4]	[515]	[872]	[1220]	[1558]	[1886]	[2206]	[2518]	[2816]	[3107]	[3382]	[3647]	[3882]
15.1	58	99	138	176	213	249	284	318	351	382	412	439
	75	73	73	71	70	69	66	64	62	56	52	44
[6]	[524]	[878]	[1214]	[1551]	[1875]	[2199]	[2518]	[2824]	[3113]	[3389]	[3666]	
22.7	59	99	137	175	212	248	284	319	352	383	414	
	114	111	111	110	108	106	105	103	99	95	91	
[8]	[518]	[856]	[1187]	[1524]	[1861]	[2187]	[2499]	[2782]	[3064]	[3334]		
30.3	59	97	134	172	210	247	282	314	346	377		
	151	150	150	149	147	145	144	143	141	136		
[10]	[462]	[797]	[1133]	[1468]	[1799]	[2118]	[2442]	[2739]	[3023]	[3281]		
38	52	90	128	166	203	239	276	309	342	371		
	190	188	187	186	184	184	182	179	176	160		

[3673]
415 } Torque [lb-in]
16 } Nm
Speed RPM

W Series (162-)

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from motor to motor in production.

251 cm³/r [15.3 in³/r]

Δ Pressure bar [PSI]

Continuous

	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	[1800] 124	[2000] 140	[2200] 152	[2400] 165
[2] 7.6	[759] 86 30	[1194] 135 29	[1683] 190 29	[2122] 240 28	[2535] 286 27	[2928] 331 27	[3319] 375 25	[3634] 411 22	[3946] 446 17	[4242] 479 15	[4553] 514 14
[4] 15.1	[806] 91 59	[1257] 142 58	[1691] 191 58	[2130] 241 56	[2563] 290 55	[2988] 338 55	[3381] 382 52	[3799] 429 48	[4147] 469 47	[4515] 510 41	[4849] 548 40
[6] 22.7	[780] 88 90	[1219] 138 88	[1646] 186 87	[2084] 235 86	[2515] 284 85	[2933] 331 83	[3336] 377 83	[3716] 420 79			
[8] 30.3	[720] 81 120	[1148] 130 118	[1590] 180 117	[2029] 229 117	[2449] 277 114	[2861] 323 112	[3236] 366 111	[3627] 410 108			
[10] 37.9	[645] 73 148	[1080] 122 147	[1513] 171 147	[1947] 220 145	[2371] 268 145	[2779] 314 143	[3151] 356 141	[3515] 397 137			
[12] 45.4	[557] 63 178	[992] 112 177	[1428] 161 176	[1864] 211 174	[2292] 259 174	[2697] 305 172	[3087] 349 169				
[14] 53.0	[460] 52 208	[888] 100 206	[1330] 150 206	[1761] 199 203	[2191] 248 202	[2615] 295 200	[3035] 343 197				

303 cm³/r [18.5 in³/r]

Δ Pressure bar [PSI]

Continuous

 Continuous
 Intermittent

	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	[1800] 124	[2000] 140
[2] 7.6	[920] 104 24	[1454] 164 24	[1974] 223 24	[2480] 280 23	[2969] 335 22	[3429] 387 22	[3859] 436 20	[4230] 478 18	[4583] 518 16
[4] 15.1	[960] 108 49	[1487] 168 49	[2007] 227 47	[2513] 284 47	[3006] 340 46	[3457] 391 45	[3905] 441 44	[4338] 490 41	[4769] 539 39
[6] 22.7	[911] 103 73	[1445] 163 73	[1961] 222 72	[2473] 279 72	[2952] 334 71	[3411] 385 69	[3842] 434 68	[4276] 483 66	
[8] 30.3	[843] 95 99	[1375] 155 98	[1888] 213 97	[2393] 270 96	[2886] 326 95	[3350] 379 94	[3763] 425 93		
[10] 37.9	[752] 85 123	[1274] 144 122	[1789] 202 122	[2303] 260 120	[2792] 316 119	[3274] 370 119	[3650] 412 118		
[12] 45	[652] 74 148	[1170] 132 147	[1691] 191 146	[2199] 248 145	[2691] 304 145	[3123] 353 144			
[14] 53	[526] 59 172	[1039] 117 172	[1560] 176 171	[2064] 233 170	[2548] 288 169	[2999] 339 168			
[16.5] 62	[353] 40 203	[864] 98 203	[1367] 154 201	[1876] 212 200	[2369] 268 200				

[4583]
518
16 } Torque [lb-in]
Nm
Speed RPM

374 cm³/r [22.8 in³/r]

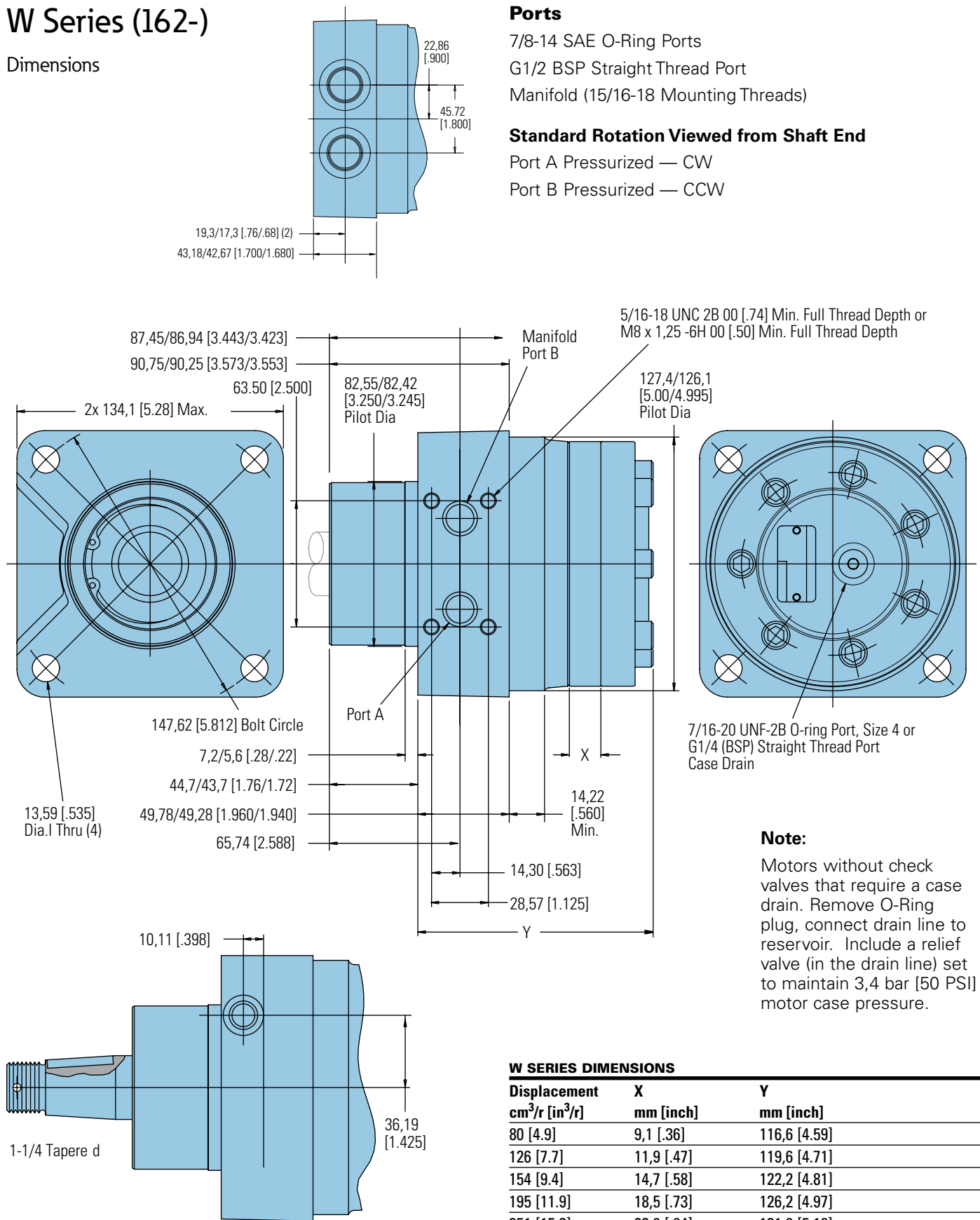
Δ Pressure bar [PSI]

Continuous

	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	[1800] 124
[2] 7.6	[1086] 123 20	[1753] 198 19	[2365] 267 17	[2960] 334 16	[3533] 399 14	[4025] 455 12	[4484] 507 12	[4970] 562 11
[4] 15.1	[1152] 130 39	[1797] 203 39	[2431] 275 38	[3048] 344 36	[3624] 409 34	[4129] 467 33	[4599] 520 31	
[6] 22.7	[1099] 124 60	[1749] 198 58	[2377] 269 57	[2996] 339 56	[3557] 402 54	[4077] 461 53		
[8] 30.3	[1018] 115 80	[1662] 188 79	[2290] 259 78	[2894] 327 76	[3440] 389 75	[3952] 447 74		
[10] 37.9	[940] 106 100	[1582] 179 99	[2210] 250 97	[2812] 318 96	[3346] 378 95	[3816] 431 95		
[12] 45.4	[809] 91 120	[1454] 164 119	[2077] 235 117	[2677] 302 116	[3216] 363 115			
[14] 53.0	[648] 73 141	[1284] 145 139	[1907] 215 138	[2506] 283 137	[3033] 343 137			
[16] 60.6	[485] 55 160	[1107] 125 159	[1722] 195 157	[2315] 262 157	[2838] 321 157			
[18] 68.1	[307] 35 180	[930] 105 179	[1543] 174 178	[2133] 241 178				
[20] 75.7	[111] 13 201	[730] 82 199	[1342] 152 198	[1939] 219 197				

W Series (162-)

Dimensions



B-5

W Series (162-)

Dimensions Shafts

Recommended Torque:

(373 Nm [275 lb-ft] Dry)

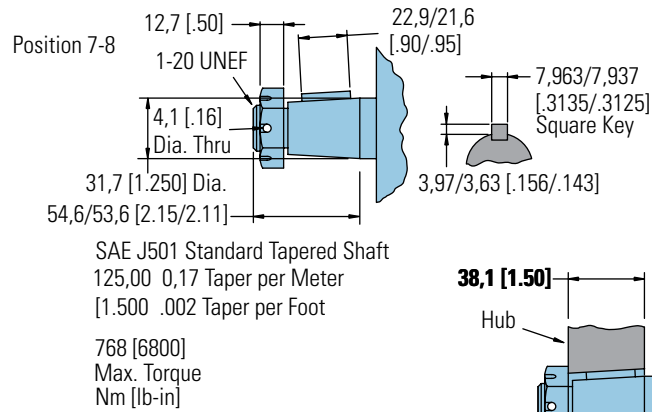
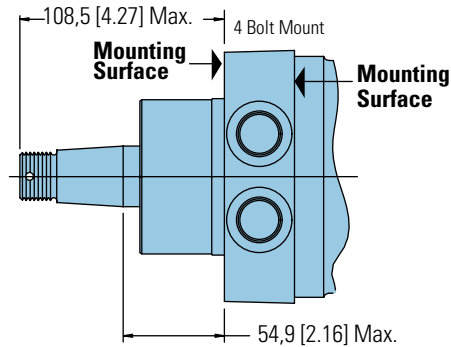
(305 Nm [225 lb-ft] Lub) Plus

Torque required to align the

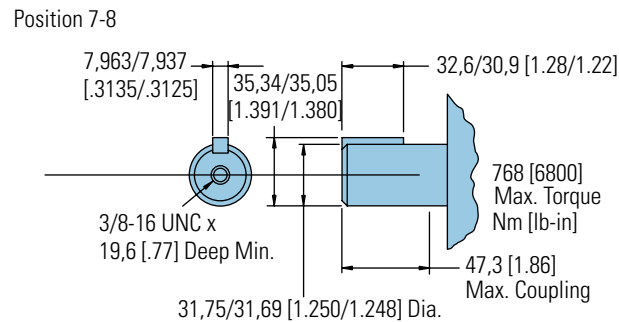
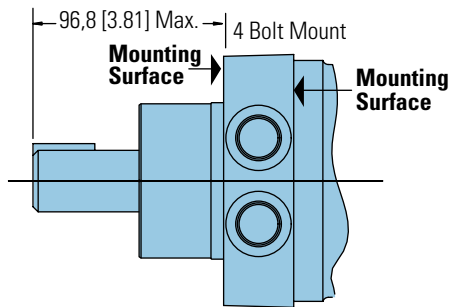
slotted nut with the Shaft

Crosshole.

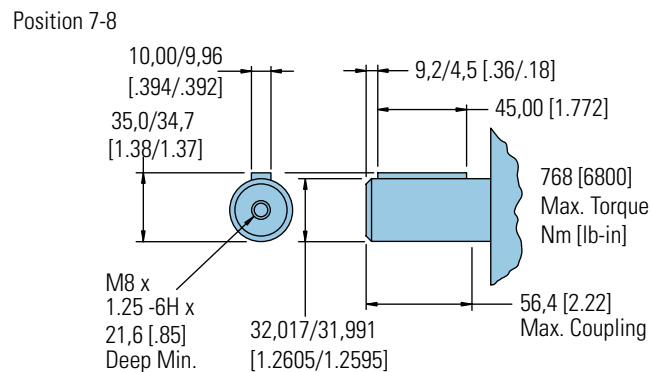
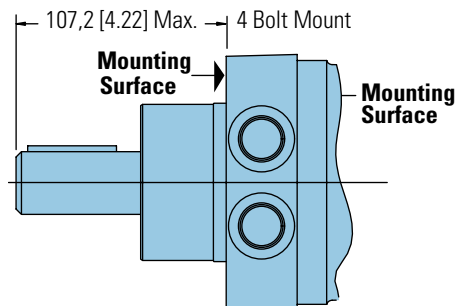
1 1/4 Tapered



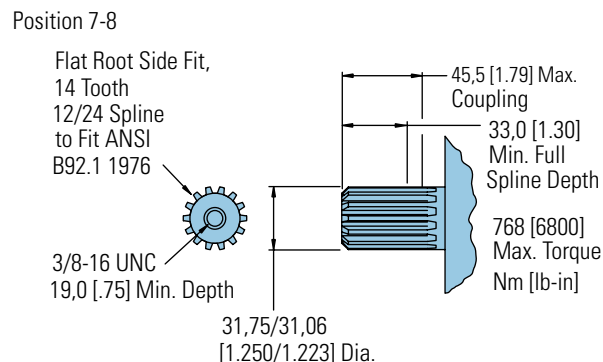
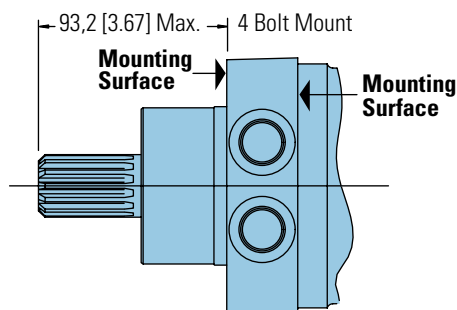
1 1/4 Inch Straight



32 mm Straight



1 1/4 14 Tooth Splined



W Series (162-)

Shaft Side Load Capacity

- 1) Case pressure needs to be added to the outward axial thrust load and subtracted from inward axial thrustload – Case Pressure bar x 87, 1 [PSI x 1.35]
- 2) Life values in Chart A can be adjusted for speeds up to 200 rpm.

$$\frac{\text{Life value} \times 100 \text{ rpm}}{\text{application rpm}}$$
- 3) Shaded areas are intermittent loading.
- 4) To convert application radial load at any load location to side load at the center of keyway multiply load by the application factor from Chart B.

Example:

Side Load: 4849 N @ 120 mm [1090 lbf @ 4.75 inch] from flange.

Average Thrust Load: 890 N [200 lbf] inward (toward motor).

Case Pressure: 66 bar [960 PSI].

Average Speed: 150 rpm.

Expected Life Calculation: Adjust side load value (due to load variation): from Chart B look at 120mm [4.75 inch] read at angled curve for load adjustment factor of 1.38.
 Adjusted load is: (4849 N [1090 lbf]) x (1.38) = 6690 N [1504 lbf]

Thrust Load Value (due to case pressure):
 (960 PSI) x (1.35) = [1296 lbf]
 (66 bar) x (87,1) = 5750 N

Average thrust load found to be 890 N [200 lbf] inwards so subtract from thrust load due from case pressure:

5750 N - 890 N = 4860 N or
 [1296 lbf] - 200 lbf = [1096 lbf]

Read Life Expectancy from Chart A: Value from chart reading across top to 6672 [1500] (6090 N [1504 lbf]) and down left side to 4895 [1100] (4875 N [1096 lbf])

Life = 1800 Hours

Speed Adjustment for over 100 rpm:

$$\frac{(1800 \text{ hrs}) \times (100 \text{ rpm})}{150 \text{ rpm}} = 1200 \text{ Hours}$$

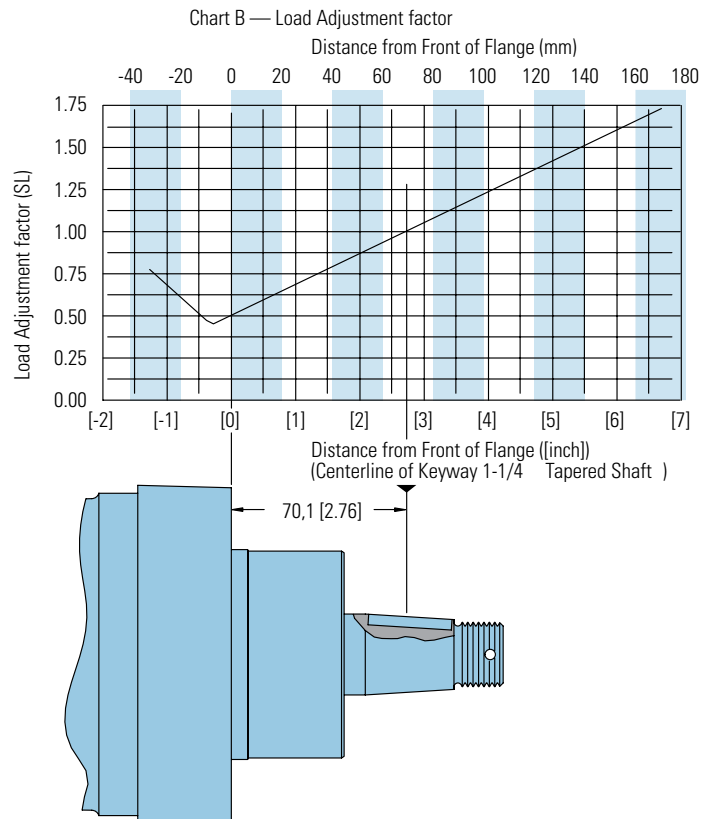


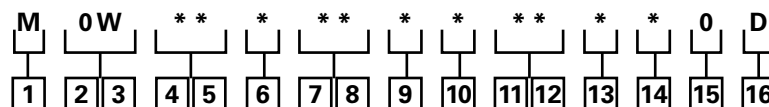
CHART A — EXPECTED B10 LIFE (HOURS) OF BEARING UNDER VARIOUS LOADS

Axial Thrust		Radial Load at Centerline of keyway at 100 RPM									
N	lbf]	1110 [250]	2225 [500]	3335 [750]	4450 [1000]	4560 [1250]	6670 [1500]	7785 [1750]	8895 [2000]	11120 N [2500lbf]	13345 N [3000lbf]
445	[100]	410 600	66 000	19 600	8 300	4 200	2 400	1 500	1 000	530	310
1335	[300]	92 700	40 900	19 600	8 300	4 200	2 400	1 500	1 000	530	310
2225	[500]	39 400	20 900	12 400	7 900	4 200	2 400	1 500	1 000	530	310
3115	[700]	21 400	12 600	8 100	5 500	3 900	2 400	1 500	1 000	530	
4005	[900]	13 300	8 400	5 700	4 000	2 900	2 200	1 500	1 000	530	
4895	[1100]	9 000	6 000	4 200	3 100	2 300	1 800	1 400	1 000		
5785	[1300]	6 500	4 500	3 200	2 400	1 900	1 500	1 200	900		
6670	[1500]	4 800	3 500	2 600	2 000	1 500	1 200	1 000			
7560	[1700]	3 700	2 800	2 100	1 600	1 300					
8450	[1900]	3 000	2 200								
8895	[2000]	Max. Thrust									

W Series (162-)

Model Code

The following 16-digit coding system has been developed to identify all of the configuration options for the W Series motor. Use this model code to specify a motor with the desired features. All 16-digits of the code must be present when ordering. You may want to photocopy the matrix below to ensure that each number is entered in the correct box.



1 Product

M – Motor

2, 3 Series

0W – W Series

4, 5 Displacement cm³/r [in³/r]

05 – 30 [4.9]

08 – 126 [7.7]

09 – 154 [9.4]

12 – 195 [11.9]

15 – 251 [15.3]

19 – 303 [18.5]

23 – 374 [22.8]

6 Mounting Type

B – 4 Bolt (Wheel) 82,6 [3.25] Pilot Dia. and 13,59 [.535] Dia. Mounting Holes 147,6 [5.81] Dia., B.C., 127,0 127,0 [5.00] rear pilot

7, 8 Output Shaft

02 – 1 1/4 inch Dia. Flat Root Side Fit, 14 Tooth, 12/24 DP 30° Involute Spline with 3/8-16 UNC-2B Thread in End, 33,0 [1.30] Min. Full Spline

03 – 1 1/4 inch Dia. .125:1 Tapered Shaft Per SAE J501 with 1– 20 UNEF -2A Threaded Shaft End and Slotted Hex Nut, 7,938 [.3125] Square x 22,22 [.875] Straight Key

04 – 32mm Dia. Straight Shaft with M8 x 1, 25-6H Thread in End, 9,982 [.3930] Wide x 7,995 [.3132] High x 45,00 [1.772] Long Key

06 – 1 1/4 inch Dia. Straight Shaft with 3/8 – 16 UNC 2B Thread in End, 7,938 [.3125] Square x 34,92 [1.375] Straight Key

9 Ports

A – 7/8 -14 UNF - 2B SAE O-Ring Port

B – G 1/2 (BSP) Straight Thread Port

10 Case Flow Options

A – 7/16 - 20 UNF - 2B SAE O-Ring Port

B – G 1/4 (BSP) Straight Thread Port

C – Internal Check Valve

11, 12 Special Features (Hardware)

00 – None

01 – Viton Seals

13 Special Features (Assembly)

0 – None

1 – Reverse Rotation

14 Paint/Special Packaging

0 – No Paint, Individual Box

A – Low Gloss Black Primer, Bulk Box Option

15 Eaton Assigned Code when Applicable

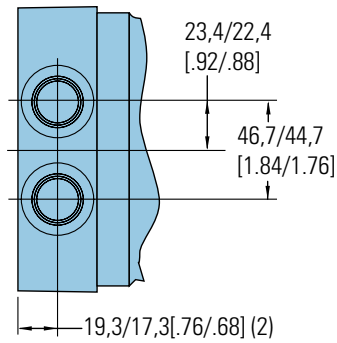
0 – Assigned Code

16 Eaton Assigned Design Code

D – Assigned Design Code

W Series (162-) with Parking Brake

Dimensions



Ports

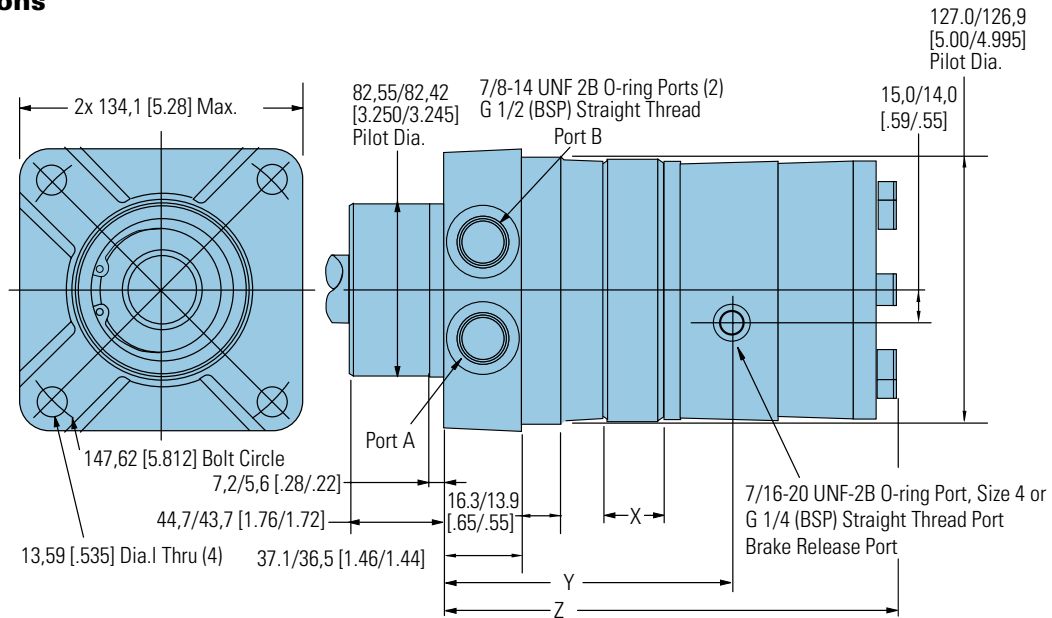
7/8 -14 UNF 2B SAE O-Ring Ports (2) or
G 1/2 (BSP) Straight Thread

Standard Rotation Viewed from Shaft End

Port A Pressurized — CW

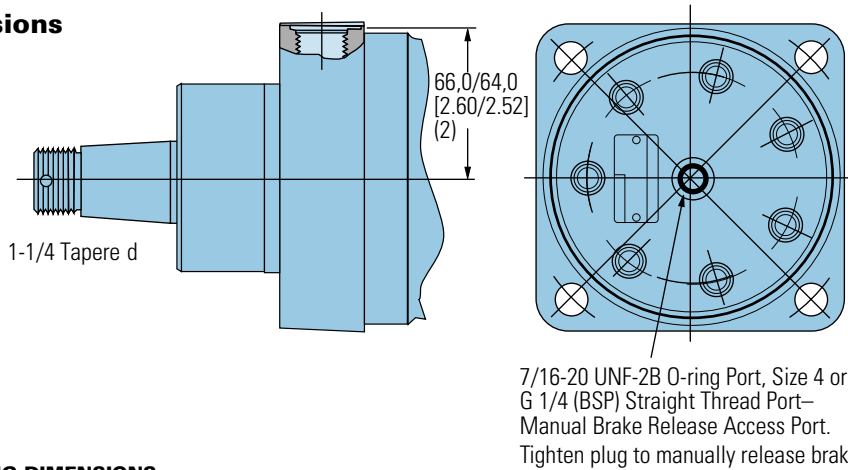
Port B Pressurized — CCW

Port Dimensions



B-5

Mounting Dimensions



PORTING AND MOUNTING DIMENSIONS

Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]	Z mm [inch]
80 [4.9]	9,1 [0.36]	119,9 [4.72]	198,4 [7.81]
126 [7.7]	11,9 [0.47]	122,9 [4.84]	201,2 [7.92]
154 [9.4]	14,7 [0.58]	125,5 [4.94]	204,0 [8.03]
195 [11.9]	18,5 [0.73]	129,6 [5.10]	207,8 [8.18]
251 [15.3]	23,9 [0.94]	134,9 [5.31]	213,4 [8.40]
303 [18.5]	29,0 [1.14]	139,7 [5.50]	217,7 [8.59]
374 [22.8]	35,6 [1.40]	146,6 [5.77]	226,8 [8.85]

SPECIFICATIONS

Brake Release Pressure	205 bar [3000 PSI] Max.; 15 bar [250 PSI] Min.
------------------------	--

W Series, W Series (162-) with Parking Brake

Product Numbers

Use digit prefix —
162 plus four digit number
from charts for complete
product number —
Example 162-1153.

**Orders will not be accepted
without three digit prefix.**

Standard

SHAFT	DISPL. cm ³ /r [in ³ /r] / PRODUCT NUMBER						
	80 [4.9]	126 [7.7]	154 [9.4]	195 [11.9]	251 [15.3]	303 [18.5]	374 [22.8]
Standard	162-1016	-1017	-1018	-1019	-1020	-1021	-1022
w/Case Drain	162-1023	-1024	-1025	-1009	-1008	-1026	-1027

162-1009

W Series with Parking Brake

SHAFT	DISPL. cm ³ /r [in ³ /r] / PRODUCT NUMBER						
	80 [4.9]	126 [7.7]	154 [9.4]	195 [11.9]	251 [15.3]	303 [18.5]	374 [22.8]
Standard	162-1143	-1144	-1145	-1146	-1183	-1148	-1149

162-1146

Note:

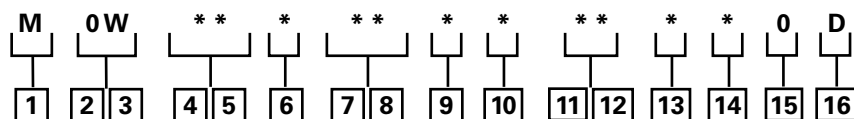
All above motors have
1-1/4 inch tapered output
shaft, 7/8 inch O-Ring Ports,
internal check valves.

For W Series Motors with
a configuration not shown
in the chart above: Use the
model code number system
to specify the product in
detail. (see page B-5-8
and use the model code
supplement shown on page
B-5-11 for spring-applied
hydraulic-release parking
brake).

W Series with Parking Brake (162-)

Model Code

The following 16-digit coding system has been developed to identify all of the configuration options for the W motor. Use this model code to specify a motor with the desired features. All 16-digits of the code must be present when ordering. You may want to photocopy the matrix below to ensure that each number is entered in the correct box.



1 Product

M – Motor

2, 3 Series

0W – W Series with Parking Brake

4, 5 Displacement cm³/r [in³/r]

05 – 30 [4.9]

08 – 126 [7.7]

09 – 154 [9.4]

12 – 195 [11.9]

15 – 251 [15.3]

19 – 303 [18.5]

23 – 374 [22.8]

6 Mounting Type

B – 4 Bolt (Wheel) 82,6 [3.25] Pilot Dia. and 13,59 [.535] Dia. Mounting Holes 147,6 [5.81] Dia., B.C., 127,0 127,0 [5.00] rear pilot

7, 8 Output Shaft

02 – 1 1/4 inch Dia. Flat Root Side Fit, 14 Tooth, 12/24 DP 30° Involute Spline with 3/8-16 UNC-2B Thread in End, 33,0 [1.30] Min. Full Spline

03 – 1 1/4 inch Dia. .125:1 Tapered Shaft Per SAE J501 with 1– 20 UNEF -2A Threaded Shaft End and Slotted Hex Nut, 7,938 [.3125] Square x 22,22 [.875] Straight Key

04 – 32mm Dia. Straight Shaft with M8 x 1, 25-6H Thread in End, 9,982 [.3930] Wide x 7,995 [.3132] High x 45,00 [1.772] Long Key

06 – 1 1/4 inch Dia. Straight Shaft with 3/8 – 16 UNC 2B Thread in End, 7,938 [.3125] Square x 34,92 [1.375] Straight Key

9 Ports

A – 7/8 -14 UNF - 2B SAE O-Ring Port

B – G 1/2 (BSP) Straight Thread Port

10 Case Flow Options

A – 7/16 - 20 UNF - 2B SAE O-Ring Port

B – G 1/4 (BSP) Straight Thread Port

C – Internal Check Valve

11, 12 Special Features (Hardware)

00 – None

01 – Viton Seals

11 – Spring-applied hydraulic-release brake

13 Special Features (Assembly)

0 – None

1 – Reverse Rotation

14 Paint/Special Packaging

0 – No Paint, Individual Box

A – Low Gloss Black Primer - Individual Box

15 Eaton Assigned Code when Applicable

0 – Assigned Code

16 Eaton Assigned Design Code

D – Assigned Design Code

B-5



State of the art motors benefiting from
55 years of experience and innovating
constantly to fit your demands.

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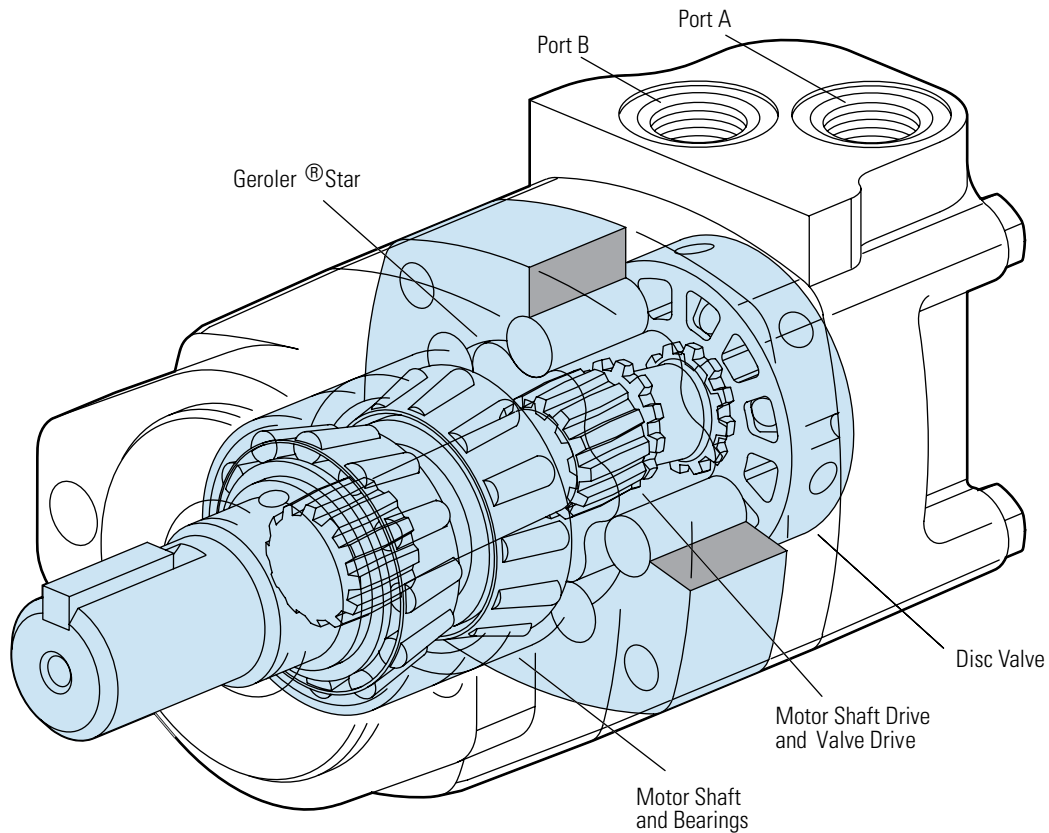
Disc Valve Hydraulic Motors

Highlights

Product Description

In the late 1950's the original low speed, high torque hydraulic motor was developed from a pump Geroter element consisting of an internal gear ring and a mating gear or star. While attaching the internal gear ring to the housing as a non moving part, oil was ported to pressurize and turn the internal star in an orbit around a center point. This slow turning star coupled with a splined drive to the output shaft became the Char-Lynn Orbit® motor.

A few years after this original Char-Lynn Orbit motor was introduced another original motor concept went into production. This motor had rolls incorporated into the internal gear ring, this element was identified by the name Geroler and is a registered trade name of Eaton Hydraulics. From these early years the Geroler motor has seen many design changes to make these Geroler motors the best the industry has to offer. Examine the simplicity of these Geroler disc valve motors shown below. Also examine all the following pages for high value Char-Lynn disc valve motors from Eaton Hydraulics.



Features, Benefits, and Applications

Features

Char-Lynn Hydraulic motors provide design flexibility. All disc valve motors are available with various configurations consisting of:

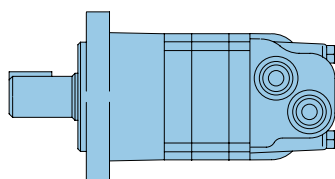
- Displacement (Geroler size)
- Output Shaft
- No Shaft and Bearing Assembly (Bearingless Motor)
- Port Configuration
- Mounting Flange
- Other Special Features

Benefits

- Lowest pressure drop motor in the industry
- Widest range of options
- The most experienced manufacturer of LSHT motors

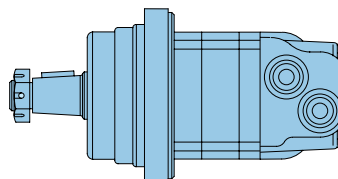
Applications

- Swing motor
- Brush Cutters & mowers
- Harvesting equipment
- Directional boring
- Turf equipment
- Skid Steer loaders
- Fairway mowers
- Harvesters
- Mowing
- Snow removal
- Sprayers
- Trencher
- Wood products
- Grinders and mixers
- Forestry equipment
- Irrigation reels



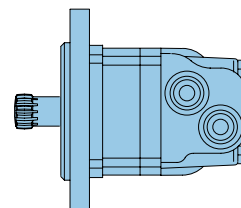
Standard Motor

The standard motor mounting flange is located as close to the output shaft as possible. This type of mounting supports the motor close to the shaft load. This mounting flange is also compatible with many standard gear boxes.



Wheel Motor

The wheel motor mounting flange is located near the center of the motor which permits part or all of the motor to be located inside the wheel or roller hub. In traction drive applications, loads can be positioned over the motor bearings for best bearing life. This wheel motor mounting flange provides design flexibility in many applications.



Bearingless Motor

The bearingless motor has the same drive components as the standard and wheel motors (with the exception that the motor is assembled without the output shaft, bearings and bearing housing). The bearingless motor is especially suited for applications such as gear boxes, winch drives, reel and roll drives. Bearingless motor applications must be designed with a bearing supported internal spline to mate with the bearingless motor drive. Product designs using these hydraulic motors provide considerable cost savings.

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6000 Series

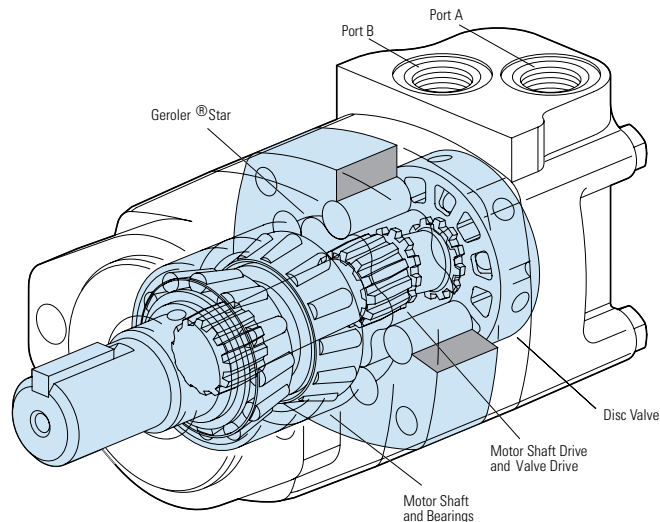
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10,000 Series

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2000 Series

Highlights



Description

The popular 2000 Series provides torque up to 7500 lb-in. This proven design is reliable and durable. Eaton has added options that make the motor more flexible to use in a wide variety of applications. The expanded displacement range using patented “Drive in Drive” technology is the latest innovation in the 2000 series of motors

2000 Series

Geroler Element	13 Displacements
Flow l/min [GPM]	75 [20] Continuous**
	115 [30] Intermittent*
Speed RPM	1215 Cont.**
	1215 Inter.*
Pressure bar [PSI]	205 [3000] Cont.**
	310 [4500] Inter.*
Torque Nm [lb-in]	845 [7470] Cont.**
	930 [8225] Inter.*

** Continuous— (Cont.) Continuous rating, motor may be run continuously at these ratings.

* Intermittent— (Inter.) Intermittent operation, 10% of every minute.

Features

- Three zone design for longer life and true bi-directionality.
- Bearings that meet the highest standards of the industry
- Options to optimize performance in every application
- Integrated cross-over relief valve option

Benefits

- Easy to design in a system
- Proven reliability and performance in tough applications
- Compact design that maximizes power density

Applications

- Skid Steer Attachments
- Swing Motor
- Brush Cutters & Mowers
- Harvesting Equipment
- Directional Boring any place pressure relief protection is optimal for system or motor performance and life
- Turf equipment

C-1



Harvestor



Paving Equipment



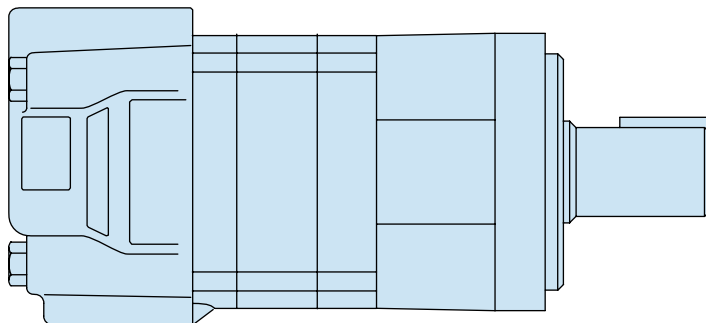
Conveyors



Boom Lifts

2000 Series

Specifications



SPECIFICATION DATA – 2000 SERIES MOTORS

Displ. cm ³ /r [in ³ /r]		34 [2.1]	41 [2.5]	66 [4.0]	80 [4.9]	90 [5.5]	100 [6.2]	130 [8.0]	160 [9.6]	195 [11.9]	245 [14.9]	305 [18.7]	395 [24.0]	490 [29.8]
Max Speed (RPM) @ Flow	Continuous	1215	1104	1075	908	836	742	576	477	385	308	246	191	153
	Intermittent	1215	1216	1214	908	1042	924	720	713	577	462	365	287	230
Flow l/min [GPM]	Continuous	42 [11]	45 [12]	72 [19]	75 [20]	75 [20]	75 [20]	75 [20]	75 [20]	75 [20]	75 [20]	75 [20]	75 [20]	75 [20]
	Intermittent	42 [11]	53 [14]	87 [23]	75 [20]	95 [25]	95 [25]	95 [25]	115 [30]	115 [30]	115 [30]	115 [30]	115 [30]	115 [30]
Torque* Nm [lb-in]	Continuous	98 [864]	112 [988]	186 [1643]	235 [2065]	265 [2326]	295 [2630]	385 [3420]	455 [4040]	540 [4780]	660 [5850]	765 [6750]	775 [6840]	845 [7470]
	Intermittent	141 [1250]	169 [1497]	276 [2446]	345 [3035]	390 [3458]	445 [3950]	560 [4970]	570 [5040]	665 [5890]	820 [7250]	885 [7820]	925 [8170]	930 [8225]
Pressure Δ bar [Δ PSI]	Continuous	205 [3000]	205 [3000]	205 [3000]	205 [3000]	205 [3000]	205 [3000]	205 [3000]	205 [3000]	205 [3000]	205 [3000]	205 [3000]	155 [2250]	120 [1750]
	Intermittent	310 [4500]	310 [4500]	310 [4500]	310 [4500]	310 [4500]	310 [4500]	310 [4500]	260 [3750]	260 [3750]	260 [3750]	240 [3500]	190 [2750]	140 [2000]
Weight kg [lb]	Standard or Wheel Mount	8.8 [19.4]	8.8 [19.4]	8.8 [19.4]	9.3 [20.5]	9.3 [20.5]	9.5 [21.0]	9.8 [21.5]	10.0 [22.0]	10.4 [23.0]	11.3 [25.0]	11.3 [25.0]	11.8 [26.0]	12.2 [27.0]
	Bearingless	6.8 [15.0]	6.8 [15.0]	6.8 [15.0]	7.3 [16.0]	7.3 [16.0]	7.5 [16.5]	7.7 [17.0]	7.9 [17.5]	8.4 [18.5]	9.3 [20.5]	9.3 [20.5]	9.8 [21.5]	10.2 [22.5]

Note:

To assure best motor life, run motor for approximately one hour at 30% of rated pressure before application to full load. Be sure motor is filled with fluid prior to any load applications.

Maximum Inlet Pressure:

310 bar [4500 PSI]
Do not exceed Δ pressure rating (see chart above).

Maximum Return Pressure:

310 bar [4500 PSI] with case drain line installed.
Do not exceed Δ pressure rating (see chart above).

Δ bar [Δ PSI] :

The true pressure difference between inlet port and outlet port

Continuous Rating:

Motor may be run continuously at these ratings

Intermittent Operation:

10% of every minute

Peak Operation:

1% of every minute

Recommended Fluids:

Premium quality, anti-wear type hydraulic oil with a viscosity of not less than 70 SUS at operating temperature.

Recommended System Operating Temp.:

-34°C to 82°C [-30°F to 180°F]

Recommended Filtration:

per ISO Cleanliness Code, 4406: 20/18/13

2000 Series

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.

	Continuous		Peak
	Intermittent		No Operation

34cm³/r [2.1 in³/r]
ΔPressure Bar [PSI]

	[500] 34	[1000] 69	[1500] 103	[2000] 138	[2500] 172	[3000] 207	[3500] 241	[4000] 276	[4500] 310
[2] 8	[114] 13 210	[262] 30 189	[405] 46 178	[549] 62 162					
[4] 15	[110] 12 432	[256] 29 416	[404] 46 393	[552] 62 363	[704] 80 347	[828] 94 313	[962] 109 284		
[6] 23	[115] 13 651	[249] 28 636	[400] 45 613	[550] 62 580	[708] 80 546	[864] 98 518	[996] 113 467	[1099] 124 425	[1250] 141 404
[8] 30	[126] 14 856	[232] 26 856	[393] 44 830	[548] 62 795	[702] 79 759	[856] 97 712	[1003] 113 657	[1135] 128 578	[1244] 141 549
[10] 38	[114] 13 1105	[239] 27 1077	[386] 44 1049	[541] 61 1015	[697] 79 975	[850] 96 923	[995] 112 859	[1136] 128 775	[1261] 142 707
[11] 42	[99] 11 1215	[231] 26 1191	[380] 43 1160	[533] 60 254	[679] 77 1073	[834] 94 1023	[987] 112 945	[1133] 128 854	[1245] 141 819

[231]
26
1191 } Torque [lb-in]
Nm
Speed RPM

41cm³/r [2.5 in³/r]
ΔPressure Bar [PSI]

	[500] 34	[1000] 69	[1500] 103	[2000] 138	[2500] 172	[3000] 207	[3500] 241	[4000] 276	[4500] 310
[2] 8	[138] 16 171	[306] 35 160	[468] 53 156	[659] 74 135					
[4] 15	[129] 15 364	[296] 33 352	[466] 53 336	[552] 62 363	[807] 91 295	[966] 109 272	[1110] 125 248	[1316] 149 235	[1421] 161 217
[6] 23	[135] 15 550	[300] 34 535	[473] 53 516	[550] 62 580	[818] 92 465	[985] 111 437	[1147] 130 406	[1292] 146 352	[1495] 169 326
[8] 30	[130] 15 734	[285] 32 722	[461] 52 699	[548] 62 795	[816] 92 641	[988] 112 616	[1150] 130 568	[1320] 149 519	[1477] 167 470
[10] 38	[137] 15 921	[276] 31 909	[455] 51 884	[541] 61 1015	[802] 91 825	[979] 111 784	[1153] 130 743	[1329] 146 687	[1497] 169 635
[12] 45	[119] 13 1104	[268] 30 1093	[441] 50 1068	[1340] 150 254	[794] 90 1003	[969] 109 972	[1141] 129 902	[1321] 149 833	[1494] 169 785
[14] 53				[597] 67 1216	[787] 89 1184	[953] 108 1144	[1124] 127 1073	[1309] 148 997	[1479] 167 921

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66cm³/r [4.0 in³/r]
ΔPressure Bar [PSI]

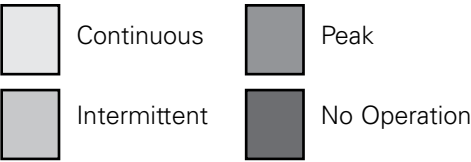
	[500] 34	[1000] 69	[1500] 103	[2000] 138	[2500] 172	[3000] 207	[3500] 241	[4000] 276	[4500] 310
[2] 8	[226] 26 103	[503] 57 102	[746] 84 93	[987] 112 88					
[4] 15	[226] 26 214	[508] 57 208	[791] 89 194	[1072] 121 188	[1342] 152 181	[1609] 182 172	[1810] 204 158	[2012] 227 136	[2220] 251 134
[6] 23	[216] 24 329	[503] 57 318	[792] 89 305	[1075] 121 290	[1353] 153 284	[1629] 184 270	[1890] 214 257	[2123] 240 235	[2332] 264 228
[8] 30	[208] 23 444	[495] 56 430	[781] 88 415	[1070] 121 401	[1352] 153 387	[1633] 184 372	[1910] 216 355	[2186] 247 339	[2405] 272 320
[10] 38	[195] 22 560	[486] 55 544	[777] 88 529	[1070] 121 513	[1359] 154 497	[1643] 186 480	[1920] 217 461	[2191] 248 440	[2446] 276 419
[12] 45	[182] 21 672	[472] 53 658	[757] 86 643	[1052] 119 623	[1345] 152 606	[1627] 184 586	[1912] 216 565	[2189] 247 547	[2444] 276 528
[14] 53	[187] 21 788	[459] 52 776	[750] 85 758	[1045] 118 738	[1339] 151 720	[1633] 184 701	[1926] 218 680	[2198] 248 654	[2443] 276 640
[16] 61	[182] 21 901	[436] 49 887	[724] 82 870	[1019] 115 849	[1313] 148 829	[1604] 181 808	[1915] 216 785	[2181] 246 753	[2443] 276 734
[19] 72	[167] 19 1075	[407] 46 1061	[702] 79 1040	[996] 113 1017	[1283] 145 996	[1588] 179 967	[1866] 211 950	[2157] 244 919	[2441] 276 876
[21] 79	[162] 18 1188	[391] 44 1175	[679] 77 1152	[967] 109 1129	[1255] 142 1105	[1556] 176 1075	[1840] 208 1052	[2268] 256 987	[2432] 275 988
[23] 87					[1226] 139 1214	[1523] 172 1185	[1814] 205 1155	[1985] 224 1125	[2387] 270 1107

2000 Series

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.



		80cm³/r [4.9 in³/r] ΔPressure Bar [PSI]								
		[500] 35	[1000] 70	[1500] 105	[2000] 140	[2500] 170	[3000] 205	[3500] 240	[4000] 275	[4500] 310
Flow LPM [GPM]	[.25] .95	[210] 25 3	[420] 45 1							
	[.5] 1.9	[250] 30 17	[500] 50 8	[740] 85 3						
	[1] 3.8	[330] 35 44	[670] 75 40	[990] 110 37	[1300] 145 34	[1550] 175 28	[1800] 205 22	[1950] 220 14	[2110] 240 2	
	[2] 7.5	[330] 35 90	[670] 75 85	[995] 110 81	[1310] 150 78	[1580] 180 72	[1840] 210 65	[2100] 235 57	[2365] 265 49	[2630] 295 42
	[4] 15	[325] 35 182	[670] 75 176	[1005] 115 170	[1330] 150 166	[1620] 185 159	[1920] 215 152	[2200] 250 140	[2480] 280 128	[2765] 310 117
	[6] 23	[320] 35 273	[665] 75 267	[1010] 115 259	[1340] 150 254	[1655] 185 246	[1975] 225 238	[2270] 255 223	[2570] 290 207	[2880] 325 192
	[8] 30	[310] 35 365	[660] 75 375	[1015] 115 349	[1345] 150 341	[1685] 190 333	[2020] 230 325	[2330] 265 306	[2640] 280 286	[2960] 335 266
	[10] 38	[300] 35 456	[650] 75 448	[1010] 115 439	[1350] 155 429	[1700] 190 420	[2050] 230 411	[2370] 270 388	[2690] 305 364	[3010] 340 341
	[12] 45	[285] 30 547	[640] 70 537	[1005] 115 530	[1350] 155 516	[1705] 195 507	[2065] 235 497	[2390] 270 470	[2715] 305 442	[3035] 345 415
	[14] 53	[270] 30 638	[625] 70 629	[990] 110 622	[1340] 150 603	[1705] 195 593	[2065] 235 584	[2395] 270 553	[2720] 305 521	[3030] 340 490
	[16] 61	[255] 30 729	[610] 70 720	[975] 110 714	[1330] 150 689	[1690] 190 679	[2055] 230 670	[2385] 270 635	[2700] 305 599	[2995] 340 564
	[18] 68	[230] 25 818	[590] 65 810	[955] 110 795	[1310] 150 775	[1680] 190 765	[2025] 230 756	[2355] 265 717	[2660] 300 677	[2935] 330 638
[20] 76	[210] 25 908	[570] 65 901	[930] 105 880	[1290] 145 861	[1645] 185 851	[1985] 225 842	[2305] 260 799	[2600] 295 755	[2845] 320 712	

[570]
65
901

Torque [lb-in]
Nm
Speed RPM

90cm ³ /r [5.5 in ³ /r] ΔPressure Bar [PSI]												
	[250] 15	[500] 35	[1000] 70	[1500] 105	[2000] 140	[2500] 170	[3000] 205	[3500] 240	[4000] 275	[4500] 310		
Flow LPM [GPM]	[.25] .95	[124] 14 5	[233] 26 2	[471] 53 1								
	[.5] 1.9	[133] 15 15	[273] 31 13	[555] 63 6	[832] 94 2							
	[1] 3.8	[151] 17 39	[358] 40 39	[744] 84 35	[1091] 123 32	[1424] 161 28	[1697] 192 21	[1952] 221 13	[2189] 247 12	[2368] 268 2		
	[2] 7.5	[151] 17 82	[358] 40 80	[744] 84 76	[1099] 124 72	[1439] 163 68	[1737] 196 61	[2015] 228 50	[2293] 259 38	[2570] 290 29	[2855] 323 20	
	[4] 15	[151] 17 167	[350] 40 163	[899] 102 158	[1113] 126 152	[1473] 166 148	[1800] 203 139	[2132] 241 126	[2454] 277 115	[2775] 314 102	[3100] 350 90	
	[6] 23	[142] 16 250	[348] 39 245	[736] 83 240	[613] 69 233	[1492] 169 227	[1851] 209 218	[2208] 249 203	[2552] 288 191	[2898] 327 176	[3249] 367 161	
	[8] 30	[133] 15 35	[338] 38 328	[729] 82 329	[1128] 127 314	[1509] 170 306	[1890] 214 295	[2269] 256 281	[2635] 298 266	[3000] 339 249	[3367] 380 231	
	[10] 38	[124] 14 418	[331] 37 410	[724] 82 404	[1130] 128 395	[1521] 172 385	[1912] 216 373	[2309] 261 361	[2670] 302 342	[3036] 343 322	[3398] 384 302	
	[12] 45	[106] 12 502	[315] 36 493	[714] 81 485	[1127] 127 477	[1525] 172 464	[1924] 217 451	[2326] 263 441	[2704] 306 417	[3082] 348 394	[3458] 391 372	
	[14] 53	[98] 11 585	[298] 34 575	[706] 80 567	[1115] 126 559	[1525] 172 543	[1924] 217 529	[2326] 263 521	[2707] 306 493	[3080] 348 467	[3450] 390 431	
	[16] 61	[80] 9 670	[285] 32 658	[688] 78 650	[1107] 125 641	[1510] 171 622	[1907] 215 607	[2311] 261 610	[2697] 305 568	[3070] 347 541	[3432] 388 513	
	[18] 68	[62] 7 753	[262] 30 740	[673] 76 732	[1087] 123 719	[1490] 168 701	[1892] 214 685	[2281] 258 680	[2662] 301 643	[3030] 342 613	[3381] 382 583	
	[20] 76	[53] 6 836	[242] 27 822	[644] 73 814	[1045] 118 796	[1447] 163 780	[1850] 209 765	[2246] 254 748	[2617] 296 719	[2988] 338 686	[3301] 373 653	
	[22] 83	[35] 4 920	[231] 26 916	[639] 72 907	[1047] 118 895	[1437] 162 876	[1836] 207 854	[2218] 251 749	[2599] 294 803	[2981] 337 774		
	[24] 91	[18] 2 1003	[204] 23 1000	[612] 69 991	[1011] 114 978	[1366] 154 960	[1792] 202 940	[2182] 247 918	[2573] 291 882	[2963] 335 850		
	[25] 95		[195] 22 1042	[594] 67 1033	[994] 112 1020	[1384] 156 1003	[1765] 199 984	[2173] 246 954	[2564] 290 921			

2000 Series

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.

	Continuous		Peak
	Intermittent		No Operation

130cm³/r [8.0 in³/r]
ΔPressure Bar [PSI]

	[250] 15	[500] 35	[1000] 70	[1500] 105	[2000] 140	[2500] 170	[3000] 205	[3500] 240	[4000] 275	[4500] 310
[.25]	[170] 20 3									
.95	[190] 20 12	[410] 45 8	[870] 100 2							
[.5]	[230] 25 28	[510] 60 27	[1070] 120 23	[1580] 180 19	[2050] 230 16	[2520] 285 13	[2920] 309 9	[3310] 375 3		
1.9										
[1]	[230] 25 28	[510] 60 27	[1070] 120 23	[1580] 180 19	[2050] 230 16	[2520] 285 13	[2920] 309 9	[3310] 375 3		
3.8										
[2]	[230] 25 56	[510] 60 56	[1080] 120 53	[1600] 180 47	[2090] 235 42	[2580] 290 39	[2930] 330 36	[3320] 375 28	[3640] 410 21	[3990] 450 13
7.5										
[4]	[220] 25 114	[500] 55 113	[1080] 120 111	[1620] 185 104	[2150] 245 95	[2660] 300 92	[3100] 350 85	[3540] 400 77	[3980] 450 70	[4420] 500 70
15										
[6]	[220] 25 172	[490] 55 171	[1080] 120 169	[1640] 185 161	[2190] 245 153	[2740] 310 149	[3260] 370 146	[3770] 425 132	[4280] 485 118	[4800] 540 104
23										
[8]	[200] 25 230	[480] 55 224	[1080] 120 222	[1650] 185 219	[2220] 250 210	[2780] 315 204	[3310] 375 201	[3840] 435 192	[4360] 495 184	[4890] 550 175
30										
[10]	[180] 20 287	[470] 55 286	[1070] 120 282	[1650] 185 276	[2230] 250 269	[2800] 315 261	[3420] 385 255	[3940] 445 243	[4450] 505 231	[4970] 560 219
38										
[12]	[160] 20 345	[460] 50 344	[1060] 120 338	[1640] 185 333	[2230] 250 327	[2800] 315 317	[3350] 380 307	[3910] 440 295	[4440] 500 284	[4960] 560 272
45										
[14]	[150] 15 403	[440] 50 402	[1030] 115 395	[1620] 185 391	[2220] 250 385	[3000] 340 373	[3350] 380 360	[3910] 440 348	[4440] 500 336	
53										
[16]	[130] 15 461	[420] 45 460	[1010] 115 452	[1600] 180 447	[2200] 250 443	[2780] 315 430	[3330] 375 411	[3890] 440 397	[4440] 500 384	
61										
[18]	[110] 10 518	[400] 45 517	[990] 110 509	[1580] 180 504	[2160] 245 500	[2750] 310 484	[3300] 375 471	[3860] 435 456	[4410] 500 440	
68										
[20]	[90] 10 576	[380] 45 575	[960] 110 568	[1550] 175 560	[2130] 240 551	[2710] 305 539	[3280] 370 524	[3840] 435 508		
76										
[22]	[60] 5 634	[350] 40 633	[940] 105 624	[1520] 170 619	[2100] 235 604	[2680] 305 597	[3250] 365 579	[3820] 430 560		
83										
[24]	[40] 5 692	[325] 35 691	[920] 105 682	[1490] 170 676	[2070] 235 665	[2650] 300 651	[3220] 365 633	[3780] 425 616		
91										
[25]	[20] 1,0 720	[310] 35 719	[900] 100 712	[1480] 165 705	[2050] 230 692	[2630] 295 679	[3200] 360 682	[3700] 420 656		
95										

100cm³/r [6.2 in³/r]
ΔPressure Bar [PSI]

	[250] 15	[500] 35	[1000] 70	[1500] 105	[2000] 140	[2500] 170	[3000] 205	[3500] 240	[4000] 275	[4500] 310
[.25]	[140] 15 4	[260] 30 2								
.95	[150] 15 13	[300] 35 9	[620] 70 5	[940] 105 2						
[.5]										
1.9										
[1]	[170] 20 35	[390] 45 34	[830] 95 31	[1210] 135 28	[1570] 175 23	[1870] 210 15	[2130] 240 6			
3.8										
[2]	[170] 20 73	[390] 45 71	[830] 95 68	[1220] 140 63	[1590] 180 59	[1920] 215 51	[2220] 250 38	[2520] 285 24	[2810] 315 14	[3120] 355 4
7.5										
[4]	[170] 20 148	[380] 45 145	[820] 90 141	[1240] 140 136	[1640] 185 131	[2010] 225 121	[2380] 270 104	[2750] 310 94	[3120] 355 80	[3490] 395 69
15										
[6]	[160] 20 222	[380] 45 219	[820] 90 215	[1260] 140 209	[1670] 190 202	[2080] 235 192	[2480] 280 172	[2880] 325 163	[3280] 370 149	[3680] 415 134
23										
[8]	[150] 15 297	[370] 40 294	[810] 90 288	[1260] 140 281	[1700] 190 273	[2130] 240 261	[2560] 290 243	[2990] 340 231	[3420] 385 216	[3840] 435 200
30										
[10]	[140] 15 371	[368] 40 367	[810] 90 362	[1270] 145 354	[1720] 195 344	[2160] 245 330	[2610] 295 316	[3020] 340 300	[3440] 390 283	[3850] 435 266
38										
[12]	[120] 15 445	[350] 40 442	[800] 90 436	[1270] 145 427	[1730] 195 415	[2180] 245 399	[2630] 295 389	[3070] 345 369	[3510] 395 350	[3950] 445 332
45										
[14]	[110] 10 519	[330] 35 516	[800] 90 509	[1260] 140 500	[1740] 195 486	[2180] 245 469	[2630] 295 463	[3070] 345 437	[3500] 395 417	[3940] 445 378
53										
[16]	[90] 10 594	[320] 35 591	[780] 90 583	[1260] 140 573	[1720] 195 558	[2160] 245 540	[2610] 295 537	[3060] 345 506	[3500] 395 485	[3940] 445 463
61										
[18]	[70] 10 668	[300] 35 665	[770] 85 657	[1240] 140 646	[1700] 190 630	[2140] 240 611	[2580] 290 609	[3020] 340 574	[3460] 390 552	[3900] 440 529
68										
[20]	[60] 5 742	[280] 30 739	[730] 80 731	[1180] 135 715	[1630] 185 703	[2090] 235 684	[2550] 290 662	[2980] 335 643	[3440] 390 619	[3830] 435 595
76										
[22]	[40] 5 816	[260] 30 813	[720] 80 805	[1180] 135 794	[1620] 185 777	[2070] 235 758	[2500] 280 749	[2930] 330 712	[3360] 380 687	
83										
[24]	[20] 1,0 890	[230] 30 887	[690] 80 879	[1140] 130 868	[1540] 175 852	[2020] 230 834	[2460] 280 814	[2900] 330 782	[3340] 375 754	
91										
[25]		[220] 25 924	[670] 75 916	[1120] 125 905	[1560] 175 890	[1990] 225 873	[2450] 275 846	[2890] 325 817		
95										

[1560]
175
890 } Torque [lb-in]
Nm
Speed RPM

2000 Series

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.

	Continuous		Peak
	Intermittent		No Operation

245cm³/r [14.9 in³/r]
ΔPressure Bar [PSI]

	[250]	[500]	[750]	[1000]	[1250]	[1500]	[1750]	[2000]	[2250]	[2500]	[2750]	[3000]	[3250]	[3500]	[3750]
	15	35	50	70	85	105	120	140	155	170	190	205	225	240	260
[.5]	[410]	[850]													
1.9	45	95													
	4	2													
[1]	[450]	[930]	[1420]	[1850]	[2320]	[2780]	[3250]	[3650]	[4100]	[4540]	[4980]	[5430]	[5870]	[6310]	
3.8	50	105	160	210	260	315	365	410	465	515	560	615	665	715	
	14	13	12	11	10	9	8	6	5	4	4	3	2	1	
[2]	[460]	[960]	[1460]	[1900]	[2400]	[2860]	[3340]	[3780]	[4320]	[4770]	[5210]	[5660]	[6110]	[6570]	[6950]
7.5	50	110	165	215	270	325	375	425	490	540	590	640	690	740	785
	29	28	27	26	25	23	22	20	19	18	17	15	14	12	10
[4]	[470]	[1000]	[1540]	[1980]	[2510]	[3010]	[3480]	[3980]	[4450]	[4910]	[5380]	[5850]	[6320]	[6780]	[7250]
15	55	115	175	225	285	340	395	450	505	555	610	660	715	765	820
	60	59	58	56	54	53	51	49	48	47	47	46	45	44	42
[6]	[460]	[1020]	[1550]	[2040]	[2580]	[3110]	[3590]	[4120]	[4580]	[5050]	[5520]	[5980]	[6440]	[6910]	
23	50	115	175	230	290	350	405	465	515	570	625	675	730	780	
	91	90	89	87	84	83	81	78	76	73	71	69	67	65	
[8]	[460]	[1010]	[1560]	[2080]	[2630]	[3170]	[3670]	[4210]	[4680]	[5160]	[5630]	[6110]	[6590]		
30	50	115	175	235	295	360	415	475	530	585	635	690	745		
	122	121	120	118	115	113	111	108	106	104	102	101	99		
[10]	[440]	[1000]	[1550]	[2110]	[2650]	[3200]	[3730]	[4250]	[4730]	[5210]	[5720]	[6230]			
38	50	115	175	240	300	360	420	480	535	590	645	705			
	153	152	150	148	146	144	142	139	137	135	133	133			
[12]	[410]	[960]	[1530]	[2100]	[2640]	[3190]	[3760]	[4260]	[4740]	[5220]	[5730]				
45	45	110	175	235	300	360	425	480	535	600	645				
	184	183	182	180	177	175	173	170	168	165	162				
[14]	[380]	[910]	[1500]	[2080]	[2600]	[3160]	[3760]	[4230]	[4710]	[5190]					
53	40	105	170	235	295	355	425	480	530	585					
	215	214	213	211	209	207	204	201	198	195					
[16]	[340]	[860]	[1460]	[2040]	[2570]	[3120]	[3740]	[4180]	[4660]	[5140]					
61	40	95	165	230	290	355	425	470	525	580					
	246	245	244	242	240	238	235	232	227	223					
[18]	[290]	[810]	[1420]	[2000]	[2520]	[3060]	[3700]	[4130]	[4610]	[5090]					
68	30	90	160	225	285	345	420	465	520	575					
	277	276	275	273	271	269	266	263	258	253					
[20]	[250]	[800]	[1350]	[1910]	[2450]	[3010]	[3630]	[4110]	[4610]						
76	30	90	155	215	280	340	410	465	520						
	308	306	304	302	300	298	295	291	288						
[22]	[200]	[710]	[1300]	[1870]	[2390]	[2940]	[3560]	[4010]	[4510]						
83	25	80	145	210	270	330	400	455	510						
	339	337	337	334	332	330	327	323	318						
[24]	[150]	[670]	[1240]	[1790]	[2330]	[2880]	[3460]	[3960]	[4460]						
91	15	75	140	200	265	325	390	445	505						
	370	369	367	364	362	360	357	353	344						
[25]	[120]	[660]	[1210]	[1750]	[2300]	[2860]	[3410]	[3950]	[4470]						
95	15	75	135	200	260	325	385	445	505						
	385	384	382	379	377	375	372	367	363						
[30]		[520]	[1080]	[1620]	[2180]	[2720]	[3260]	[3790]							
114		60	120	185	245	305	370	430							
		462	460	458	456	453	450	447							

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305cm³/r [18.7 in³/r]
ΔPressure Bar [PSI]

	[250]	[500]	[750]	[1000]	[1250]	[1500]	[1750]	[2000]	[2250]	[2500]	[2750]	[3000]	[3250]	[3500]
	15	35	50	70	85	105	120	140	155	170	190	205	225	240
[.5]	[500]	[1050]												
1.9	55	120												
	4	2												
[1]	[610]	[1180]	[1750]	[2330]	[2870]	[3440]	[3930]	[4410]	[4900]	[5380]				
3.8	70	135	200	260	325	390	445	500	555	610				
	12	11	11	10	10	9	8	6	3	1				
[2]	[620]	[1210]	[1800]	[2400]	[2970]	[3510]	[4050]	[4600]	[5140]	[5680]	[6220]	[6750]	[7290]	[7820]
7.5	70	135	205	270	335	395	460	520	580	640	705	765	825	885
	24	24	23	22	22	20	19	18	17	15	13	11	8	6
[4]	[680]	[1250]	[1880]	[2500]	[3120]	[3690]	[4260]	[4840]	[5410]	[5980]	[6550]	[7120]	[7690]	
15	75	140	210	280	355	415	480	545	610	675	740	805	870	
	49	49	48	47	47	45	43	42	40	38	36	34	33	
[6]	[620]	[1270]	[1920]	[2560]	[3230]	[3810]	[4390]	[4970]	[5560]	[6130]	[6710]	[7290]		
23	70	145	215	290	365	430	495	560	630	695	760	825		
	74	74	72	71	69	66	64	61	58	55	52			
[8]	[600]	[1270]	[1940]	[2600]	[3290]	[3880]	[4470]	[5070]	[5660]	[6250]	[6840]			
30	70	145	220	295	370	440	505	575	640	705	775			
	98	98	97	96	95	93	90	86	83	80	77			
[10]	[570]	[1250]	[1940]	[2610]	[3310]	[3920]	[4530]	[5150]	[5760]	[6370]				
38	65	140	220	295	375	440	510	580	650	720				
	123	122	121	120	119	117	113	110	106	102				
[12]	[530]	[1220]	[1920]	[2600]	[3300]	[3920]	[4530]	[5150]	[5760]	[6370]				
45	60	140	215	295	375	440	510	580	650	720				
	148	147	145	144	143	142	138	133	128	124				
[14]	[480]	[1180]	[1870]	[2560]	[3260]	[3900]	[4510]	[5120]	[5730]					
53	55	135	210	290	370	440	510	580	645					
	172	172	170	168	167	165	160	156	152					
[16]	[430]	[1120]	[1820]	[2500]	[3210]	[3870]	[4480]	[5080]	[5690]					
61	50	125	205	280	365	440	505	575	645					
	196	196	194	192	191	188	183	178	174					
[18]	[370]	[1060]	[1760]	[2440]	[3140]	[3800]	[4420]	[5050]						
68	40	120	200	275	355	440	500	570						
	221	221	218	217	215	212	207	202						
[20]	[320]	[980]	[1680]	[2360]	[3050]	[3710]	[4370]	[5020]						
76	35	110	190	265	345	420	495	565						
	246	245	243	241	239	236	231	226						
[22]	[240]	[920]	[1620]	[2300]	[2990]	[3560]	[4190]	[4820]						
83	25	105	185	260	340	400	475	545						
	271	270	268	266	263	260	258	255						
[24]	[180]	[870]	[1550]	[2240]	[2920]	[3420]	[4020]	[4630]						
91	20	100	175	255	330	385	455	525						
	296	294	293	290	288	285	283	280						
[25]	[150]	[840]	[1520]	[2200]	[2890]	[3340]	[3930]	[4520]						
95	15	95	170	250	325	375	445	510						
	308	307	305	303	300	298	295	293						
[30]		[680]	[1360]	[2040]	[2720]	[3140]	[3810]							
		75	155	230	305	355	430							
		365	362	360	357	356	352							

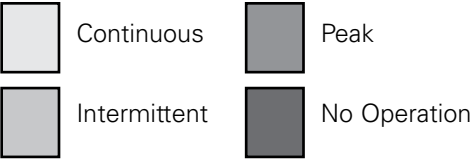
[3790]
430 } Torque [lb-in]
447 } Nm
Speed RPM

2000 Series

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.

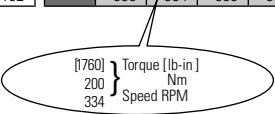


		490cm ³ /r [29.8 in ³ /r] ΔPressure Bar [PSI]							
		[250]	[500]	[750]	[1000]	[1250]	[1500]	[1750]	[2000]
		15	35	50	70	85	105	120	140
[.5]		[670]	[1600]						
1.9		75 2	180 1						
[1]		[920]	[2000]	[2990]	[3900]	[4880]			
3.8		105 7	225 6	340 5	440 4	550 2			
[2]		[950]	[2060]	[3110]	[4080]	[5110]	[6320]		
7.5		105 14	235 13	350 12	460 10	575 9	715 7		
[4]		[980]	[2130]	[3230]	[4270]	[5350]	[6370]	[7380]	[7980]
15		110 30	240 29	365 28	480 27	605 26	720 24	835 22	900 20
[6]		[980]	[2120]	[3230]	[4300]	[5370]	[6420]	[7470]	[8225]
23		110 45	240 44	365 43	485 42	605 41	725 39	845 37	930 35
[8]		[980]	[2110]	[3220]	[4330]	[5400]	[6470]	[7550]	
30		110 61	240 60	365 59	490 58	610 57	730 55	855 52	
[10]		[920]	[2050]	[3170]	[4300]	[5390]	[6460]	[7550]	
38		105 76	230 75	360 74	485 73	610 72	730 70	855 68	
[12]		[860]	[1990]	[3120]	[4260]	[5370]	[6460]	[7560]	
45		95 91	225 90	355 90	480 89	605 87	730 85	855 84	
[14]		[790]	[1930]	[3055]	[4185]	[5300]	[6400]		
53		90 106	220 105	345 105	475 104	600 102	725 100		
[16]		[720]	[1870]	[2990]	[4110]	[5230]	[6340]		
61		80 122	210 121	340 120	465 119	590 118	715 116		
[18]		[630]	[1770]	[2890]	[4020]	[5140]	[6260]		
68		70 137	200 136	325 135	455 134	580 133	705 131		
[20]		[550]	[1670]	[2800]	[3940]	[5060]	[6180]		
76		60 153	190 152	315 151	445 150	570 149	700 146		
[22]		[450]	[1570]	[2700]	[3830]	[4960]	[6070]		
83		50 168	175 168	305 167	435 165	560 164	685 161		
[24]		[360]	[1480]	[2600]	[3730]	[4860]	[5970]		
91		40 184	165 184	295 183	420 181	550 179	675 177		
[26]		[270]	[1390]	[2510]	[3640]	[4770]			
98		30 199	155 195	285 194	410 192	540 190			
[28]			[1260]	[2370]	[3520]	[4630]			
106			140 212	270 211	400 209	525 207			
[30]			[1130]	[2240]	[3400]	[4500]			
114			125 230	255 229	385 227	510 224			

395cm ³ /r [24.0 in ³ /r] ΔPressure Bar [PSI]												
	[250]	[500]	[750]	[1000]	[1250]	[1500]	[1750]	[2000]	[2250]	[2500]	[2750]	
	15	35	50	70	85	105	120	140	155	170	190	
[.5]	[560]	[1310]										
1.9	65 4	150 3										
[1]	[770]	[1540]	[2290]	[3080]	[3780]	[4480]	[5170]	[5880]	[6580]	[7270]	[7980]	
3.8	85 9	175 9	260 9	350 8	430 8	505 7	585 7	665 6	745 5	820 4	900 3	
[2]	[790]	[1580]	[2360]	[3180]	[3930]	[4680]	[5430]	[6180]	[6840]	[7500]	[8170]	
7.5	90 18	180 18	265 18	360 17	445 17	530 16	615 15	700 14	775 13	845 11	925 10	
[4]	[810]	[1660]	[2480]	[3320]	[4130]	[4940]	[5740]	[6550]	[7230]	[7880]		
15	90 37	190 37	280 37	375 36	465 36	560 35	650 34	740 33	815 31	890 28		
[6]	[820]	[1700]	[2550]	[3420]	[4250]	[5080]	[5920]	[6750]	[7420]	[8000]		
23	90 57	190 56	290 56	385 55	480 54	575 52	670 50	765 49	840 47	905 45		
[8]	[820]	[1700]	[2580]	[3460]	[4300]	[5130]	[5960]	[6800]				
30	90 76	190 75	290 75	390 74	485 73	580 71	675 69	770 68				
[10]	[800]	[1700]	[2590]	[3480]	[4320]	[5160]	[6000]	[6840]				
38	90 95	190 94	295 94	395 93	490 92	585 90	680 88	775 86				
[12]	[770]	[1680]	[2570]	[3470]	[4310]	[5150]	[5990]	[6830]				
45	85 114	190 113	290 113	390 112	485 111	580 109	675 106	770 103				
[14]	[740]	[1640]	[2530]	[3430]	[4280]	[5120]	[5960]					
53	85 133	185 132	285 132	390 131	485 129	580 127	675 124					
[16]	[690]	[1590]	[2480]	[3370]	[4220]	[5060]	[5910]					
61	80 153	180 152	280 152	380 150	475 149	570 146	670 144					
[18]	[640]	[1530]	[2420]	[3310]	[4160]	[5010]	[5870]					
68	70 172	170 171	275 171	375 170	470 169	565 167	665 164					
[20]	[580]	[1470]	[2370]	[3260]	[4110]	[4960]	[5820]					
76	65 191	165 190	270 190	370 189	465 188	560 186	660 184					
[22]	[510]	[1390]	[2290]	[3170]	[4030]	[4880]						
83	60 210	155 209	260 209	360 208	455 207	550 206						
[24]	[440]	[1330]	[2220]	[3100]	[3950]	[4800]						
91	50 230	150 229	250 228	350 227	445 225	540 224						
[26]	[350]	[1240]	[2130]	[3020]	[3880]	[4730]						
98	40 249	140 248	240 247	340 246	440 244	535 242						
[28]	[270]	[1150]	[2050]	[2930]	[3790]	[4650]						
106	30 268	130 267	230 265	330 264	430 261	525 259						
[30]	[180]	[1060]	[1960]	[2850]	[3710]	[4570]						
114	20 287	120 286	220 284	320 283	420 281	515 277						
[35]		[840]	[1760]	[2640]	[3480]							
132		95 335	200 334	300 333	395 332							

Torque [lb-in]
Nm

Speed RPM



2000 Series

Dimensions

Standard Mount

Ports

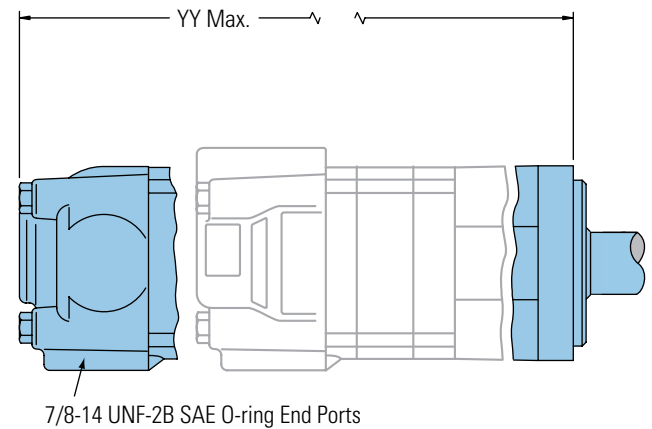
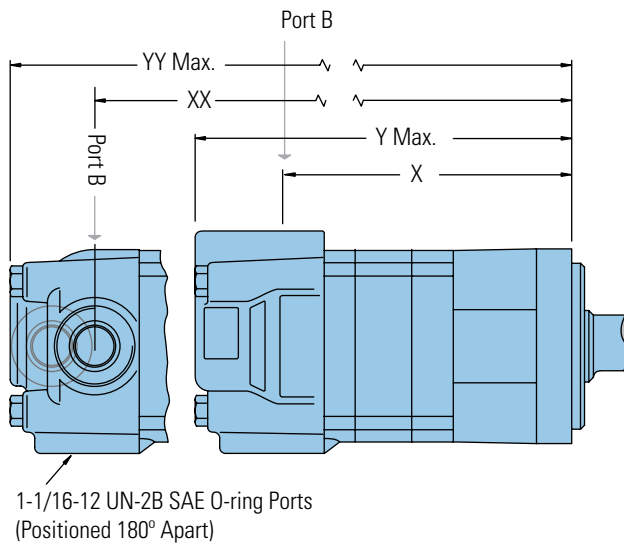
7/8 -14 UNF-2B SAE O-ring Staggered Ports (2)
 7/16 -20 UNF-2B SAE O-ring Case Drain Port (1) or
 1 1/16 -12 UN-2B SAE O-ring Ports (Positioned 180° Apart) (2)
 7/16 -20 UNF-2B SAE O-ring Case Drain Port (1) or
 7/8 -14 UNF-2B SAE O-ring End Ports (2)
 7/16 -20 UNF-2B SAE O-ring Case Drain Port (1) or
 G 1/2 (BSP) Staggered Ports (2)
 G 1/4 (BSP) Case Drain Port (1) or
 Manifold Mount
 7/16 -20 UNF-2B SAE O-ring Case Drain Port (1)

Standard Rotation Viewed from Shaft End

Port A Pressurized — CW

Port B Pressurized — CCW

Standard Mount



C-1

STANDARD MOUNT MOTOR DIMENSIONS

Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]	XX mm [inch]	YY mm [inch]
34 [2.1]	126,7 [4.99]	174,0 [6.85]	129,0 [5.08]	175,3 [6.90]
41 [2.5]	128,0 [5.04]	175,3 [6.90]	130,5 [5.14]	176,8 [6.96]
66 [4.0]	133,9 [5.27]	181,1 [7.13]	136,1 [5.36]	182,4 [7.18]
80 [4.9]	136,9 [5.39]	184,2 [7.25]	139,2 [5.48]	185,4 [7.30]
100 [6.2]	141,5 [5.57]	189,0 [7.44]	143,8 [5.66]	190,3 [7.49]
130 [8.0]	147,9 [5.83]	195,4 [7.69]	150,2 [5.92]	196,6 [7.74]
160 [9.6]	147,9 [5.83]	195,4 [7.69]	150,2 [5.92]	196,6 [7.74]
195 [11.9]	154,7 [6.09]	202,2 [7.96]	157,0 [6.18]	203,2 [8.00]
245 [14.9]	163,7 [6.45]	211,1 [8.31]	166,0 [6.54]	212,4 [8.36]
305 [18.7]	175,1 [6.90]	222,3 [8.75]	177,4 [6.99]	223,5 [8.80]
395 [24.0]	191,0 [7.52]	238,6 [9.39]	193,3 [7.61]	239,8 [9.44]
490 [29.8]	208,4 [8.21]	255,8 [10.07]	210,7 [8.30]	270,1 [10.12]

2000 Series

Dimensions

Standard Mount with
Integral Relief Valve

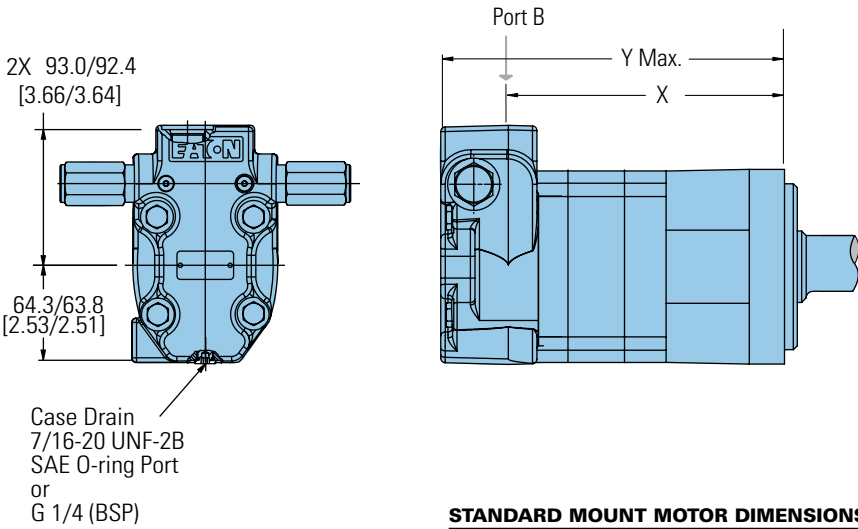
Ports

- 7/8 -14 UNF-2B SAE O-ring Staggered Ports (2)
- 7/16 -20 UNF-2B SAE O-ring Case Drain Port (1) or
- G 1/2 (BSP) Staggered Ports (2)
- G 1/4 (BSP) Case Drain Port (1)

Standard Rotation Viewed from Shaft End

- Port A Pressurized — CW
- Port B Pressurized — CCW

Standard Mount with Integral Relief Valve



STANDARD MOUNT MOTOR DIMENSIONS

Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]
34 [2.1]	126,7 [4.99]	174,0 [6.85]
41 [2.5]	128,2 [5.05]	175,5 [6.91]
66 [4.0]	133,9 [5.27]	181,2 [7.13]
80 [4.9]	137,0 [5.40]	184,5 [7.26]
100 [6.2]	141,6 [5.58]	189,0 [7.44]
130 [8.0]	147,9 [5.83]	195,4 [7.69]
160 [9.6]	147,9 [5.83]	195,4 [7.69]
195 [11.9]	154,8 [6.10]	202,2 [7.96]
245 [14.9]	163,7 [6.45]	211,1 [8.31]
305 [18.7]	175,1 [6.90]	222,6 [8.76]
395 [24.0]	191,1 [7.53]	238,6 [9.39]
490 [29.8]	208,4 [8.21]	255,8 [10.07]

2000 Series

Dimensions
Wheel Mount

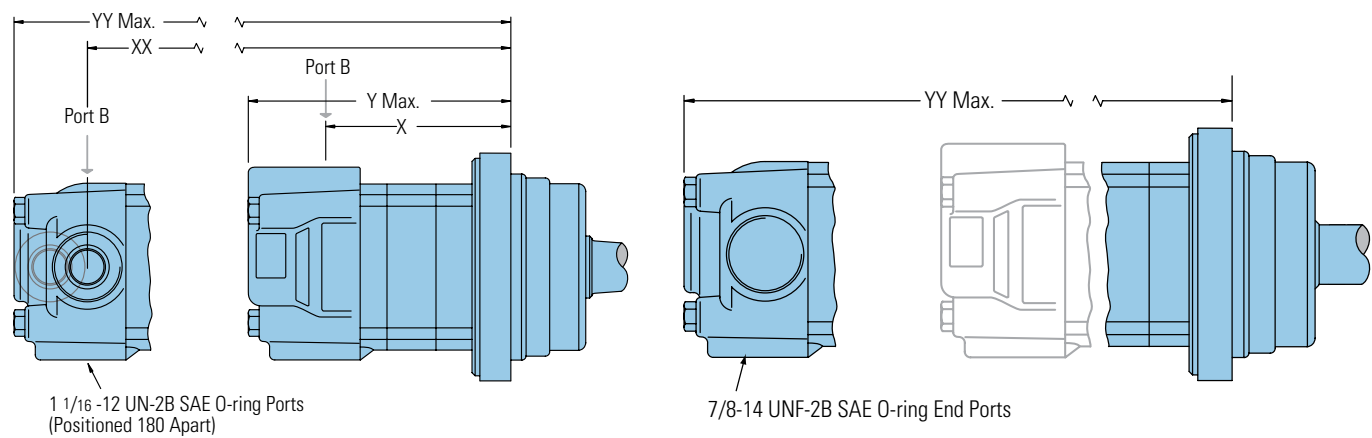
Ports

- 7/8 -14 UNF-2B SAE O-ring Staggered Ports (2)
- 7/16 -20 UNF-2B SAE O-ring Case Drain Port (1) or
- 1 1/16 -12 UN-2B SAE O-ring Ports (Positioned 180° Apart) (2)
- 7/16 -20 UNF-2B SAE O-ring Case Drain Port (1) or
- 7/8 -14 UNF-2B SAE O-ring End Ports (2)
- 7/16 -20 UNF-2B SAE O-ring Case Drain Port (1) or
- G 1/2 (BSP) Staggered Ports (2)
- G 1/4 (BSP) Case Drain Port (1) or
- Manifold Mount
- 7/16 -20 UNF-2B SAE O-ring Case Drain Port (1)

Standard Rotation Viewed from Shaft End

- Port A Pressurized — CW
- Port B Pressurized — CCW

Wheel Mount



WHEEL MOUNT MOTOR DIMENSIONS

Displacement	X	Y	XX	YY
cm ³ /r [in ³ /r]	mm [inch]	mm [inch]	mm [inch]	mm [inch]
34 [2.1]	86,5 [3.41]	133,8 [5.27]	88,8 [3.50]	135,1 [5.32]
41 [2.5]	88,0 [3.47]	135,3 [5.33]	90,3 [3.56]	136,6 [5.38]
66 [4.0]	93,7 [3.69]	141,0 [5.55]	96,0 [3.78]	142,3 [5.60]
80 [4.9]	96,8 [3.81]	144,0 [5.67]	99,1[3,90]	145,3 [5.72]
100 [6.2]	101,3 [3.99]	148,9 [5.86]	103,6 [4.08]	150,2 [5.91]
130 [8.0]	107,8 [4.25]	155,2 [6.11]	110,1 [4.34]	156,5 [6.16]
160 [9.6]	107,8 [4.25]	155,2 [6.11]	110,1 [4.34]	156,5 [6.16]
195 [11.9]	114,6 [4.51]	161,8 [6.37]	116,8 [4.60]	163,1 [6.42]
245 [14.9]	123,5 [4.87]	171,0 [6.73]	125,8 [4.96]	172,3 [6.78]
305 [18.7]	135,0 [5.32]	182,1 [7.17]	137,4 [5.41]	183,4 [7.22]
395 [24.0]	150,9 [5.94]	198,4 [7.81]	153,2 [6.03]	199,7 [7.86]
490 [29.8]	168,2 [6.63]	215,7 [8.49]	170,7 [6.72]	217,0 [8.54]

2000 Series

Dimensions

Wheel Mount with Integral
Relief Valve

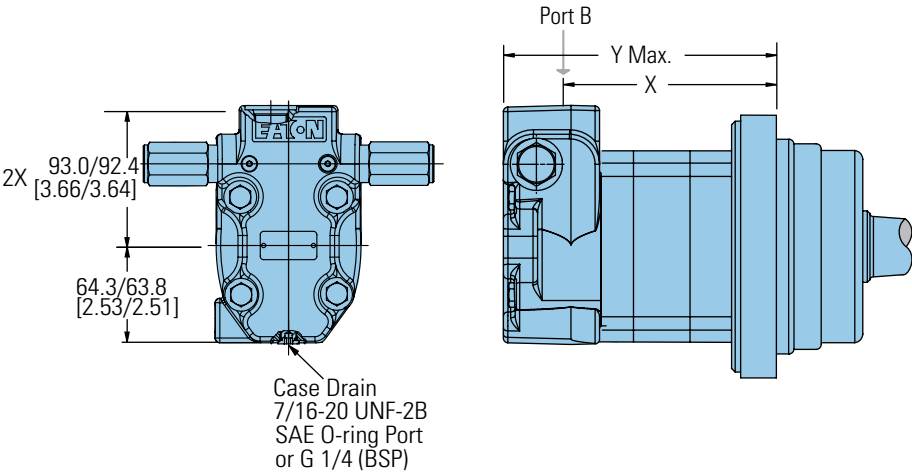
Ports

- 7/8 -14 UNF-2B SAE O-ring Staggered Ports (2)
- 7/16 -20 UNF-2B SAE O-ring Case Drain Port (1)
- G 1/2 (BSP) Staggered Ports (2)
- G 1/4 (BSP) Case Drain Port (1)

Standard Rotation Viewed from Shaft End

- Port A Pressurized — CW
- Port B Pressurized — CCW

Wheel Mount with Integral Relief Valve



WHEEL MOUNT MOTOR DIMENSIONS

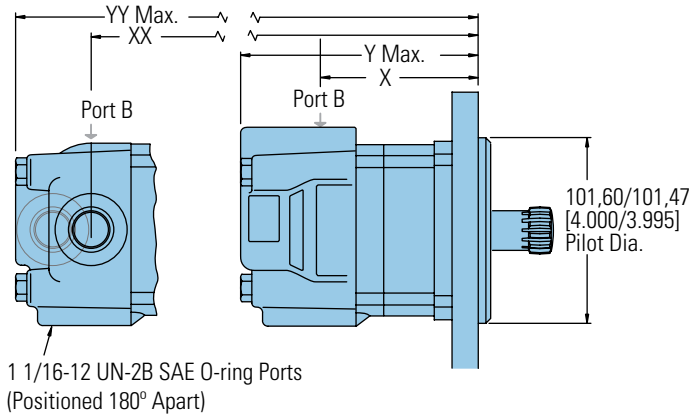
Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]
34 [2.1]	86,5 [3.41]	133,8 [5.27]
41 [2.5]	88,0 [3.47]	135,3 [5.33]
66 [4.0]	93,7 [3.69]	141,0 [5.55]
80 [4.9]	96,9 [3.82]	144,3 [5.68]
100 [6.2]	101,4 [4.00]	148,9 [5.86]
130 [8.0]	107,8 [4.25]	155,2 [6.11]
160 [9.6]	107,8 [4.25]	155,2 [6.11]
195 [11.9]	114,6 [4.52]	162,1 [6.38]
245 [14.9]	123,5 [4.87]	171,0 [6.73]
305 [18.7]	135,0 [5.32]	182,4 [7.18]
395 [24.0]	151,0 [5.95]	198,4 [7.81]
490 [29.8]	168,2 [6.63]	215,7 [8.49]

2000 Series

Dimensions

Bearingless

Bearingless



Ports

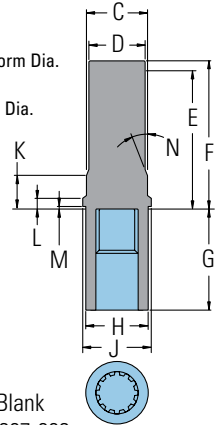
7/8 -14 UNF-2B SAE O-ring Staggered Ports (2)
 7/16 -20 UNF-2B SAE O-ring Case Drain Port (1) or
 1 1/16 -12 UN-2B SAE O-ring Ports (Positioned 180° Apart) (2)
 7/16 -20 UNF-2B SAE O-ring Case Drain Port (1) or
 7/8 -14 UNF-2B SAE O-ring End Ports (2)
 7/16 -20 UNF-2B SAE O-ring Case Drain Port (1) or
 G 1/2 (BSP) Staggered Ports (2)
 G 1/4 (BSP) Case Drain Port (1) or
 Manifold Mount
 7/16 -20 UNF-2B SAE O-ring Case Drain Port (1)

Standard Rotation Viewed from Shaft End

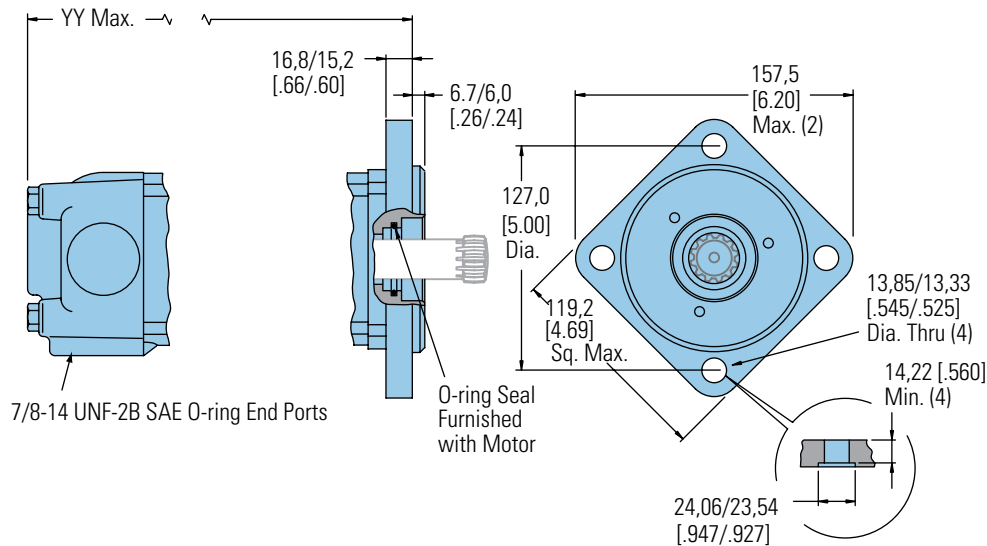
Port A Pressurized — CW
 Port B Pressurized — CCW

MAT'L

C 35,86 [1.412] Dia.
 D 34,04 [1.340] Dia.
 E 81,0 [3.19] Min. Full Form Dia.
 F 86,1 [3.39] Max.
 G 62,10 [2.445] Full Form Dia.
 H 38,40 [1.512] Dia.
 J 43,7 [1.72] Dia.
 K 25,91 [1.020]
 L 8,25 [.325]
 M 0,89 [.035]
 N 15°



C-1



For 2000 Series Bearingless Motor application information contact your Eaton representative (mating coupling blanks available from Eaton Hydraulics).

Note:

After machining blank, part must be hardened per Eaton specification.

BEARINGLESS MOTOR DIMENSIONS

Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]	XX mm [inch]	YY mm [inch]
34 [2.1]	68,7 [2.71]	116,3 [4.58]	70,9 [2.79]	117,6 [4.63]
41 [2.5]	70,1 [2.76]	117,6 [4.63]	72,4 [2.85]	119,1 [4.69]
66 [4.0]	75,7 [2.98]	123,4 [4.86]	78,1 [3.08]	124,8 [4.91]
80 [4.9]	79,0 [3.11]	126,5 [4.98]	81,3 [3.20]	127,8 [5.03]
100 [6.2]	83,5 [3.29]	131,4 [5.17]	85,8 [3.38]	132,6 [5.22]
130 [8.0]	89,9 [3.54]	137,7 [5.42]	92,2 [3.63]	139,0 [5.47]

BEARINGLESS MOTOR DIMENSIONS

Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]	XX mm [inch]	YY mm [inch]
160 [9.6]	89,9 [3.54]	137,7 [5.42]	92,2 [3.63]	139,0 [5.47]
195 [11.9]	96,8 [3.81]	144,3 [5.68]	99,0 [3.90]	145,5 [5.73]
245 [14.9]	105,6 [4.16]	153,5 [6.04]	107,9 [4.25]	154,7 [6.09]
305 [18.7]	117,1 [4.61]	164,6 [6.48]	119,4 [4.70]	165,9 [6.53]
395 [24.0]	133,1 [5.24]	180,9 [7.12]	135,4 [5.33]	182,1 [7.17]
490 [29.8]	150,3 [5.92]	198,2 [7.80]	152,7 [6.01]	199,3 [7.85]

2000 Series

Dimensions

Bearingless with Integral
Relief Valve

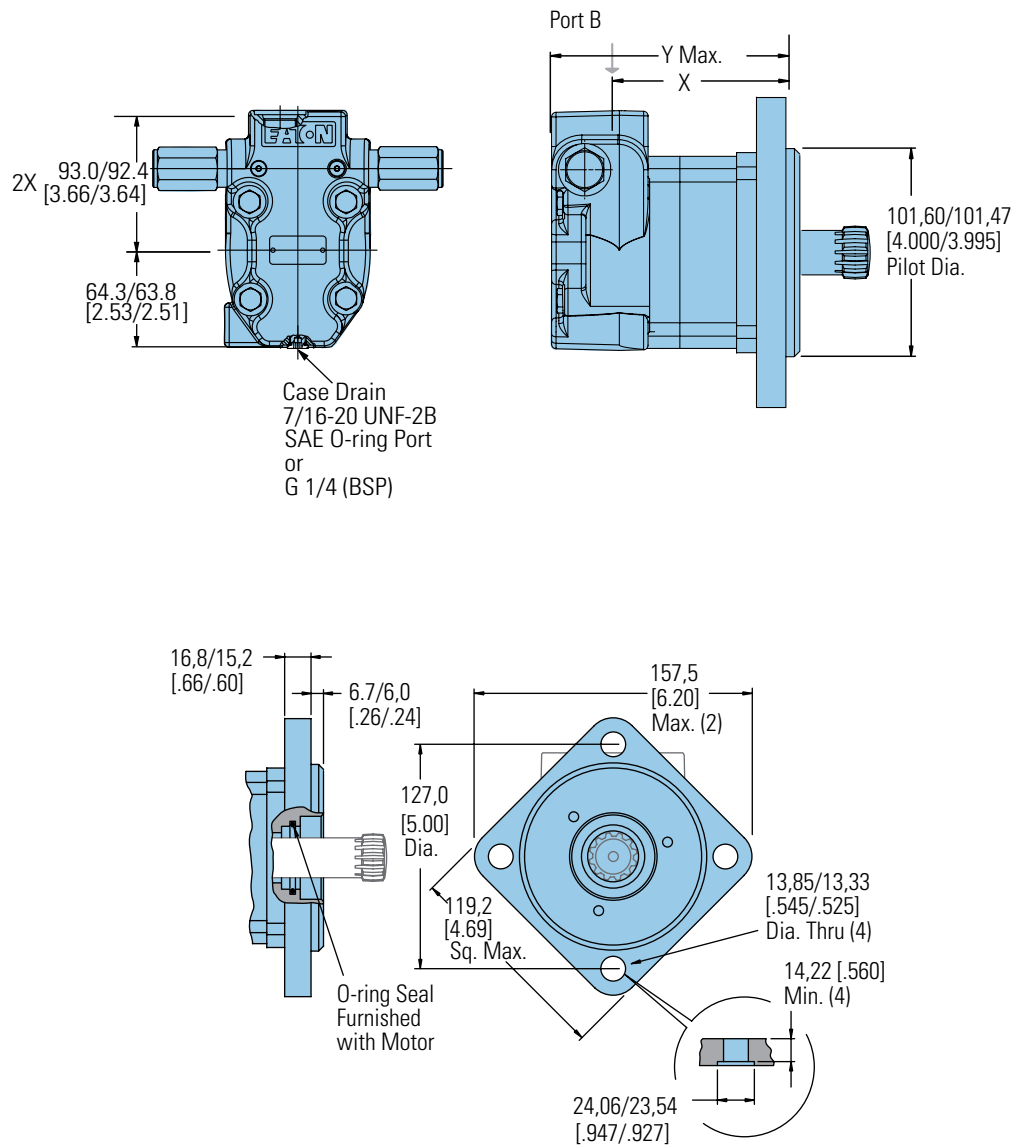
Ports

- 7/8 -14 UNF-2B SAE O-ring Staggered Ports (2)
- 7/16 -20 UNF-2B SAE O-ring Case Drain Port (1)
- G 1/2 (BSP) Staggered Ports (2)
- G 1/4 (BSP) Case Drain Port (1)

Standard Rotation Viewed from Shaft End

- Port A Pressurized — CW
- Port B Pressurized — CCW

Bearingless with Integral Relief Valve



BEARINGLESS MOTORS DIMENSIONS

Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]
34 [2.1]	68,6 [2.70]	116,3 [4.58]
41 [2.5]	70,1 [2.76]	117,8 [4.64]
66 [4.0]	75,8 [2.99]	123,5 [4.86]
80 [4.9]	79,0 [3.11]	126,8 [4.99]
100 [6.2]	83,5 [3.29]	131,4 [5.17]
130 [8.0]	89,9 [3.54]	137,7 [5.42]

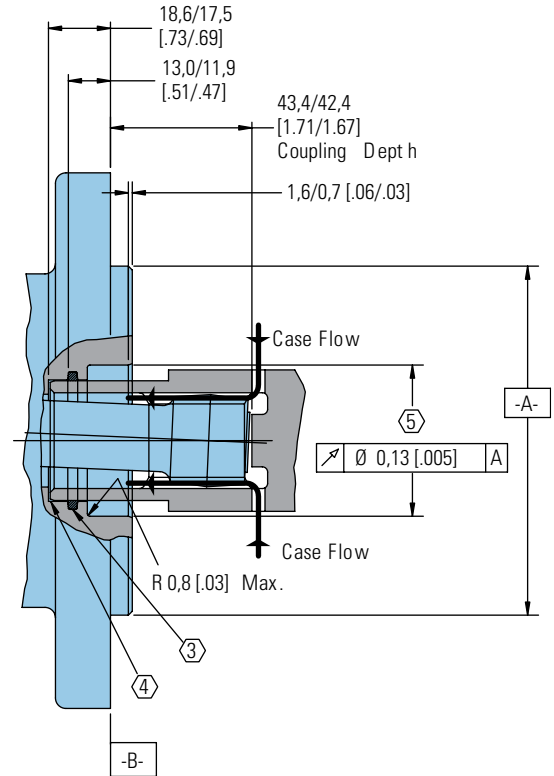
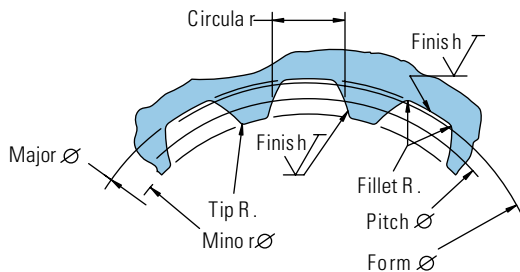
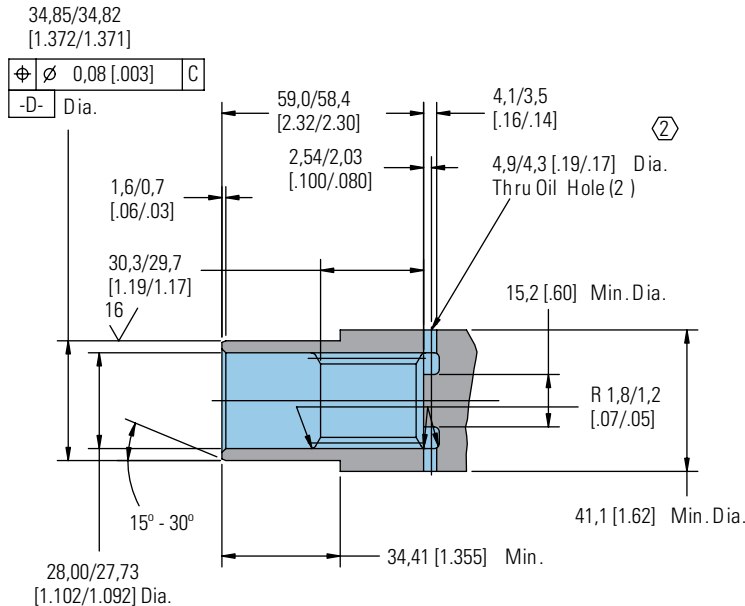
BEARINGLESS MOTORS DIMENSIONS

Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]
160 [9.6]	89,9 [3.54]	137,7 [5.42]
195 [11.9]	96,8 [3.81]	144,6 [5.69]
245 [14.9]	105,6 [4.16]	153,5 [6.04]
305 [18.7]	117,1 [4.61]	164,9 [6.49]
395 [24.0]	133,1 [5.24]	180,9 [7.12]
490 [29.8]	150,3 [5.92]	198,2 [7.80]

Installation Information

- 1 Internal spline in mating part to be per spline data. Specification material to be ASTM A304, 8620H vacuum degassed alloy steel carbonize to a hardness of 59-62 HRC with case depth (to 50HRC) of 0,076 -1,02 [.030 -.040]. Dimensions apply after heat treat.
- ② Mating part to have critical dimensions as shown. Oil holes must be provided and open for proper oil circulation.
- ③ Seal to be furnished with motor for proper oil circulation thru splines.
- ④ Some means of maintaining clearance between shaft and mounting flange must be provided.
- ⑤ Counterbore designed to adapt a standard sleeve bearing 35,010 -35,040 [1.3784 -1.3795] I.D. by 44,040 -44,070 [1.7339 -1.7350] O.D. (Oilite Bronze Sleeve Bearing AAM3544-22).

Bearingless



Spline Pitch.....	12/24
Pressure Angle.....	30°
Number of teeth.....	12
Class of Fit.....	Ref. 5
Type of Fit.....	Side
Pitch Diameter.....	Ref. 25,400000 [1.0000000]
Base Diameter.....	Ref. 21,997045 [.8660254]  0,21 [.008] 
Major Diameter.....	(27,74 [1.092] Max. 27,59 [1.086] Min.)
Minor Diameter.....	23,097 - 23,224 [.9093 - .9143]
Form Diameter, Min.....	29,93 [1.060]
Fillet Radius.....	0,64 - 0,76 [.025 - .030]
Tip Radius.....	0,25 - 0,38 [.010 - .015]
Finish.....	1,6 (63)
Involute Profile Variation.....	+0,000 -0,025 [+ .0000 - .0010]
Total Index Variation.....	0,038 [.0015]
Lead Variation.....	0,013 [.0005]
Circular Space Width:	
Maximum Actual.....	4,318 [1.700]
Minimum Effective.....	4,216 [1.660]
Maximum Effective.....	Ref. 4,270 [1.681]
Minimum Actual.....	Ref. 4,247 [1.672]
Dimension Between Two Pins.....	Ref. 19,020 - 19,190 [.7488 - .7555]
Pin Diameter.....	4,496 [1.770] Pins to Have 3,38 [1.33]

Wide Flat for Root Clearance

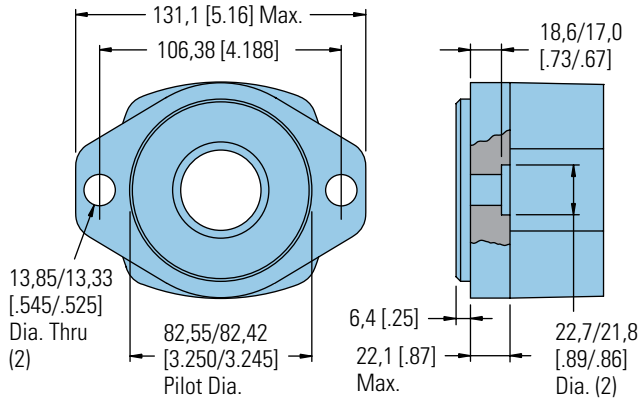
2000 Series

Dimensions

Mounting Options

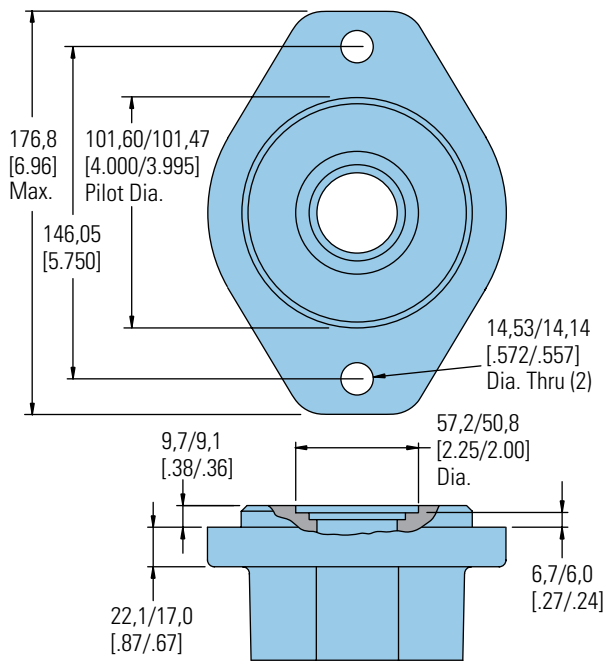
Mounting Code : AC

SAE A – Two Bolt (Standard Motor)



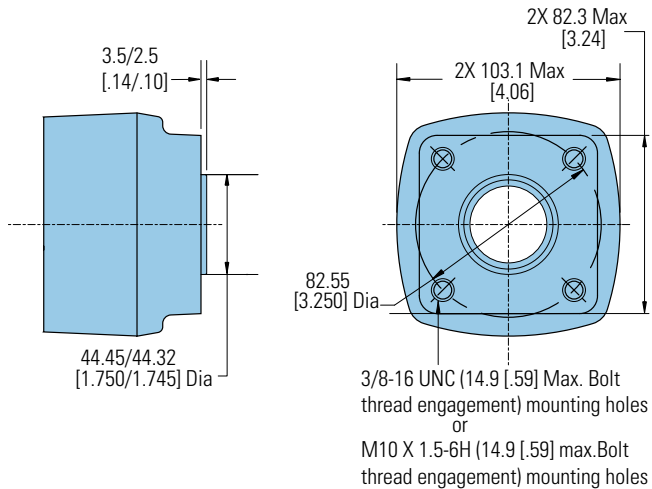
Mounting Code: AF

SAE B – Two Bolt



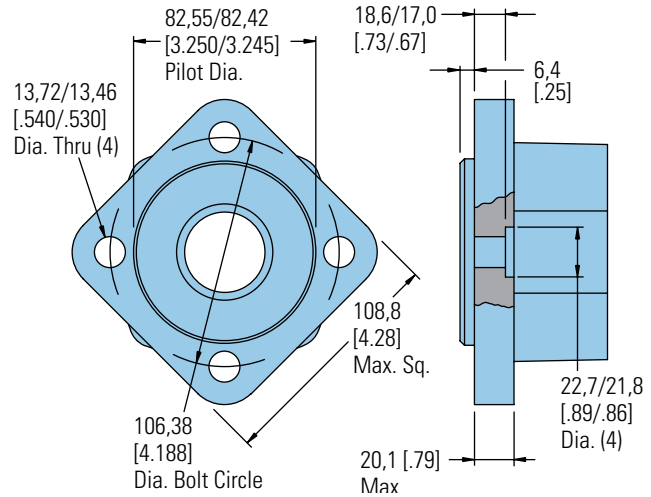
Mounting Code: BY

Four Bolt (Standard Motor)



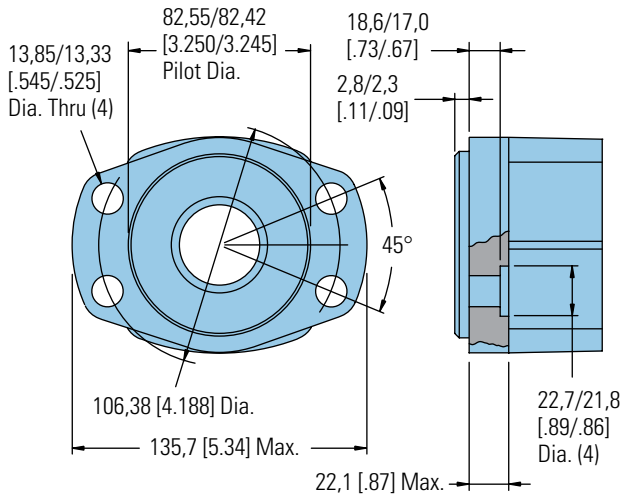
Mounting Code : AH

Four Bolt



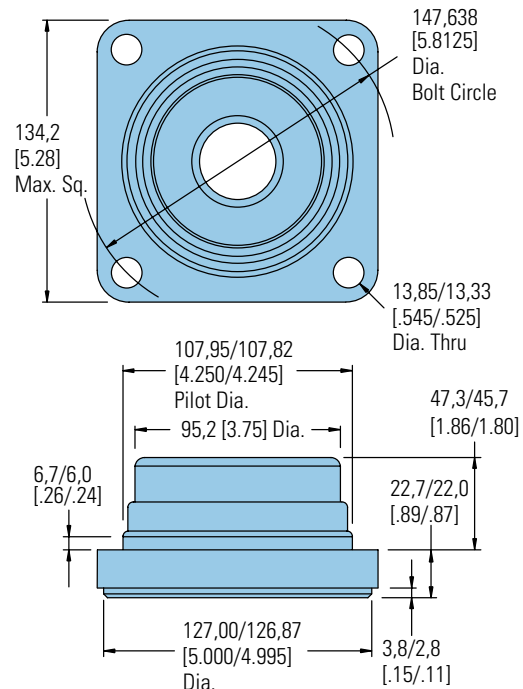
Mounting Code : AJ

Four Bolt Magneto



Mounting Code : AB

Four Bolt (Wheel Motor)



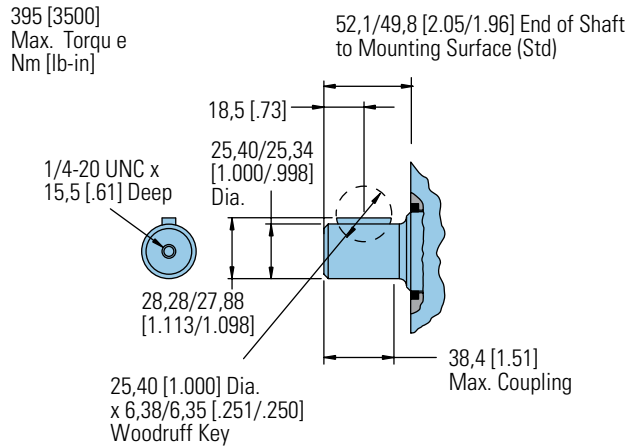
2000 Series

Dimensions

Shafts

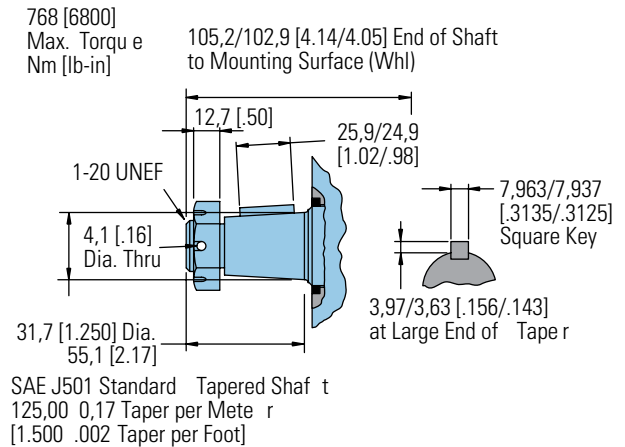
Shaft Code: 01

1 Inch Straight



Shaft Code: 03

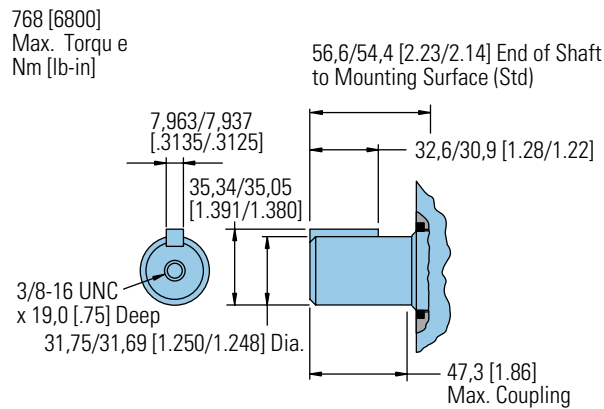
1 1/4 Inch Tapered



C-1

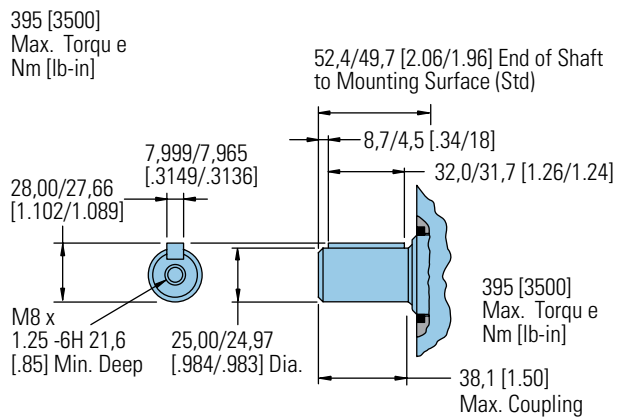
Shaft Code: 02

1 1/4 Inch Straight



Shaft Code: 19

25 mm Straight

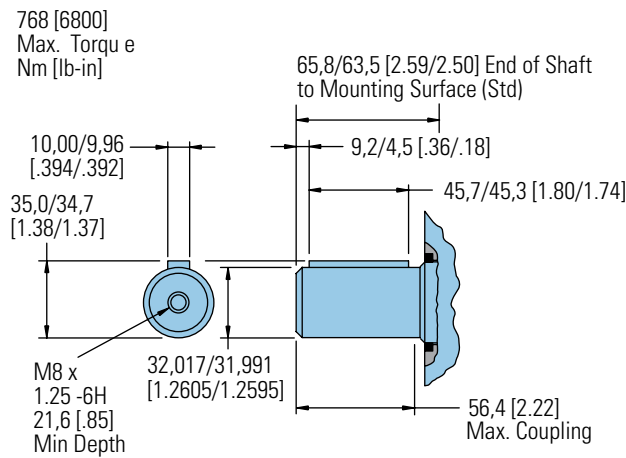


2000 Series

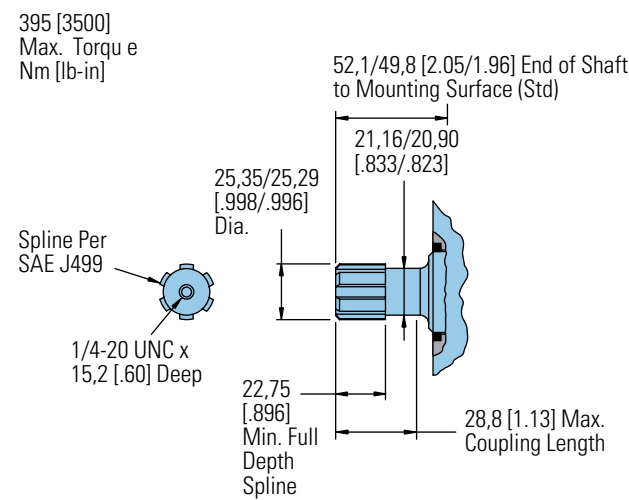
Dimensions

Shafts

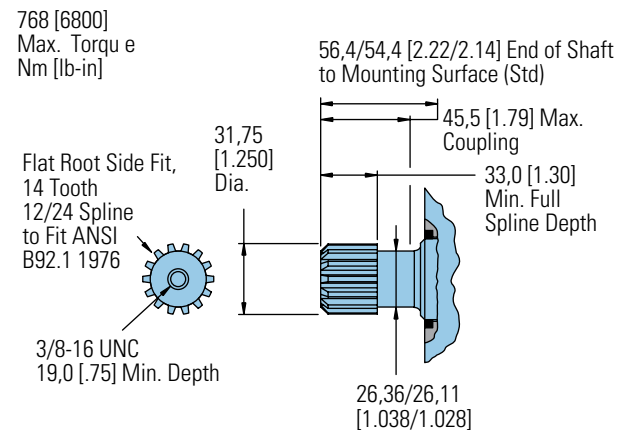
Shaft Code: 16 32 mm Straight



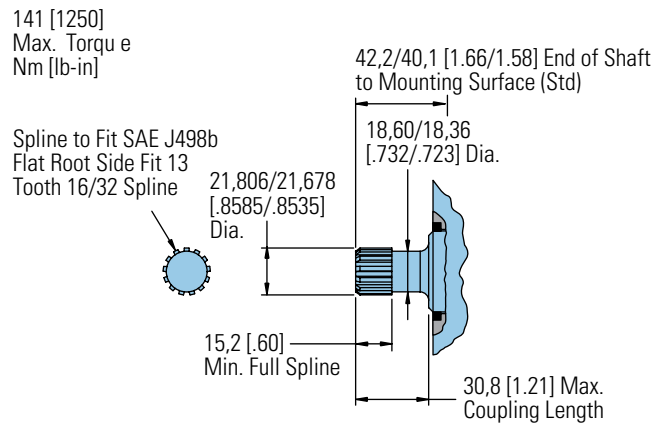
Shaft Code: 05 SAE 6B Splined



Shaft Code: 04 1 1/4 -14 Tooth Splined



Shaft Code: 07 13 Tooth Splined



2000 Series

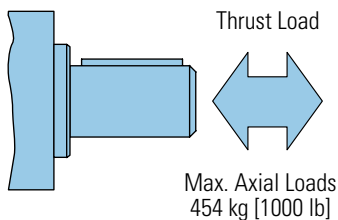
Shaft Side Load Capacity

These curves indicate the radial load capacity on the motor shaft at various locations with an allowable external thrust load of 454 kg [1000 lb].

Note:

Case pressure will increase the allowable inward thrust load and decrease the allowable outward thrust load. Case pressure will push outward on the shaft at 61 kg/7 Bar [135 lb/100 PSI].

Each curve is based on B 10 bearing life (2000



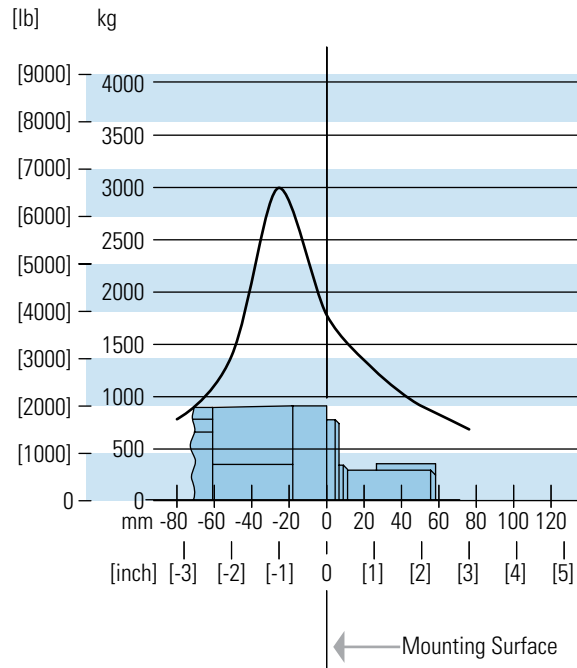
hours of 12,000,000 shaft revolutions at 100 RPM) at rated output torque.

To determine radial load at speeds other than 100 RPM, multiply the load values given on the bearing curve by the factors in the chart below.

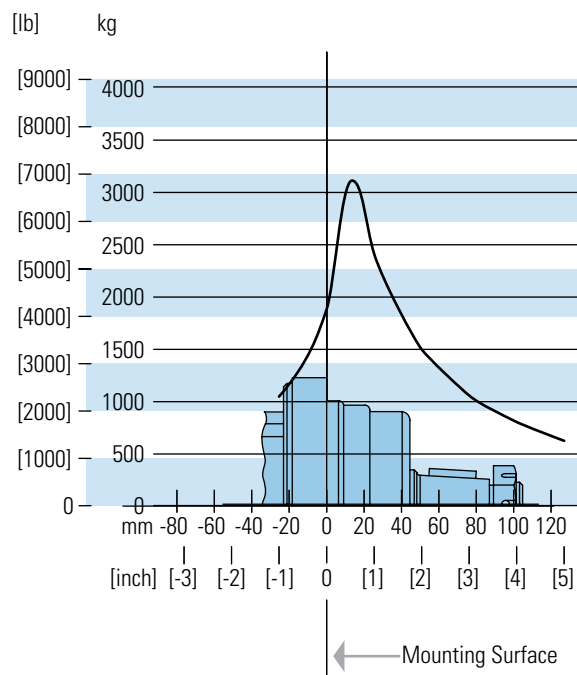
RPM	Multiplication Factor
50	1.23
100	1.00
200	0.81
300	0.72
400	0.66
500	0.62
600	0.58
700	0.56
800	0.54

For 3,000,000 shaft revolutions or 500 hours—Increase these shaft loads 52%.

Standard Motor
Straight and Splined Shafts



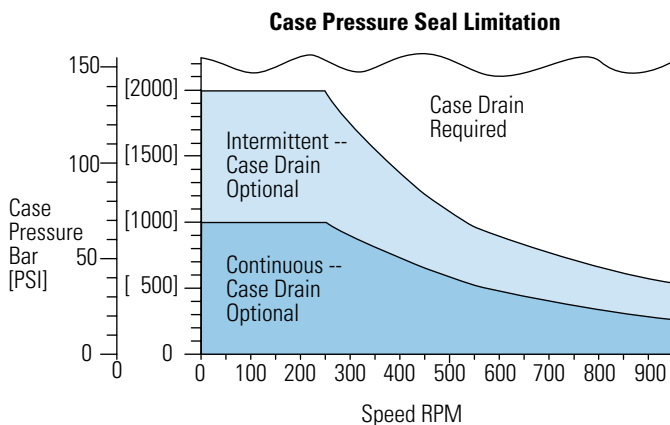
Wheel Motor
Tapered Shaft



2000 Series

Case Pressure and Case Porting

Char-Lynn 2000 Series motors are durable and have long life as long as the recommended case pressure is not exceeded. Allowable case pressure is highest at low shaft speeds. Consequently, motor life will be shortened if case pressure exceeds these ratings (acceptability may vary with application). Determine if an external case drain is required from the case pressure seal limitation chart.



Case Porting Advantage

Contamination Control — flushing the motor case.

Cooler Motor — exiting oil draws motor heat away.

Extend Motor Seal Life — maintain low case pressure with a preset restriction in the case drain line.

2000 Series

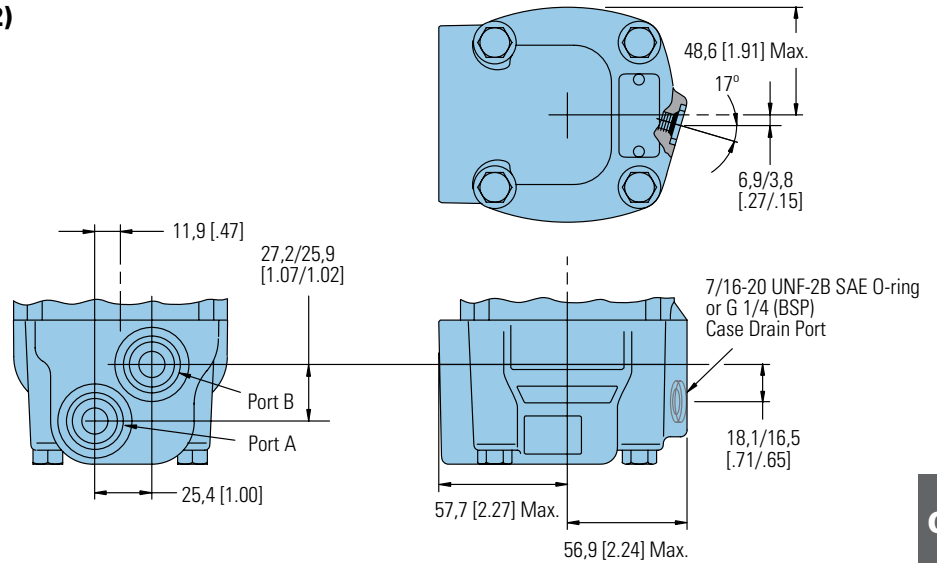
Dimensions

Ports

Port Code: AA

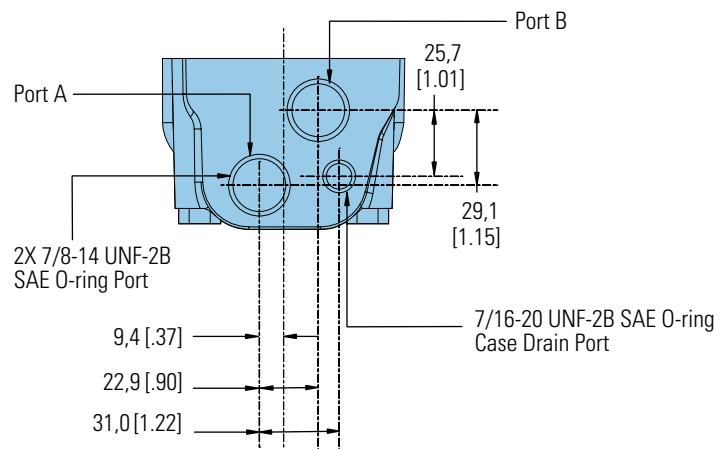
Port Code: AG

**7/8-14 UNF-2B SAE O-ring Ports (2)
or G 1/2 (BSP) Ports (2)**



Case Flow Code: 23

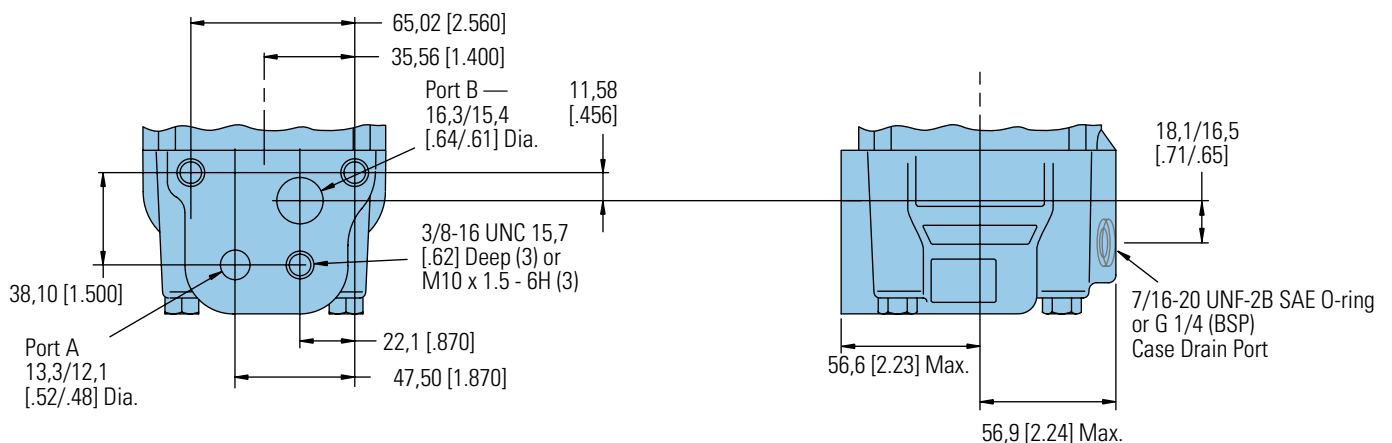
**7/8-14 UNF-2B SAE O-ring Ports (2)
with Top Ported Case Drain**



Port Code: AB

Port Code: AE

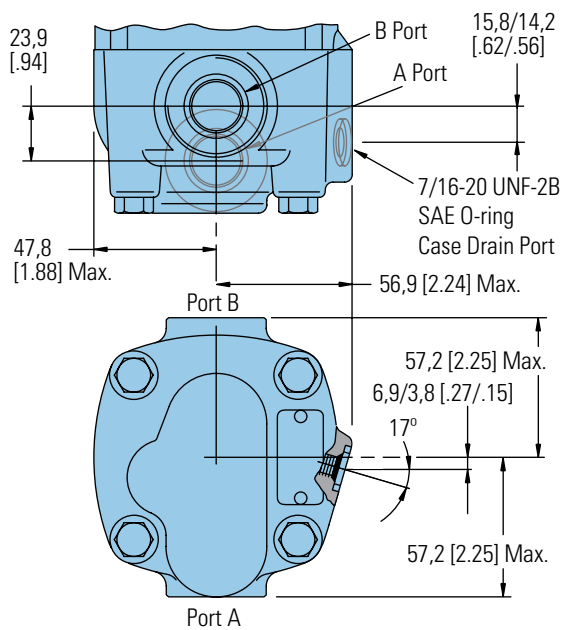
Manifold Mount



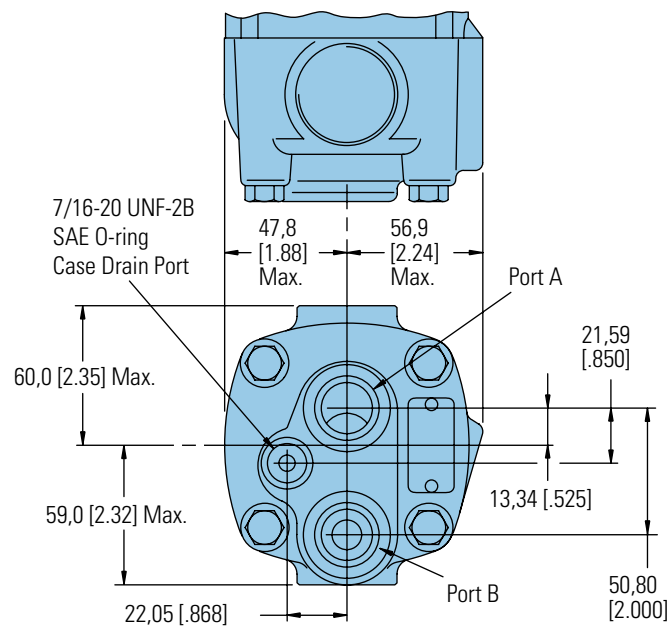
2000 Series

Dimensions
Ports

Port Code: AF
1-1/16-12 UN-2B SAE O-ring Ports (2)
Positioned 180° Apart



Port Code: AD
7/8-14 UNF-2B SAE O-ring End Ports (2)



2000 Series

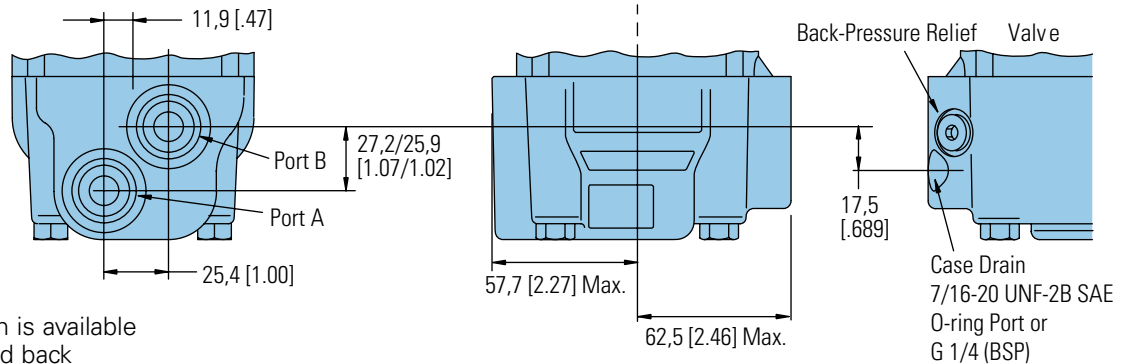
Dimensions

Ports with Shuttle

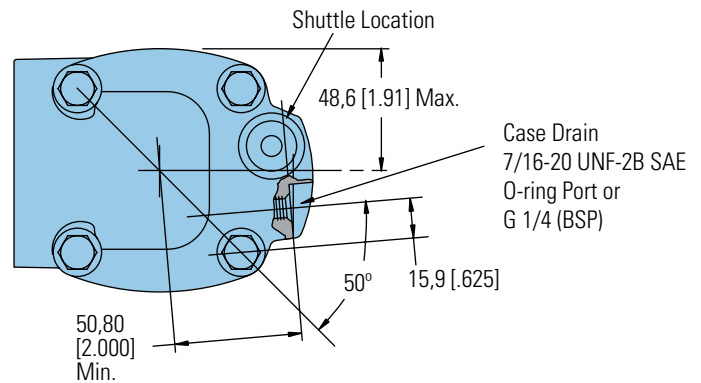
Port Code: AA

Port Code: AG

7/8 -14 UNF-2B SAE O-ring Ports (2) or G 1/2 (BSP) Ports (2)



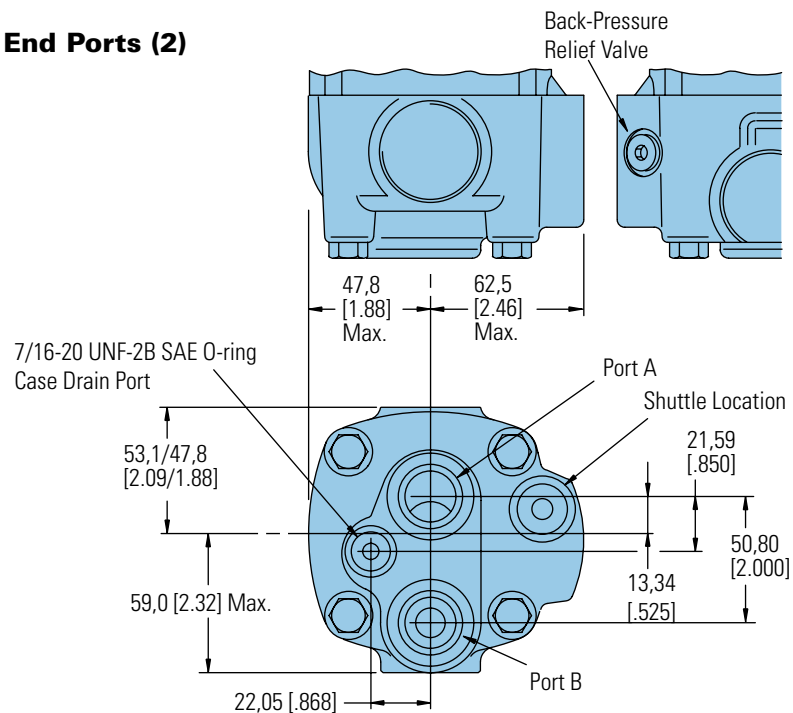
This port option is available with shuttle and back pressure relief valve for closed loop applications.



C-1

Port Code: AD

7/8 -14 UNF-2B SAE O-ring End Ports (2)



This port option is available with shuttle and back pressure relief valve for closed loop applications.

2000 Series

Product Numbers

Note:

For 2000 Series Motors with a configuration **Not Shown** in the charts below: Use model code number system on the next page to specify product in detail.

Use digit prefix — 104-, 105-, or 106- plus four digit number from charts for complete product number— Example 106-1043.

Orders will not be accepted without three digit prefix.

MOUNTING	SHAFT	PORT SIZE	DISPL. cm ³ / r [in ³ / r]/ PRODUCT NUMBER										
			41* [2.5]	80 [4.9]	90 [5.5]	100 [6.2]	130 [8.0]	160 [9.6]	195 [11.9]	245 [14.9]	305 [18.7]	395 [24.0]	490 [29.8]
2 Bolt SAE A Flange	1 Inch Straight	7/8 -14 O-ring Staggered	104-4708	-1001	—	-1002	-1003	-1004	-1005	-1006	-1007	-1143	—
		1 1/16 -12 O-ring 180° Apart	104—	-1037	—	-1038	-1039	-1040	-1041	-1042	-1043	-1044	—
	1 1/4 Inch Straight	7/8 -14 O-ring Staggered	104-4774	-1022	—	-1023	-1024	-1025	-1026	-1027	-1028	-1228	-1420
		1 1/16 -12 O-ring 180° Apart	104—	-1061	—	-1062	-1063	-1064	-1065	-1066	-1067	-1068	-1421
	1 1/4 Inch - 14 T Splined	7/8 -14 O-ring Staggered	104-4764	-1029	—	-1030	-1031	-1032	-1033	-1034	-1035	-1229	-1422
		1 1/16 -12 O-ring 180° Apart	104—	-1087	—	-1088	-1089	-1090	-1091	-1092	-1093	-1094	-1423
2 Bolt SAE B Flange	1 1/4 Inch Straight	7/8-14 O-ring Staggered	104—	-1200	—	-1201	-1202	-1203	-1204	-1205	-1206	-1207	—
	1 1/4 Inch Involute SAE C Splined	7/8 -14 O-ring Staggered	104—	-1208	—	-1209	-1210	-1211	-1212	-1213	-1214	-1215	—
	1 Inch SAE 6B Splined	7/8 -14 O-ring Staggered	104—	-1193	—	-1194	-1195	-1196	-1197	-1198	-1199	—	—
	7/8 Inch SAE B Splined	7/8 -14 O-ring Staggered	104—	-1216	—	-1217	-1218	-1219	-1220	—	—	—	—
Standard with 4 Bolt Flange	32 mm Straight	G 1/2 (BSP))	104-4672	-1384	—	-1385	-1386	-1387	-1388	-1389	-1390	-1391	—
	1 1/4 Inch 14 T Splined	G 1/2 (BSP)	104—	-1376	—	-1377	-1378	-1379	-1380	-1381	-1382	-1383	—
Wheel Motor	1 1/4 Inch Straight	7/8 -14 O-ring Staggered	105—	—	—	—	—	—	—	—	—	—	-1148
		1 1/16 -12 O-ring 180° Apart	105—	—	—	—	—	—	—	—	—	—	-1149
	32 mm Straight	G 1/2 (BSP)	105—	-1134	—	-1135	-1136	-1137	-1138	-1139	-1140	-1141	—
	1 1/4 Inch Tapered	7/8 -14 O-ring Staggered	105—	-1001	—	-1002	-1003	-1004	-1005	-1006	-1007	-1060	-1152
		1 1/16 -12 O-ring 180° Apart	105—	-1071	—	-1072	-1073	-1074	-1075	-1076	-1077	-1078	—
	1 1/4 Inch 14 T Splined	7/8 -14 O-ring Staggered	105—	-1029	—	-1030	-1031	-1032	-1033	-1034	-1035	-1096	—
		1 1/16 -12 O-ring 180° Apart	105—	-1079	—	-1080	-1081	-1082	-1083	-1084	-1085	-1086	—
Bearingless		7/8 -14 O-ring Staggered	106—	-1008	—	-1009	-1010	-1011	-1012	-1013	-1014	-1015	-1047
		G 1/2 (BSP)	106—	-1038	—	-1039	-1040	-1041	-1042	-1043	-1044	-1045	—

*New Release

106-1044

MOUNTING	SHAFT	PORT SIZE	DISPL. cm ³ / r [in ³ / r]/ PRODUCT NUMBER										
			41* [2.5]	80 [4.9]	90 [5.5]	100 [6.2]	130 [8.0]	160 [9.6]	195 [11.9]	245 [14.9]	305 [18.7]	395 [24.0]	490 [29.8]
2 Bolt SAE A Flange	1 Inch Straight	7/8 -14 O-ring Staggered	104—	-1528	—	-1529	-1530	-1531	-1532	-1533	-1534	-1519	-1535
	1 1/4 Inch Straight	7/8 -14 O-ring	104—	-1516	—	-1536	-1537	-1538	-1539	-1452	-1479	-1509	-1489

*New Release

2000 Series

Model Code

M	0	2	***			**		**		**		**		*	**		1	*	**		00		**		**		AA		F
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30

1 Product
M – 2000 Series Motor

2, **3** Product Series
02 – 2000 Series Motor

4, **5**, **6** Displacement
021 – 34 cm³/r [2.07 in³/r]
025 – 40.8 cm³/r [2.49 in³/r]
040 – 66.5 cm³/r [4.06 in³/r]
049 – 80.6 cm³/r [4.92 in³/r]
055 – 90.6 cm³/r [5.53 in³/r]
062 – 101.6 cm³/r [6.20 in³/r]
080 – 130.6 cm³/r [7.97 in³/r]
096 – 158.1 cm³/r [9.65 in³/r]
119 – 194.8 cm³/r [11.89 in³/r]
149 – 244.3 cm³/r [14.91 in³/r]
187 – 306.6 cm³/r [18.71 in³/r]
240 – 393.8 cm³/r [24.03 in³/r]
298 – 489.0 cm³/r [29.84 in³/r]

7, **8** Mounting Type
AB – Wheel, 4 Bolt: 108.0
[4.25] Pilot Dia. 13.59 [5.35]
Dia. Holes on 147.6 [5.81] Dia.
Bolt Circle. 127.0 [5.00] Dia.
Rear Mount Pilot
AC – Standard, 2 Bolt: 82.6
[3.25] Pilot Dia. 13.59 [5.35]
Dia. Holes on 106.4 [4.19] Dia.
Bolt Circle. SAE A

AD – Bearingless (w/ Leakage Slots), 4 Bolt: 101.6 [4.00] Pilot Dia. 13.59 [5.35] Dia. Holes on 127.0 [5.00] Dia. Bolt Circle
AF – Standard, 2 Bolt: 101.6 [4.00] Pilot Dia. 14.35 [5.65] Dia. Holes on 146.0 [5.75] Dia. Bolt Circle. SAE B

AH – Standard, 4 Bolt: 82.6
[3.25] Pilot Dia. 13.59 [5.35]
Dia. Holes on 106.4 [4.19] Dia.
Bolt Circle

AJ – Standard (Magnet), 4 Bolt: 82.6 [3.25] Pilot Dia. 13.59 [5.35] Dia. Holes on 106.4 [4.19] Dia. Bolt Circle. 2.79 [1.10] Pilot Length

AL - Wheel (European), 4 Bolt: 125 [4.92] Pilot Dia. 13.79 [5.43] Dia. Holes on 159.99 [6.299] Dia. Bolt Circle
AP – Wheel, 4 Bolt: 108.0 [4.25] Pilot Dia. 13.59 [5.35] Dia. Holes on 147.6 [5.81] Dia. Bolt Circle. 127.0 [5.00] Dia. Rear Mount Pilot. Spigot Reduced to 88.9 [3.50] Dia. by 25.4 [1.00] Depth.

The following 30-digit coding system has been developed to identify all of the configuration options for the 2000 Series motor. Use this model code to specify a motor with the desired features. All 30 digits of the code must be present when ordering. You may want to photocopy the matrix below to ensure that each number is entered in the correct box.

9, **10** Output Shaft
00 – None (Bearingless)
01 – 25.40 [1.000] Dia. Straight Shaft with 1/4-20UNC-2B Thread in End, 6.35 [.250] Wide x 25.40 [1.000] Dia. Woodruff Key

02 – 31.75 [1.250] Dia. Straight Shaft with .375-16UNC-2B Thread in End, 7.938 [.3125] Sq x 31.75 [1.250] Straight Key
03 – 31.75 [1.250] Dia. .125:1 Tapered Shaft per SAE J501 with/1.000-20 UNEF-2A Threaded Shaft End and Slotted Hex Nut, 7.938 [.3125] Sq x 25.40 [1.0] Straight Key
04 – 31.75 [1.250] Dia. Flat Root Side Fit, 14 Tooth, 12/24 DP 30° Involute Spline w/ .375-16UNC-2B Thread in End, 33.0 [1.30] Min. Full Spline Length

05 – 25.40 [1.000] Dia. 6B Spline per SAE J499 with .250-20UNC-2B Thread in End, 22.76 [896] Min. Full Spline Length
07 – 22.22 [.875] Dia. Flat Root Side Fit, 13 Tooth, 16/32 DP 30° SAE B Involute Spline, 15.2 [.60] Min. Full Spline Length

16 – 32.00 [1.260] Dia. Straight Shaft with M8 x 1.25-6H Thread in End, 9.982 [.3930] W x 7.995 [.3132] H x 45.00 [1.772] L Key

17 – 31.75 [1.250] Dia. Straight Shaft With 3/8 -16 UNC-2B Thread in End, 7.938 [.3125] Sq x 31.75 [1.250] Straight Key, Corrosion Resistant (Seal area to shaft end)

19 – 25.00 [.984] Dia. Straight Shaft with M8 x 1.25-6H Thread in End, 7.982 [.3142] W x 6.954 [.2738] H x 31.82 [1.254] L Key

41 – 35.00 [1.378] Dia. 10:1 Tapered Shaft Per ISO R775 with M20 x 1.5-6g Threaded Shaft End and Slotted Hex Nut, 6.00 [.236] Sq. X 20.00 [.787] Key

42 – 35.00 [1.378] Dia. Straight Shaft with M8 x 1.25-6H Thread in End, 9.982 [.3930] W x 7.995 [.3132] H x 45.00 [1.772] L Key

11, **12** Ports
AA – .875-14 UNF-2B SAE O-ring Ports - Staggered Ports
AB – 12.70 [.500] and 15.88 [.625] Dia. Manifold Ports with 3 x .375-16 UNC-2B Port Block Mounting Holes
AC – .875-14 UNF-2B SAE O-ring Ports - Ports Oriented 180° to each other
AE – 12.70 [.500] And 15.88 [.625] Dia. Manifold Ports with 3 x M10 x 1.5-6H Port Block Mounting Holes
AF – 1.0625-12 UN-2B SAE O-ring Ports - Ports Oriented 180° to each other

AG – G-1/2 BSP Straight THD Ports - Staggered Ports
AN – G-1/2 BSP Straight THD Ports - End Ported
AS – G-1/2 Bsp Straight THD Ports - Staggered Port with 2 x M10 x 1.5-6H Port Block Mounting Holes - European

13, **14** Case Flow Options
Shuttles available with port code AA only)

01 – .4375-20 UNF-2B SAE O-Ring Port

02 – G 1/4 BSP Straight THD Port

09 – Reverse Flow Shuttle Valve w/ G-1/4 BSP Straight THD Port, .062 Dia. Shuttle Flow Orifice
13 – Reverse Flow Shuttle Valve w/ .4375-20 UNF-2B SAE O-Ring Port, .062 Dia. Shuttle Flow Orifice

15 Low Pressure Relief
0 – None

A – Set at 4.5 bar [65 lbf/in²]
B – Set at 15.2 bar [220 lbf/in²]
C – Set at 20.7 bar [300 lbf/in²]
E – Set at 11.03 bar [160 lbf/in²]

16, **17** Pressure/Flow Option

00 – None

Integral Cross-Over Relief Valve:
30 – Set at 103.4 bar [1500 lbf/in²]
31 – Set at 120.6 bar [1750 lbf/in²]
32 – Set at 137.9 bar [2000 lbf/in²]
33 – Set at 155.1 bar [2250 lbf/in²]
34 – Set at 172.4 bar [2500 lbf/in²]
35 – Set at 189.6 bar [2750 lbf/in²]
36 – Set at 206.8 bar [3000 lbf/in²]
51 – Set at 234.4 bar [3400 lbf/in²]

18 Geroler Option

1 – Standard

2 – Free Running
6 – Reduced side clearance, no warranty for galling

19 Seal Options
0 – Standard

1 - Viton
2 - Viton Shaft Seal
3 - High Pressure Shaft Seal
4 - Seal Guard
5 - Extreme Duty Seal Guard
6 - High Pressure Shaft Seal, Seal Guard

20, **21** Accessories
00 – None

AA - Long Body Digital Speed Pickup (30 Pulse) 127 [5.0] Lead Wire With Packard Weather Pac Shroud Connector (A=Power, B=Signal, C=Common)
AD – M 12 Threaded Connector, Digital Speed Pickup (30 Pulse)
AG - M 12 Threaded Connector, Digital Speed And Direction Pickup (One 60 Pulse Per Rev Speed Signal And One Directional Signal (Pin 1=Power, Pin 2=Direction, Pin 3=Common, Pin 4=Speed)

22, **23** Special Features (Hardware)

00 – None

24, **25** Special Features (Assembly)

00 – None

AA – Flange rotated 90 degrees
AB – Reverse Rotation
AE - Flange Rotated 45 Degrees

26, **27** Paint/Packaging

AA – No Paint, Indiv. Box
AB – Low Gloss Black Primer, Indiv. Box

AT – Environmental coated black, individual box
BJ – Nickel plated motor (excluding shaft), individual box

28, **29** Customer ID
AA – None

30 Design Code
F – Sixth

Feature in bold are preferred and allow for shorter lead time

C-1

2000 Series Two-Speed

Description

The Eaton 2000 Series motors are available with an integral two speed feature that changes the displacement in a ratio of 1 to 2 and shifts the motor from a low speed high torque (LSHT) mode to a high speed low torque (HSLT) mode. The open center selector valve shifts the speed mode from low to high speed when pilot pressure of 6.9 Δ Bar [100 Δ PSI] minimum is applied to the pilot port (6.9 Bar [100 PSI] higher than case pressure). In the high speed mode torque values are approximately one half with twice the speed of the conventional 2000 Series single speed motors.

An external two position three way valve is required for shifting the pilot pressure port between signal pressure (HSLT) and low pressure (LSHT)

Two speed motors are available with a return line closed center shuttle for closed circuit applications. Low speed high torque mode is the normal position of the speed selector valve. When a differential pressure is supplied to the pilot port and 6.9 Bar [100 PSI] is reached, the selector valve overcomes the return spring force and the spool shifts to the high speed mode. The oil in the opposite side of the spool is drained internally. Pressure between the pilot supply and case drain or return line (depending on open or closed circuit system) must be maintained to keep the motor in the high speed mode.

When pilot pressure is removed from the pilot port the pressure in the pilot end of the spool valve is relieved and drained back through this three way valve,

the spring force returns the spool valve to LSHT position. Pilot pressure may come from any source that will provide uninterrupted pressure during the high speed mode operation. Pilot pressure 6.9 Δ Bar [100 Δ PSI] minimum, up to the full operating pressure of the motor.

In normal LSHT operation the Char-Lynn two speed motor will function with equal shaft output in either direction (CW or CCW), the same as the single speed Char-Lynn disc valve motors.

However, to prevent cavitation in the HSLT mode, the preferred direction of shaft rotation is counter clockwise (port B pressurized). This unique disc valve is not symmetrical in porting the fluid for the HSLT mode. Consequently, when the pressure is reversed for HSLT CW rotation, cavitation

can occur. Installing a restriction (200 psi or more depending on flow) in the hydraulic line that connects port B will prevent cavitation.

If you are operating in a critical area and a restriction in the hydraulic line causes concern, these two speed motors can be ordered timed with CW preferred HSLT shaft rotation. Hence, with this option port B will have to be pressurized for CW preferred HSLT shaft rotation. The restriction recommended for the line connecting port B remains unchanged.

Finally in closed circuit applications a hydraulic line restriction is not required. Instead, the charge pump can be used to supply and maintain a minimum pressure of 14 Bar [200 PSI].

Performance Data

In the high speed mode torque values are approximately one half with twice the speed of the conventional 2000 Series single speed motors.

In the low speed mode torque and speed values are the same as the conventional 2000 Series motors.

Note:

Low displacement (4.9 to 8.0 CID) motors have limited starting torque when started in high speed mode.

Be certain in closed loop applications that the charge pump when used for back pressure on the B port, has sufficient displacement to maintain charge pressure especially in dynamic braking or overrunning load conditions.

Important!

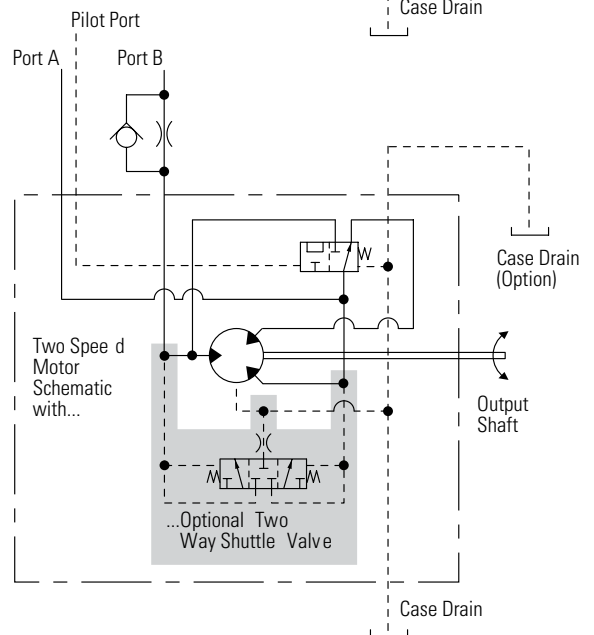
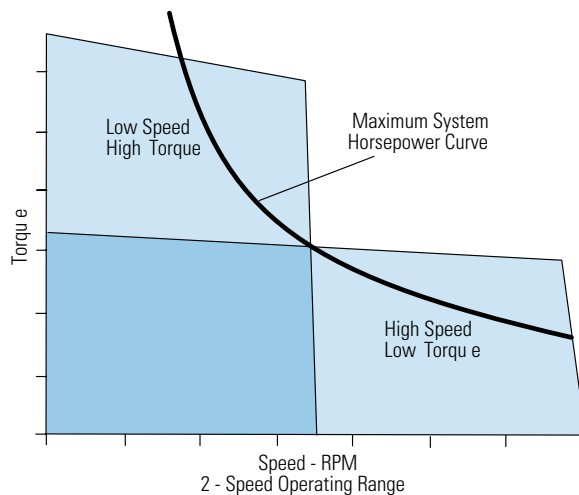
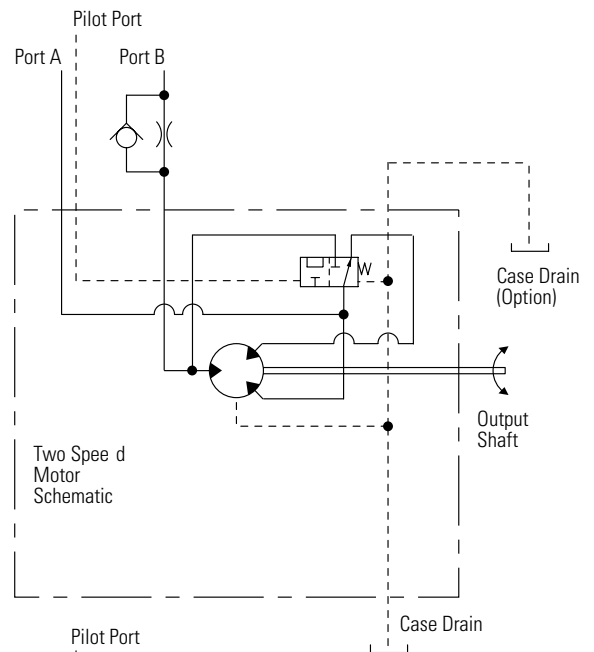
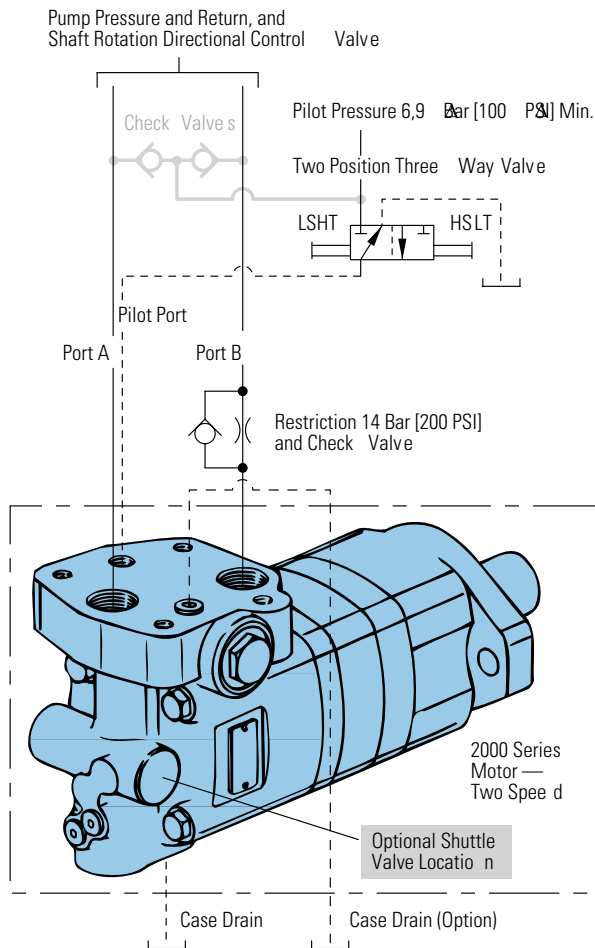
Due to potential problems in maintaining charge pump pressure at port B for uninterrupted back pressure during dynamic braking, Eaton does not recommend the two speed motor where overrunning conditions may exist.

2000 Series Two-Speed

Typical Hydraulic Circuit

Note:

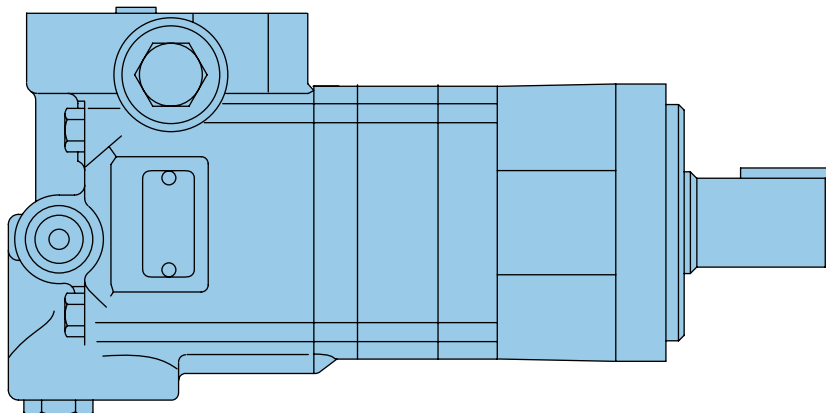
This is the low speed biased motor circuit. For the high speed biased motor circuit please contact your Eaton Hydraulics representative.



C-1

2000 Series Two-Speed

Specifications



SPECIFICATION DATA — 2000 SERIES TWO-SPEED MOTORS

Displ. cm ³ /r [in ³ /r]	High Speed Mode	40 [2.45]	50 [3.1]	65 [4.0]	80 [4.8]	95 [5.95]	120 [7.45]	155 [9.35]	195 [12.0]	245 [14.9]
	Low Speed Mode	80 [4.9]	100 [6.2]	130 [8.0]	160 [9.6]	195 [11.9]	245 [14.9]	305 [18.7]	395 [24.0]	490 [29.8]
Max. Speed (RPM) @ Continuous Flow	High Speed Mode	1000	1000	990	860	700	560	450	350	230
	Low Speed Mode	500	500	495	430	350	280	225	175	115
Flow l/min [GPM]	High Speed Mode	45 [12]	55 [15]	70 [19]	75 [20]	75 [20]	75 [20]	75 [20]	75 [20]	75 [20]
	Low Speed Mode	45 [12]	55 [15]	70 [19]	75 [20]	75 [20]	75 [20]	75 [20]	75 [20]	75 [20]
Torque* Nm [lb-in]	High Speed Mode									
	Continuous	100 [880]	125 [1115]	165 [1450]	195 [1725]	240 [2150]	300 [2675]	380 [3350]	365 [3225]	448 [3970]
	Intermittent	145 [1300]	185 [1660]	240 [2150]	240 [2150]	300 [2650]	375 [3330]	440 [3900]	445 [3940]	486 [4300]
Torque* Nm [lb-in]	Low Speed Mode									
	Continuous	235 [2065]	295 [2630]	385 [3420]	455 [4040]	540 [4780]	660 [5850]	765 [6750]	775 [6840]	845 [7470]
	Intermittent	345 [3035]	445 [3950]	560 [4970]	570 [5040]	665 [5890]	820 [7250]	885 [7820]	925 [8170]	930 [8225]
Pressure Δ bar [Δ PSI]	Continuous	205 [3000]	205 [3000]	205 [3000]	205 [3000]	205 [3000]	205 [3000]	205 [3000]	155 [2250]	120 [1750]
	Intermittent	310 [4500]	310 [4500]	310 [4500]	260 [3750]	260 [3750]	260 [3750]	240 [3500]	190 [2750]	140 [2000]
Weight kg [lb]	Standard or Wheel Mount	13,8 [30.5]	14,1 [31.0]	14,3 [31.5]	14,5 [32.0]	15,0 [33.0]	15,4 [34.0]	15,9 [35.0]	16,3 [36.0]	16,8 [37.0]
	Bearingless	11,8 [26.0]	12,0 [26.5]	12,2 [27.0]	12,5 [27.5]	12,9 [28.5]	13,4 [29.5]	13,8 [30.5]	14,3 [31.5]	14,7 [32.5]

Maximum Case Pressure: See case pressure seal limitation graph.

*See shaft torque ratings for limitations.

Note:

To assure best motor life, run motor for approximately one hour at 30% of rated pressure before application to full load. Be sure motor is filled with fluid prior to any load applications.

High Speed Mode

(Reduced Motor Displacement)

Low Speed Mode

(Full Motor Displacement)

Maximum Inlet Pressure:

310 bar [4500 PSI]

Do not exceed Δ pressure rating (see chart above).

Maximum Return Pressure:

310 bar [4500 PSI] with case drain line installed.

Do not exceed Δ pressure rating (see chart above).

Δ bar [Δ PSI] :

The true pressure difference between inlet port and outlet port

Continuous Rating:

Motor may be run continuously at these ratings

Intermittent Operation:

10% of every minute

Peak Operation:

1% of every minute

Recommended Fluids:

Premium quality, anti-wear type hydraulic oil with a viscosity of not less than 70 SUS at operating temperature.

Recommended System Operating Temp.:

-34°C to 82°C [-30°F to 180°F]

Recommended Filtration:

per ISO Cleanliness Code, 4406: 20/18/13

2000 Series Two-Speed

Dimensions

Standard and Wheel

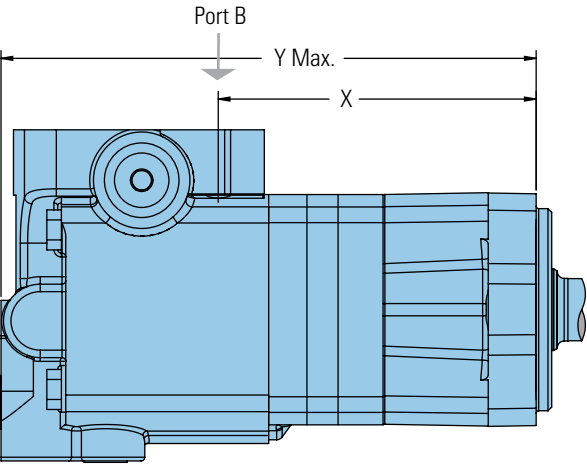
Ports

- 7/8 -14 UNF-2B SAE O-ring Staggered Ports (2)
- 9/16 -18 UNF-2B SAE O-ring Case Drain Port (1)
- 7/16 -20 UNF-2B SAE O-ring Pilot Control Port (1) or
- G 1/2 (BSP) Staggered Ports (2)
- G 1/4 (BSP) Case Drain Port (1)
- G 1/4 (BSP) Pilot Control Port (1)

Standard Rotation Viewed from Shaft End

- Port A Pressurized — CW
- Port B Pressurized — CCW

Two-Speed Standard Motors

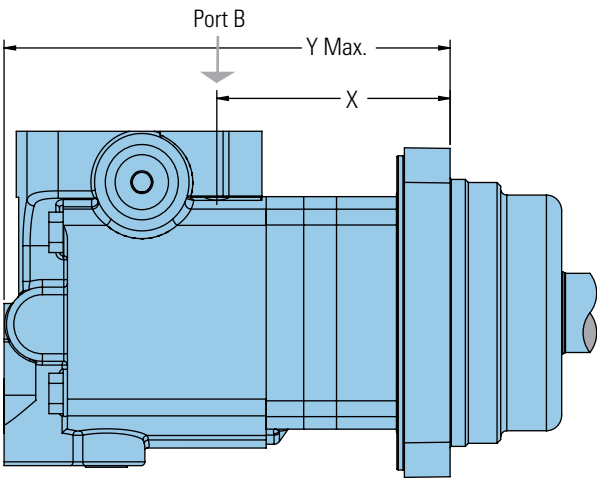


STANDARD MOUNT MOTOR DIMENSIONS

Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]
80 [4.9]	137,4 [5.41]	231,6 [9.12]
100 [6.2]	142,0 [5.59]	236,5 [9.31]
130 [8.0]	148,5 [5.85]	242,9 [9.56]
160 [9.6]	148,5 [5.85]	242,9 [9.56]
195 [11.9]	155,2 [6.11]	249,4 [9.82]
245 [14.9]	164,2 [6.47]	258,6 [10.18]
305 [18.7]	175,7 [6.92]	270,1 [10.63]
395 [24.0]	191,5 [7.54]	286,1 [11.26]
490 [29.8]	209,0 [8.23]	303,3 [11.94]

C-1

Two-Speed Wheel Motors



WHEEL MOUNT MOTOR DIMENSIONS

Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]
80 [4.9]	97,2 [3.83]	191,5 [7.54]
100 [6.2]	101,8 [4.01]	196,4 [7.73]
130 [8.0]	108,3 [4.27]	202,7 [7.98]
160 [9.6]	108,3 [4.27]	202,7 [7.98]
195 [11.9]	115,0 [4.53]	209,3 [8.24]
245 [14.9]	124,2 [4.89]	218,5 [8.60]
305 [18.7]	135,5 [5.34]	229,9 [9.05]
395 [24.0]	151,4 [5.96]	245,9 [9.68]
490 [29.8]	168,9 [6.65]	263,1 [10.36]

2000 Series Two-Speed

Dimensions
Bearingless

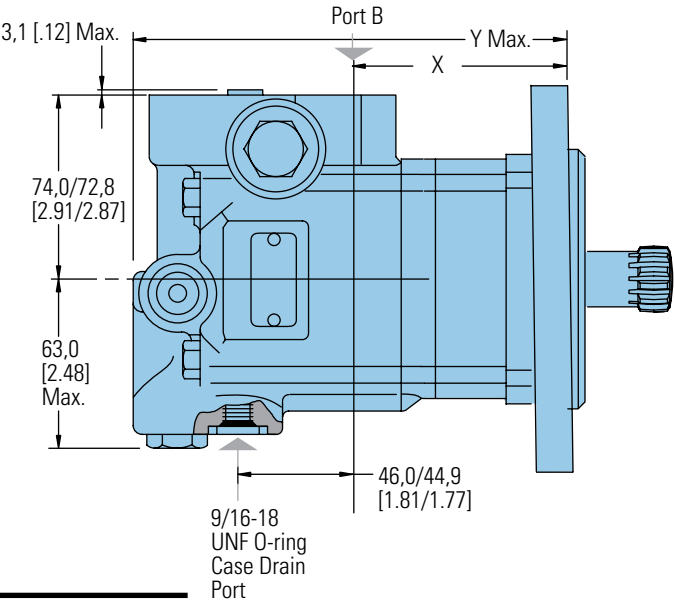
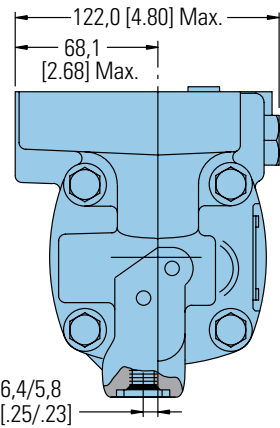
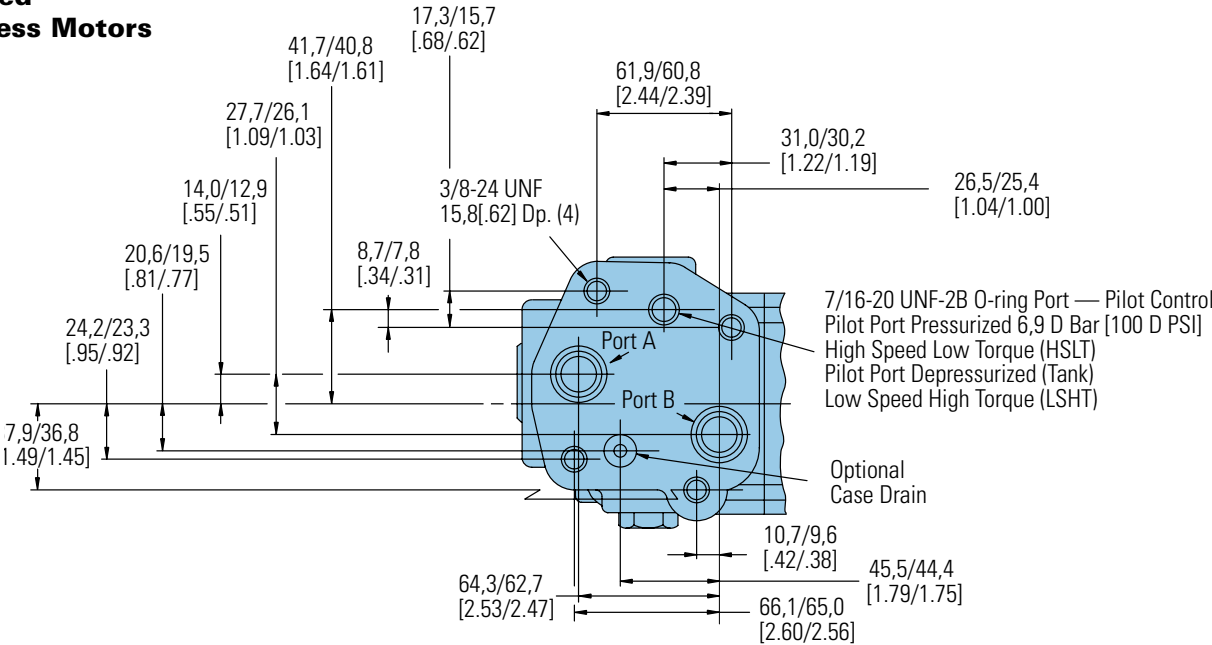
Ports

- 7/8 -14 UNF-2B SAE O-ring Staggered Ports (2)
- 9/16 -18 UNF-2B SAE O-ring Case Drain Port (1)
- 7/16 -20 UNF-2B SAE O-ring Pilot Control Port (1) or
- G 1/2 (BSP) Staggered Ports (2)
- G 1/4 (BSP) Case Drain Port (1)
- G 1/4 (BSP) Pilot Control Port (1)

Standard Rotation Viewed from Shaft End

- Port A Pressurized — CW
- Port B Pressurized — CCW

Two-Speed Bearingless Motors



BEARINGLESS MOTOR DIMENSIONS

Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]
80 [4.9]	79,3 [3.13]	174,0 [6.85]
100 [6.2]	84,1 [3.31]	178,9 [7.04]
130 [8.0]	90,7 [3.57]	185,2 [7.29]
160 [9.6]	90,7 [3.57]	185,2 [7.29]
195 [11.9]	97,3 [3.83]	191,8 [7.55]
245 [14.9]	106,4 [4.19]	201,0 [7.91]
305 [18.7]	117,8 [4.64]	212,4 [8.36]
395 [24.0]	133,6 [5.26]	228,4 [8.99]
490 [29.8]	151,1 [5.95]	245,6 [9.67]

2000 Series Two-Speed

Product Numbers

Note:

For 2000 Series Motors with a configuration **Not Shown** in the charts below, contact your Eaton Representative.

Use digit prefix — 193- plus four digit number from charts for complete product number—Example 193-0002.

Orders will not be accepted without three digit prefix.

MOUNTING	SHAFT	PORT SIZE	DISPL. cm ³ /r [in ³ /r] / PRODUCT NUMBER								
			80 [4.9]	100 [6.2]	130 [8.0]	160 [9.6]	195 [11.9]	245 [14.9]	305 [18.7]	395 [24.0]	490 [29.8]
2 Bolt SAE A Flange	1 Inch Straight	7/8 -14 O-ring Staggered	193-0002-001	-0003	-0004	-0005	-0006	-0007	-0008	-0009	—
	1 1/4 Inch Straight	7/8 -14 O-ring Staggered	193-0010-001	-0011	-0012	-0013	-0014	-0015	-0016	-0017	-0070
	1 1/4 Inch 14 T Splined	7/8 -14 O-ring Staggered	193-0018-001	-0019	-0020	-0021	-0022	-0023	-0024	-0025	—
Wheel Motor	1 1/4 Inch Tapered	7/8 -14 O-ring Staggered	193-0222-001	-0223	-0224	-0225	-0226	-0227	-0228	-0229	—
	1 1/4 Inch 14 T Splined	7/8 -14 O-ring Staggered	193-0230-001	-0231	-0232	-0233	-0234	-0235	-0236	-0237	—
Bearingless		7/8 -14 O-ring Staggered	193-0282-001	-0283	-0234	-0285	-0286	-0287	-0288	-0289	—

193-0288-001

C-1

2000 Series Two-Speed

Model Code (193-)

The following 30-digit coding system has been developed to identify all of the configuration options for the 2000 Series motor. Use this model code to specify a motor with the desired features. All 30 digits of the code must be present when ordering. You may want to photocopy the matrix below to ensure that each number is entered in the correct box.

M	2	2	**			**		**		**		**		*	**		1	*	**		00	**		**		AA	A		
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30

1 Product

M – Motor

2, 3 Series

22 – 2000 2 Speed Series
(1:2 Ratio)

4, 5, 6 Displacement

049 – 80.6 cm³/r [4.92 in³/r]
062 – 101.6 cm³/r [6.20 in³/r]
080 – 130.6 cm³/r [7.97 in³/r]
096 – 158.1 cm³/r [9.65 in³/r]
119 – 194.8 cm³/r [11.89 in³/r]
149 – 244.3 cm³/r [14.91 in³/r]
187 – 306.6 cm³/r [18.71 in³/r]
240 – 393.8 cm³/r [24.03 in³/r]
298 – 489.0 cm³/r [29.84 in³/r]

7, 8 Mounting Description

AB – Wheel, 4 Bolt: 108.0
[4.25] Pilot Dia. 13.59 [.535]
Dia. Holes on 147.6 [5.81] Dia.
Bolt Circle. 127.0 [5.00] Dia.
Rear Mount Pilot
AC – Standard, 2 Bolt: 82.6
[3.25] Pilot Dia. 13.59 [.535]
Dia. Holes on 106.4 [4.19] Dia.
Bolt Circle. SAE A
AE – Bearingless (w/ Leakage
Slots), 4 Bolt: 101.6 [4.00]
Pilot Dia. 13.59 [.535] Dia.
Holes on 127.0 [5.00] Dia. Bolt
Circle
AF – Standard, 2 Bolt: 101.6
[4.00] Pilot Dia. 14.35 [.565]
Dia. Holes on 146.0 [5.75] Dia.
Bolt Circle. SAE B
Dia Bolt Circle (European)

9, 10 Output Shaft Description

00 – None (Bearingless)
01 – 25.40 [1.000] Dia. Straight
Shaft with 1/4-20UNC-2B
Thread in End, 6.35 [.250]
Wide x 25.40 [1.000] Dia.
Woodruff Key
02 – 31.75 [1.250] Dia. Straight

Shaft with .375-16UNC-2B
Thread in End, 7.938 [.3125] Sq
x 31.75 [1.250] Straight Key
03 – 31.75 [1.250] Dia. .125:1
Tapered Shaft per SAE J501
with/1.000-20 UNEF-2A
Threaded Shaft End and
Slotted Hex Nut, 7.938 [.3125]
Sq x 25.40 [1.0] Straight Key
04 – 31.75 [1.250] Dia. Flat
Root Side Fit, 14 Tooth, 12/24
DP 30° Involute Spline w/
.375-16UNC-2B Thread in End,
33.0 [1.30] Min. Full Spline

11, 12 Ports Description

AA – .875-14 UNF-2B SAE
O-ring Ports - Staggered Ports
AB – 12.70 [.500] and 15.88
[.625] Dia. Manifold Ports with
3 x .375-16 UNC-2B Port Block
Mounting Holes

13, 14 Case Flow Options / Selector Valve

01 – .5625-10 UNF-2B SAE
O-Ring Case Drain Port,
.4375-20 UNF-2B SAE O-Ring
Pilot Control Port, Optional
.4375-20 UNF-2B SAE Case
Drain Port for Pilot Operated
Normally Low Speed

15 Shuttle Valve / Low Pressure Relief

0 – NONE

16, 17 Pressure / Flow Option

00 – NONE

18 Geroler Option

1 – STANDARD

19 Seal Option

00 – Standard Seals

02 – Seal Guard

03 – Viton Seals

04 – Viton Shaft Seal

11 – High pressure shaft
seal, slinger seal

19 – Extreme duty seal
guard

20, 21 Accessories

00 – NONE

22, 23 Special Features (Hardware)

00 – NONE

24, 25 Special Features (Assembly)

00 – NONE

26, 27 Paint / Packaging

AA – No Paint, Individual Box

AB – Low Gloss Black Primer,
Individual Box

28, 29 Customer Identification

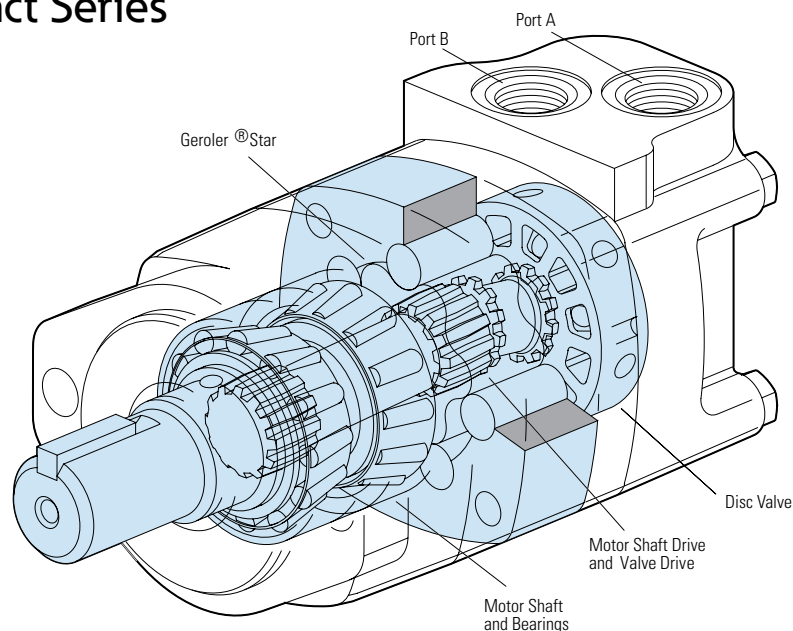
AA – NONE

30 Design Code

A – FIRST

4000 Compact Series

Highlights



Features

- Shuttle Valve with Back-Pressure Relief Valve
- Speed Sensors
- End Ports.

Benefits

- Higher bearing capacity than 2000 Series
- Torque of 4000 Series

Applications

- Skid Steer Loaders
- Fairway Mowers
- Harvesters
- Vehicles where space may be at a premium.

Description

This new compact addition in a family of disc valve hydraulic motors produces the same amount of torque as the current 4000 Series. Yet, it is housed in an envelope similar to its smaller counterpart, the 2000 Series. The unit's intermittent torque rating is 1220 Nm [10800 lb-in]. A variety of mounting options include two 2 bolt mounts (SAE A, SAE B), and four 4 bolt mounts (magneto, standard and wheel mounts.) For added flexibility, the motor can be specified with either the larger size shafts of the 2000 Series of standard output shaft sizes of the 4000 Series, plus one new 1-1/2 inch straight (the small envelope and optional shaft sizes make this motor ideal for vehicles like skid-steer loaders whose hallmark is high power and productivity in a small frame.)

Specifications

Geroler Element	6 Displacements
Flow l/min [GPM]	75 [20] Continuous**
	115 [30] Intermittent*
Speed RPM	464 Cont. **
	699 Inter.*
Pressure bar [PSI]	200 [3000] Cont. **
	300 [4500] Inter.*
Torque Nm [lb-in]	975 [8627] Cont. **
	1218 [10788] Inter.*

** Continuous— (Cont.) Continuous rating, motor may be run continuously at these ratings.
* Intermittent— (Inter.) Intermittent operation, 10% of every minute.



Lawn and Turf



Skid Steer



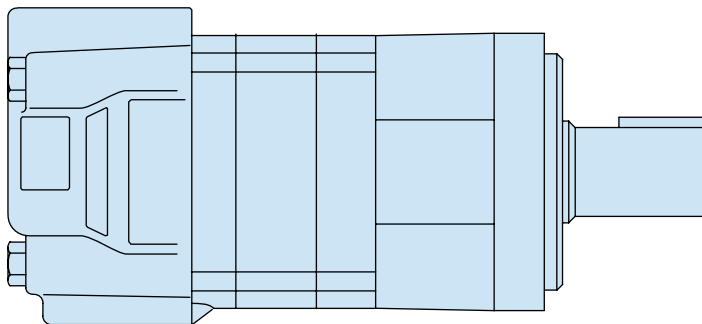
Boom Lift



Harvester

4000 Compact Series

Specifications



SPECIFICATION DATA — 4000 COMPACT SERIES MOTORS

Displ. cm ³ /r [in ³ /r]		160 [9.8]	200 [12.3]	250 [15.4]	325 [19.8]	405 [24.6]	490 [29.8]
Max. Speed (RPM) @ Flow	Continuous	464	375	300	234	188	155
	Intermittent	699	562	450	351	282	232
Flow l/min [GPM]	Continuous	75 [20]	75 [20]	75 [20]	75 [20]	75 [20]	75 [20]
	Intermittent	115 [30]	115 [30]	115 [30]	115 [30]	115 [30]	115 [30]
Torque* Nm [lb-in]	Continuous	510 [4514]	758 [5715]	734 [6500]	793 [7021]	800 [7079]	975 [8627]
	Intermittent	690 [6108]	840 [7436]	935 [8272]	1053 [9320]	921 [8153]	1218 [10778]
Pressure Δ bar [Δ PSI]	Continuous	225 [3000]	225 [3000]	205 [3000]	170 [2500]	140 [2000]	140 [2000]
	Intermittent	310 [4500]	295 [4250]	260 [3750]	240 [3500]	170 [2500]	171 [2500]
	Peak	310 [4500]	310 [4500]	310 [4500]	310 [4500]	275 [4000]	260 [3750]
Weight kg [lb]	Standard or Wheel Mount	10,4 [23.0]	10,9 [24.0]	11,3 [25.0]	11,8 [26.0]	12,2 [27.0]	12,2 [27.0]
	Bearingless	8,4 [18.5]	8,8 [19.5]	9,3 [20.5]	9,8 [21.5]	10,2 [22.5]	10,2 [22.5]

Maximum Case Pressure: See case pressure seal limitation graph.

*See shaft torque ratings for limitations.

Note:

To assure best motor life, run motor for approximately one hour at 30% of rated pressure before application to full load. Be sure motor is filled with fluid prior to any load applications.

Maximum Inlet Pressure:

310 bar [4500 PSI]
Do not exceed Δ pressure rating (see chart above).

Maximum Return Pressure:

310 bar [4500 PSI] with case drain line installed.
Do not exceed Δ pressure rating (see chart above).

Δ bar [Δ PSI] :

The true pressure difference between inlet port and outlet port

Continuous Rating:

Motor may be run continuously at these ratings

Intermittent Operation:

10% of every minute

Peak Operation:

1% of every minute

Recommended Fluids:

Premium quality, anti-wear type hydraulic oil with a viscosity of not less than 70 SUS at operating temperature.

Recommended System Operating Temp.:

-34°C to 82°C [-30°F to 180°F]

Recommended Filtration:

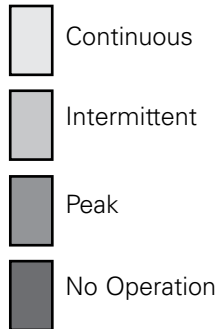
per ISO Cleanliness Code, 4406: 20/18/13

4000 Compact Series

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.



Flow LPM [GPM]

		160cm³/r [9.8 in³/r] ΔPressure Bar [PSI]																	
		[250] 15	[500] 35	[750] 50	[1000] 70	[1250] 85	[1500] 105	[1750] 120	[2000] 140	[2250] 155	[2500] 170	[2750] 190	[3000] 205	[3250] 225	[3500] 240	[3750] 260	[4000] 275	[4250] 295	[4500] 310
[0.25]		244 28 4	543 61 3																
0.95																			
[0.5]		274 31 10	554 63 8	854 96 7															
1.9																			
[1]		274 31 22	593 67 21	899 102 20	1210 137 19	1513 171 17	1816 205 14	2092 236 12	2361 267 10	2621 296 9	2874 325 7	3088 349 6							
3.8																			
[2]		301 34 40	623 70 39	940 106 38	1261 143 36	1579 178 35	1898 214 33	2197 248 31	2492 282 28	2766 313 24	3033 343 20	3270 369 17	3496 395 14	3761 425 10	4022 454 6				
7.5																			
[4]		305 34 87	662 75 85	1004 113 83	1354 153 81	1699 192 79	2046 232 77	2386 270 74	2725 308 72	3049 344 67	3368 381 63	3693 417 59	4016 454 55	4319 488 49	4618 522 44	4828 545 35	5022 567 27		
15																			
[6]		293 33 133	659 74 131	1003 113 129	1357 153 127	1705 193 124	2056 232 121	2399 271 118	2741 310 114	3074 347 109	3405 385 104	3751 424 99	4098 463 93	4417 499 87	4732 535 80	5023 568 71	5308 600 63		
23																			
[8]		280 32 181	656 74 179	1002 113 177	1360 154 175	1711 193 172	2066 233 169	2412 273 166	2758 312 162	3100 350 157	3442 389 145	3809 430 139	4180 472 133	4514 510 127	4846 548 120	5218 590 113	5593 632 104	5856 662 96	6108 690 96
30																			
[10]		259 29 228	630 71 225	978 110 223	1348 152 220	1701 192 217	2061 233 213	2408 272 209	2755 311 204	3102 351 199	3450 390 193	3806 430 186	4163 470 179	4500 508 172	4835 546 165	5191 586 157	5547 627 150	5784 653 141	
38																			
[12]		238 27 275	604 68 272	954 108 269	1336 151 266	1692 191 262	2056 232 258	2403 272 253	2752 311 247	3105 351 241	3458 391 235	3802 430 229	4146 468 223	4485 507 214	4824 545 205	5163 583 197	5501 622 189		
45																			
[14]		210 24 322	577 65 319	923 104 316	1308 148 313	1665 188 308	2034 230 304	2385 269 298	2739 310 293	3092 349 286	3447 390 279	3796 429 272	4144 468 265	4487 507 256	4830 546 247				
53																			
[16]		182 21 370	550 62 367	893 101 363	1280 145 360	1638 185 356	2012 227 351	2367 267 345	2727 308 339	3080 348 332	3436 388 324	3789 428 317	4143 468 309	4489 507 301	4836 546 292				
61																			
[18]		143 16 417	514 58 414	853 96 410	1247 141 406	1601 181 401	1973 223 397	2329 263 390	2692 304 383	3045 344 375	3401 384 366	3756 424 358	4114 465 350						
68																			
[20]		105 12 464	478 54 461	814 92 457	1213 137 453	1564 177 448	1935 219 442	2291 259 435	2658 300 428	3010 340 418	3366 380 409	3724 421 400	4085 462 390						
76																			
[22]			433 49 508	762 86 504	1167 132 500	1518 172 495	1893 214 489	2252 254 482	2623 296 474	2973 336 465	3328 376 456	3682 416 446	4040 456 436						
83																			
[24]			387 44 556	711 80 552	1121 127 548	1472 166 542	1851 209 537	2212 250 529	2589 292 521	2937 332 513	3291 372 504	3641 411 493	3995 451 483						
91																			
[25]			363 41 580	683 77 576	1095 124 572	1445 163 566	1824 206 560	2184 247 552	2561 289 544	2910 329 535	3266 369 526								
95																			
[30]			244 28 699	546 62 695	967 109 692	1308 148 685	1689 191 678	2045 231 669	2421 274 660	2777 314 648	3144 355 637								
114																			

[2777]
314
648 } Torque [lb-in]
Nm
Speed RPM

4000 Compact Series

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area. Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.

Continuous

Intermittent

Peak

No Operation

		200cm³/r [12.3 in³/r] ΔPressure Bar [PSI]																
		[250] 15	[500] 35	[750] 50	[1000] 70	[1250] 85	[1500] 105	[1750] 120	[2000] 140	[2250] 155	[2500] 170	[2750] 190	[3000] 205	[3250] 225	[3500] 240	[3750] 260	[4000] 275	[4250] 295
Flow LPM [GPM]	[0.25] 0,95	115 13 4	504 57 3															
	[0.5] 1,9	268 30 8	584 66 7	963 109 4	1274 144 3													
	[1] 3,8	306 35 17	721 81 16	1104 125 14	1516 171 13	1913 216 12	2243 253 10	2397 271 9	2772 313 6									
	[2] 7,5	402 45 35	841 95 34	1218 138 32	1647 186 31	2107 238 30	2478 280 28	2826 319 27	3238 366 24	3954 447 29	4451 503 26	4755 537 23	5127 579 21	5407 611 17	5569 629 11	5855 662 8		
	[4] 15	403 46 72	896 101 70	1361 154 69	1780 201 68	2247 254 66	2649 299 65	3068 347 62	3513 397 60	3947 446 56	4367 493 53	4710 532 50	5125 579 46	5509 622 42	5880 664 37	6249 706 31	6547 740 24	6753 763 19
	[6] 23	385 44 109	863 98 107	1354 153 106	1785 202 104	2260 255 102	2657 300 100	3087 349 97	3547 401 93	3965 448 90	4389 496 86	4793 542 81	5218 590 77	5610 634 72	6015 680 66	6408 724 60	6754 763 52	7436 840 47
	[8] 30	368 42 147	831 94 146	1347 152 144	1790 202 142	2273 257 140	2665 301 137	3106 351 134	3581 405 130	3982 450 127	4389 498 122	4793 551 117	5218 600 113	5610 645 108	6015 695 103	6408 742 98	6754 786 91	7334 829 83
	[10] 38	353 40 185	822 93 184	1319 149 181	1774 200 179	2212 250 177	2642 299 174	3086 349 170	3556 402 165	3974 449 161	4410 498 156	4839 547 151	5297 598 146	5715 646 140	6147 695 134	6563 742 129		
	[12] 45	339 38 223	813 92 222	1291 146 219	1758 199 217	2151 243 214	2620 296 211	3067 346 207	3530 399 202	3965 448 197	4408 498 192	4802 543 186	5283 597 180	5718 646 174	6144 694 167	6568 742 164		
	[14] 53	282 32 261	762 86 260	1237 140 257	1693 191 255	2121 240 252	2601 294 248	2968 335 244	3504 396 238	3953 447 233	4368 493 227	4832 546 221	5261 594 214	5690 643 208				
	[16] 61	224 25 299	712 80 298	1183 134 296	1629 184 293	2091 236 290	2581 292 286	2870 324 282	3477 393 275	3940 445 269	4328 489 263	4861 549 256	5240 592 249	5661 640 243				
	[18] 68	200 23 337	667 75 336	1148 130 334	1619 183 331	2053 232 328	2520 285 324	2899 328 320	3442 389 314	3906 441 307	4337 490 301	4819 544 293	5245 593 285	5644 638 278				
	[20] 76	176 20 375	623 70 374	1112 126 372	1609 182 369	2014 228 366	2458 278 363	2929 331 358	3407 385 353	3872 437 346	4347 491 339	4777 540 331	5250 593 322	5627 636 315				
	[22] 83		565 64 412	1053 119 410	1530 173 404	1934 219 401	2387 270 396	2868 324 390	3347 378 390	3804 430 383	4254 481 375	4698 531 367						
	[24] 91		507 57 449	994 112 448	1450 164 446	1855 210 443	2316 262 439	2806 317 434	3287 371 427	3737 422 420	4162 470 412	4618 522 403						
	[25] 95		465 53 468	950 107 467	1411 159 464	1820 206 462	2276 257 458	2768 313 453	3233 365 446	3688 417 439	4116 465 431	4493 508 423						
	[30] 114		259 29 562	726 82 563	1214 137 559	1645 186 555	2072 234 556	2577 291 550	2961 335 545	3443 389 536	3889 439 527	3866 437 521						

[2072]
234
556

} Torque [lb-in]
Nm
Speed RPM

4000 Compact Series

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.

	Continuous
	Intermittent
	Peak
	No Operation

250cm³/r [15.4 in³/r]
ΔPressure Bar [PSI]

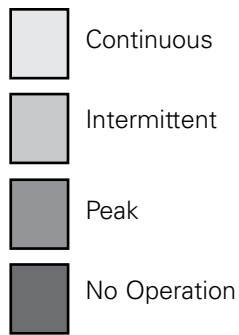
	[250] 15	[500] 35	[750] 50	[1000] 70	[1250] 85	[1500] 105	[1750] 120	[2000] 140	[2250] 155	[2500] 170	[2750] 190	[3000] 205	[3250] 225	[3500] 240	[3750] 260
[0.5] 1,9	384 43 6	833 94 5													
[1] 3,8	438 49 14	904 102 14	1403 158 13	1887 213 12	2359 267 11	2798 316 9	3221 364 8	3657 413 7	3822 432 4	4326 489 3					
[2] 7,5	492 56 28	1054 119 27	1563 177 26	2081 235 25	2623 296 24	3160 357 23	3717 420 21	4147 469 17	4585 518 16	5070 573 13	5470 618 9	5721 646 7	5962 674 5		
[4] 15	603 68 58	1183 134 56	1771 200 55	2275 257 54	2817 318 52	3364 380 50	3895 440 47	4495 508 44	5005 565 42	5496 621 38	5982 676 35	6500 734 32	7054 797 28	7519 850 24	7941 897 17
[6] 23	587 66 88	1159 131 86	1741 197 84	2329 263 82	2815 318 80	3369 381 77	3951 446 74	4483 506 71	5021 567 67	5555 628 63	6068 686 59	6557 741 55	7131 806 50	7641 863 45	8107 916 38
[8] 30	571 65 118	1135 128 116	1710 193 114	2384 269 112	2813 318 110	3375 381 107	4008 453 103	4471 505 100	5038 569 96	5613 634 92	6154 695 87	6614 747 83	7209 815 78	7763 877 73	8272 935 67
[10] 38	552 62 148	1138 129 146	1671 189 144	2304 260 142	2804 317 139	3361 380 136	3950 446 131	4452 503 127	5006 566 123	5587 631 119	6123 692 113	6612 747 109	7201 814 102		
[12] 45	532 60 178	1140 129 177	1631 184 175	2224 251 173	2796 316 170	3347 378 166	3892 440 161	4434 501 157	4974 562 151	5561 628 146	6093 688 141	6610 747 136	7193 813 129		
[14] 53	441 50 209	1072 121 207	1600 181 205	2207 249 202	2754 311 199	3320 375 195	3888 439 190	4433 501 185	4958 560 179	5529 625 174	6066 685 168	6590 745 162			
[16] 61	349 39 239	1003 113 237	1568 177 235	2190 247 233	2711 306 229	3292 372 225	3884 439 220	4431 501 214	4941 558 208	5496 621 202	6039 682 195	6570 742 189			
[18] 68	306 35 269	940 106 267	1513 171 265	2114 239 263	2653 300 259	3251 367 255	3830 433 250	4380 495 243	4904 554 236	5446 615 230	5984 676 223	6518 736 214			
[20] 76	263 30 300	876 99 298	1458 165 296	2038 230 293	2595 293 290	3210 363 285	3777 427 280	4328 489 272	4867 550 265	5395 610 259	5928 670 251	6471 731 241			
[22] 83		826 93 328	1414 160 326	1991 225 323	2528 286 320	3144 355 315	3709 419 309	4262 482 302	4806 543 295	5354 605 288	5915 668 279				
[24] 91		776 88 359	1370 155 356	1945 220 354	2462 278 350	3079 348 345	3642 411 339	4196 474 332	4745 536 325	5313 600 317	5901 667 308				
[25] 95		732 83 374	1322 149 371	1959 221 369	2426 274 365	3026 342 360	3594 406 354	4153 469 347	4696 531 340	5152 582 333					
[30] 114		509 57 450	1082 122 449	2029 229 445	2246 254 442	2761 312 437	3358 379 430	3939 445 423	4450 503 414	4347 491 413					

[2246]
254
442 } Torque [lb-in]
Nm
Speed RPM

4000 Compact Series

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area. Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.



Flow LPM [GPM]

		325cm³/r [19.8 in³/r] ΔPressure Bar [PSI]													
		[250] 15	[500] 35	[750] 50	[1000] 70	[1250] 85	[1500] 105	[1750] 120	[2000] 140	[2250] 155	[2500] 170	[2750] 190	[3000] 205	[3250] 225	[3500] 240
[0.5]		536 61	1152 130												
1.9		5 4													
[1]		555 63	1220 138	1900 215	2559 289	3222 364	3862 436	4522 511	5061 572	5580 630	6106 690				
3.8		11 10	10 10	9 9	9 9	8 8	7 7	5 5	3 3	3 3					
[2]		643 73	1349 152	2025 229	2712 306	3378 382	4051 458	4696 531	5335 603	5889 665	6366 719	6876 777			
7.5		22 21	20 20	19 19	19 19	17 17	15 15	13 13	10 10	5 5	3 3				
[4]		679 77	1420 160	2140 242	2852 322	3557 402	4259 481	4947 559	5628 636	6300 712	6960 786	7596 858	8201 927	8767 991	9320 1053
15		45 44	43 43	42 42	40 40	38 38	36 36	33 33	30 30	26 26	23 23	19 19	14 14	11 11	
[6]		654 74	1400 158	2132 241	2859 323	3575 404	4281 484	4977 562	5668 640	6346 717	7021 793	7678 868	8244 931	8792 993	
23		68 67	66 66	64 64	62 62	59 59	56 56	53 53	49 49	44 44	40 40	38 38	35 35		
[8]		629 71	1379 156	2125 240	2866 324	3592 406	4304 486	5007 566	5707 645	6392 722	7082 800	7760 877	8400 949		
30		92 90	89 89	87 87	85 85	82 82	79 79	75 75	71 71	66 66	61 61	56 56			
[10]		587 66	1337 151	2082 235	2827 319	3556 402	4272 483	4976 562	5672 641	6362 719	7053 797				
38		115 114	112 112	110 110	107 107	103 103	100 100	94 94	90 90	85 85					
[12]		546 62	1295 146	2040 230	2787 315	3520 398	4240 479	4944 559	5638 637	6332 715	7023 794				
45		139 137	136 136	134 134	130 130	125 125	121 121	115 115	110 110	105 105					
[14]		489 55	1238 140	1984 224	2729 308	3467 392	4193 474	4903 554	5600 633	6293 711					
53		162 161	159 159	157 157	153 153	148 148	143 143	136 136	131 131						
[16]		431 49	1182 134	1929 218	2671 302	3415 386	4145 468	4861 549	5562 628	6254 707					
61		186 185	183 183	181 181	177 177	171 171	165 165	159 159	153 153						
[18]		360 41	1110 125	1856 210	2600 294	3343 378	4073 460	4794 542	5499 621						
68		210 208	206 206	204 204	200 200	195 195	189 189	183 183							
[20]		288 33	1038 117	1784 202	2529 286	3271 370	4001 452	4726 534	5436 614						
76		234 232	230 230	228 228	224 224	220 220	214 214	207 207							
[22]			958 108	1706 193	2451 277	3194 361	3926 444	4650 525	5360 606						
83			256 254	251 251	248 248	243 243	237 237	229 229							
[24]			878 99	1628 184	2373 268	3116 352	3850 435	4574 517	5285 597						
91			279 277	275 275	271 271	266 266	260 260	252 252							
[25]			826 93	1576 178	2320 262	3063 346	3798 429	4523 511							
95			291 289	287 287	283 283	277 277	271 271								
[30]			566 64	1314 148	2056 232	2799 316	3536 399	4268 482							
114			351 349	346 346	342 342	337 337	332 332								

[2799]
316
342 } Torque [lb-in]
Nm
Speed RPM

4000 Compact Series

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.

	Continuous
	Intermittent
	Peak
	No Operation

Flow LPM [GPM]

		405cm³/r [24.6 in³/r] ΔPressure Bar [PSI]									
		[250] 15	[500] 35	[750] 50	[1000] 70	[1250] 85	[1500] 105	[1750] 120	[2000] 140	[2250] 155	[2500] 170
[0.5] 1,9		719 81 3	1458 165 2								
	[1] 3,8	777 88 8	1631 184 7	2423 274 5	3148 356 4	3690 417 3					
	[2] 7,5	853 96 17	1812 205 15	2596 293 14	3375 381 12	4179 472 11	4845 547 9	5375 607 8	5841 660 3	6501 735 2	
[4] 15		878 99 35	1859 210 34	2687 304 32	3667 414 30	4554 515 28	5388 609 25	6232 704 23	7004 791 19	7660 865 16	8153 921 11
	[6] 23	882 100 54	1836 207 52	2716 307 51	3680 416 48	4577 517 46	5388 609 42	6269 708 39	7079 800 35	7856 888 31	
	[8] 30	885 100 73	1813 205 72	2746 310 70	3694 417 68	4600 520 65	5388 609 62	6307 713 58	7153 808 55	8052 910 50	
[10] 38		810 92 92	1736 196 90	2693 304 89	3639 411 86	4540 513 84	5390 609 80	6310 713 75	7151 808 71	7994 903 67	
	[12] 45	735 83 111	1660 188 110	2640 298 108	3584 405 106	4480 506 103	5391 609 98	6314 713 93	7149 808 88		
	[14] 53	661 75 130	1622 183 128	2560 289 127	3512 397 124	4412 498 121	5330 602 117	6242 705 112	7059 798 108		
[16] 61		587 66 149	1585 179 147	2480 280 146	3440 389 143	4343 491 141	5268 595 137	6170 697 131			
	[18] 68	492 56 168	1472 166 167	2379 269 165	3333 377 162	4270 482 160	5190 586 156	6084 687 150			
	[20] 76	397 45 188	1359 153 186	2279 257 184	3226 365 182	4197 474 179	5112 578 175	5999 678 170			
[22] 83			1264 143 205	2194 248 203	3124 353 201	4093 462 198	5008 566 193	5904 667 188			
	[24] 91		1169 132 224	2110 238 222	3023 342 220	3989 451 216	4904 554 212	5810 656 207			
	[25] 95			1106 125 233	2049 231 232	2961 335 229	3929 444 226	4851 548 222	5766 651 217		
[30] 114											
			790 89 282	1744 197 280	2655 300 277	3634 411 274	4587 518 270	5543 626 266			

[2655]
 300
 227

} Torque [lb-in]
 Nm
 Speed RPM

C-2

4000 Compact Series

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.

	Continuous
	Intermittent
	Peak
	No Operation

Flow LPM [GPM]

490cm³/r [29.8 in³/r] ΔPressure Bar [PSI]											
	[250] 15	[500] 35	[750] 50	[1000] 70	[1250] 85	[1500] 105	[1750] 120	[2000] 140	[2250] 155	[2500] 170	
[0.5]	375	1669									
1,9	42	189									
[1]	3	3									
3,8	525	1762	2945	3965	5099	5926	6715	7503			
[2]	59	199	333	448	576	670	759	848			
7,5	7	7	6	6	6	5	4	3			
[4]	639	2108	3287	4169	5416	6570	7188	8295	8959		
15	72	238	371	471	612	742	812	937	1012		
[6]	14	14	13	13	11	11	9	6	5		
23	981	2201	3333	4574	5558	6634	7694	8627	9567	10399	
[8]	111	249	377	517	628	750	869	975	1081	1175	
30	30	29	29	28	27	26	24	21	18	13	
[10]	1049	2218	3332	4584	5604	6670	7711	8713	9698	10588	
38	119	251	376	518	633	754	871	984	1096	1196	
[12]	45	45	44	43	42	40	38	35	31	26	
45	1118	2236	3331	4593	5650	6705	7727	8798	9828	10778	
[14]	126	253	376	519	638	758	873	994	1110	1218	
53	61	60	60	59	58	56	54	51	48	44	
[16]	1060	2230	3304	4503	5607	6693	7721	8836			
61	120	252	373	509	633	756	872	998			
[18]	76	76	75	75	73	72	69	66			
68	1003	2223	3276	4413	5564	6680	7715	8874			
[20]	113	251	370	499	629	755	872	1003			
83	92	91	91	90	89	88	85	82			
[22]	858	2127	3136	4320	5496	6542	7653				
91	97	240	354	488	621	739	865				
[24]	108	107	107	106	105	103	100				
95	713	2030	2997	4226	5428	6403	7590				
[26]	81	229	339	477	613	723	858				
[28]	124	123	122	122	121	119	115				
114	631	1907	2935	4133	5330	6339	7431				
[30]	71	215	332	467	602	716	840				
[32]	139	139	138	137	136	134	130				
127	548	1784	2872	4041	5232	6275	7362				
[34]	62	202	325	457	591	709	832				
[36]	155	154	153	153	152	150	148				
141		1669	2704	3928	5048	6124	7208				
[38]		189	306	444	570	692	814				
[40]		170	169	169	168	166	164				
156		1553	2536	3816	4864	5972	7055				
[42]		175	287	431	550	675	797				
[44]		186	185	185	184	182	179				
171		1469	2475	3737	4810	5909	6959				
[46]		166	280	422	543	668	786				
[48]		193	193	193	192	190	187				
187		1047	2172	3341	4538	5592	6482				
[50]		118	245	378	513	632	732				
203		232	232	232	231	229	227				

[3341]
 378
 232

} Torque [lb-in]
 Nm
 Speed RPM

4000 Compact Series

Dimensions
Standard Mount

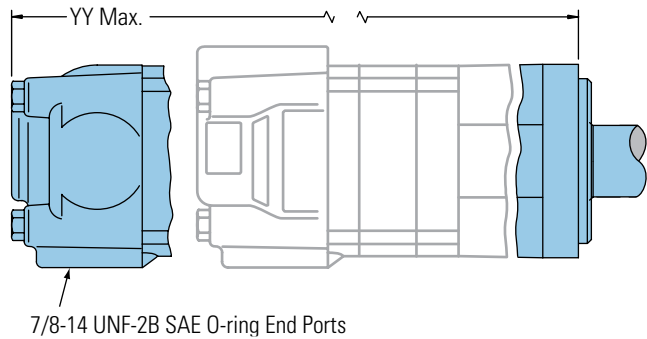
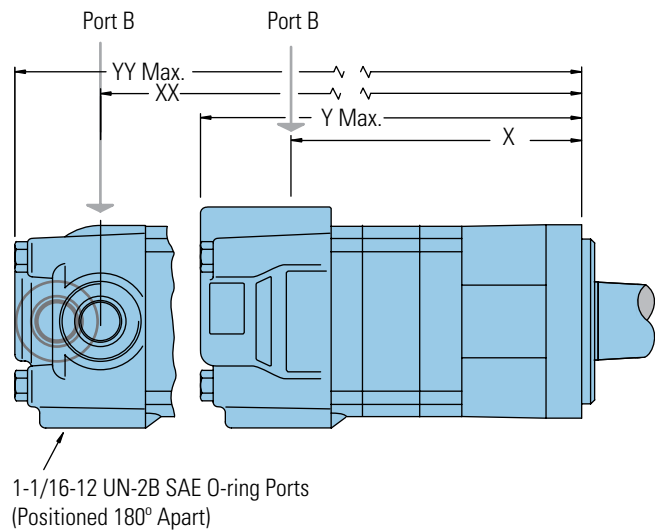
Ports

7/8 -14 UNF-2B SAE O-ring Staggered Ports (2)
7/16 -20 UNF-2B SAE O-ring Case Drain Port (1) or
1 1/16 -12 UN-2B SAE O-ring Ports (Positioned 180° Apart) (2)
7/16 -20 UNF-2B SAE O-ring Case Drain Port (1) or
7/8 -14 UNF-2B SAE O-ring End Ports (2)
7/16 -20 UNF-2B SAE O-ring Case Drain Port (1) or
G 1/2 (BSP) Staggered Ports (2)
G 1/4 (BSP) Case Drain Port (1) or
Manifold Mount
7/16 -20 UNF-2B SAE O-ring Case Drain Port (1)

Standard Rotation Viewed from Shaft End

Port A Pressurized — CW
Port B Pressurized — CCW

Standard Mount



C-2

STANDARD MOUNT MOTOR DIMENSIONS

Displacement	X	Y	XX	YY
cm ³ /r [in ³ /r]	mm [inch]	mm [inch]	mm [inch]	mm [inch]
160 [9.8]	154,7 [6.09]	201,9 [7.95]	157,0 [6.18]	203,3 [8.00]
200 [12.3]	163,8 [6.45]	211,1 [8.31]	166,1 [6.54]	212,3 [8.36]
250 [15.4]	175,3 [6.90]	222,5 [8.76]	177,5 [6.99]	223,8 [8.81]
325 [19.8]	191,0 [7.52]	238,5 [9.39]	193,3 [7.61]	239,8 [9.44]
405 [24.6]	208,5 [8.21]	255,8 [10.07]	210,8 [8.30]	257,0 [10.12]
490 [29.8]	208,5 [8.21]	255,8 [10.07]	210,8 [8.30]	257,0 [10.12]

4000 Compact Series

Dimensions

Wheel Mount

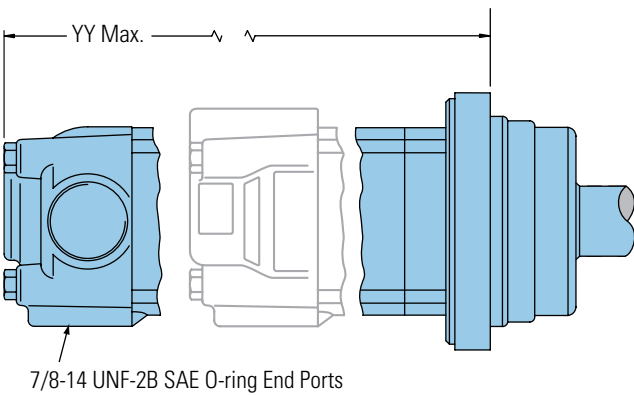
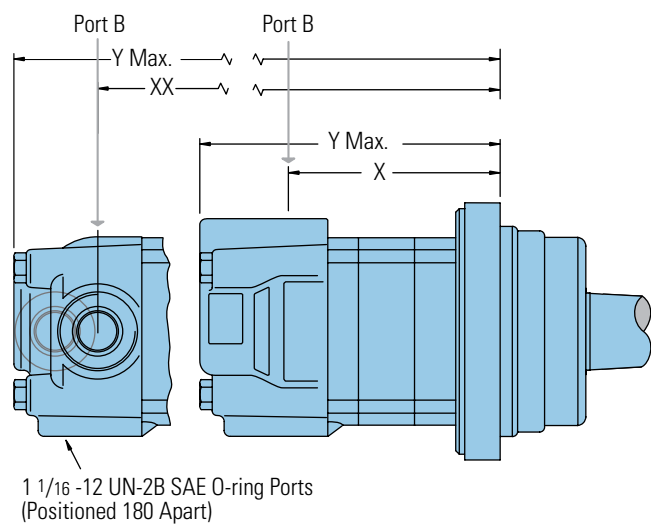
Ports

- 7/8 -14 UNF-2B SAE O-ring Staggered Ports (2)
- 7/16 -20 UNF-2B SAE O-ring Case Drain Port (1) or
- 1 1/16 -12 UN-2B SAE O-ring Ports (Positioned 180° Apart) (2)
- 7/16 -20 UNF-2B SAE O-ring Case Drain Port (1) or
- 7/8 -14 UNF-2B SAE O-ring End Ports (2)
- 7/16 -20 UNF-2B SAE O-ring Case Drain Port (1) or
- G 1/2 (BSP) Staggered Ports (2)
- G 1/4 (BSP) Case Drain Port (1) or
- Manifold Mount
- 7/16 -20 UNF-2B SAE O-ring Case Drain Port (1)

Standard Rotation Viewed from Shaft End

- Port A Pressurized — CW
- Port B Pressurized — CCW

Wheel Mount



WHEEL MOUNT MOTOR DIMENSIONS

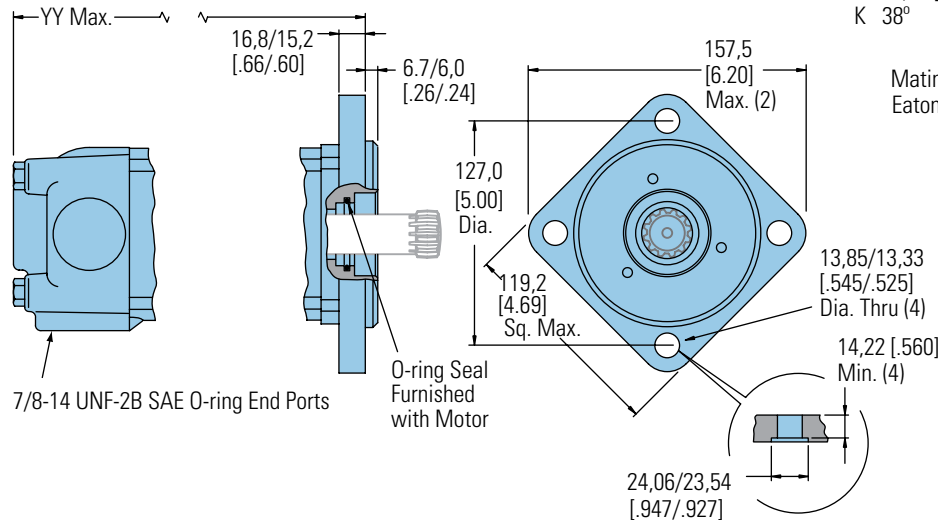
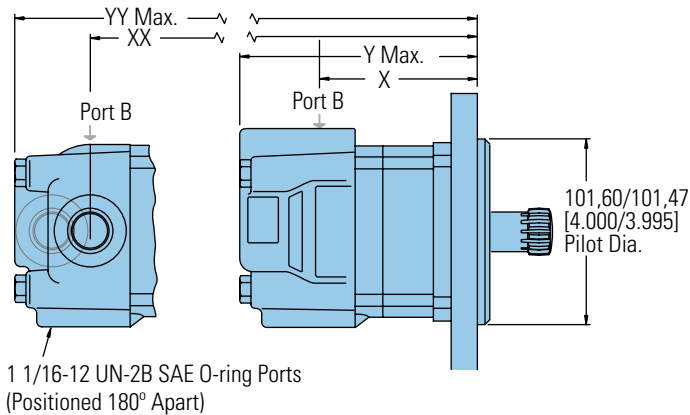
Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]	XX mm [inch]	YY mm [inch]
160 [9.8]	114,6 [4.51]	161,8 [6.37]	114,6 [4.51]	161,8 [6.37]
200 [12.3]	123,7 [4.87]	170,9 [6.73]	123,7 [4.87]	170,9 [6.73]
250 [15.4]	135,1 [5.32]	182,4 [7.18]	135,1 [5.32]	182,4 [7.18]
325 [19.8]	150,9 [5.94]	198,4 [7.81]	150,9 [5.94]	198,4 [7.81]
405 [24.6]	168,4 [6.63]	215,6 [8.49]	168,4 [6.63]	215,6 [8.49]
490 [29.8]	168,4 [6.63]	215,6 [8.49]	168,4 [6.63]	215,6 [8.49]

4000 Compact Series

Dimensions

Bearingless

Bearingless



Ports

7/8 -14 UNF-2B SAE O-ring Staggered Ports (2)
 7/16 -20 UNF-2B SAE O-ring Case Drain Port (1) or
 1 1/16 -12 UN-2B SAE O-ring Ports (Positioned 180° Apart) (2)
 7/16 -20 UNF-2B SAE O-ring Case Drain Port (1) or
 7/8 -14 UNF-2B SAE O-ring End Ports (2)
 7/16 -20 UNF-2B SAE O-ring Case Drain Port (1) or
 G 1/2 (BSP) Staggered Ports (2)
 G 1/4 (BSP) Case Drain Port (1) or
 Manifold Mount
 7/16 -20 UNF-2B SAE O-ring Case Drain Port (1)

Standard Rotation Viewed from Shaft End

Port A Pressurized — CW
 Port B Pressurized — CCW

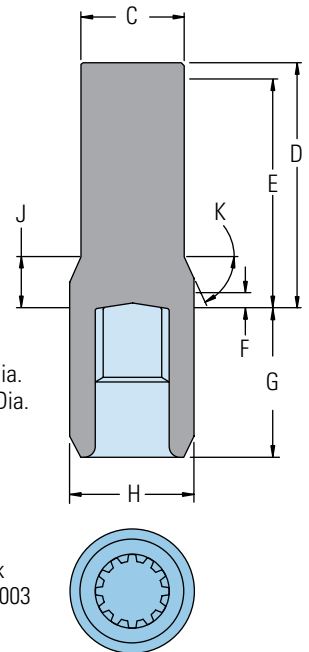
For 4000 bearingless motor application information, contact your Eaton representative (mating coupling blanks available from Eaton Hydraulics).

Note:

After machining blank, part must be hardened per Eaton specification.

C 47,2 [1.86] Dia.
 D 112,5 [4.43] Max.
 E 107,4 [4.23] Full Form Dia.
 F 7,4 [.29] Min. Full Form Dia.
 G 68,8 [2.71] Max.
 H 56,9 [2.24] Dia.
 J 18,29 [.720]
 K 38°

Mating Coupling Blank
 Eaton Part No. 12745-003



C-2

BEARINGLESS MOTOR DIMENSIONS

Displacement	X	Y	XX	YY
cm ³ /r [in ³ /r]	mm [inch]	mm [inch]	mm [inch]	mm [inch]
160 [9.8]	96,8 [3.81]	144,3 [5.68]	99,1 [3.90]	145,5 [5.73]
200 [12.3]	105,7 [4.16]	153,4 [6.04]	108,0 [4.25]	154,7 [6.09]
250 [15.4]	117,1 [4.61]	164,8 [6.49]	119,4 [4.70]	166,1 [6.54]
325 [19.8]	133,1 [5.24]	180,8 [7.12]	135,4 [5.33]	182,1 [7.17]
405 [24.6]	150,4 [5.92]	198,1 [7.80]	152,7 [6.01]	199,4 [7.85]
490 [29.8]	150,4 [5.92]	198,1 [7.80]	152,7 [6.01]	199,4 [7.85]

4000 Compact Series

Installation Information

Bearingless

1 Internal spline in mating part to be per spline data specification. Material to be ASTM A304, 8620H vacuum degassed alloy steel carbonize to a hardness of 59-62 HRc with case depth (to 50HRc) of 0,76 - 1,02 [.030 - .040] dimensions apply after heat treat.

2 Mating part to have critical dimensions as shown. Oil holes must be provided and open for proper oil circulation.

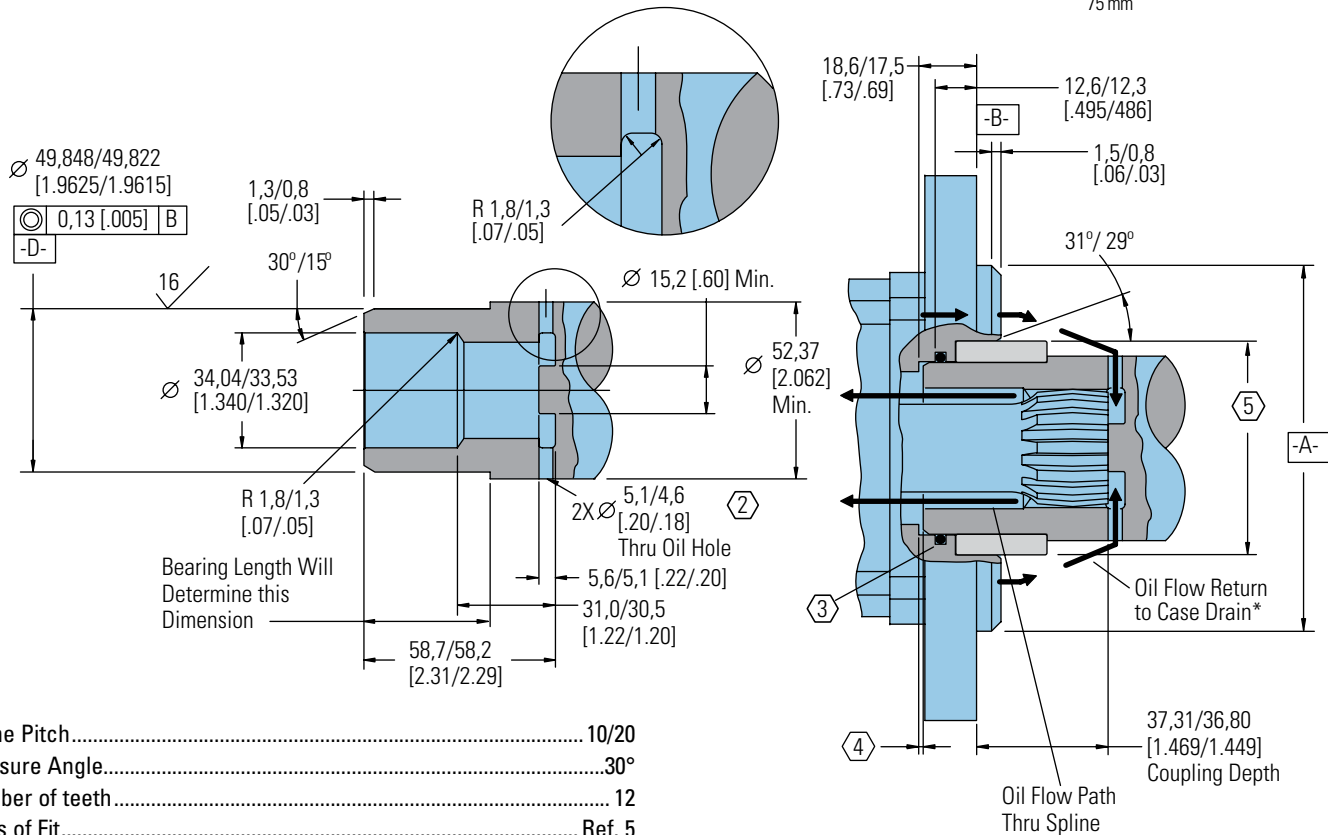
3 Seal to be furnished with motor for proper oil circulation thru splines.

4 Some means of maintaining clearance between shaft and mounting flange must be provided.

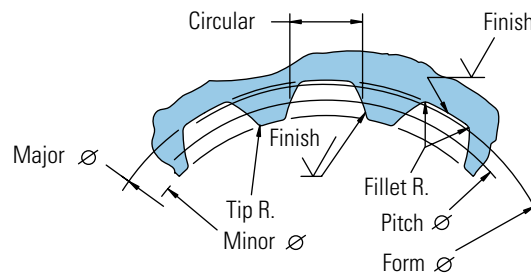
5 Counterbore designed to adapt to a standard sleeve bearing 50,010 - 50,040 [1.9689 - 1.9700] ID by 60,050 - 60,080 [2.3642 - 2.3653] (Oilite bronze sleeve bearing) Source: Beemer Precision Inc. www.oilite.com, 1-800-836-2340 AAM 50 mm ID - 60 mm OD Length Determined by the Customer.

Stock Bearing Lengths:

35 mm
50 mm
60 mm
70 mm
75 mm



Spline Pitch.....	10/20
Pressure Angle.....	30°
Number of teeth.....	12
Class of Fit.....	Ref. 5
Type of Fit.....	Side
Pitch Diameter.....	Ref. 30,480000 [1.2000000] $\nearrow$ 0,20 [.008] D
Base Diameter.....	Ref. 26,396455 [1.0392305]
Major Diameter.....	(33,43 [1.316] Max. 33,23 [1.308] Min.)
Minor Diameter.....	28,40 - 25,58 [1.118 - 1.125]
Form Diameter, Min.....	32,59 [1.283]
Fillet Radius.....	0,63 - 0,76 [.025 - .030]
Tip Radius.....	0,26 - 0,51 [.010 - .020]
Finish.....	1,6 (63)
Involute Profile Variation.....	+0,000 -0,025 [+0.0000 -0.0010]
Total Index Variation.....	0,038 [.0015]
Lead Variation.....	0,013 [.0005]
Circular Space Width:	
Maximum Actual.....	5,045 [.1986]
Minimum Effective.....	4,995 [.1951]
Maximum Effective.....	Ref. 5,009 [.1972]
Minimum Actual.....	Ref. 4,986 [.1963]
Dimension Between Two Pins.....	Ref. 22,783 - 22,929 [.8970 - .9027]
Pin Diameter.....	5,334 [.2100] Pins to Have 3,73 [.147]
Wide Flat for Root Clearance	

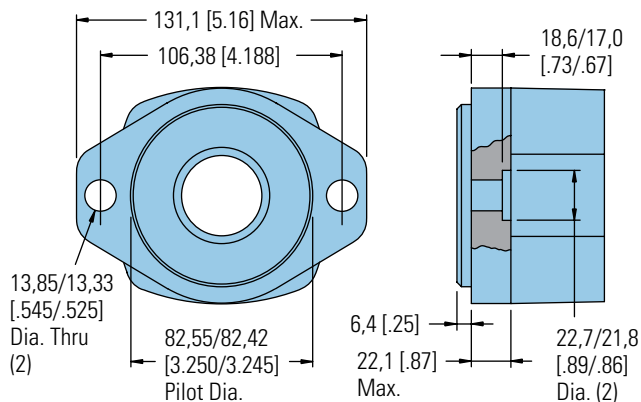


4000 Compact Series

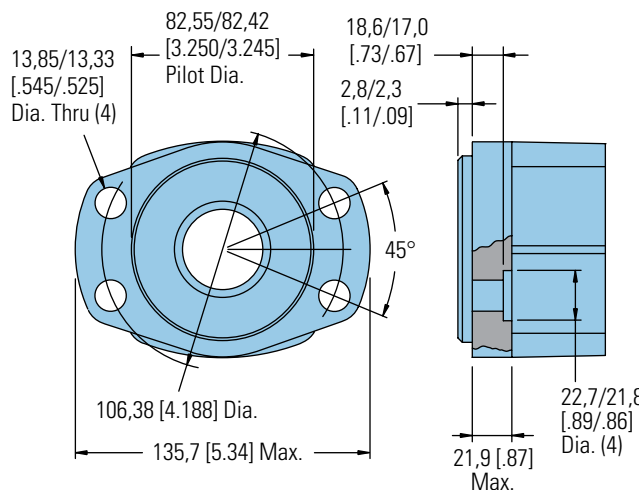
Dimensions

Mounting Options

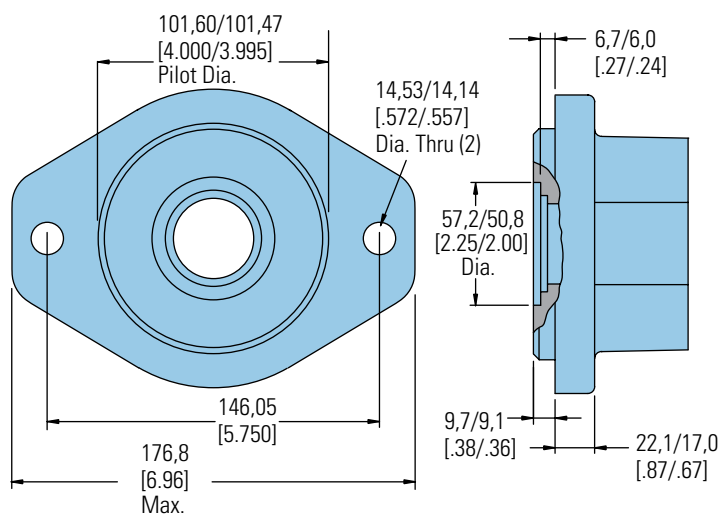
SAE A – Two Bolt (Standard Motor)



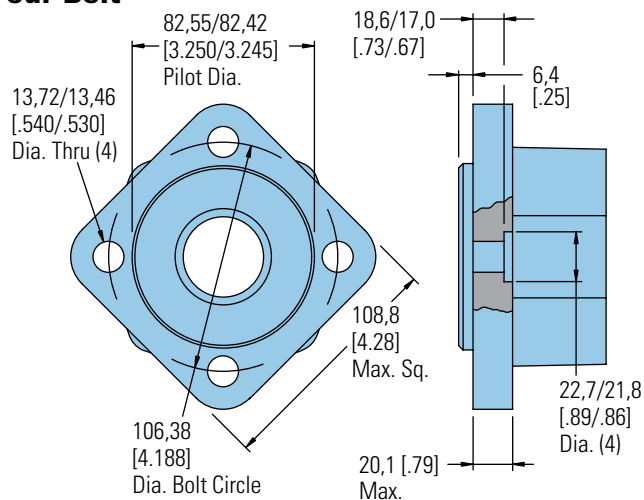
Four Bolt Magneto



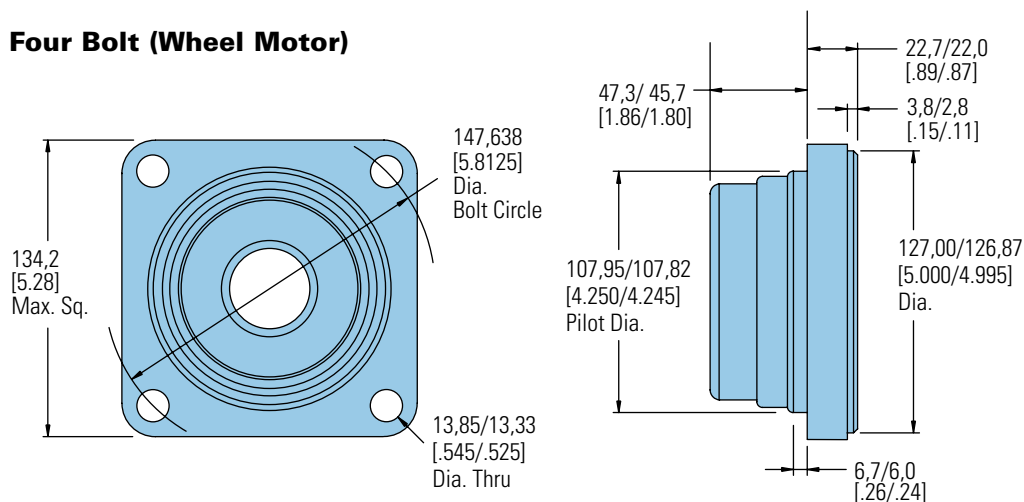
Two Bolt SAE B



Four Bolt



Four Bolt (Wheel Motor)



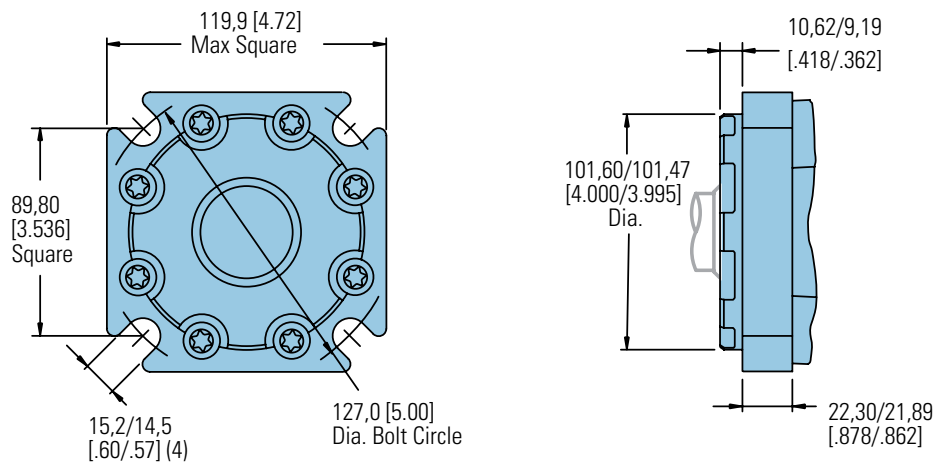
C-2

4000 Compact Series

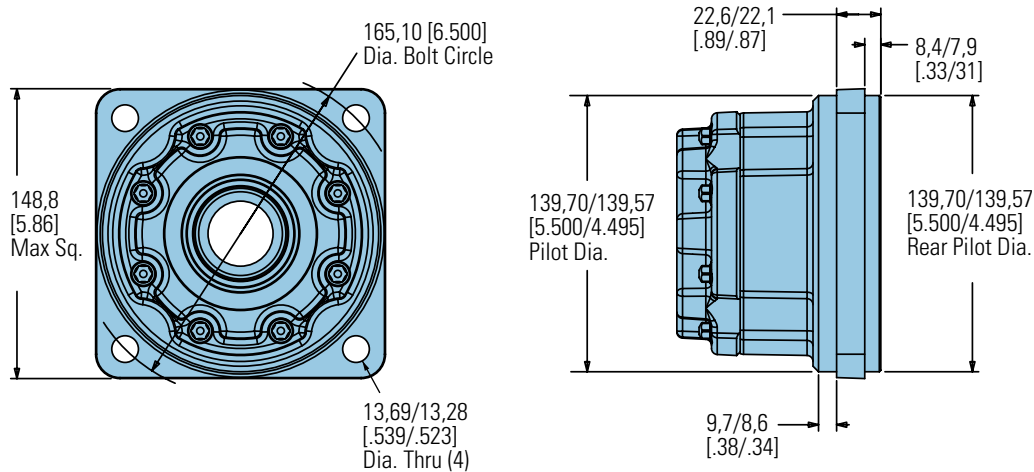
Dimensions

Mounting Options for use with Enhanced Bearings

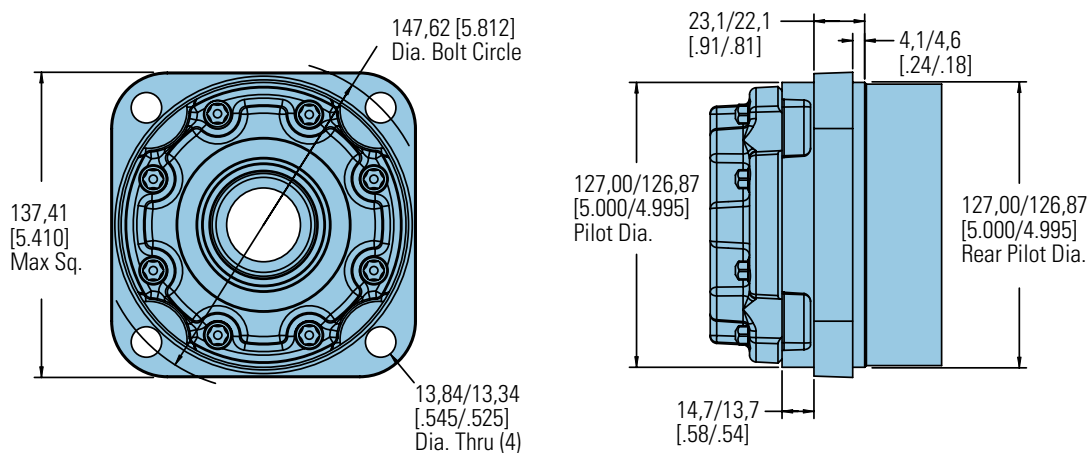
Standard Flange- Similar to SAE B type



Four Bolt (Wheel Motor)



Four Bolt (Wheel Motor- Short)

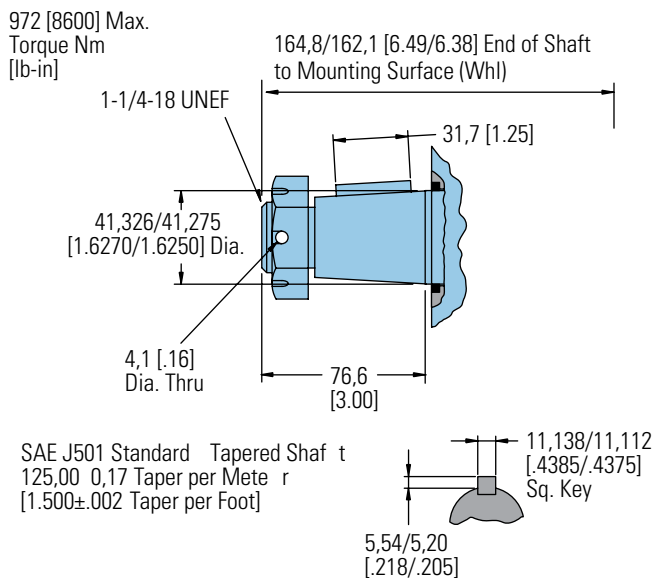


4000 Compact Series

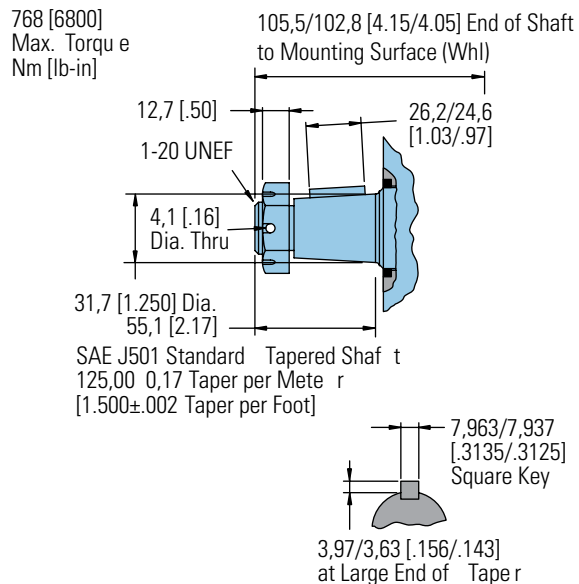
Dimensions

Shafts

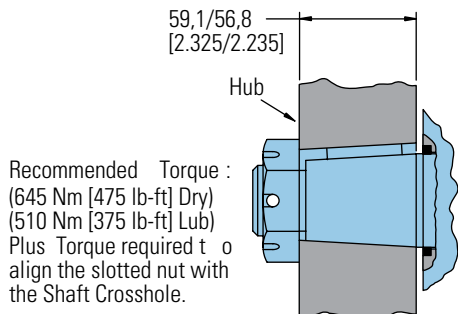
1-5/8 Inch Tapered



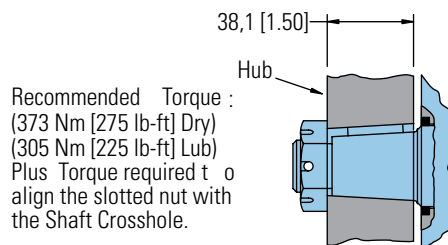
1-1/4 Inch Tapered



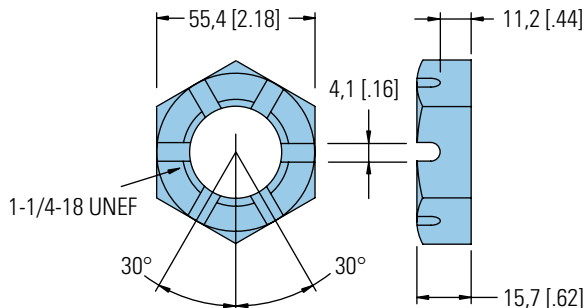
Tapered Shaft Hub Data



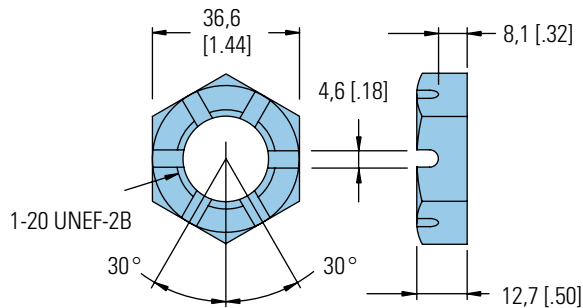
Tapered Shaft Hub Data



Slotted Hexagon Nut



Slotted Hexagon Nut

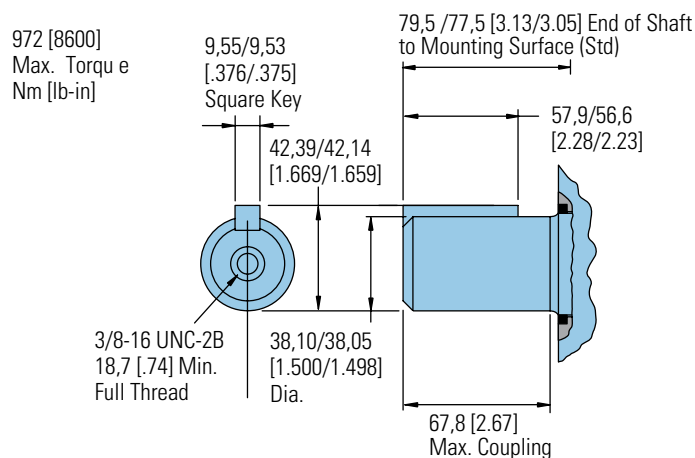


4000 Compact Series

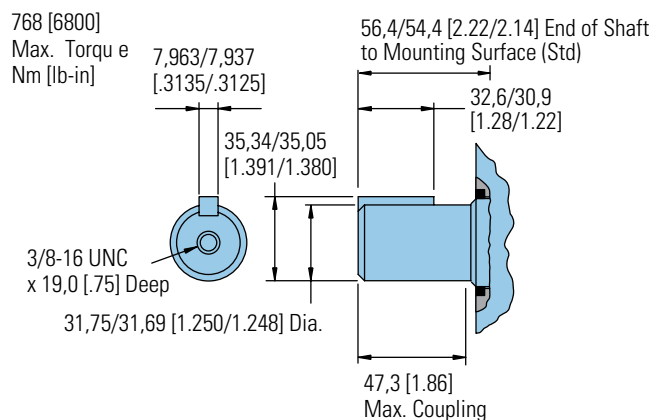
Dimensions

Shafts

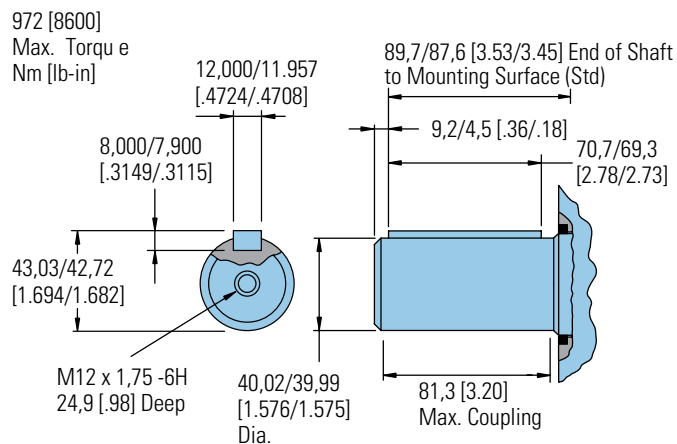
1-1/2 Inch Straight



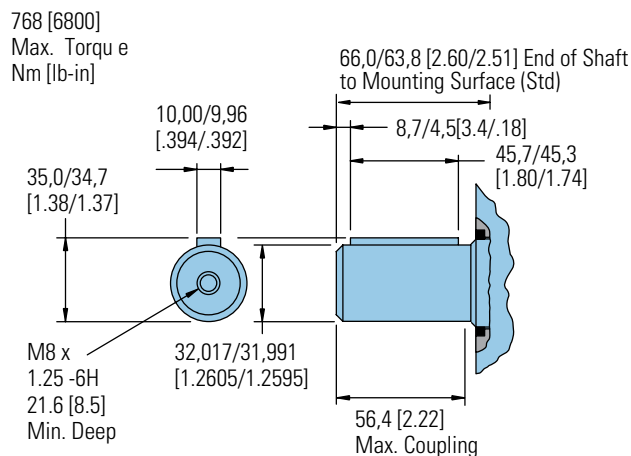
1-1/4 Inch Straight



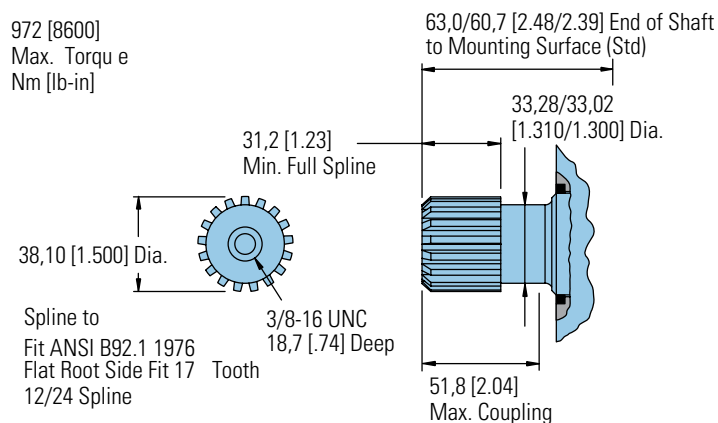
40 mm Straight



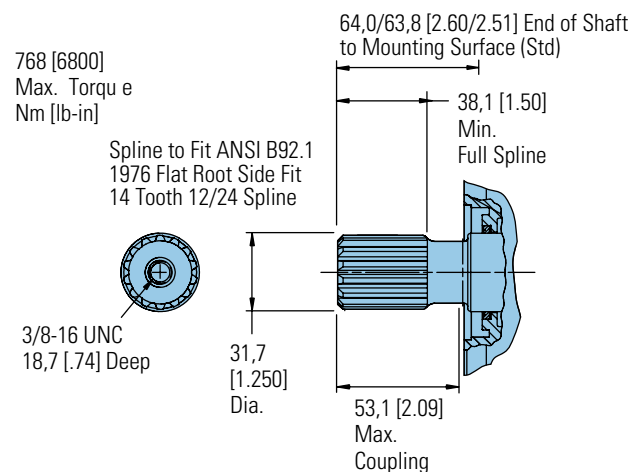
32 mm Straight



1-1/2 Inch 17 Tooth Straight



1-1/4 Inch 14 Tooth Splined



4000 Compact Series

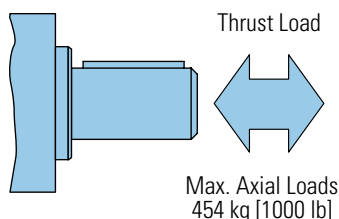
Shaft Side Load Capacity

These curves indicate the radial load capacity on the motor shafts) at various locations with an allowable external thrust load of 454 kg [1000 lb].

Note:

Case pressure will increase the allowable inward thrust load and decrease the allowable outward thrust load. Case pressure will push outward on the shaft at 94 kg/7 Bar [208 lb/100 PSI].

Each curve is based on B 10 bearing life (2000



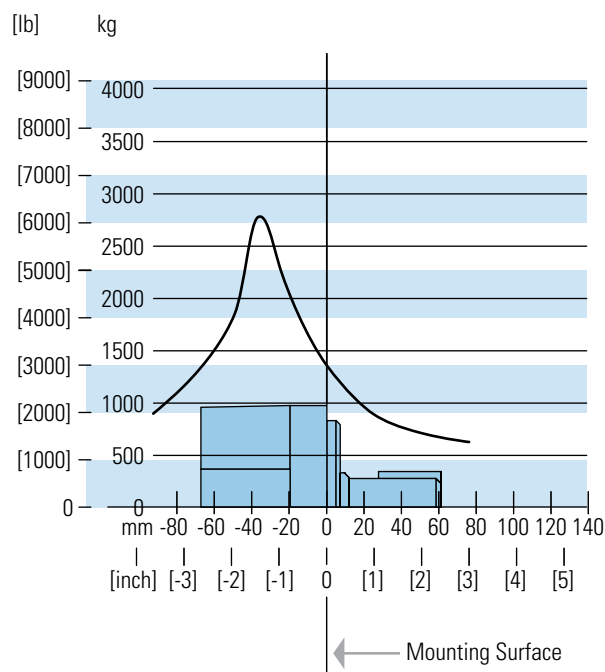
hours of 12,000,000 shaft revolutions at 100 RPM) at rated output torque.

To determine radial load at speeds other than 100 RPM, multiply the load values given on the bearing curve by the factors in the chart below.

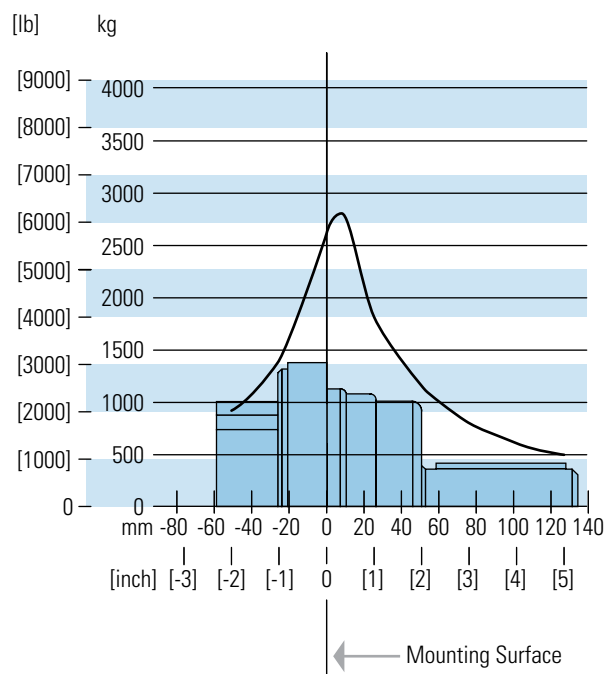
RPM	Multiplication Factor
50	1.23
100	1.00
200	0.81
300	0.72
400	0.66
500	0.62
600	0.58
700	0.56
800	0.54

For 3,000,000 shaft revolutions or 500 hours — Increase these shaft loads 52%.

Standard Mount- All shaft options 1-1/4 inch and larger



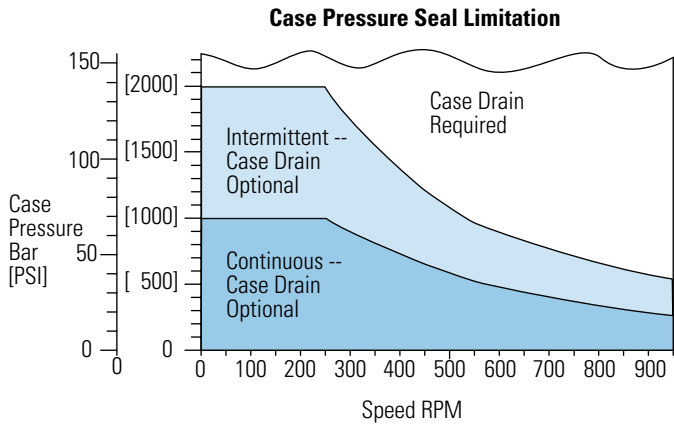
Wheel Mount- All shaft options 1-1/4 inch and larger



4000 Compact Series

Case Pressure and Case Port

Char-Lynn 4000 Compact Series motors are durable and have long life as long as the recommended case pressure is not exceeded. Allowable case pressure is highest at low shaft speeds. Consequently, motor life will be shortened if case pressure exceeds these ratings (acceptability may vary with application). Determine if an external case drain is required from the case pressure seal limitation charts.



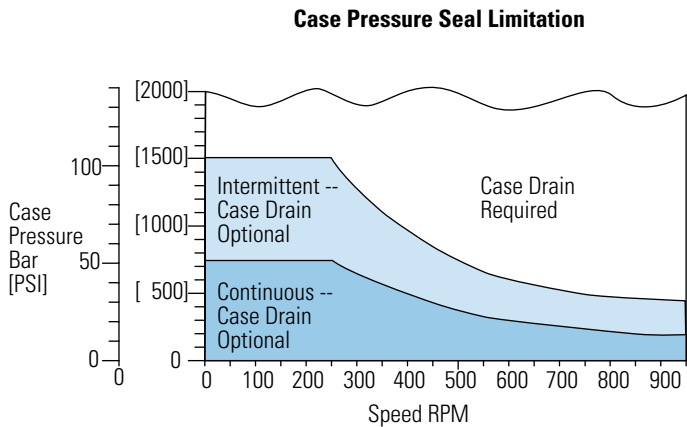
All Shaft options 1-1/4 inch and smaller.

Case Porting Advantage

Contamination Control — flushing the motor case.

Cooler Motor — exiting oil draws motor heat away.

Extend Motor Seal Life — maintain low case pressure with a preset restriction in the case drain line.



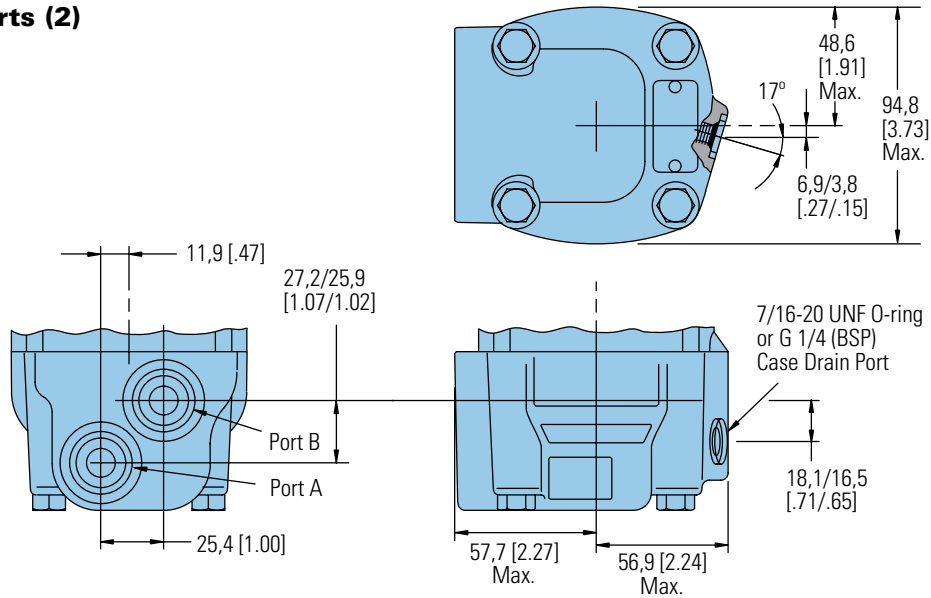
All Shaft options larger than 1-1/4 inch.

4000 Compact Series

Dimensions

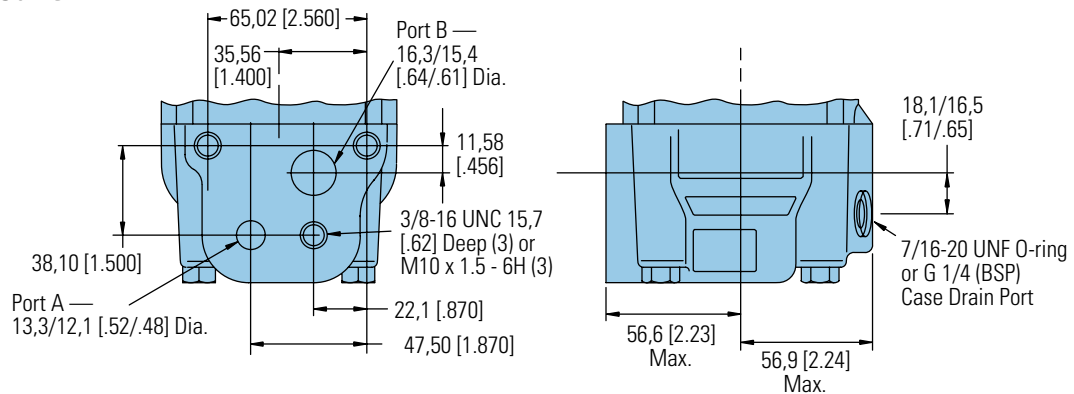
Ports

7/8-14 O-ring Ports (2) or G 1/2 (BSP) Ports (2)



C-2

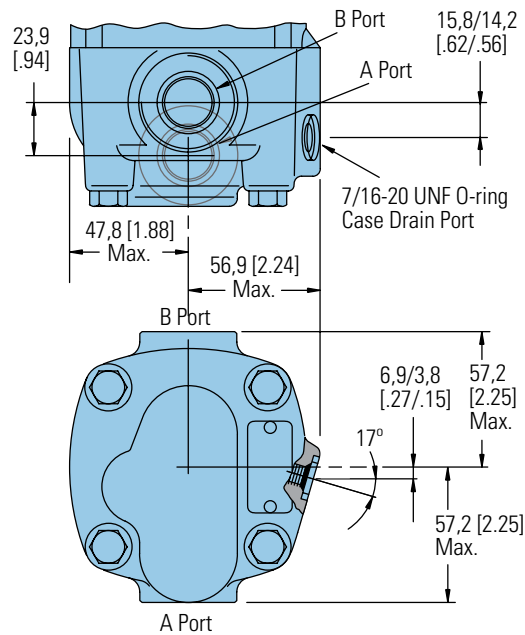
Manifold Mount



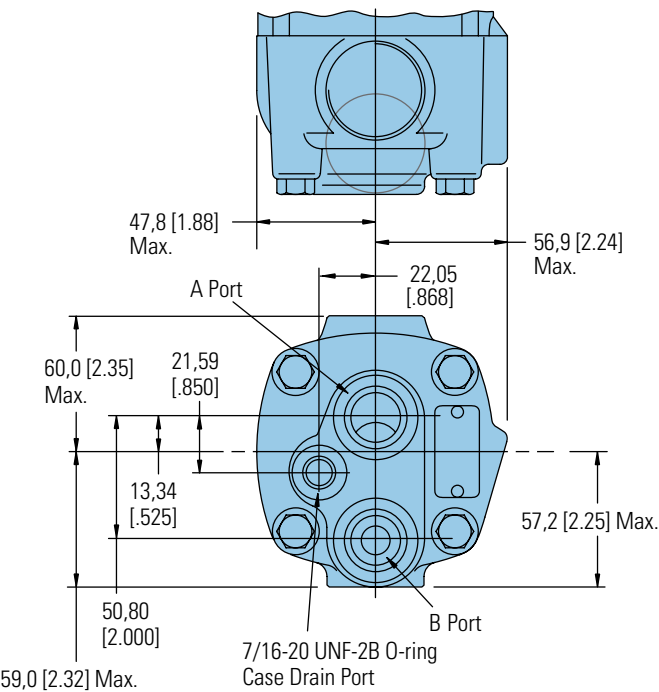
4000 Compact Series

Dimensions
Ports

1-1/16-12 O-ring Ports (2) Positioned 180 Apart



7/8-14 O-ring End Ports (2)

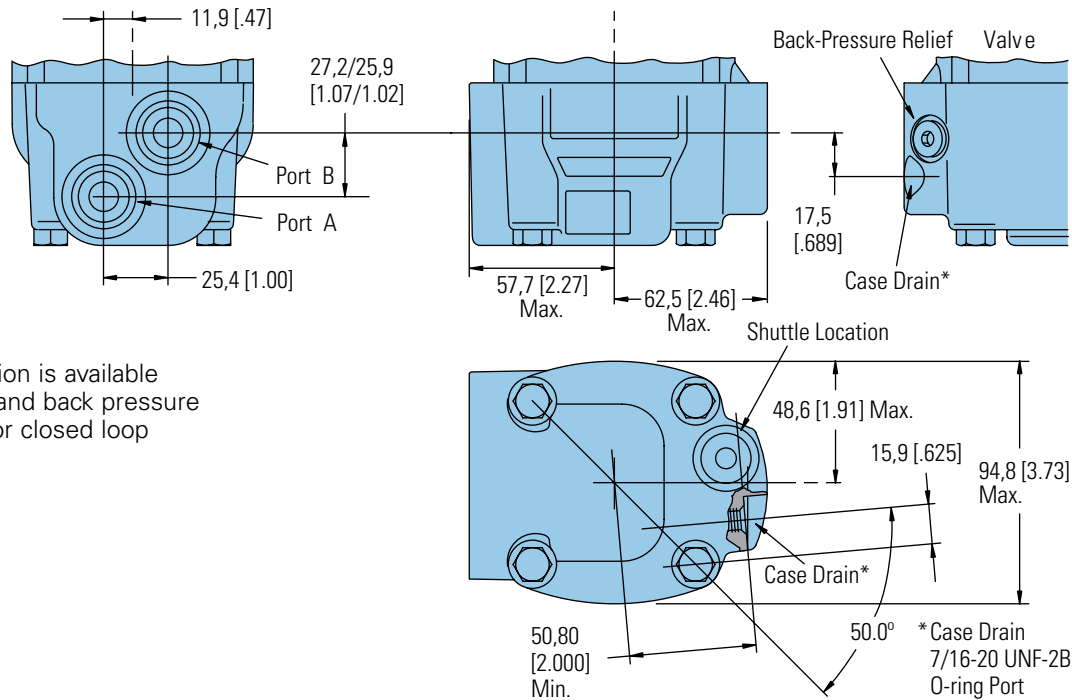


4000 Compact Series

Dimensions

Ports with Shuttle

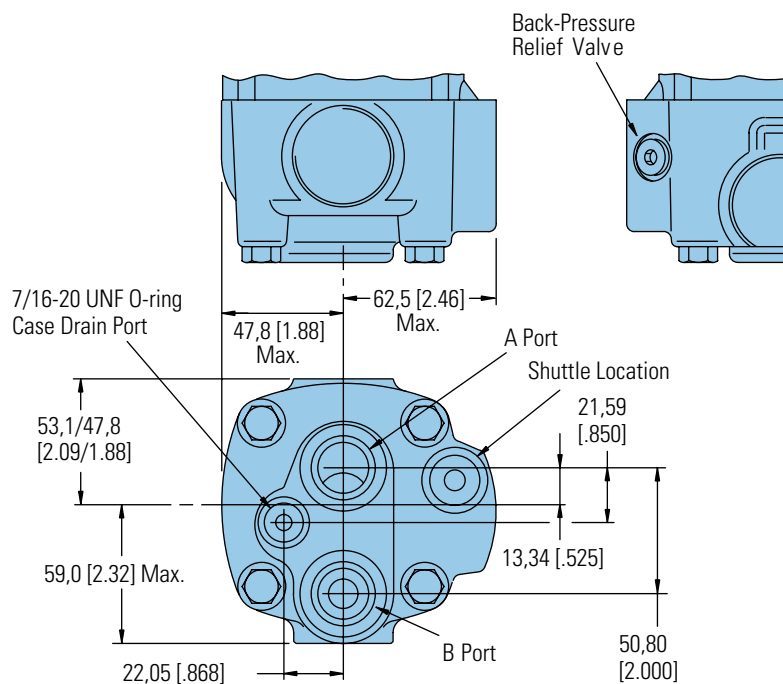
7/8-14 O-ring Ports (2) or G 1/2 (BSP) Ports (2)



This port option is available with shuttle and back pressure relief valve for closed loop applications.

C-2

7/8-14 O-ring End Ports (2)



This port option is available with shuttle and back pressure relief valve for closed loop applications.

4000 Compact Series

Model Code

The following 24-digit coding system has been developed to identify all of the configuration options for the 4000 Compact Series motor. Use this model code to specify a motor with the desired features. All 24 digits of the code must be present when ordering. You may want to photocopy the matrix below to ensure that each number is entered in the correct box.

ADK			**		**		**		**		**		*	0 0		**		**		*	*	0	A
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24

1, 2, 3 Product Series
ADK – 4000 Compact Series Motor

4, 5 Displacement
cm³/r [in³/r]

10 – 160 [9.8]
12 – 200 [12.3]
15 – 250 [15.4]
20 – 325 [19.8]
25 – 405 [24.6]
30 – 490 [29.8]

6, 7 Mounting Type

AB – 4 Bolt (Wheel) 108,0 [4.25] Pilot Dia. and 13,59 [.535] Dia. Mounting Holes on 147,6 [5.81] Dia. B.C. 127,0 [5.00] Dia. Rear Mount Pilot

AC – 2 Bolt SAE A (Std.) 82,5 [3.25] Pilot Dia. and 13,59 [.535] Dia. Mtg. Holes on 106,4 [4.19] Dia. B.C.

AE – 4 Bolt (Bearingless) 101,6 [4.00] Pilot Dia. and 13,59 [.535] Dia. Mounting Holes on 127,0 [5.00] Dia. B.C.

AF – 2 Bolt SAE B (Std.) 101,6 [4.00] Pilot Dia. and 14,35 [.565] Dia. Mtg. Holes on 146,0 [5.75] Dia. B.C.

AH – 4 Bolt (Standard) 82,5 [3.25] Pilot Dia. and 14,59 [.535] Dia. Mounting Holes on 106,4 [4.19] Dia. B.C.

AJ – 4 Bolt Magneto (Std.) 82,6 [3.25] Pilot Dia. and 13,59 [.535] Dia. Mtg. Holes on 106,4 [4.19] Dia. B.C. 2,79 [1.10] Pilot Length

AP – 4 Bolt (wheel compatible for Hayes Brake) 107,9 [4.25] Pilot Dia. and 13,59 [.535] Dia. Mounting Holes on 147,6 [5.81] Dia. B.C. with Turned Down Housing to 88,9 [3.50] Dia.

AG – 4 Bolt (Wheel - Short) 91,9 [3.62] Pilot Dia. 14,35 [.565] Dia. Holes on 147,6 [5.81] Dia. Bolt Circle with O-ring Groove

AT – 2 Bolt (Standard) 101,6 [4.00] Pilot Dia. 13,59 [.535] Dia. Holes on 146,0 [5.75] Dia. Bolt Circle (Similar to SAE B)

BB* – 4 Bolt (SAE B) (Standard) 101,6 [4.00] Pilot Dia. and 14,7 [.58] Dia. Mounting Slots on 127,0 [5.00] Dia. Bolt Circle

BE* – 4 Bolt (Wheel) 139,7 [5.50] Front and Rear Pilot Dia. and 13,49 [.531] Dia. Mounting Holes on 165,1 [6.50] Dia. Bolt Circle

BG* – 4 Bolt (Wheel-Short) 127,0 [5.00] Front and Rear Pilot Dia. and 13,59 [.535] Dia. Mounting Holes on 147,62 [5.812] Dia. Bolt Circle

8, 9 Output Shaft

00 – None (Bearingless)
02 – 1 1/4 inch Dia. Straight with 3/8 -16 Thread in end, 7,938 [.3125] Sq. x 31,75 [1.250] Straight Key

03 – 1 1/4 inch Dia. .125 : 1 Tapered Shaft Per SAE J501 with 1-20 UNEF -2A Threaded Shaft end, and slotted Hex Nut, 7,938 [.3125] Sq. x 25,40 [1.000] Straight Key

04 – 31.75 [1.250] Dia. Flat Root Side Fit, 14 tooth, 12/24 DP 30° Involute Spline with .375-16 UNC-2B Thread in End, 33.0 [1.30] Minimum Full Spline Length

06 – 1 1/4 inch Dia. Splined 14T with 38,1 [1.50] Min. Full Spline Length and 53,1 [2.09] Max. Coupling Length

08 – 40 mm Dia. Straight (with Straight Key) M12 x 1,75 - 6H Thread in end

10 – 32 mm dia. Straight (with Straight Key) M8 x 1,25 -6H Thread in end, and 56,4 [2.22] Max. Coupling Length

11 – 1 1/2 inch Dia. Straight (with Straight Key) 3/8 -16 Thread in end

17 – 28.22 [1.111] Dia. Flat Root Side Fit, 17 Tooth, 16/32 DP 30° Involute Spline, 28.58 [1.125] Minimum Full Spline Length

98 – 1 5/8 inch Dia. Tapered with Straight Key and 1 1/4 -18 UNEF Slotted Hex. Nut
99 – 1 1/2 inch Dia. Splined 17T with 31,2 [1.23] Min. Full Spline Length

10, 11 Ports

AA – 7/8 -14 UNF -2B SAE O-ring (Staggered)

AB – 12,70 [.500] and 15,88 [.625] Dia. Ports (Manifold) and 3x 3/8 -16 UNC Port Block Mounting Holes

AD – 7/8 -14 UNF -2B SAE O-ring (End Ports)

AE – 12,70 [.500] and 15,88 [.625] Dia. Ports (Manifold) and 3 x M10 x 1,5-6H Port Block Mounting Holes

AG – G 1/2 BSP Straight Thread ports (Staggered)

AH – 1 1/16 - 12 UN-2B O-Ring ports (Positioned 180° Apart)

AJ – .750-16 UNF-2B SAE O-ring Ports – Ports Oriented 180° to each other
BA – .875-14 UNF-2B SAE O-ring Ports – Port B Recessed 11.4 [.45] from Port A – End Ports – Cast Boss Removed

12, 13 Case Flow Options

00 – None

01 – 7/16 -20 UNF -2B SAE O-ring Port (Case Drain)

02 – G 1/4 (BSP) Straight Thread Port (Case Drain)

* These mounting options are available with shaft options 08, 11, 98 and 99.

14 – Reverse Flow Shuttle Valve with G 1/4 (BSP) Straight Thread Port (Case Drain)

14 Back-Pressure Relief Valve

0 – None

A – Set at 4,5 bar [65 PSI] (for Manual Pumps)

15, 16 Valve Options

00 – None

17, 18 Accessories

00 – None

AA – Seal Guard

AF – M12 Threaded Connector Digital Speed Sensor (Two 30 Pulse per rev. signals in quadrature)

AG – M12 Threaded Connector Digital Speed Sensor (One 60 Pulse per rev. speed signal and one directional signal)

19, 20 Special Features (Hardware)

00 – None

01 – Viton Seals

21 Special Features (Assembly)

0 – None

A – Flange Rotated 90°

B – Reverse Rotation

22 Paint/ Special Packaging

0 – No Paint, Individual Box

A – Low Gloss Black Primer, Individual Box

23 Eaton Assigned Code when Applicable

0 – None

24 Eaton Assigned Design Code

A – First Code

Feature in **bold** are preferred and allow for shorter lead time.

Delta Series

Highlights



Description

Delta series motor is a part of Char Lynn product line, which provides torques up to 11,100 lb-in. Eaton has packed this motor with many “best in class” features: the optimized geroler profile ensures smooth operation; the disc valve technology has the best performance and the bearing capacity is the highest in the industry for very demanding applications.

Delta motor is equipped with parking brake. Please refer detailed information in Delta series brake section.

Delta Series

Geroler Element	12 Displacements
Flow l/min [GPM]	75 [20] Continuous**
	115 [30] Intermittent*
Speed RPM	670 Cont.**
	837 Inter.*
Pressure bar [PSI]	200 [3000] Cont.**
	275 [4000] Inter.*
Torque Nm [lb-in]	1015 [9000] Cont**.
	1253 [11,100] Inter.*

** Continuous— (Cont.) Continuous rating, motor may be run continuously at these ratings.

* Intermittent— (Inter.) Intermittent operation, 10% of every minute.

Parker is a registered trademark of Parker Intangibles LLC.

White is a trademark of White Drive Products, Inc.



Boom Lift



Sweeper



Mower

Benefits:

- Perfect replacement for Parker® TF-TG and White™ RE motors
- Lowest no load pressure drop which leads to longer life and lower temperature operation
- Highest overall efficiency: more available HP to the system than competitive motors
- The highest side load capacity with 4,500 lbs at 3" from the mount face

Applications:

Propel motors for

- Scissor Lift
- Boom Lift
- Mower
- Turf care equipments
- Stump grinder

Auxiliary drive application

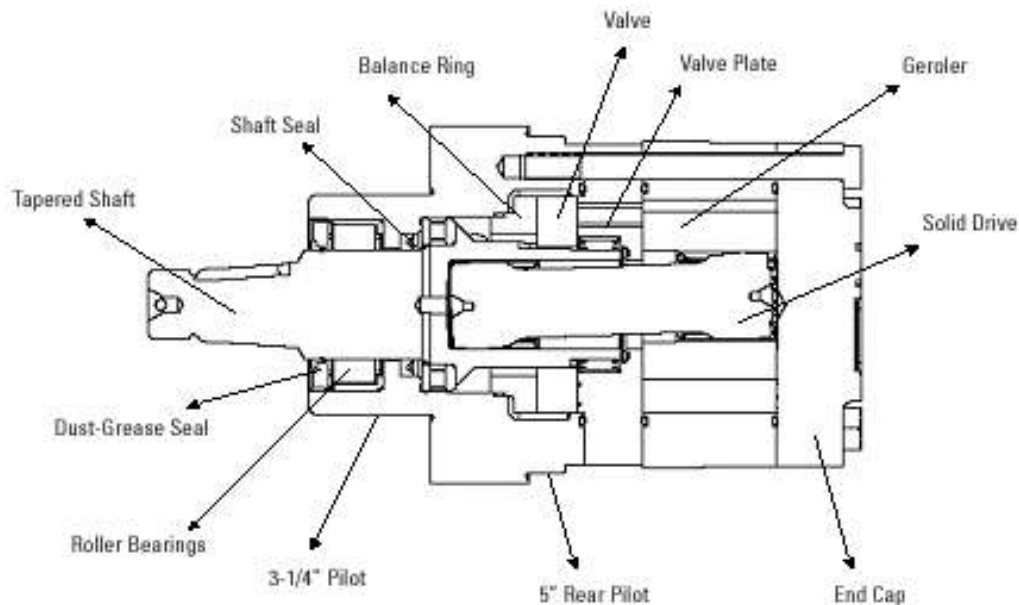
- Marine winches
- Trenchers
- Fishing Winches
- Recycling and Refuse Equipment

Features:

- Parking brake
- Excellent reliability with time proven Char-Lynn components
- Proven disc valve technology with the highest efficiencies in its class
- Leak resistant motor with the front bearing protecting the shaft seal
- Torque up to 11,100 lb-in intermittent duty / Flow up to 30 GPM intermittent
- 12 displacements available from 6.9 to 46 CID
- Shaft sizes up to 1-5/8 inch
- 3-1/4 inch front pilot and 5 inch rear pilot
- STC ports available

Delta Series

Specifications



DELTA SERIES MOTORS

Displ. cm ³ /r (in ³ /rev)		113 [6.9]	146 [8.9]	198 [12.1]	234 [14.3]	252 [15.4]	300 [18.3]	347 [21.2]	395 [24.1]	470 [28.7]	542 [33.1]	649 [39.6]	754 [46.0]
Max Speed (RPM)	Continuous	668	519	382	323	300	252	218	192	161	140	117	100
	Intermittent	831	778	516	485	450	379	327	288	241	209	175	151
@Flow													
Flow l/min [GPM]	Continuous	75 [20]	75 [20]	75 [20]	75 [20]	75 [20]	75 [20]	75 [20]	75 [20]	75 [20]	75 [20]	75 [20]	75 [20]
	Intermittent	95 [25]	115 [30]	115 [30]	115 [30]	115 [30]	115 [30]	115 [30]	115 [30]	115 [30]	115 [30]	115 [30]	115 [30]
Torque 1028 [9102] 10698	Continuous	320 [2834]	429 [3800]		554 [4904]		651 [5763]	712 [6311]	844 [7472]	933 [8260]	972 [8607]	1039 [9199]	994 [8809]
		Nm [lb-in]	Intermittent					563 [4984]	725 [6421]	852 [7543]	930 [8236]	1087 [9629]	1208
		1206 [10684]	1222 [10824]		1202 [10644]		1253 [11100]		1232 [10910]				
Pressure 120 [1750] 240 [3500]	Continuous	205 [3000]	205 [3000]		205 [3000]		205 [3000]	205 [3000]	205 [3000]	205 [3000]	190 [2750]	170 [2500]	140 [2000]
		Δ bar [Δ PSI]						275 [4000]	275 [4000]	275 [4000]	275 [4000]	275 [4000]	275 [4000]
		105 [1500]	170 [2500]	155 [2250]	140 [2000]								
Weight 19,1 [42.0]		12,7 [28.0]	12,9 [28.5]	13,8 [30.5]	14,3 [31.5]	15,0 [33.0]		15,0 [33.0]	15,4 [34.0]	16,1 [35.5]	16,8 [37.0]	17,5 [38.5]	18,4 [40.5]
	kg [lb]												

Note:

Top assure best motor life, run motor for approximately one hour at 30% of rated pressure before application to full load. Be sure motor is filled with fluid prior to any load applications.

When pressurizing B port, all displacements have a continuous rating of 2000 psi.

Maximum Inlet Pressure:

310 bars (4500 PSI)

Do not exceed Δ pressure rating (see chart above).

Recommended Fluids:

Premium quality, anti wear type hydraulic oil with a viscosity of no less than 70 SUS at operating temperature.

Recommended System Operating Temp.:

-34°C to 82°C [-30°F to 180°F]

Recommended Filtration:

Per ISO cleanliness Code 4406: 20/18/13

Delta Series

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.

	Continuous
	Intermittent
	No operation

		113cm ³ /r [6.9 in ³ /r]															
		Δ Pressure Bar [PSI]															
Flow LPM [GPM]		17	34	52	69	86	103	121	138	155	172	190	207	224	241	259	276
		250	500	750	1000	1250	1500	1750	2000	2250	2500	2750	3000	3250	3500	3750	4000
2	204	450	686	915	1140	1355	1593	1814	2018	2197	2349	2573	2776	2975	3182	3362	3562
7.6	65	64	63	62	60	60	59	57	56	55	54	52	48	49	44	44	44
4	210	457	706	950	1194	1436	1677	1906	2129	2351	2571	2790	3010	3231	3454	3660	3860
15	24	52	80	107	135	162	189	215	240	265	290	315	340	365	390	413	438
6	196	445	696	942	1186	1432	1674	1914	2144	2367	2587	2805	3027	3252	3476	3695	3917
23	22	50	79	106	134	162	189	216	242	267	292	317	342	367	392	417	442
8	176	425	677	921	1168	1420	1666	1906	2152	2386	2616	2834	3051	3265	3481	3697	3917
30	20	48	76	104	132	160	188	215	243	269	295	320	344	369	393	417	442
10	160	407	659	901	1149	1398	1650	1894	2134	2370	2601	2823	3044	3258	3475	3684	3894
38	18	46	74	102	130	158	186	214	241	268	294	319	344	368	390	413	438
12	134	382	632	876	1122	1372	1621	1868	2111	2353	2589	2821	3046	3270	3499	3729	3959
45	15	43	71	99	127	155	183	211	238	266	292	319	344	369	393	415	438
14	111	357	608	855	1102	1350	1599	1847	2090	2330	2569	2800	3024	3250	3475	3694	3914
53	13	40	69	97	124	152	181	208	236	263	290	316	341	367	390	413	438
16	81	325	577	822	1071	1321	1572	1817	2063	2307	2549	2781	3011	3237	3466	3694	3922
61	9	37	65	93	121	149	177	205	233	260	288	314	340	365	388	404	427
18	48	295	543	790	1036	1283	1535	1781	2027	2271	2512	2751	2984	3214	3441	3667	3894
68	5	33	61	89	117	145	173	201	229	256	284	311	337	363	387	406	429
20	14	263	510	758	1005	1249	1499	1746	1988	2231	2474	2712	2945	3176	3395	3597	3794
76	2	30	58	86	113	141	169	197	224	252	279	306	332	359	383	406	429
22		228	477	725	972	1218	1468	1712	1957	2201	2447	2686	2917	3149	3350	3523	3684
83		26	54	82	110	138	166	193	221	249	276	303	329	355	378	398	418
25		170	416	663	913	1153	1402	1646	1891	2136	2382	2622	2856	3081	3273	3452	3614
95		19	47	75	103	130	158	186	214	241	269	296	322	348	369	390	411
30		831	829	827	825	821	818	815	812	809	805	803	800	794	776	745	714
114		114	429	755	1076	1400	1725	2047	2368	2687	3003	3323	3635	3942	4249	4552	4852
	13	48	85	122	158	195	231	267	303	339	375	410	445	480	514	544	574
	778	777	773	770	765	759	756	753	749	746	744	742	740	737	735	735	735

114
13
778 } Torque [lb-in]
Nm
Speed RPM

		146cm ³ /r [8.9 in ³ /r]															
		Δ Pressure Bar [PSI]															
Flow LPM [GPM]		17	34	52	69	86	103	121	138	155	172	190	207	224	241	259	276
		250	500	750	1000	1250	1500	1750	2000	2250	2500	2750	3000	3250	3500	3750	4000
2	288	596	907	1184	1445	1718	1992	2247	2537	2810	3039	3290	3595	3846	3996	4265	4565
7.6	32	67	102	134	163	194	225	254	286	317	343	371	406	434	451	482	512
4	289	619	947	1267	1593	1914	2227	2482	2755	3042	3295	3615	3916	4135	4456	4680	4955
15	33	70	107	143	180	216	251	280	311	343	372	408	442	467	503	528	558
6	275	604	934	1259	1588	1908	2232	2552	2869	3181	3497	3800	4102	4397	4680	4955	5230
23	31	68	105	142	179	215	252	288	324	359	395	429	463	496	528	559	590
8	256	580	909	1235	1566	1887	2209	2528	2845	3160	3475	3783	4091	4397	4692	4984	5274
30	29	66	103	139	177	213	249	285	321	357	392	427	462	496	530	563	596
10	227	553	879	1204	1535	1861	2184	2504	2820	3133	3447	3757	4061	4369	4667	4963	5259
38	26	62	99	136	173	210	247	283	318	354	389	424	459	493	527	560	593
12	199	521	850	1172	1501	1825	2148	2469	2780	3091	3402	3714	4017	4324	4627	4922	5217
45	23	59	96	132	170	206	243	279	314	349	384	419	454	488	522	556	589
14	157	480	809	1130	1458	1784	2104	2426	2743	3057	3369	3679	3983	4291	4593	4892	5187
53	18	54	91	128	165	201	238	274	310	345	380	415	450	484	519	552	585
16	132	457	780	1102	1429	1753	2081	2397	2714	3025	3335	3645	3947	4255	4558	4857	5152
61	15	52	88	124	161	198	235	271	306	342	377	412	446	480	515	548	581
18	98	414	742	1065	1390	1715	2039	2360	2675	2986	3295	3605	3906	4213	4518	4817	5114
68	467	465	461	459	457	456	453	450	447	444	442	439	437	435	432	430	428
20	42	373	700	1020	1347	1670	1989	2308	2628	2944	3255	3568	3866	4172	4475	4774	5069
76	5	42	79	115	152	189	225	261	297	332	368	403	436	469	505	539	572
22	16	328	659	978	1306	1628	1950	2268	2586	2900	3211	3522	3823	4128	4429	4724	5019
83	2	37	74	110	147	184	220	256	292	327	362	398	432	466	500	534	567
25		253	576	899	1221	1544	1864	2179	2500	2811	3120	3433	3736	4036	4337	4639	4939
95		29	65	102	138	174	210	246	282	317	352	388	422	456	490	524	557
30		647	645	641	639	637	633	629	626	624	621	618	616	613	612	609	607
114		114	429	755	1076	1400	1725	2047	2368	2687	3003	3323	3635	3942	4249	4552	4852
	13	48	85	122	158	195	231	267	303	339	375	410	445	480	514	544	574
	778	777	773	770	765	759	756	753	749	746	744	742	740	737	735	735	735

Delta Series

Performance Data

		198cm ³ /r [12.1 in ³ /r] ΔPressure Bar [PSI]															
		17 250	34 500	52 750	69 1000	86 1250	103 1500	121 1750	138 2000	155 2250	172 2500	190 2750	207 3000	224 3250	241 3500	259 3750	276 4000
Flow LPM [GPM]	2	313 35 36	732 83 35	1113 126 34	1480 167 32	1870 211 31	2249 254 30	2668 301 29	3059 345 27	3447 389 27	3822 432 26	4189 473 24	4544 513 22	4875 550 21	5194 586 18	5508 622 17	5948 671 18
	4	367 41 75	809 91 74	1228 139 72	1640 185 71	2038 230 69	2437 275 68	2844 321 67	3234 365 65	3623 409 63	4010 453 62	4398 497 61	4779 540 58	5164 583 56	5545 626 56	5917 668 54	6275 708 52
	6	365 41 112	799 90 111	1231 139 110	1654 187 110	2066 233 107	2473 279 106	2878 325 104	3270 369 102	3665 414 101	4056 458 99	4446 502 98	4833 546 96	5215 589 95	5598 632 93	5975 675 91	6347 717 89
	8	343 39 151	782 88 150	1219 138 149	1648 186 147	2069 234 146	2484 280 145	2898 327 143	3300 373 142	3702 418 140	4093 462 138	4482 506 135	4865 549 134	5237 591 133	5607 633 131	5976 675 129	6349 717 127
	10	322 36 190	759 86 188	1201 136 187	1633 184 186	2063 233 185	2483 280 182	2904 328 181	3316 374 178	3726 421 177	4125 466 174	4515 510 173	4904 554 171	5290 597 169	5672 640 168	6048 683 166	6421 725 164
	12	283 32 45	719 81 229	1158 131 226	1590 180 224	2020 228 223	2448 276 221	2868 324 220	3279 370 218	3691 417 216	4096 462 215	4492 507 212	4883 551 211	5265 594 209	5644 637 206	6015 679 205	6385 721 202
	14	238 27 53	671 76 267	1110 125 264	1538 174 262	1970 222 261	2396 271 259	2816 318 257	3228 364 255	3644 411 253	4050 457 251	4451 503 249	4846 547 246	5231 591 244	5613 634 242	5982 675 240	6357 718 238
	16	191 22 61	625 71 305	1063 120 303	1493 169 301	1923 217 300	2345 265 298	2768 312 296	3182 359 295	3596 406 293	4003 452 291	4403 497 289	4801 542 287	5191 586 285	5576 630 284	5947 671 281	6316 713 279
	18	139 16 68	567 64 342	1006 114 340	1438 162 339	1871 211 337	2299 260 335	2720 307 333	3133 354 330	3547 400 328	3956 447 326	4359 492 324	4760 537 322	5128 579 322	5492 620 321	5871 663 319	6247 705 317
	20	99 11 76	457 52 382	886 100 378	1315 148 377	1745 197 375	2168 245 373	2590 292 371	3006 339 369	3418 386 366	3822 432 364	4224 477 362	4622 522 359	5018 567 358	5418 612 356	5816 657 354	6208 701 352
	22	15 2 83	383 43 420	810 91 417	1243 140 415	1676 189 413	2096 237 411	2520 284 409	2938 332 407	3351 378 405	3759 424 403	4161 470 401	4558 515 399	4953 559 397	5339 603 395	5722 646 392	6095 688 390
	25		272 31 476	700 79 475	1131 128 474	1559 176 472	1985 224 470	2408 272 468	2823 319 466	3231 365 465	3639 411 463	4042 456 461	4443 502 459	4842 547 457	5229 590 455	5617 634 453	5992 677 450
	30		163 18 516	600 68 506	1037 117 494	1474 166 487	1902 215 484	2315 261 488	2723 307 494	3134 354 501	3536 399 506	3933 444 511	4338 490 514	4737 535 515	5125 579 516	5516 623 515	5899 666 514
	114																

163
18
516

Torque lb-in
Nm
Speed RPM

		234cm ³ /r [14.3 in ³ /r] ΔPressure Bar [PSI]															
		17 250	34 500	52 750	69 1000	86 1250	103 1500	121 1750	138 2000	155 2250	172 2500	190 2750	207 3000	224 3250	241 3500	259 3750	276 4000
Flow LPM [GPM]	2	470 53 31	971 110 30	1457 164 29	1921 217 28	2414 273 26	2877 325 25	3348 378 25	3821 431 25	4275 483 24	4730 534 23	5164 583 22	5630 636 21	5997 677 19	6446 728 20	6863 775 19	7217 815 15
	4	468 53 64	988 112 62	1504 170 61	1989 225 60	2482 280 59	2964 335 58	3447 389 57	3916 442 56	4384 495 55	4843 547 55	5302 599 54	5763 651 52	6213 701 51	6668 753 51	7113 803 50	7543 852 48
	6	449 51 96	966 109 95	1484 168 93	1980 224 92	2470 279 92	2953 333 91	3445 389 90	3922 443 89	4397 496 88	4851 548 88	5304 599 88	5750 649 87	6197 700 86	6643 750 86	7085 800 84	7524 849 83
	8	416 47 129	931 105 128	1446 163 126	1954 221 125	2458 277 124	2948 333 123	3438 388 123	3909 441 121	4381 495 121	4835 546 120	5280 596 120	5714 645 119	6150 694 119	6584 743 118	7015 792 117	7445 841 116
	10	380 43 161	896 101 160	1410 159 158	1917 216 157	2425 274 156	2919 330 155	3412 385 154	3890 439 153	4373 494 153	4831 545 152	5280 596 151	5716 645 150	6148 694 149	6586 744 148	7017 792 147	7452 841 146
	12	341 39 194	856 97 193	1366 154 191	1876 212 190	2384 269 189	2880 325 188	3370 380 187	3843 434 186	4319 488 185	4782 540 185	5229 590 184	5665 640 183	6102 689 182	6537 738 181	6962 786 180	7392 835 178
	14	290 33 226	804 91 225	1312 148 224	1813 205 222	2320 262 221	2821 318 220	3315 374 219	3793 428 218	4268 482 217	4732 534 216	5181 585 215	5623 635 214	6057 684 214	6485 732 212	6907 780 211	7327 827 209
	16	239 27 258	743 84 258	1249 141 257	1756 198 255	2264 256 254	2759 312 253	3255 367 252	3735 422 251	4207 475 251	4669 527 250	5122 578 249	5568 629 247	6004 678 246	6432 726 245	6845 773 244	7268 820 242
	18	176 20 291	688 78 291	1187 134 289	1694 191 287	2203 249 286	2698 305 285	3195 361 284	3676 415 283	4146 468 282	4603 520 281	5055 571 279	5497 621 278	5930 669 277	6358 718 276	6774 765 276	7194 812 275
	20	108 12 323	614 69 323	1121 127 322	1623 183 320	2124 240 319	2620 296 317	3118 352 317	3603 407 316	4077 460 314	4541 513 312	4990 563 311	5430 613 310	5865 662 310	6301 711 310	6720 759 309	7139 806 309
	22	28 3 83	535 60 355	1081 122 355	1582 179 352	2082 235 351	2579 291 350	3071 347 349	3550 401 348	4018 454 345	4483 506 343	4943 558 342	5406 610 341	5855 661 341	6300 711 341	6723 759 341	7139 806 341
	25		410 46 404	956 108 404	1460 165 402	1959 221 401	2454 277 399	2941 332 398	3419 386 397	3892 439 394	4356 492 392	4806 543 391	5251 593 390	5683 642 390	6117 691 389	6531 737 390	6939 783 389
	30		171 19 485	700 79 485	1297 146 485	1735 196 483	2226 251 481	2718 307 480	3204 362 478	3689 417 476	4162 470 474	4623 522 472	5079 573 472	5519 623 471	5959 673 471	6377 720 471	6781 766 471
	114																

Delta Series

Performance Data

252cm³/r [15.4 in³/r]

ΔPressure Bar [PSI]

	17	34	52	69	86	103	121	138	155	172	190	207	224	241	259	276
	250	500	750	1000	1250	1500	1750	2000	2250	2500	2750	3000	3250	3500	3750	4000
2	485	1011	1520	2032	2564	3059	3569	4065	4561	5085	5589	6054	6536	6891	7388	7872
7.6	55	114	172	229	289	345	403	459	515	574	631	683	738	778	834	889
	28	27	26	26	25	24	23	23	22	23	23	22	22	19	19	20
4	504	1062	1609	2145	2684	3213	3744	4263	4780	5294	5804	6311	6811	7308	7787	8236
15	57	120	182	242	303	363	423	481	540	598	655	712	769	825	879	930
	59	57	56	56	55	55	54	54	53	53	53	51	51	49	49	47
6	478	1031	1585	2132	2670	3195	3717	4222	4726	5222	5721	6211	6700	7179	7658	8118
23	54	116	179	241	301	361	420	477	534	590	646	701	756	810	865	917
	89	88	86	85	85	84	84	84	84	83	82	82	82	80	78	78
8	453	1012	1571	2115	2664	3191	3717	4224	4725	5215	5706	6194	6678	7161	7628	8076
30	51	114	177	239	301	360	420	477	533	589	644	699	754	808	861	912
	120	118	117	115	114	113	113	112	113	113	113	111	111	110	109	108
10	398	957	1516	2063	2609	3137	3668	4181	4678	5157	5636	6116	6589	7059	7522	7974
38	45	108	171	233	295	354	414	472	528	582	636	690	744	797	849	900
	149	148	147	145	144	143	142	142	142	143	142	142	141	140	139	138
12	370	914	1468	2011	2557	3085	3614	4125	4622	5102	5577	6059	6538	7017	7497	7966
45	42	103	166	227	289	348	408	466	522	576	630	684	738	792	846	899
	180	179	178	176	174	173	172	172	172	172	172	172	171	171	170	169
14	290	842	1399	1948	2496	3024	3552	4065	4571	5056	5525	5987	6445	6905	7359	7813
53	33	95	158	220	282	341	401	459	516	571	624	676	728	780	831	882
	210	209	208	206	205	203	202	201	200	199	199	200	200	200	200	199
16	239	795	1346	1891	2434	2962	3494	4003	4511	4995	5461	5919	6382	6841	7292	7743
61	27	90	152	213	275	334	395	452	509	564	616	668	720	772	823	874
	240	240	238	237	235	233	232	231	229	228	229	230	230	230	230	230
18	157	716	1265	1810	2355	2881	3408	3921	4431	4924	5401	5860	6310	6749	7184	7627
68	18	81	143	204	266	325	385	443	500	556	610	662	712	762	811	861
	270	270	269	267	265	264	261	261	258	256	256	258	259	260	260	260
20	96	650	1203	1750	2294	2820	3345	3857	4366	4865	5340	5801	6242	6686	7122	7553
76	11	73	136	198	259	318	378	435	493	549	603	655	705	755	804	853
	300	300	299	297	295	293	292	289	287	286	286	287	289	290	291	290
22	26	569	1111	1656	2195	2725	3250	3763	4268	4769	5259	5733	6182	6609	7030	7459
83	3	64	125	187	248	308	367	425	482	538	594	647	698	746	794	842
	330	330	330	328	327	324	322	320	316	314	313	314	316	318	320	320
25		425	967	1508	2042	2574	3093	3605	4110	4602	5084	5561	6028	6482	6899	7316
95		48	109	170	231	291	349	407	464	520	574	628	681	732	779	826
		375	375	374	372	369	366	364	361	358	357	356	358	361	364	364
30		179	723	1266	1800	2330	2852	3364	3868	4368	4856	5338	5811	6269	6701	7096
114		20	82	143	203	263	322	380	437	493	548	603	656	708	757	801
		450	450	450	449	447	443	439	436	433	430	430	431	434	437	438

179 } Torque lb-in
20 } Nm
450 } Speed RPM

300cm³/r [18.3 in³/r]

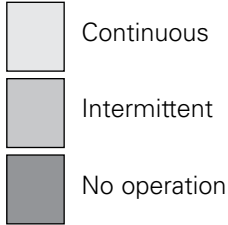
ΔPressure Bar [PSI]

	17	34	52	69	86	103	121	138	155	172	190	207	224	241	259	276
	250	500	750	1000	1250	1500	1750	2000	2250	2500	2750	3000	3250	3500	3750	4000
2	608	1257	1919	2553	3196	3824	4475	5087	5707	6307	6901	7472	8015	8484	8962	9413
7.6	69	142	217	288	361	432	505	574	644	712	779	844	905	958	1012	1063
	24	23	23	22	21	21	21	20	19	18	17	16	15	13	11	11
4	612	1283	1940	2587	3227	3856	4483	5094	5693	6293	6881	7462	8024	8574	9113	9629
15	69	145	219	292	364	435	506	575	643	710	777	842	906	968	1029	1087
	50	48	47	46	45	44	44	44	43	42	41	40	40	39	38	37
6	570	1248	1906	2547	3178	3800	4420	5025	5619	6203	6773	7345	7899	8449	8992	9525
23	64	141	215	288	359	429	499	567	634	700	765	829	892	954	1015	1075
	76	74	73	71	70	69	68	68	69	68	68	67	66	65	64	63
8	540	1210	1871	2522	3152	3781	4404	5008	5607	6186	6749	7319	7879	8433	8977	9512
30	61	137	211	285	356	427	497	565	633	698	762	826	890	952	1013	1074
	101	100	98	96	94	93	92	92	92	93	93	93	93	92	91	91
10	496	1161	1825	2471	3110	3733	4362	4968	5574	6157	6721	7274	7811	8356	8887	9416
38	56	131	206	279	351	421	492	561	629	695	759	821	882	943	1003	1063
	126	126	124	122	120	118	115	113	113	113	114	116	118	118	117	117
12	443	1108	1768	2418	3059	3688	4307	4918	5526	6114	6681	7239	7786	8338	8876	9411
45	50	125	200	273	345	416	486	555	624	690	754	817	879	941	1002	1062
	151	151	150	148	145	143	141	140	139	139	140	142	144	144	144	144
14	387	1034	1701	2346	2985	3610	4227	4839	5452	6050	6622	7184	7723	8269	8816	9362
53	44	117	192	265	337	408	477	546	615	683	748	811	872	934	995	1057
	177	177	176	173	171	168	166	165	163	163	165	167	169	171	170	170
16	366	961	1620	2264	2903	3530	4147	4753	5366	5960	6540	7098	7642	8189	8685	9211
61	41	109	183	256	328	399	468	537	606	673	738	801	863	922	980	1040
	202	202	201	199	197	195	192	190	189	188	188	189	191	194	196	196
18	291	893	1546	2187	2829	3450	4067	4678	5283	5873	6451	7005	7537	8064	8580	9103
68	33	101	175	247	319	390	459	528	596	663	728	791	851	910	969	1028
	227	227	227	224	222	219	217	215	213	211	212	214	217	220	221	221
20	204	797	1444	2094	2736	3361	3974	4585	5184	5775	6353	6907	7448	7974	8489	8992
76	23	90	163	236	309	380	449	518	585	652	717	780	841	900	958	1015
	252	252	252	251	249	246	243	241	239	238	238	239	242	245	247	248
22	102	710	1366	2013	2651	3270	3885	4496	5096	5689	6271	6831	7362	7877	8375	8880
83	12	80	154	227	299	369	439	508	575	642	708	771	831	889	945	1003
	278	278	278	277	274	272	269	267	265	264	263	265	269	273	275	275
25		553	1208	1851	2489	3114	3726	4335	4930	5523	6108	6670	7220	7783	8298	8777
95		62	136	209	281	352	421	489	557	624	690	753	815	879	937	991
		316	316	316	313	310	307	303	301	299	298	298	301	306	310	312
30		233	941	1539	2179	2811	3430	4028	4625	5217	5802	6385	6957	7522	8060	8565
114		26	106	174	246	317	387	455	522	589	655	721	785	849	910	967
		379	379	379	377	374	371	367	365	363	362	361	364	368	374	376

C-3

Delta Series

Performance Data



Flow LPM [GPM]

	17 250	34 500	52 750	69 1000	86 1250	103 1500	121 1750	138 2000	155 2250	172 2500	190 2750	207 3000	224 3250	241 3500	259 3750	276 4000
2	687 78 20	1415 160 19	2128 240 18	2824 319 18	3532 399 17	4248 480 18	4947 558 17	5633 636 17	6298 711 16	6964 786 15	7575 855 14	8182 924 13	8743 987 12	9209 1040 9	9624 1087 8	10081 1138 4
4	689 78 42	1443 163 41	2179 246 41	2891 326 40	3606 407 39	4302 486 37	4986 563 38	5653 638 38	6316 713 39	6965 786 38	7615 860 38	8260 933 37	8891 1004 37	9515 1074 35	10120 1143 33	10698 1208 31
6	648 73 64	1406 159 64	2154 243 63	2866 324 61	3580 404 60	4276 483 58	4970 561 57	5641 637 57	6290 710 59	6921 781 60	7563 854 60	8190 925 59	8812 995 58	9427 1064 57	10029 1132 56	10630 1200 55
8	606 68 87	1356 153 86	2105 238 85	2825 319 84	3545 400 82	4241 479 81	4943 558 79	5621 635 78	6274 708 79	6899 779 81	7522 849 82	8144 919 81	8768 990 81	9388 1060 80	9998 1129 78	10598 1196 77
10	550 62 109	1295 146 108	2041 230 107	2765 312 106	3488 394 104	4188 473 103	4891 552 100	5585 631 98	6264 707 97	6899 779 98	7505 847 100	8091 913 103	8672 979 103	9283 1048 103	9885 1116 102	10488 1184 101
12	478 54 131	1227 139 130	1976 223 130	2698 305 129	3411 385 127	4108 464 125	4802 542 122	5479 619 119	6146 694 117	6782 766 115	7396 835 115	7992 902 119	8585 969 123	9176 1036 125	9767 1103 125	10345 1168 124
14	409 46 153	1151 130 153	1896 214 152	2624 296 152	3344 378 149	4048 457 147	4742 535 145	5418 612 142	6083 687 140	6722 759 139	7339 829 139	7939 896 143	8541 964 147	9142 1032 148	9738 1099 147	10318 1165 147
16	339 38 174	1033 117 174	1774 200 174	2494 282 174	3209 362 172	3907 441 169	4605 520 166	5280 596 164	5956 672 162	6610 746 159	7243 818 159	7850 886 160	8438 953 165	9014 1018 168	9592 1083 170	10166 1148 170
18	245 28 196	943 106 196	1676 189 196	2401 271 195	3113 351 193	3809 430 192	4500 508 189	5175 584 187	5837 659 185	6477 731 183	7107 802 181	7711 871 182	8308 938 185	8895 1004 188	9466 1069 192	10040 1133 193
20	143 16 218	832 94 218	1571 177 218	2290 259 218	3003 339 216	3697 417 214	4386 495 212	5050 570 209	5715 645 207	6351 717 205	6968 787 203	7569 855 203	8147 920 205	8721 985 210	9297 1050 214	9855 1113 215
22	34 4 240	715 81 240	1454 164 240	2175 246 240	2896 327 240	3594 406 238	4280 483 236	4950 559 233	5602 632 230	6236 704 228	6854 774 226	7449 841 226	8027 906 228	8590 970 231	9150 1033 237	9705 1096 240
25		523 59 272	1251 141 272	1969 222 272	2693 304 272	3395 383 272	4081 461 269	4756 537 266	5414 611 263	6057 684 261	6687 755 259	7296 824 259	7882 890 261	8457 955 265	9011 1017 270	9534 1076 272
30		152 17 327	1072 121 327	1749 197 327	2434 275 327	3123 353 327	3802 429 323	4468 504 319	5114 577 315	5763 651 314	6400 723 313	7018 792 315	7633 862 319	8232 929 323	8819 996 327	9397 1016 327

152
17
327 } Torque lb-in
Nm
Speed RPM

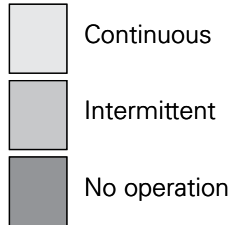
395cm³/r [24.1 in³/r]
ΔPressure Bar [PSI]

Flow LPM [GPM]

	17 250	34 500	52 750	69 1000	86 1250	103 1500	121 1750	138 2000	155 2250	172 2500	190 2750	207 3000	224 3250	241 3500
2	782 88 18	1622 183 17	2436 275 17	3237 365 16	4034 455 16	4837 546 16	5650 638 17	6428 726 16	7213 814 15	7911 893 15	8607 972 15	9235 1043 14	9798 1106 13	10439 1179 12
4	770 87 38	1643 186 37	2476 280 36	3287 371 35	4088 462 33	4860 549 33	5617 634 35	6357 718 36	7103 802 36	7838 885 35	8566 967 35	9285 1048 34	9990 1128 34	10684 1206 33
6	746 84 58	1609 182 57	2460 278 55	3280 370 54	4083 461 52	4867 549 51	5644 637 50	6384 721 51	7103 802 53	7811 882 54	8520 962 55	9232 1042 54	9930 1121 53	10616 1199 53
8	699 79 77	1561 176 76	2430 274 75	3249 367 74	4062 459 72	4852 548 70	5638 637 68	6398 722 67	7126 805 69	7820 883 72	8506 960 74	9198 1038 74	9884 1116 74	10565 1193 73
10	630 71 96	1489 168 96	2345 265 95	3180 359 93	4008 453 91	4819 544 90	5622 635 87	6397 722 85	7142 806 83	7856 887 83	8525 962 88	9142 1032 93	9776 1104 93	10438 1178 93
12	556 63 115	1412 159 115	2264 256 115	3090 349 113	3898 440 111	4689 529 109	5473 618 107	6225 703 105	6976 788 102	7710 870 100	8415 950 100	9081 1025 105	9681 1093 110	10304 1163 113
14	469 53 134	1325 150 134	2178 246 134	2999 339 133	3819 431 131	4611 521 128	5391 609 126	6137 693 124	6867 775 122	7581 856 120	8270 934 119	8942 1010 123	9598 1084 133	10234 1155 134
16	360 41 153	1220 138 153	2069 234 153	2894 327 153	3715 419 151	4506 509 148	5290 597 145	6048 683 143	6782 766 140	7495 846 138	8190 925 138	8873 1002 139	9534 1076 145	10181 1149 151
18	334 38 173	1098 124 173	1951 220 173	2777 314 173	3591 405 171	4386 495 169	5172 584 166	5924 669 162	6665 752 161	7387 834 159	8087 913 157	8763 989 158	9418 1063 162	10048 1134 169
20	221 25 192	993 112 192	1837 207 192	2660 300 192	3479 393 191	4259 481 189	5030 568 186	5780 653 183	6518 736 181	7238 817 179	7939 896 177	8613 972 178	9258 1045 182	9892 1117 188
22	115 13 211	862 97 211	1698 192 211	2521 285 211	3337 377 211	4135 467 209	4895 553 206	5641 637 203	6366 719 201	7067 798 200	7752 875 199	8414 950 200	9062 1023 204	9702 1095 209
25		637 72 240	1473 166 240	2296 259 240	3117 352 240	3909 441 238	4687 529 235	5434 613 232	6163 696 229	6861 775 227	7536 851 227	8192 925 228	8829 997 233	9475 1070 240
30		211 24 288	1079 122 288	1903 215 288	2725 308 288	3526 398 286	4311 487 283	5079 573 280	5824 658 277	6547 739 274	7240 817 273	7921 894 275	8577 968 280	9228 1042 287

Delta Series

Performance Data



Flow LPM [GPM]

470cm ³ /r [28.7 in ³ /r] ΔPressure Bar [PSI]												
	17 250	34 500	52 750	69 1000	86 1250	103 1500	121 1750	138 2000	155 2250	172 2500	190 2750	207 3000
2	925 104	1885 213	2820 318	3727 421	4639 524	5526 624	6404 723	7270 821	8129 918	8978 1014	9794 1106	10551 1191
7.6	14	14	13	12	12	12	11	10	9	9	8	7
4	942 106	1942 219	2917 329	3849 435	4776 539	5692 643	6594 744	7488 845	8352 943	9199 1039	10014 1131	10824 1222
15	31	30	29	29	28	27	27	26	25	24	23	23
6	906 102	1921 217	2892 327	3833 433	4772 539	5676 641	6572 742	7440 840	8309 938	9152 1033	9974 1126	10786 1218
23	47	46	45	45	44	43	43	42	42	41	41	40
8	856 97	1866 211	2853 322	3795 428	4730 534	5634 636	6520 736	7379 833	8230 929	9075 1025	9895 1117	10693 1207
30	63	62	62	61	60	58	57	57	58	58	57	56
10	780 88	1799 203	2800 316	3745 423	4685 529	5594 632	6479 731	7337 828	8177 923	9009 1017	9843 1111	10638 1201
38	79	79	78	77	76	75	74	72	72	74	74	74
12	699 79	1709 193	2711 306	3661 413	4597 519	5508 622	6403 723	7258 819	8101 915	8916 1007	9719 1097	10506 1186
45	96	95	94	93	92	91	90	89	89	90	90	91
14	596 67	1612 182	2609 295	3561 402	4490 507	5390 608	6268 708	7112 803	7941 897	8743 987	9519 1075	10282 1161
53	112	111	111	110	109	107	106	104	103	101	102	104
16	467 53	1486 168	2480 280	3440 388	4371 493	5268 595	6152 695	6992 789	7810 882	8601 971	9370 1058	10118 1142
61	129	128	127	126	125	123	122	120	119	117	116	116
18	332 37	1353 153	2357 266	3317 375	4256 481	5157 582	6043 682	6892 778	7713 871	8501 960	9270 1047	10026 1132
68	145	145	144	143	142	140	138	136	135	134	132	133
20	304 34	1226 138	2218 250	3172 358	4102 463	4994 564	5873 663	6731 760	7557 853	8365 944	9147 1033	9922 1120
76	161	161	160	159	158	157	155	153	152	150	149	150
22	137 15	1059 120	2048 231	3004 339	3945 445	4840 546	5727 647	6576 742	7399 835	8198 926	8967 1012	9715 1097
83	177	177	177	176	175	174	172	170	169	167	166	166
25		833 94	1816 205	2765 312	3680 415	4575 517	5455 616	6313 713	7133 805	7928 895	8691 981	9436 1065
95		201	201	201	200	198	196	194	193	191	191	192
30		491 55	1318 149	2295 259	3232 365	4142 468	5022 567	5881 664	6721 759	7522 849	8300 937	9320 1052
114		241	241	241	241	240	237	236	236	233	232	227

491 } Torque lb-in
55 } Nm
241 } Speed RPM

Flow LPM [GPM]

542cm ³ /r [33.1 in ³ /r] ΔPressure Bar [PSI]												
	17 250	34 500	52 750	69 1000	86 1250	103 1500	121 1750	138 2000	155 2250	172 2500		
2	1131 128	2304 260	3433 388	4558 515	5668 640	6725 759	7732 873	8683 980	9645 1089	10457 1181		
7.6	13	12	11	11	11	11	10	8	8	7		
4	1139 129	2352 266	3515 397	4638 524	5735 648	6781 766	7819 883	8809 994	9752 1101	10644 1202		
15	27	26	25	25	25	25	24	23	23	22		
6	1063 120	2267 256	3433 388	4549 514	5645 637	6694 756	7697 869	8675 979	9630 1087	10557 1192		
23	41	40	39	38	38	38	39	38	37	36		
8	992 112	2186 247	3354 379	4475 505	5578 630	6646 750	7665 865	8608 972	9535 1076	10449 1180		
30	56	55	54	53	52	52	51	52	52	51		
10	897 101	2090 236	3259 368	4378 494	5482 619	6555 740	7602 858	8578 968	9482 1071	10343 1168		
38	70	69	68	67	67	65	64	64	64	65		
12	807 91	1980 224	3138 354	4256 481	5365 606	6440 727	7494 846	8481 957	9403 1062	10275 1160		
45	84	83	83	81	80	79	78	77	76	77		
14	693 78	1873 211	3028 342	4138 467	5218 589	6268 708	7318 826	8304 937	9235 1043	10105 1141		
53	98	98	97	96	95	93	91	90	91	92		
16	554 63	1732 196	2882 325	3993 451	5083 574	6107 689	7118 804	8089 913	9032 1020	9928 1121		
61	112	112	111	110	109	108	106	104	104	106		
18	409 46	1582 179	2738 309	3844 434	4924 556	5952 672	6956 785	7928 895	8874 1002	9772 1103		
68	126	126	126	125	124	123	121	119	119	121		
20	355 40	1428 161	2587 292	3696 417	4767 538	5804 655	6813 769	7786 879	8732 986	9624 1087		
76	140	140	140	139	138	137	136	134	134	135		
22	310 35	1259 142	2412 272	3518 397	4595 519	5619 634	6618 747	7589 857	8536 964	9438 1065		
83	154	154	154	154	152	151	150	148	148	149		
25		958 108	2107 238	3215 363	4281 483	5310 599	6305 712	7264 820	8204 926	9110 1029		
95		174	174	174	174	173	171	170	168	169		
30		521 59	1599 181	2696 304	3769 425	4804 542	5809 656	6776 765	7705 870	8617 973		
114		209	209	209	209	208	207	205	205	205		

Delta Series

Performance Data

	Continuous
	Intermittent
	No operation

		649cm ³ /r [39.6 in ³ /r]									
		ΔPressure Bar [PSI]									
Flow LPM [GPM]		17 250	34 500	52 750	69 1000	86 1250	103 1500	121 1750	138 2000	155 2250	
	2	1365	2787	4156	5488	6775	7949	9102	10174	11100	
	7.6	154 10	315 10	469 10	620 9	765 9	897 8	1028 7	1149 6	1253 3	
	4	1326	2770	4113	5400	6632	7819	8973	10030	11015	
	15	150 22	313 22	464 21	610 20	749 21	883 20	1013 19	1132 19	1244 18	
	6	1258	2663	3998	5270	6521	7692	8774	9808	10809	
	23	142 35	301 34	451 33	595 32	736 32	868 32	991 32	1107 32	1220 31	
	8	1154	2558	3902	5195	6455	7659	8775	9770	10708	
	30	130 47	289 46	441 45	587 44	729 42	865 42	991 42	1103 43	1209 43	
	10	1045	2442	3787	5076	6331	7541	8691	9685	10573	
Flow LPM [GPM]	38	118 58	276 58	428 57	573 56	715 55	851 53	981 53	1093 54	1194 55	
	12	928	2321	3662	4939	6193	7385	8536	9577	10469	
	45	105 70	262 70	413 70	558 68	699 67	834 66	964 65	1081 65	1182 66	
	14	740	2127	3469	4746	5989	7188	8352	9433	10439	
	53	84 82	240 82	392 82	536 81	676 80	812 79	943 77	1065 76	1179 76	
	16	614	1990	3318	4588	5795	6942	8081	9154	10141	
	61	69 93	225 93	375 93	518 93	654 92	784 91	912 90	1033 89	1145 90	
	18	448	1830	3158	4414	5619	6754	7853	8890	9873	
	68	51 105	207 105	356 105	498 105	634 104	763 103	887 102	1004 102	1115 104	
	20	281	1618	2944	4198	5410	6551	7653	8689	9676	
Flow LPM [GPM]	76	32 117	183 117	332 117	474 117	611 117	740 116	864 114	981 114	1092 115	
	22	276	1518	2842	4099	5313	6453	7554	8596	9576	
	83	31 128	171 128	321 128	463 128	600 128	728 128	853 126	970 125	1081 126	
	25		1079	2393	3646	4834	5969	7071	8112	9105	
	95		122 146	270 146	412 146	546 146	674 146	798 145	916 144	1028 144	
	30		436	1747	3013	4225	5356	6454	7489	8479	
	114		49 175	197 175	340 175	477 175	605 175	729 174	845 174	957 175	

8479
957
175

Torque lb-in
Nm
Speed RPM

		754cm ³ /r [46.0 in ³ /r]									
		ΔPressure Bar [PSI]									
Flow LPM [GPM]		17 250	34 500	52 750	69 1000	86 1250	103 1500	121 1750	138 2000		
	2	1561	3128	4605	6014	7422	8721	9978	10910		
	7.6	176 9	353 8	520 8	679 8	838 7	985 7	1127 6	1232 5		
	4	1548	3142	4650	6029	7350	8605	9785	10892		
	15	175 19	355 18	525 18	681 18	830 18	971 18	1105 17	1230 17		
	6	1470	3084	4608	6022	7346	8555	9722	10850		
	23	166 30	348 29	520 28	680 27	829 27	966 27	1098 27	1225 27		
	8	1359	2975	4504	5925	7263	8488	9638	10694		
	30	153 40	336 39	509 38	669 38	820 37	958 36	1088 37	1207 38		
	10	1240	2844	4364	5815	7185	8458	9603	10584		
Flow LPM [GPM]	38	140 50	321 50	493 49	656 48	811 47	955 46	1084 46	1195 47		
	12	1079	2686	4207	5641	7008	8248	9390	10400		
	45	122 60	303 60	475 60	637 59	791 58	931 57	1060 57	1174 57		
	14	932	2512	4038	5477	6850	8124	9274	10286		
	53	105 70	284 70	456 70	618 70	773 69	917 68	1047 67	1161 67		
	16	753	2328	3834	5246	6577	7831	8999	10040		
	61	85 80	263 80	433 80	592 80	742 80	884 79	1016 78	1133 78		
	18	547	2119	3632	5024	6320	7551	8706	9721		
	68	62 90	239 90	410 90	567 90	714 90	852 90	983 90	1097 90		
	20	310	1919	3430	4826	6126	7339	8466	9430		
Flow LPM [GPM]	76	35 100	217 100	387 100	545 100	692 100	829 100	956 100	1065 100		
	22	248	1666	3172	4571	5878	7102	8254	9269		
	83	28 110	188 110	358 110	516 110	664 110	802 110	932 110	1046 110		
	25		1261	2784	4191	5504	6727	7873	8911		
	95		142 126	314 126	473 126	621 126	759 126	889 126	1006 126		
	30		545	2055	3474	4800	6036	7175	8231		
	114		62 151	232 151	392 151	542 151	681 151	810 151	929 151		

Delta Series

Dimensions

Wheel Mount

Ports

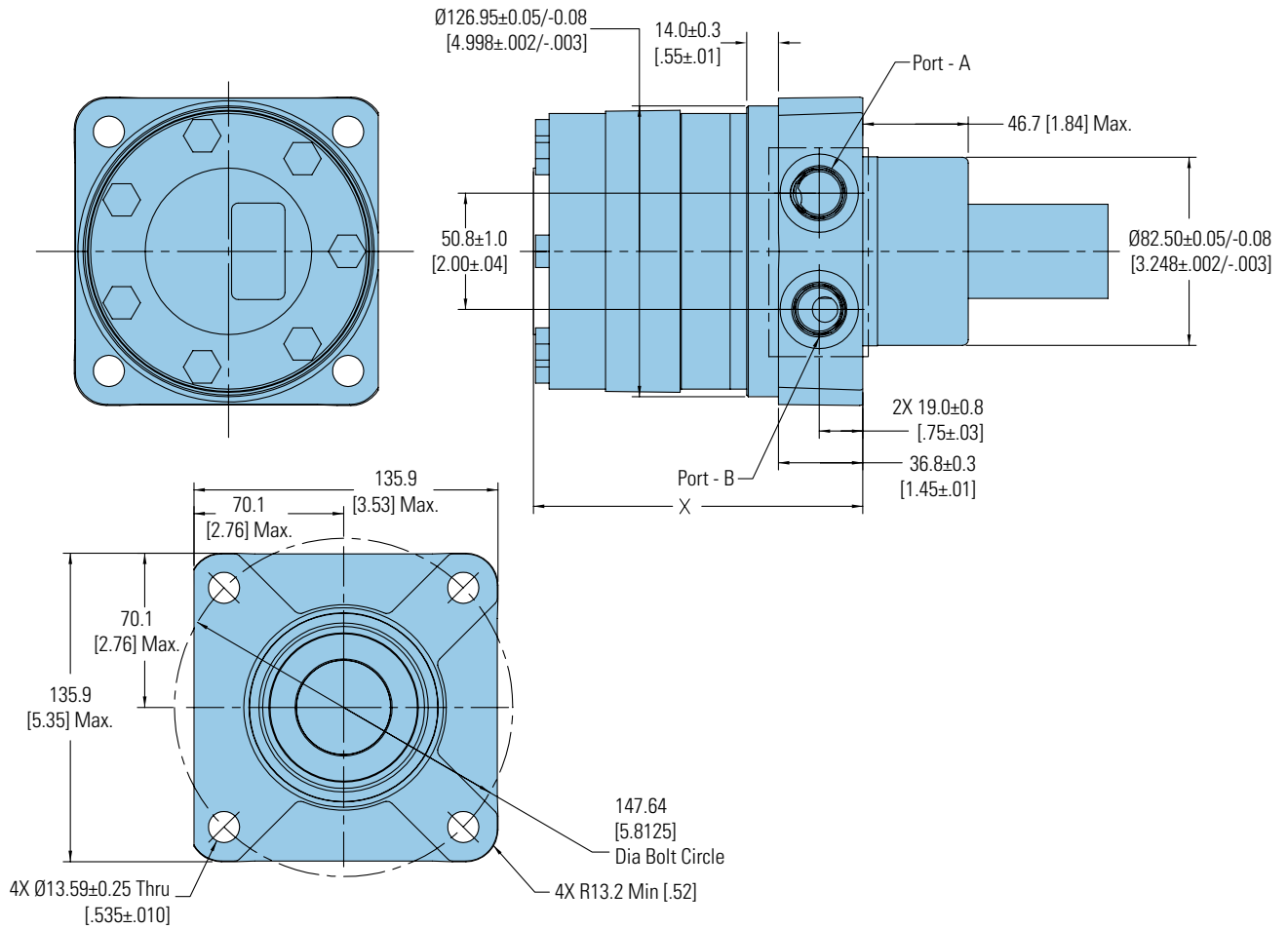
7/8 -14 UNF-2B SAE O-ring Ports

G 1/2 (BSP) Ports

Standard Rotation Viewed from Shaft End

Port A Pressurized — CCW

Port B Pressurized — CW

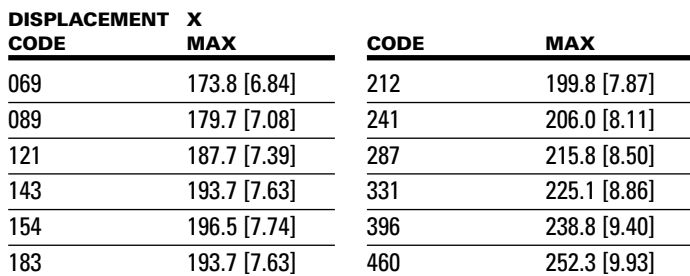


DISPLACEMENT CODE	X MAX	CODE	MAX
069	130.6 [5.14]	212	156.5 [6.16]
089	135.9 [5.35]	241	162.6 [6.40]
121	144.3 [5.68]	287	172.5 [6.79]
143	150.4 [5.92]	331	181.9 [7.16]
154	153.2 [6.03]	396	195.6 [7.70]
183	150.4 [5.92]	460	209.0 [8.23]

Standard Mount

G 1/2 (BSP) Ports

Port B Pressurized — CW

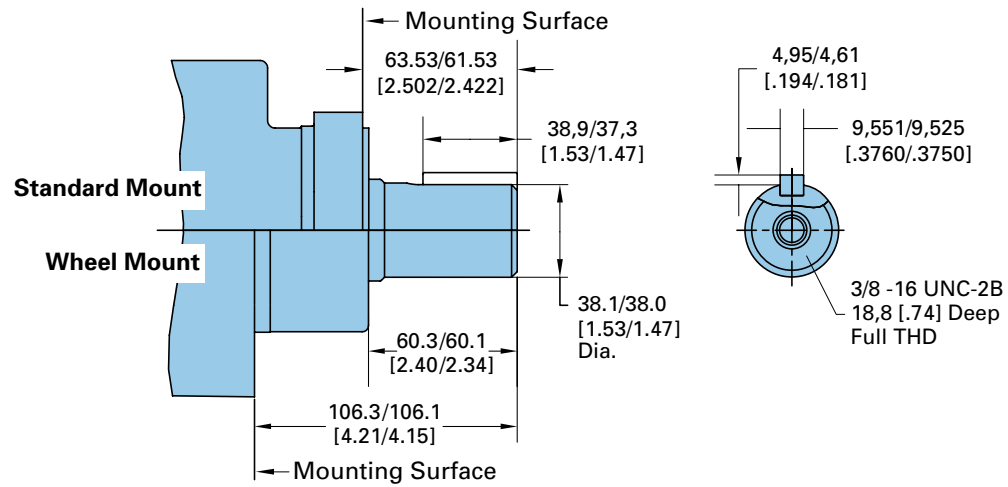


Delta Series

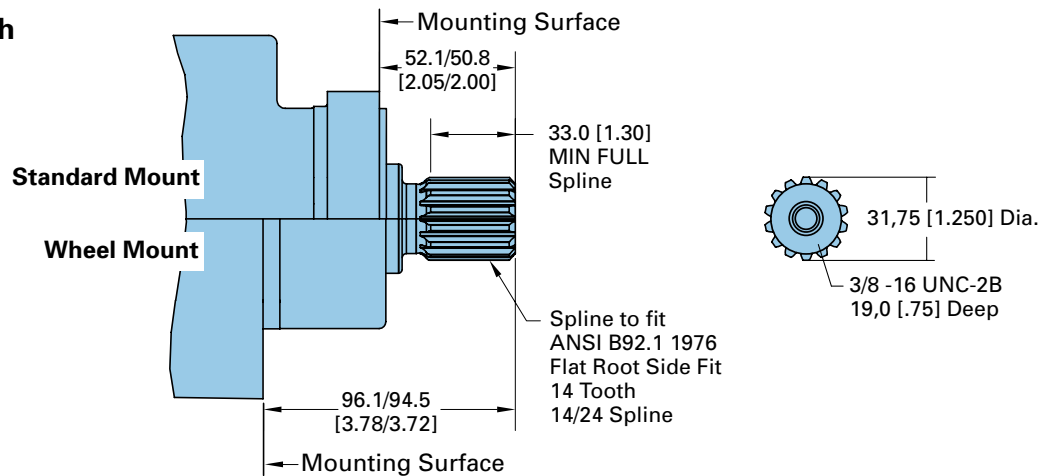
Dimensions

Shafts

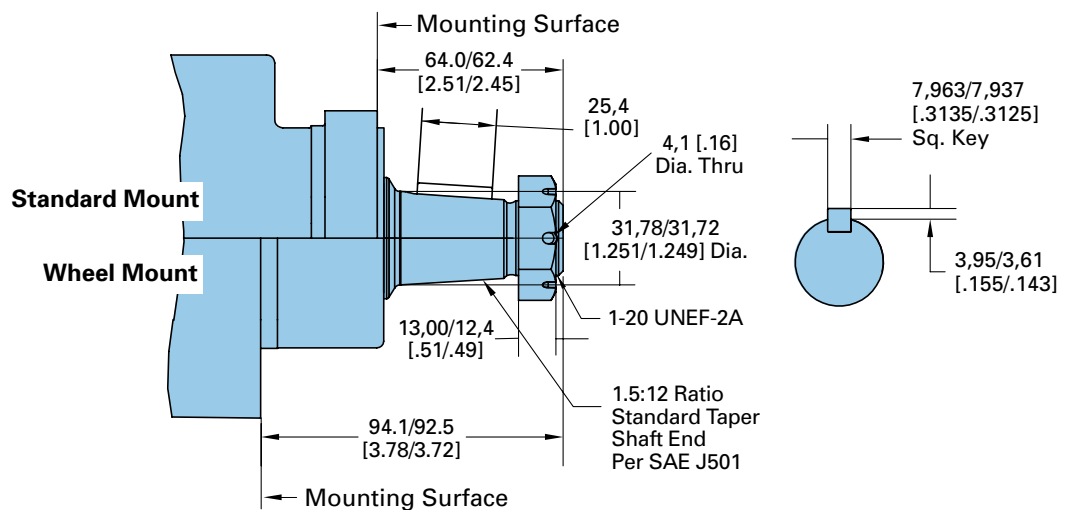
1 ½ Inch Straight



1 ¼ Inch 14 Tooth Splined



1 ¼ Inch Tapered



Delta Series

Shaft Side Load Capacity

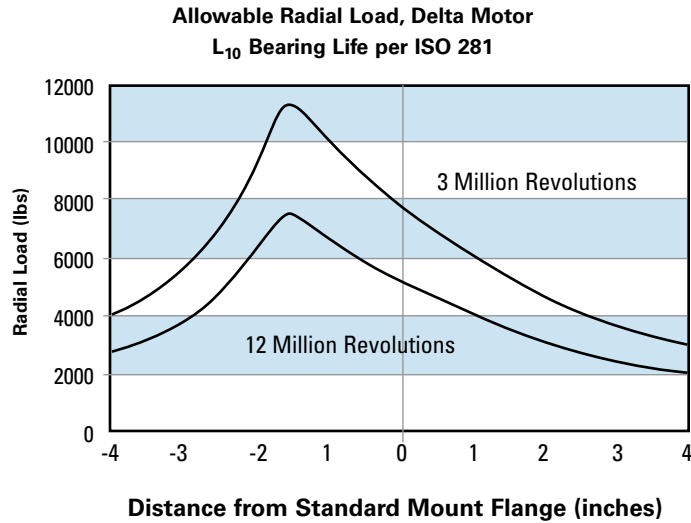
These curves indicate the radial load capacity on the motor shaft(s) at various locations.

Each curve is based on B 10 bearing life (2000 hours of 12,000,000 shaft revolutions at 100 RPM) at rated output torque.

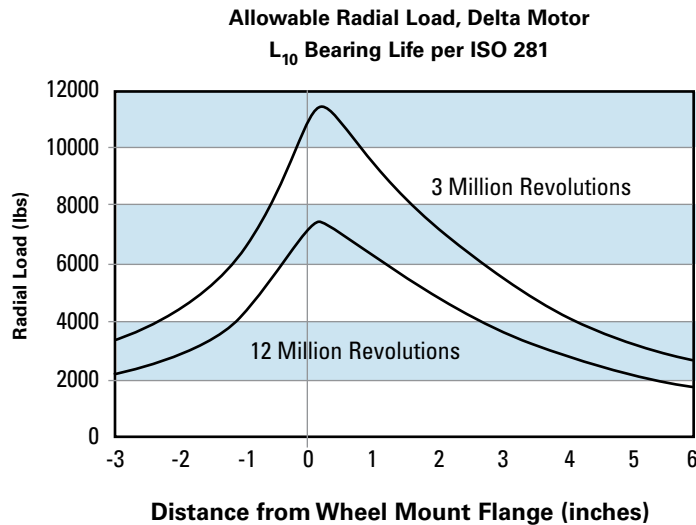
To determine radial load at speeds other than 100 RPM, multiply the load values given on the bearing curve by the factors in the chart below.

RPM	Multiplication Factor
50	1.23
100	1.00
200	0.81
300	0.72
400	0.66
500	0.62
600	0.58
700	0.56
800	0.54

Side Load Chart for Standard Mount



Side Load Chart for Wheel Mount



Delta Series

Product Numbers

Note:

For Delta Series Motors with a configuration **Not Shown** in the charts below contact your Eaton Representative.

Mounting	Shaft	Port Size	Timing	Displacement cm^3/r [in^3/r] / Product Number			
				113 [6.9]	146 [8.9]	198 [12.1]	234 [14.3]
Wheel Motor	1-1/4 Inch	7/8" O-ring	Standard -CCW	184-0005-002	184-0006-002	184-0002-002	184-0001-002
	Tapered		Standard -CW	184-0025-002	184-0026-002	184-0027-002	184-0028-002
	1-1/2 Inch	7/8" O-ring	Standard -CCW	184-0013-002	184-0014-002	184-0015-002	184-0016-002
	17 T Splined		Standard -CW	184-0037-002	184-0038-002	184-0039-002	184-0040-002
				252 [15.4]	300 [18.3]	347 [21.2]	395 [24.1]
	1-1/4 Inch	7/8" O-ring	Standard -CCW	184-0003-002	184-0004-002	184-0007-002	184-0008-002
	Tapered		Standard -CW	184-0029-002	184-0030-002	184-0031-002	184-0032-002
	1-1/2 Inch	7/8" O-ring	Standard -CCW	184-0017-002	184-0018-002	184-0019-002	184-0020-002
	17 T Splined		Standard -CW	184-0041-002	184-0042-002	184-0043-002	184-0044-002
				470 [28.7]	542 [33.1]	649 [39.6]	754 [46.0]
	1-1/4 Inch	7/8" O-ring	Standard -CCW	184-0009-002	184-0010-002	184-0011-002	184-0012-002
	Tapered		Standard -CW	184-0033-002	184-0034-002	184-0035-002	184-0036-002
	1-1/2 Inch	7/8" O-ring	Standard -CCW	184-0021-002	184-0022-002	184-0023-002	184-0024-002
	17 T Splined		Standard -CW	184-0045-002	184-0046-002	184-0047-002	184-0048-002

Delta Series

Model Code

The following 26-digit coding system has been developed to identify all of the configuration options for the Delta Low Speed High Torque motor. Use this model code to specify a motor with the desired features. All 26 digits of the code must be present when ordering. You may want to photocopy the matrix below to ensure that each number is entered in the correct box.

M	DL		***			**		**		**		0	*	*	00		00		**		**		00		A
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26

1 Product

M – Motor

2, 3 Series

DL – Delta Series

4, 5, 6 Displacement cm³/r [in³/r]

069 – 113 [6.9]

089 – 146 [8.9]

121 – 198 [12.1]

143 – 234 [14.3]

154 – 252 [15.4]

183 – 300 [18.3]

212 – 347 [21.2]

241 – 395 [24.1]

287 – 470 [28.7]

331 – 542 [33.1]

396 – 649 [39.6]

460 – 754 [46.0]

7, 8 Mounting Type

AA – Wheel, 4 Bolt: 82.6 [3.25] Pilot Dia. 13.59 [.535] Dia. Holes On 147.6 [5.81] Dia. Bolt Circle. 127.0 [5.00] Dia. Rear Mount Pilot

AB – Standard, 6 Bolt: 82.6 [3.25] Pilot Dia. 13.59 [.535] Dia. Holes on 106.4 [4.19] Dia. Bolt Circle. .100 [2.54] Pilot Length. Sae A, Magneto

9, 10 Output Shaft

01 – 38.10 [1.500] Dia. Straight with .375-16 UNC-2B Thread, and 9.52 [.375] Sq x 25.40 [1.000] Straight Key

02 – 31.75 [1.250] Dia. .125:1 Tapered Shaft per SAE J501 with 1.000-20 UNEF-2A Threaded Shaft End and Slotted Hex Nut, 7.938 [.3125] Sq x 25.40 [1.000] Straight Key

03 – 41.30 [1.626] Dia. .125:1 Tapered Shaft per SAE J501 with 1.250-18 UNEF-2A Threaded Shaft End and Slotted Hex Nut, 11.125 [.4380] Sq x 34.04 [1.340] Straight Key

04 – 31.75 [1.250] Dia. Flat Root Side Fit, 14 Tooth, 12/24 DP 30 Deg. Involute Spline with .375-16 UNC-2B Thread in End, 33.0 [1.30] Minimum Full Spline Length

05 – 38.10 [1.500] Dia. Flat Root Side Fit, 17 Tooth, 12/24 DP 30 Deg. Involute Spline, 31.8 [1.25] Minimum Full Spline Length, with .375-16 UNC-2B Thread in End

06 – 38.10 [1.500] Dia. Tapered Shaft per SAE J501 with 1.000-20 UNEF-2A Thread in End, 7.938 [.3125] Sq x 31.75 [1.250] Key

11, 12 Ports

AA – .875-14 UNF-2B SAE O-Ring

AC – G 1/2 BSP Straight Thread

13 Pressure/Flow Option

0 – None

14 Geroler Option

0 – Standard

15 Seal Option

00 – Standard Seals

02 – Seal Guard

03 – Viton Seals

04 – Viton Shaft Seal

11 – High pressure shaft seal, slinger seal

19 – Extreme duty seal guard

16, 17 Accessories

00 – None

01 – Spring applied hydraulic release wet brake

18, 19 Special Features (Hardware)

00 – None

20, 21 Special Features (Assembly)

00 – Standard Rotation - CCW

01 – Standard Rotation - CW

22, 23 Paint/Packaging

AA – No Paint, Individual Box

AB – Low Gloss Black Primer, Individual Box

AC – Epoxy Coated (Frost Gray), Individual Box

AE – No Paint, Bulk Box

AF – Low Gloss Black Primer, Bulk Box

24, 25 Customer Identification

00 – None

26 Design Code

B – Two (2)

Feature in **bold** are preferred and allow for shorter lead time.

Delta Series with Parking Brake (184-)

Highlights



Description

Eaton’s offering in LSHT motor technology is the Delta series motor with parking brake. It utilizes brake pads that rotate at 6 times the speed of the output shaft, thereby giving the brake a 6-to-1 mechanical advantage. It utilizes the same Geroler, and disc valve technologies as the standard Char-Lynn motors. Therefore, in addition to providing dependable load-holding capability, Delta series motor with parking brake provides the same smooth, reliable operation, with similar performance, as the Delta series motor.

The wet brake is a spring applied pressure release design. Load-holding is applied by a mechanical spring and released by hydraulic pressure. The spring force holds the brake on when hydraulic pressure is absent.

Features:

- Integrated, Compact, Patented Design
- Rear-mounted integrated brake with 6:1 torque advantage
- Access port for manual brake release (for overriding brake in the event of loss of release pressure)
- Available on all Delta series displacements

Benefits:

- Cost-effective Packaged Solution Simplifies ordering and inventory requirements
- Reduces assembly labor
- Design Flexibility
- Wet brake is environmentally protected and provides long life

Specifications	
Geroler elements	12 Displacements
Brake torque	Min. to hold intermittent torque of motor
Release Pressure - bar [psi]	Min. 10 [150] Max. 69 [1000]

Delta Series

Parking Brake

Dimensions

Wheel Mount

Ports

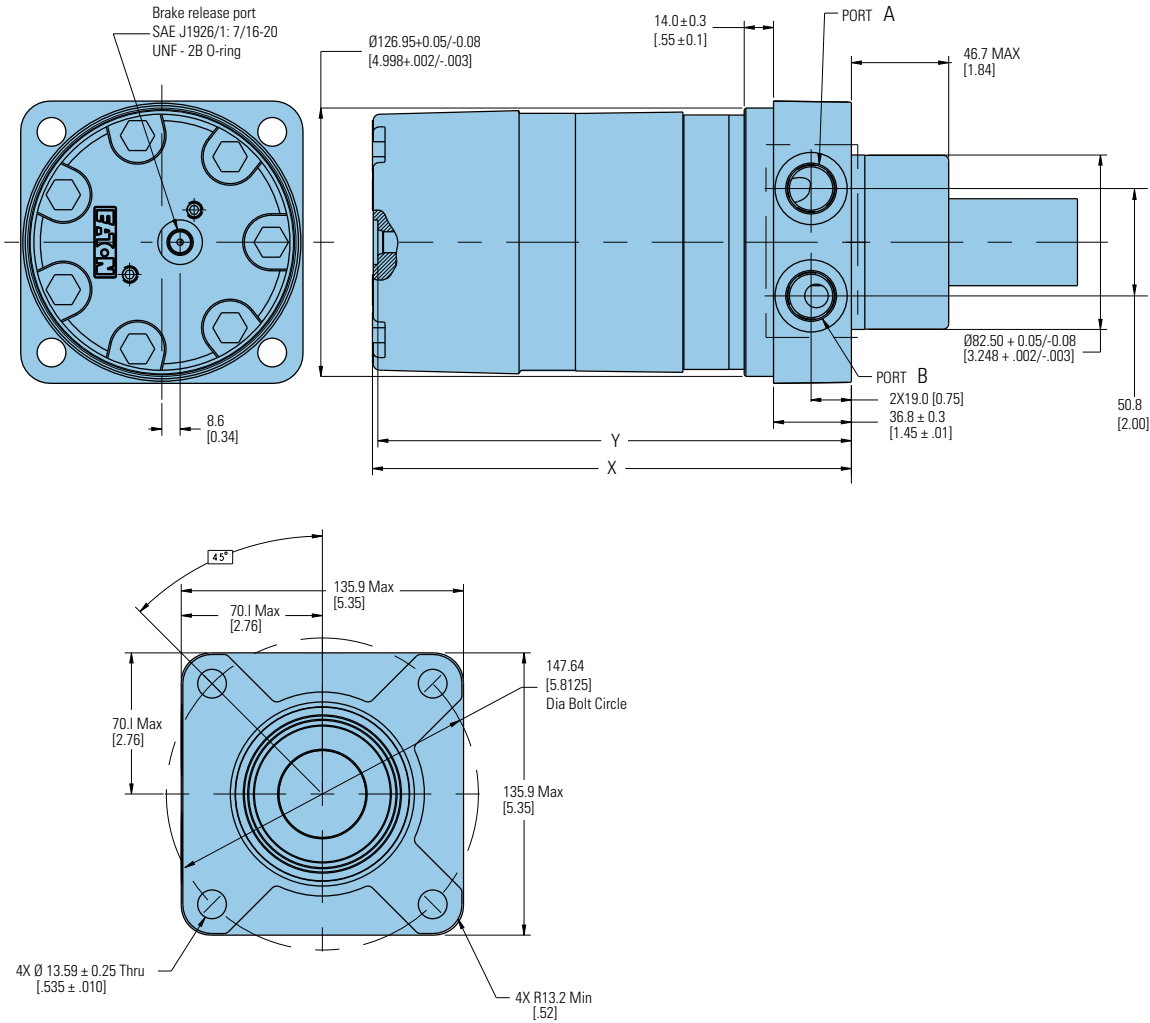
7/8 -14 UNF-2B SAE O-ring Ports

G 1/2 (BSP) Ports

Standard Rotation Viewed from Shaft End

Port A Pressurized — CCW

Port B Pressurized — CW



DELTA SERIES WITH PARKING BRAKE DIMENSIONS

Displacement Code	X mm [inch]	Y mm [inch]
069	190.9 [7.52]	188.4 [7.42]
089	196.3 [7.73]	193.7 [7.63]
107	201.1 [7.92]	198.6 [7.82]
121	204.6 [8.06]	202.1 [7.96]
143	210.7 [8.30]	208.2 [8.20]
154	213.5 [8.41]	211.0 [8.31]
183	214.8 [8.46]	212.3 [8.36]
212	220.9 [8.70]	218.4 [8.60]
241	227.0 [8.94]	224.5 [8.84]
287	236.9 [9.33]	234.4 [9.23]
331	246.3 [9.70]	243.8 [9.60]
396	260.0 [10.24]	257.5 [10.14]
460	273.5 [10.77]	270.9 [10.67]

Delta Series Parking Brake

Dimensions

Standard Mount

Ports

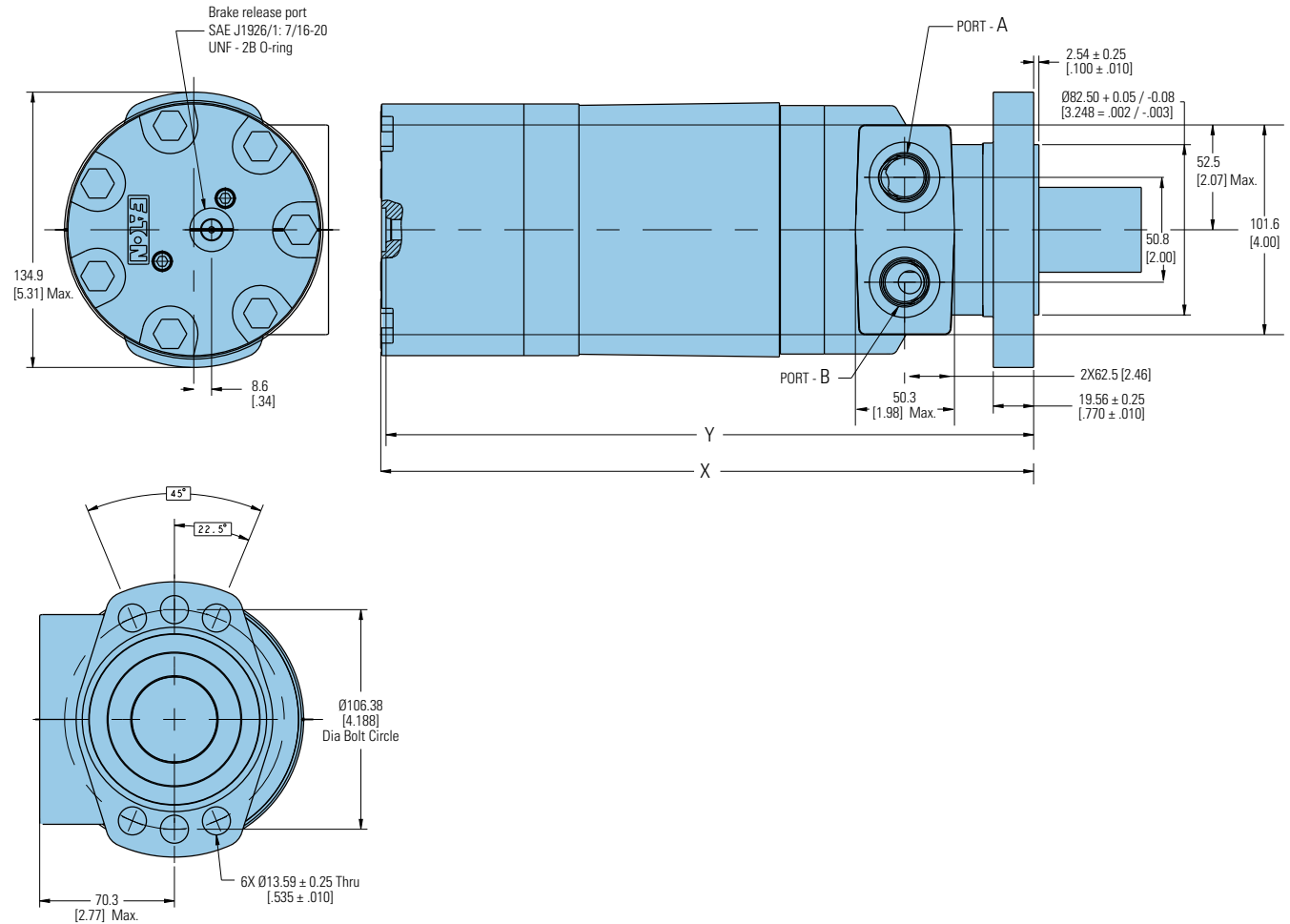
7/8 -14 UNF-2B SAE O-ring Ports

G 1/2 (BSP) Ports

Standard Rotation Viewed from Shaft End

Port A Pressurized — CCW

Port B Pressurized — CW

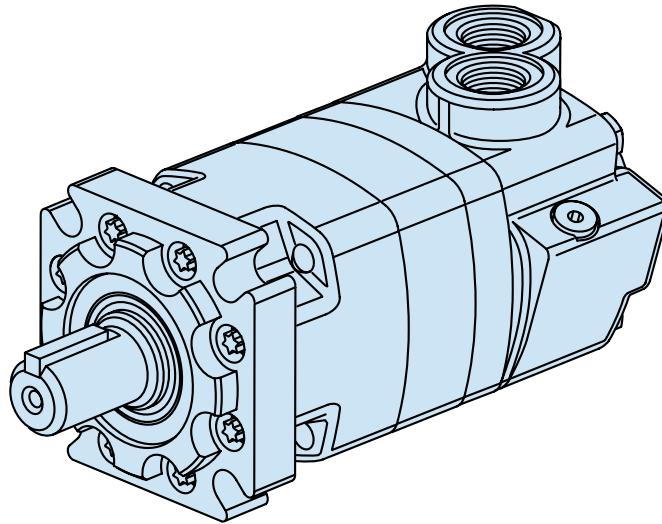


DELTA SERIES WITH PARKING BRAKE DIMENSIONS

Displacement Code	X mm [inch]	Y mm [inch]
069	235.5 [9.27]	232.1 [9.14]
089	240.9 [9.48]	237.4 [9.35]
107	245.7 [9.67]	242.2 [9.54]
121	249.3 [9.81]	245.8 [9.68]
143	255.3 [10.05]	251.9 [9.92]
154	258.1 [10.16]	254.7 [10.03]
183	259.3 [10.21]	256.0 [10.08]
212	265.4 [10.45]	262.1 [10.32]
241	271.5 [10.69]	268.1 [10.56]
287	281.4 [11.08]	278.1 [10.95]
331	290.8 [11.45]	287.5 [11.32]
396	304.5 [11.99]	301.2 [11.86]
460	318.0 [12.52]	314.6 [12.39]

4000 Series

Highlights



Features

- 10 displacements, a variety of mounting flanges and output shafts
- Reliable, proven design
- High efficiency
- Environmental protection options

Benefits

- Flexiblilty in designing this motor into a system
- Options that fit well into tough applications

Applications

- Mowing
- Snow Removal
- Sprayer
- Trencher
- Wood Products

Description

The 4000 Series offers up to 8600 in-lb of torque and 25 gpm (continuous ratings). This is the corner stone of the Char-Lynn line.

4000 Series Motors

Geroler Element	10 Displacements
Flow l/min [GPM]	95 [25] Continuous**
	150 [40] Intermittent*
Speed RPM	722 Cont. **
	868 Inter.*
Pressure bar [PSI]	200 [3000] Cont. **
	300 [4500] Inter.*
Torque Nm [lb-in]	970 [8600] Cont. **
	1180 [10450] Inter.*

** Continuous— (Cont.) Continuous rating, motor may be run continuously at these ratings

* Intermittent— (Inter.) Intermittent operation, 10% of every minute.

C-4



Mowing



Snow Removal



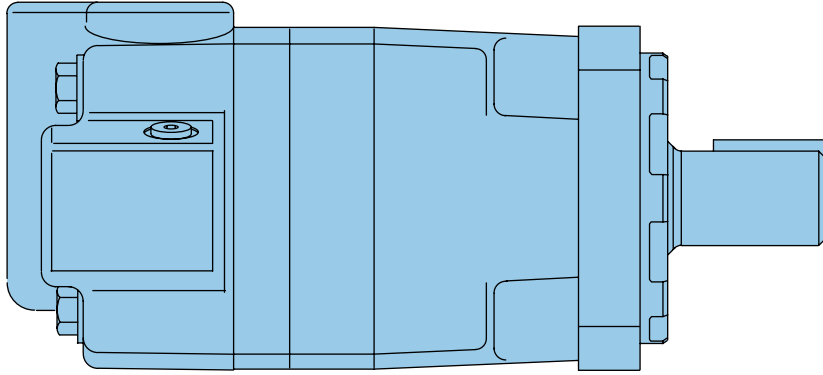
Sprayer



Trencher

4000 Series

Specifications



4000 SERIES MOTORS

Displ. cm ³ /r [in ³ /r]		110 [6.7]	130 [7.9]	160 [9.9]	205 [12.5]	245 [15.0]	280 [17.1]	310 [19.0]	395 [24.0]	495 [30.0]	625 [38.0]
Max. Speed (RPM) @ Flow	Continuous	697	722	582	459	383	336	303	239	191	151
	Intermittent	868	862	693	546	532	488	422	376	305	241
Flow l/min [GPM]	Continuous	75 [20]	95 [25]	95 [25]	95 [25]	95 [25]	95 [25]	95 [25]	95 [25]	95 [25]	95 [25]
	Intermittent	95 [25]	115 [30]	115 [30]	115 [30]	130 [35]	130 [35]	130 [35]	150 [40]	150 [40]	150 [40]
Torque* Nm [lb-in]	Continuous	320 [2850]	375 [3330]	485 [4290]	600 [5300]	705 [6240]	753 [6666]	850 [7530]	930 [8240]	945 [8375]	970 [8605]
	Intermittent	470 [4160]	560 [4940]	705 [6240]	800 [7100]	845 [7470]	957 [8471]	1065 [9420]	1185 [10470]	1170 [10350]	1180 [10450]
Pressure Δ bar [Δ PSI]	Continuous	205 [3000]	205 [3000]	205 [3000]	205 [3000]	205 [3000]	205 [3000]	205 [3000]	190 [2750]	140 [2000]	115 [1700]
	Intermittent	310 [4500]	310 [4500]	310 [4500]	260 [3750]	310 [4500]	260 [3750]	260 [3750]	240 [3500]	170 [2500]	140 [2000]
	Peak	310 [4500]	310 [4500]	310 [4500]	310 [4500]	310 [4500]	310 [4500]	310 [4500]	295 [4250]	230 [3300]	180 [2600]
Weight kg [lb]	Standard or Wheel Mount	17.9 [39.5]	18.1 [40.0]	18.1 [40.0]	18.4 [40.5]	18.6 [41.0]	19.1 [42.0]	19.5 [43.0]	20.4 [45.0]	21.8 [48.0]	23.1 [51.0]
	Bearingless	14.1 [31.0]	14.3 [31.5]	14.1 [31.0]	14.5 [32.0]	14.7 [32.5]	15.2 [33.5]	15.6 [34.5]	16.6 [36.5]	17.9 [39.5]	19.3 [42.5]

Maximum Case Pressure: See case pressure seal limitation graph.

*See shaft torque ratings for limitations..

Note:

To assure best motor life, run motor for approximately one hour at 30% of rated pressure before application to full load. Be sure motor is filled with fluid prior to any load applications.

Maximum Inlet Pressure:

310 bar [4500 PSI]
Do not exceed Δ pressure rating (see chart above).

Maximum Return Pressure:

310 bar [4500 PSI] with case drain line installed.
Do not exceed Δ pressure rating (see chart above).

Δ bar [Δ PSI] :

The true pressure difference between inlet port and outlet port

Continuous Rating:

Motor may be run continuously at these ratings

Intermittent Operation:

10% of every minute

Peak Operation:

1% of every minute

Recommended Fluids:

Premium quality, anti-wear type hydraulic oil with a viscosity of not less than 70 SUS at operating temperature.

Recommended System Operating Temp.:

-34°C to 82°C [-30°F to 180°F]

Recommended Filtration:

per ISO Cleanliness Code, 4406: 20/18/13

4000 Series

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.

	Continuous		Peak
	Intermittent		No Operation

		130cm ³ /r [7.9 in ³ /r] ΔPressure Bar [PSI]									
		[250] 155	[500] 35	[1000] 70	[1500] 105	[2000] 140	[2500] 170	[3000] 205	[3500] 240	[4000] 275	[4500] 310
Flow LPM [GPM]	[.5] 1.9	[310] 35 12	[510] 60 9	[1060] 120 5	[1590] 180 2						
	[1] 3.8	[290] 35 30	[530] 60 28	[1080] 120 25	[1600] 180 19	[2110] 240 14	[2640] 300 13	[3060] 345 12	[3450] 390 4		
	[2] 7.5	[280] 30 57	[530] 60 56	[1100] 125 53	[1620] 185 47	[2140] 240 42	[2660] 300 40	[3180] 360 38	[3600] 405 29	[4020] 455 20	[4080] 460 12
	[4] 15	[260] 30 116	[520] 60 114	[1100] 125 111	[1650] 185 105	[2200] 250 100	[2700] 305 95	[3210] 365 90	[3660] 415 70	[4100] 465 50	[4560] 515 37
	[6] 23	[240] 25 173	[510] 60 170	[1100] 125 167	[1650] 185 161	[2200] 250 156	[2720] 305 149	[3240] 365 142	[3710] 420 123	[4180] 470 104	[4660] 525 91
	[8] 30	[230] 25 228	[510] 60 225	[1080] 120 222	[1640] 185 216	[2210] 250 210	[2740] 310 202	[3270] 370 194	[3770] 425 176	[4270] 480 158	[4750] 535 145
	[10] 38	[210] 25 283	[510] 60 225	[1080] 120 278	[1640] 185 272	[2210] 250 266	[2750] 310 256	[3300] 375 246	[3820] 430 229	[4350] 490 212	[4840] 545 189
	[12] 45	[200] 25 341	[500] 55 338	[1070] 120 335	[1640] 185 329	[2220] 250 323	[2750] 310 312	[3300] 375 300	[3840] 435 282	[4370] 495 263	[4870] 550 237
	[14] 53	[180] 20 400	[490] 55 396	[1060] 120 392	[1640] 185 386	[2220] 250 380	[2750] 310 368	[3310] 375 355	[3860] 435 335	[4390] 495 366	[4890] 550 286
	[16] 61	[160] 20 457	[490] 55 453	[1050] 120 449	[1630] 185 443	[2220] 250 437	[2760] 310 424	[3310] 375 410	[3860] 435 388	[4400] 495 366	[4920] 555 335
	[18] 68	[130] 15 516	[480] 55 511	[1050] 120 506	[1630] 185 500	[2220] 250 494	[2760] 310 480	[3320] 375 465	[3870] 435 442	[4420] 495 418	[4940] 560 384
	[20] 76	[110] 10 574	[470] 55 569	[1040] 120 564	[1620] 185 559	[2210] 250 551	[2760] 310 536	[3330] 375 520	[3890] 440 495	[4440] 500 470	
	[22] 83	[70] 10 633	[450] 50 628	[1020] 115 624	[1610] 180 615	[2190] 245 606	[2750] 310 590	[3320] 375 573	[3880] 440 547	[4440] 500 520	
	[25] 95	[50] 5 722	[430] 50 718	[1000] 115 714	[1580] 180 702	[2160] 245 690	[2720] 305 672	[3300] 375 653	[3860] 435 625	[4430] 500 595	
	[30] 114		[400] 45 862	[940] 105 855	[1500] 170 842	[2080] 235 827	[2670] 300 806	[3200] 360 783	[3740] 425 749		

		110cm ³ /r [6.7 in ³ /r] ΔPressure Bar [PSI]									
		[250] 155	[500] 35	[1000] 70	[1500] 105	[2000] 140	[2500] 170	[3000] 205	[3500] 240	[4000] 275	[4500] 310
Flow LPM [GPM]	[.5] 1.9	[150] 15 14	[390] 45 10	[850] 95 5	[1290] 145 2						
	[1] 3.8	[170] 20 34	[440] 50 33	[900] 100 31	[1380] 155 28	[1860] 210 25	[2270] 255 22	[2680] 305 18	[3110] 350 11		
	[2] 7.5	[180] 20 68	[450] 50 67	[910] 105 62	[1390] 155 56	[1860] 210 50	[2280] 260 44	[2700] 305 36	[3120] 355 28	[3450] 390 18	
	[4] 15	[190] 20 138	[460] 50 136	[940] 105 123	[1400] 160 110	[1870] 210 97	[2310] 260 84	[2730] 310 70	[3140] 355 56	[3560] 400 42	[3880] 440 28
	[6] 23	[200] 25 207	[470] 55 204	[960] 110 200	[1420] 160 193	[1880] 210 184	[2320] 260 174	[2760] 310 163	[3200] 360 150	[3640] 410 136	[3950] 455 121
	[8] 30	[190] 20 277	[460] 50 274	[950] 105 270	[1420] 160 262	[1880] 210 253	[2340] 265 241	[2790] 315 228	[3230] 365 213	[3670] 415 196	[4010] 455 179
	[10] 38	[180] 20 347	[460] 50 344	[950] 105 340	[1420] 160 331	[1890] 215 322	[2350] 265 308	[2820] 320 292	[3260] 370 274	[3700] 420 255	[4070] 460 236
	[12] 45	[160] 20 417	[450] 50 414	[940] 105 410	[1420] 160 400	[1880] 210 390	[2350] 265 374	[2820] 320 355	[3260] 370 335	[3710] 420 313	[4080] 460 292
	[14] 53	[140] 15 487	[440] 50 484	[930] 105 480	[1420] 160 469	[1880] 210 458	[2350] 265 440	[2830] 320 419	[3280] 370 446	[3730] 420 471	[4110] 465 348
	[16] 61	[130] 15 556	[440] 50 553	[920] 105 549	[1410] 160 537	[1870] 210 525	[2350] 265 505	[2840] 320 482	[3300] 375 455	[3750] 425 428	[4120] 465 404
	[18] 68	[100] 10 626	[440] 50 622	[910] 105 618	[1400] 160 606	[1870] 210 593	[2350] 265 570	[2840] 320 545	[3300] 375 516	[3770] 425 516	[4140] 465 460
	[20] 76	[80] 10 697	[430] 50 694	[900] 100 690	[1370] 155 677	[1860] 210 664	[2350] 265 638	[2850] 320 611	[3320] 375 579	[3790] 430 545	[4160] 470 518
	[25] 95										

[430] } Torque [lb-in]
50 } Nm
694 } Speed RPM

4000 Series

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area. Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.

Continuous

Intermittent

Peak

No Operation

205cm³/r [17.1 in³/r] ΔPressure Bar [PSI]									
	[250] 15	[500] 35	[1000] 70	[1500] 105	[2000] 140	[2500] 170	[3000] 205	[3500] 240	[4000] 275
[.5] 1,9	[400] 45 8	[810] 90 5	[1500] 170 1						
[1] 3,8	[410] 45 17	[830] 95 17	[1590] 180 16	[2220] 250 15	[2860] 325 14	[3860] 435 12	[4560] 515 11	[5390] 610 9	[5510] 625 3
[2] 7,5	[420] 45 36	[850] 95 35	[1680] 190 34	[2410] 270 32	[3140] 355 29	[4060] 460 27	[4800] 540 25	[5420] 610 22	[6000] 680 16
[4] 15	[430] 50 73	[870] 100 73	[1770] 200 71	[2590] 295 70	[3140] 385 68	[4260] 480 61	[5040] 570 57	[5730] 645 45	[6340] 715 35
[6] 23	[430] 50 107	[880] 100 106	[1800] 205 105	[2620] 295 103	[3530] 400 101	[4370] 495 98	[5170] 585 90	[5900] 665 81	[6590] 745 74
[8] 30	[410] 45 144	[870] 100 143	[1820] 205 142	[2660] 300 138	[3560] 400 136	[4410] 500 132	[5240] 590 125	[6020] 680 116	[6770] 765 109
[10] 38	[390] 45 182	[860] 95 180	[1820] 205 179	[2700] 305 174	[3580] 405 170	[4460] 505 166	[5300] 600 160	[6110] 690 152	[6890] 780 143
[12] 45	[350] 40 217	[850] 95 216	[1810] 205 215	[2690] 305 211	[3570] 405 202	[4440] 500 200	[5300] 600 194	[6120] 690 185	
[14] 53	[330] 35 256	[840] 95 254	[1790] 200 252	[2670] 300 248	[3560] 400 243	[4430] 500 237	[5290] 600 229	[6120] 690 219	
[16] 61	[290] 35 291	[820] 95 290	[1770] 200 289	[2650] 300 284	[3540] 400 280	[4410] 500 272	[5280] 595 264	[6120] 690 253	
[18] 68	[270] 30 329	[810] 90 327	[1750] 200 325	[2640] 300 321	[3520] 400 316	[4400] 495 308	[5270] 595 298	[6120] 690 287	
[20] 76	[230] 25 366	[800] 90 364	[1730] 195 362	[2620] 295 358	[3510] 395 353	[4380] 495 345	[5270] 595 334	[6120] 690 321	
[22] 83	[190] 20 402	[780] 90 400	[1690] 190 398	[2600] 295 394	[3500] 395 389	[4370] 495 380	[5260] 595 368		
[25] 95	[150] 15 459	[750] 85 456	[1640] 185 453	[2560] 290 448	[3480] 395 442	[4360] 495 434	[5240] 590 421		
[30] 114		[710] 80 546	[1540] 175 542	[2510] 285 537	[3350] 380 529	[4190] 475 520	[5030] 570 504		

160cm³/r [9.9 in³/r] ΔPressure Bar [PSI]									
	[250] 15	[500] 35	[1000] 70	[1500] 105	[2000] 140	[2500] 170	[3000] 205	[3500] 240	[4000] 275
[.5] 1,9	[300] 35 8	[680] 75 7	[1320] 150 5	[2050] 235 3	[2750] 310 1				
[1] 3,8	[320] 35 23	[700] 80 22	[1350] 155 20	[2070] 235 19	[2780] 315 18	[3300] 375 16	[3940] 445 15	[4410] 500 8	[4950] 560 2
[2] 7,5	[330] 35 46	[700] 80 45	[1360] 155 41	[2080] 235 40	[2790] 315 37	[3340] 375 32	[3970] 450 29	[4530] 510 27	[5090] 575 25
[4] 15	[320] 35 93	[710] 80 92	[1400] 160 90	[2100] 240 88	[2820] 320 84	[3420] 385 76	[4020] 455 73	[4620] 520 62	[5220] 590 51
[6] 23	[300] 35 137	[710] 80 135	[1420] 160 134	[2140] 240 131	[2850] 320 126	[3510] 395 120	[4180] 470 114	[4760] 540 90	[5340] 605 75
[8] 30	[280] 30 184	[720] 80 182	[1450] 165 180	[2180] 245 176	[2900] 330 171	[3560] 400 163	[4230] 480 154	[4850] 550 138	[5470] 620 122
[10] 38	[260] 30 232	[720] 80 229	[1480] 165 226	[2220] 250 221	[2950] 335 216	[3610] 410 206	[4290] 485 194	[4920] 555 182	[5560] 630 169
[12] 45	[240] 25 277	[700] 80 274	[1450] 165 272	[2190] 245 266	[2920] 330 260	[3590] 405 250	[4280] 485 238	[4920] 555 224	[5570] 630 209
[14] 53	[220] 25 321	[680] 75 319	[1420] 160 318	[2160] 245 311	[2890] 325 304	[3570] 405 294	[4270] 480 282	[4920] 555 266	[5580] 630 249
[16] 61	[200] 25 366	[670] 75 364	[1400] 160 362	[2130] 240 356	[2860] 325 348	[3550] 400 338	[4260] 480 326	[4920] 555 308	[5590] 630 289
[18] 68	[180] 20 410	[650] 75 409	[1360] 155 407	[2100] 235 401	[2830] 320 392	[3530] 400 382	[4250] 480 370	[4910] 555 350	[5600] 635 329
[20] 76	[150] 15 460	[630] 70 458	[1340] 150 456	[2070] 235 448	[2800] 315 440	[3510] 395 429	[4240] 480 417	[4910] 555 396	[5610] 635 373
[22] 83	[120] 15 509	[620] 70 506	[1330] 150 502	[2060] 235 494	[2790] 315 484	[3500] 395 473	[4220] 475 461	[4910] 555 438	[5600] 635 413
[25] 95	[70] 10 582	[600] 70 578	[1320] 150 573	[2050] 230 563	[2780] 315 552	[3480] 395 540	[4210] 475 526	[4900] 555 501	[5590] 630 474
[30] 114		[560] 65 693	[1280] 145 687	[1990] 225 675	[2700] 305 661	[3430] 390 647	[3970] 450 630	[4640] 525 600	

[1990]
225
675

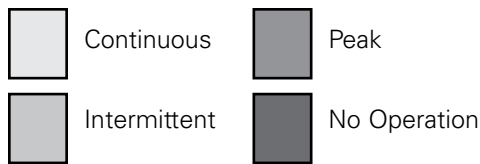
} Torque [lb-in]
Nm
Speed RPM

4000 Series

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.



245cm³/r [15.0 in³/r]
ΔPressure Bar [PSI]

	[250] 15	[500] 35	[750] 50	[1000] 70	[1250] 85	[1500] 105	[1750] 120	[2000] 140	[2250] 15	[2500] 170	[2750] 190	[3000] 205	[3250] 225	[3500] 240	[3750] 260
[.5]	[460] 50	[980] 110													
1.9		5	2												
[1]	[480] 55	[990] 110	[1490] 170	[1990] 225	[2480] 280	[2970] 335	[3400] 385	[3830] 435	[4250] 480	[4680] 530	[5020] 565				
3.8	14	14	14	13	13	12	12	11	11	10	4				
[2]	[500] 55	[1000] 115	[1520] 170	[2040] 230	[2540] 285	[3050] 345	[3420] 385	[3930] 445	[4440] 500	[4900] 555	[5320] 600	[5740] 650	[6160] 695	[6640] 750	[7150] 810
7.5	30	30	29	29	28	27	26	24	23	22	20	18	16	14	11
[4]	[510] 60	[1030] 115	[1560] 175	[2080] 235	[2600] 295	[3130] 355	[3630] 410	[4130] 465	[4630] 525	[5120] 580	[5570] 630	[6030] 680	[6480] 730	[6970] 775	[7340] 830
15	61	61	60	60	59	59	58	56	53	49	47	44	42	39	36
[6]	[510] 60	[1040] 120	[1570] 175	[2100] 235	[2620] 295	[3160] 355	[3660] 415	[4200] 475	[4710] 530	[5220] 590	[5690] 645	[6140] 695	[6620] 750	[7050] 795	[7430] 840
23	91	90	90	89	88	88	86	83	80	75	72	70	67	63	59
[8]	[500] 55	[1020] 115	[1560] 175	[2110] 240	[2630] 295	[3150] 355	[3680] 415	[4210] 475	[4740] 535	[5250] 595	[5720] 645	[6200] 700	[6670] 755	[7090] 800	[7470] 845
30	121	121	120	119	118	117	115	113	111	106	103	99	96	91	87
[10]	[470] 55	[1000] 115	[1540] 175	[2100] 235	[2620] 295	[3150] 355	[3690] 415	[4230] 480	[4770] 540	[5290] 600	[5760] 650	[6240] 705	[6710] 760	[7140] 805	
38	152	151	150	148	148	147	145	143	141	137	133	129	125	120	
[12]	[450] 50	[980] 110	[1530] 175	[2080] 235	[2610] 295	[3140] 355	[3680] 415	[4220] 475	[4760] 540	[5280] 595	[5750] 650	[6230] 705	[6700] 755		
45	183	182	180	179	178	178	176	173	170	166	161	157	152		
[14]	[420] 45	[960] 110	[1520] 170	[2060] 235	[2600] 295	[3130] 355	[3670] 415	[4200] 475	[4740] 535	[5260] 595	[5740] 650	[6220] 705			
53	213	212	211	210	209	208	206	203	200	195	190	185			
[16]	[400] 45	[950] 105	[1500] 170	[2040] 230	[2580] 290	[3120] 355	[3660] 415	[4190] 475	[4730] 535	[5250] 595	[5730] 650	[6210] 700			
61	244	243	242	241	240	239	236	232	229	225	219	213			
[18]	[380] 45	[930] 105	[1480] 165	[2020] 230	[2560] 290	[3110] 350	[3650] 415	[4180] 470	[4710] 530	[5230] 590	[5720] 645	[6200] 700			
68	275	274	273	272	270	269	266	262	259	254	248	241			
[20]	[350] 40	[910] 105	[1460] 165	[2000] 225	[2550] 290	[3100] 350	[3640] 410	[4170] 470	[4700] 530	[5220] 590	[5710] 645				
76	305	305	304	303	302	300	296	292	288	283	276				
[22]	[310] 35	[870] 100	[1420] 160	[1970] 225	[2500] 280	[3050] 345	[3590] 405	[4140] 465	[4680] 530	[5200] 590	[5680] 640				
83	337	336	335	334	332	330	326	323	319	313	306				
[25]	[260] 30	[820] 95	[1380] 155	[1930] 220	[2460] 280	[2980] 335	[3540] 400	[4090] 460	[4640] 525	[5180] 585					
95	383	382	381	380	378	376	372	369	365	357					
[30]		[680] 75	[1250] 140	[1860] 210	[2390] 270	[2900] 330	[3430] 390	[3960] 445	[4460] 505	[4950] 560					
114		457	456	455	453	450	445	442	437	427					
[35]			[1110] 125	[1740] 195	[2270] 255	[2790] 315	[3340] 375	[3910] 440	[4400] 495						
132			532	531	528	525	519	515	509						

280cm³/r [17.1 in³/r]
ΔPressure Bar [PSI]

	[250] 15	[500] 35	[750] 50	[1000] 70	[1250] 85	[1500] 105	[1750] 120	[2000] 140	[2250] 155	[2500] 170	[2750] 190	[3000] 205	[3250] 225	[3500] 240	[3750] 260
[.5]	[533] 60	[1074] 121													
1.9	4	2													
[1]	[553] 62	[1136] 128	[1714] 194	[2287] 258	[2841] 321	[3394] 384	[3868] 437	[4389] 496	[4895] 553	[6080] 685	[5870] 663	[6811] 770	[7239] 818	[7654] 865	
3.8	12	12	12	11	11	11	10	10	10	8	6	6	5	4	
[2]	[568] 64	[1146] 130	[1740] 197	[2328] 263	[2902] 328	[3461] 391	[3955] 447	[4524] 511	[5022] 563	[6303] 713	[6146] 694	[7191] 813	[7749] 876	[8323] 940	
7.5	26	26	25	24	24	23	23	22	21	20	19	17	15	13	
[4]	[579] 65	[1167] 132	[1771] 200	[2374] 268	[2957] 335	[3557] 402	[4139] 468	[4712] 532	[5285] 597	[6395] 722	[6196] 695	[7502] 848	[8020] 906	[8471] 957	
15	53	53	52	51	51	50	49	47	45	44	42	41	40	38	
[6]	[583] 66	[1177] 133	[1781] 201	[2395] 271	[2987] 338	[3601] 407	[4193] 474	[4793] 542	[5376] 607	[6521] 737	[6321] 710	[7682] 860	[8097] 915		
23	79	79	78	78	77	77	76	74	72	69	67	66	65	64	
[8]	[573] 65	[1167] 132	[1780] 201	[2404] 272	[3007] 340	[3610] 408	[4218] 477	[4812] 544	[5411] 611	[6556] 741	[6356] 711	[7723] 869	[8148] 918		
30	106	106	105	105	104	104	102	101	99	96	94	92	90		
[10]	[547] 62	[1146] 130	[1765] 199	[2395] 271	[2997] 339	[3629] 410	[4238] 479	[4837] 547	[5442] 615	[6635] 752	[6401] 719	[7722] 869	[8149] 918		
38	134	133	133	131	131	130	129	127	126	122	119	115	111		
[12]	[527] 60	[1126] 127	[1745] 197	[2369] 268	[2991] 338	[3609] 408	[4228] 478	[4832] 546	[5441] 615	[6634] 752	[6404] 719	[7723] 869	[8149] 918		
45	161	160	186	158	157	157	154	154	152	148	144	141			
[14]	[497] 56	[1106] 125	[1730] 195	[2344] 265	[2972] 336	[3585] 405	[4213] 476	[4816] 544	[5430] 614	[6628] 752	[6401] 719	[7723] 869	[8149] 918		
53	187	187	186	186	185	184	182	180	178	174	170	166			
[16]	[472] 53	[1096] 124	[1715] 194	[2324] 263	[2947] 333	[3565] 403	[4203] 475	[4811] 544	[5420] 612	[6619] 750	[6396] 717	[7719] 868	[8146] 917		
61	214	214	213	212	211	210	208	206	203	199	195				
[18]	[437] 39	[1075] 121	[1690] 191	[2299] 260	[2917] 330	[3541] 400	[4188] 473	[4801] 542	[5400] 610	[6599] 749	[6376] 719				
68	241	241	240	239	237	236	234	231	229	224	219				
[20]	[402] 45	[1055] 119	[1669] 189	[2274] 257	[2898] 327	[3521] 398	[4178] 472	[4791] 541	[5394] 609	[6581] 749					
76	268	268	268	267	266	264	261	258	255	249					
[22]	[366] 41	[1005] 114	[1629] 184	[2257] 255	[2856] 323	[3480] 393	[4136] 467	[4756] 537	[5305] 598						
83	296	295	295	294	292	290	288	285	279						
[25]	[301] 34	[940] 106	[1588] 179	[2231] 252	[2825] 319	[3419] 386	[4086] 462	[4710] 532	[5205] 588						
95	336	336	335	334	333	331	328	325	314						
[30]		[845] 96	[1480] 167	[2151] 243	[2759] 312	[3328] 376	[3984] 450	[4573] 517	[5021] 567						
114		402	401	400	398	396	392	389	377						
[35]			[1348] 152	[2057] 232	[2623] 296	[3183] 360	[3883] 439	[4354] 492							
132			468	466	464	463	457	449							

[3340]
375
519 } Torque [lb-in]
Nm
Speed RPM

4000 Series

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area. Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.

Continuous

PeakIntermittent

310cm³/r [19.0 in³/r]
ΔPressure Bar [PSI]

	[250] 15	[500] 35	[750] 50	[1000] 70	[1250] 85	[1500] 105	[1750] 120	[2000] 140	[2250] 155	[2500] 170	[2750] 190	[3000] 205	[3250] 225	[3500] 240	[3750] 260
[.5] 1.9	[600] 70 4	[1150] 130 2													
[1] 3.8	[620] 70 11	[1270] 145 11	[1920] 215 11	[2560] 290 10	[3170] 360 10	[3780] 425 10	[4290] 485 9	[4900] 555 9	[5490] 620 9	[6080] 685 8	[6670] 755 8	[7270] 820 7	[7880] 890 7	[8490] 960 6	[9080] 1025 5
[2] 7.5	[630] 70 23	[1280] 145 23	[1940] 220 22	[2590] 295 22	[3230] 365 21	[3830] 435 21	[4450] 505 20	[5070] 575 20	[5680] 640 19	[6300] 710 18	[6910] 780 18	[7530] 850 17	[8160] 920 17	[8790] 995 16	[9420] 1065 15
[4] 15	[640] 70 47	[1290] 145 47	[1960] 220 46	[2640] 300 46	[3290] 370 45	[3940] 445 45	[4600] 520 44	[5240] 590 44	[5880] 665 43	[6510] 735 42	[7150] 810 42	[7790] 880 41	[8450] 955 41	[9100] 1030 40	
[6] 23	[650] 75 71	[1300] 145 71	[1970] 225 70	[2660] 300 70	[3320] 375 69	[4000] 450 69	[4680] 530 68	[5330] 600 67	[5980] 675 66	[6630] 750 64	[7280] 825 64	[7940] 895 63			
[8] 30	[640] 70 96	[1300] 145 96	[1980] 225 95	[2670] 300 95	[3350] 380 94	[4030] 455 94	[4710] 530 93	[5360] 605 92	[6020] 680 91	[6670] 755 89	[7320] 825 88				
[10] 38	[620] 70 121	[1280] 145 120	[1970] 225 120	[2660] 300 119	[3340] 375 119	[4070] 460 118	[4740] 535 117	[5390] 610 116	[6050] 685 115	[6710] 760 112	[7370] 835 109				
[12] 45	[600] 70 145	[1260] 140 144	[1940] 220 144	[2630] 295 143	[3340] 375 142	[4040] 455 142	[4730] 535 141	[5390] 610 140	[6060] 685 139	[6720] 760 135					
[14] 53	[570] 65 169	[1240] 140 169	[1920] 215 168	[2600] 295 168	[3310] 375 167	[4000] 450 167	[4710] 530 165	[5380] 610 164	[6060] 685 163	[6730] 760 159					
[16] 61	[540] 60 193	[1230] 140 193	[1900] 215 192	[2580] 290 192	[3280] 370 190	[3970] 450 189	[4700] 530 188	[5380] 610 187	[6050] 685 185						
[18] 68	[490] 55 217	[1210] 135 217	[1880] 210 216	[2550] 290 216	[3240] 365 214	[3930] 445 213	[4680] 530 211	[5370] 605 209	[6040] 680 207						
[20] 76	[450] 50 242	[1190] 135 242	[1860] 205 242	[2520] 285 241	[3210] 365 240	[3900] 440 238	[4670] 530 236	[5360] 605 234	[6030] 680 232						
[22] 83	[420] 45 267	[1130] 130 266	[1820] 205 266	[2520] 285 265	[3180] 360 264	[3870] 440 262	[4640] 525 260	[5320] 600 258							
[25] 95	[340] 40 303	[1050] 120 303	[1780] 200 302	[2510] 285 301	[3160] 355 300	[3820] 430 299	[4590] 520 296	[5280] 595 293							
[30] 114		[1010] 115 363	[1700] 190 362	[2420] 275 360	[3100] 350 359	[3720] 420 358	[4500] 510 354	[5140] 580 351							
[35] 132			[1580] 180 422	[2360] 265 420	[2950] 335 419	[3540] 400 418	[4390] 495 413								

[4390]
495
413

Torque [lb-in]
Nm
Speed RPM

395cm³/r [24.0 in³/r]
ΔPressure Bar [PSI]

	[250] 15	[500] 35	[750] 50	[1000] 70	[1250] 85	[1500] 105	[1750] 120	[2000] 140	[2250] 155	[2500] 170	[2750] 190	[3000] 205	[3250] 225	[3500] 240
[.5] 1.9	[700] 80 4	[1340] 150 2												
[1] 3.8	[750] 85 9	[1430] 160 9	[2110] 240 8	[2770] 315 8	[3460] 390 8	[4170] 470 7	[4890] 550 7	[5610] 635 7	[6310] 715 5	[7010] 790 4	[7700] 870 2			
[2] 7.5	[800] 90 18	[1500] 170 18	[2290] 260 17	[3030] 340 16	[3850] 435 16	[4620] 520 15	[5310] 600 15	[6000] 680 14	[6750] 765 13	[7490] 845 13	[8240] 930 12	[8990] 1015 11	[9730] 1100 10	[10470] 1185 8
[4] 15	[860] 95 38	[1630] 185 38	[2470] 280 37	[3310] 375 36	[4120] 465 36	[4900] 555 35	[5640] 635 35	[6390] 720 34	[7190] 810 34	[7890] 890 33	[8780] 990 32			
[6] 23	[860] 95 57	[1690] 190 57	[2540] 285 56	[3410] 385 55	[4180] 470 54	[4980] 565 53	[5780] 655 52	[6580] 745 50	[7400] 835 49	[8220] 930 47				
[8] 30	[840] 95 76	[1680] 190 76	[2550] 290 75	[3400] 385 74	[4260] 480 73	[5090] 575 72	[5870] 665 70	[6650] 750 68	[7480] 845 66					
[10] 38	[800] 90 95	[1680] 190 95	[2550] 290 94	[3400] 385 93	[4260] 480 92	[5100] 575 91	[5920] 670 89	[6730] 760 86	[7560] 855 84					
[12] 45	[760] 85 114	[1660] 190 114	[2520] 285 113	[3380] 380 112	[4270] 480 111	[5110] 575 110	[5900] 665 108	[6690] 755 105						
[14] 53	[740] 85 133	[1640] 185 133	[2490] 280 132	[3370] 380 131	[4260] 480 130	[5100] 575 129	[5880] 665 127	[6650] 750 124						
[16] 61	[710] 80 153	[1620] 185 153	[2460] 280 152	[3350] 380 151	[4240] 480 149	[5080] 575 147	[5840] 660 145							
[18] 68	[680] 75 172	[1600] 180 172	[2430] 275 171	[3340] 375 170	[4220] 475 168	[5060] 570 166	[5810] 655 164							
[20] 76	[610] 70 192	[1580] 180 191	[2400] 270 190	[3320] 375 189	[4210] 475 187	[5040] 570 185	[5780] 655 183							
[22] 83	[570] 65 211	[1490] 170 210	[2340] 265 209	[3220] 365 208	[4160] 470 206	[5010] 565 204	[5740] 650 201							
[25] 95	[490] 55 239	[1350] 155 238	[2250] 255 237	[3080] 350 236	[4070] 460 235	[4960] 560 233	[5700] 645 230							
[30] 114		[1080] 120 285	[1650] 185 284	[2270] 255 282	[3020] 340 281	[3850] 435 279								
[35] 132			[1520] 170 331	[2120] 240 330	[2870] 325 328	[3760] 425 325								
[40] 151				[2050] 230 376	[2790] 315 374	[3620] 410 371								

4000 Series

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.

	Continuous		Peak
	Intermittent		No Operation

625cm³/r [38.0 in³/r]
ΔPressure Bar [PSI]

	[250] 15	[500] 35	[750] 50	[1000] 70	[1250] 85	[1500] 105	[1600] 100	[1700] 115	[1800] 125	[2000] 140
[.5]	[1000] 115 2									
1.9										
[1]	[1080] 120 5	[2340] 265 5	[3600] 405 5	[4850] 550 4	[6100] 690 4	[7350] 830 3	[7820] 885 3	[8290] 935 2	[8760] 990 2	
3.8										
[2]	[1085] 125 14	[2380] 270 14	[3675] 415 14	[5010] 565 13	[6350] 715 12	[7625] 860 11	[8115] 915 10	[8605] 970 9	[9095] 1030 8	[10075] 1140 7
7.5										
[4]	[1090] 125 23	[2420] 275 23	[3750] 425 23	[5175] 585 22	[6600] 745 21	[7900] 895 19	[8410] 950 18	[9000] 1015 17	[9590] 1085 16	[10450] 1180 14
15										
[6]	[1095] 125 35	[2460] 280 35	[3825] 430 35	[5220] 590 34	[6620] 750 33	[7950] 900 31	[8430] 950 30	[8910] 1005 29	[9490] 1070 28	
23										
[8]	[1100] 125 48	[2500] 280 48	[3900] 440 47	[5270] 595 46	[6640] 750 45	[7990] 905 43	[8460] 955 43	[8925] 1010 42		
30										
[10]	[1130] 130 60	[2550] 290 60	[3975] 450 59	[5320] 600 58	[6670] 755 57	[8045] 910 54	[8595] 970 53	[9150] 1035 52		
38										
[12]	[1160] 130 72	[2600] 295 72	[4050] 460 71	[5375] 605 70	[6700] 755 69	[8100] 915 65	[8660] 980 64			
45										
[14]	[1105] 125 84	[2535] 285 84	[3965] 450 83	[5325] 600 82	[6685] 755 81	[8065] 910 77	[8620] 975 76			
53										
[16]	[1050] 120 96	[2465] 280 95	[3880] 440 95	[5275] 595 94	[6670] 755 93	[8035] 910 89	[8580] 970 88			
61										
[18]	[990] 110 108	[2405] 270 107	[3825] 430 107	[5240] 590 105	[6655] 750 104	[7345] 830 100				
68										
[20]	[930] 105 121	[2350] 265 120	[3770] 425 120	[5205] 590 118	[6640] 750 116					
76										
[25]	[750] 85 151	[2175] 245 150	[3600] 405 149	[5000] 565 147	[6400] 725 146					
95										
[30]	[550] 60 181	[1975] 225 180	[3400] 385 179	[4800] 530 177	[6200] 700 176					
114										
[35]			[3125] 355 210	[4545] 515 208						
132										
[40]			[2850] 320 241	[4295] 485 239						
151										

495cm³/r [30.0 in³/r]
ΔPressure Bar [PSI]

	[250] 15	[500] 35	[750] 50	[1000] 70	[1250] 85	[1500] 105	[1750] 120	[2000] 140	[2250] 155	[2500] 170
[.5]	[800] 90 3	[1750] 200 1								
1.9										
[1]	[880] 100 7	[1875] 210 6	[2875] 325 6	[3825] 430 5	[4775] 540 4	[5720] 645 3	[6670] 755 2	[7600] 860 1		
3.8										
[2]	[905] 100 18	[1940] 220 17	[2975] 335 17	[3990] 450 16	[5010] 565 15	[6010] 680 12	[7010] 790 11	[8000] 905 10	[8980] 1015 8	
7.5										
[4]	[935] 105 30	[2005] 225 29	[3075] 345 28	[4160] 470 27	[5245] 595 26	[6300] 710 23	[7355] 830 21	[8375] 945 19	[9400] 1060 17	[10350] 1170 14
15										
[6]	[920] 105 45	[2010] 225 44	[3100] 350 43	[4185] 475 42	[5265] 595 40	[6345] 715 37	[7420] 840 35	[8445] 955 32	[9465] 1070 30	
23										
[8]	[905] 100 61	[2015] 230 60	[3125] 355 59	[4205] 475 57	[5290] 600 55	[6385] 720 52	[7485] 845 49	[8510] 960 46		
30										
[10]	[880] 100 76	[1995] 225 75	[3095] 350 74	[4205] 475 72	[5295] 600 70	[6390] 720 66	[7480] 845 63	[8525] 960 59		
38										
[12]	[860] 95 91	[1975] 225 90	[3095] 350 89	[4200] 475 87	[5305] 600 85	[6390] 720 81	[7475] 845 77			
45										
[14]	[830] 95 106	[1945] 220 105	[3055] 345 104	[4165] 475 102	[5275] 595 100	[6360] 720 96	[7445] 840 92			
53										
[16]	[805] 90 122	[1910] 215 120	[3020] 340 119	[4130] 465 117	[5245] 595 115	[6330] 715 111	[7420] 840 107			
61										
[18]	[740] 85 137	[1860] 210 136	[2980] 335 134	[4105] 465 132	[5235] 590 130	[6305] 715 125	[7380] 835 121			
68										
[20]	[680] 75 153	[1810] 205 152	[2940] 330 150	[4085] 460 147	[5225] 590 145	[6285] 710 140				
76										
[25]	[570] 65 191	[1665] 190 189	[2800] 315 187	[4005] 455 184	[5210] 590 182	[6135] 695 177				
95										
[30]		[1520] 170 228	[2645] 300 226	[3765] 425 223	[4885] 550 220	[5985] 675 215				
114										
[35]			[2400] 270 265	[3510] 395 263						
132										
[40]			[2155] 245 305	[3260] 370 303						
151										

[2850]
320
241 } Torque [lb-in]
Nm
Speed RPM

4000 Series

Dimensions

Standard Mount

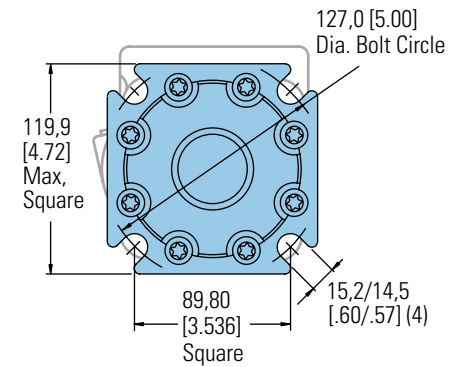
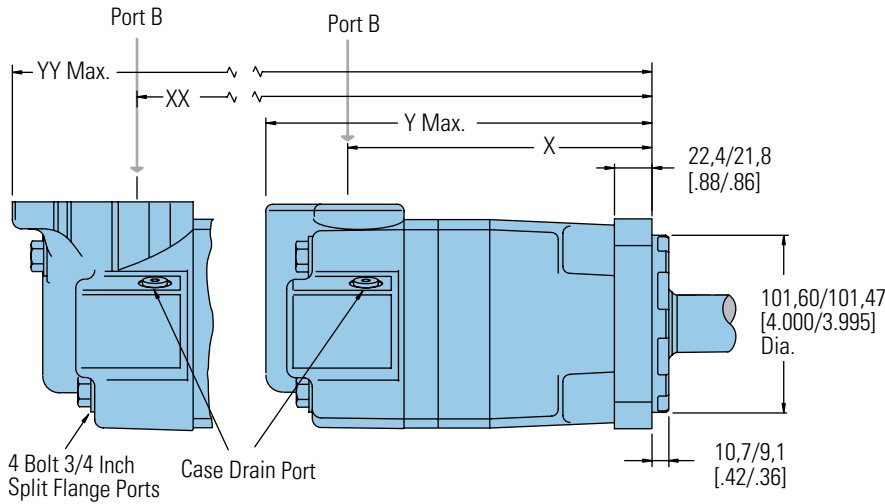
Standard Mount

Ports

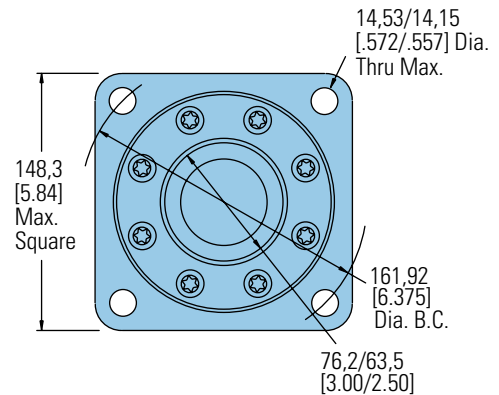
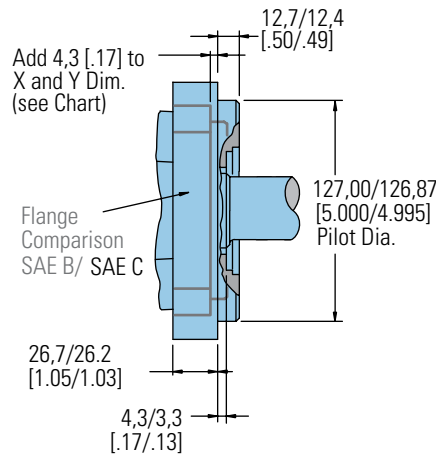
- 1 1/16 -12 UN-2B SAE O-ring Staggered Ports (2)
- 7/16 -20 UNF-2B SAE O-ring Case Drain Port (1) or
- 4 Bolt 3/4 inch Split Flange Ports (2)
- 7/16 -20 UNF-2B SAE O-ring Case Drain Port (1) or
- G 3/4 (BSP) Staggered Ports (2)
- G 1/4 (BSP) Case Drain Port (1)

Standard Rotation Viewed from Shaft End

- Port A Pressurized — CW
- Port B Pressurized — CCW



SAE C Flange



STANDARD MOUNT MOTOR DIMENSIONS

Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]	XX mm [inch]	YY mm [inch]
110 [6.7]	158,3 [6.23]	214,4 [8.44]	167,3 [6.59]	246,3 [9.70]
130 [7.9]	162,3 [6.39]	218,4 [8.60]	171,3 [6.75]	250,4 [9.86]
160 [9.9]	168,7 [6.64]	224,7 [8.85]	177,7 [7.00]	256,7 [10.11]
205 [12.5]	177,2 [6.98]	233,2 [9.18]	186,2 [7.33]	265,2 [10.44]
245 [15.0]	168,7 [6.64]	224,7 [8.85]	177,7 [7.00]	256,7 [10.11]
310 [19.0]	177,2 [6.98]	233,2 [9.18]	186,2 [7.33]	265,2 [10.44]
395 [24.0]	187,9 [7.40]	243,9 [9.60]	196,9 [7.75]	275,9 [10.86]
495 [30.0]	200,7 [7.90]	256,8 [10.11]	209,7 [8.26]	288,8 [11.37]
625 [38.0]	217,8 [8.58]	273,9 [10.78]	226,7 [8.93]	305,9 [12.04]

4000 Series

Dimensions
Wheel Mount

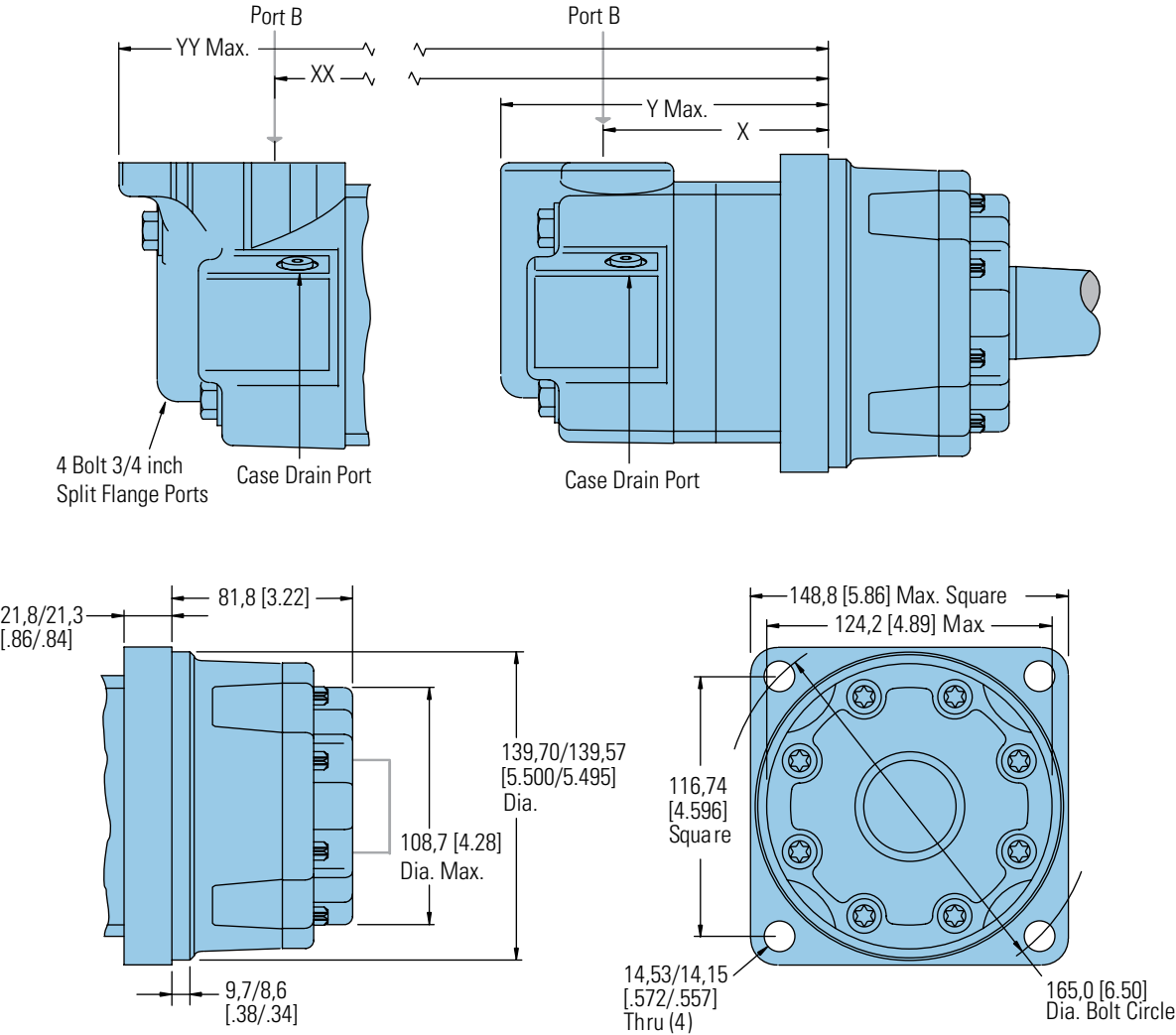
Wheel Mount

Ports

- 1 1/16 -12 UN-2B SAE O-ring Staggered Ports (2)
- 7/16 -20 UNF-2B SAE O-ring Case Drain Port (1) or
- 4 Bolt 3/4 inch Split Flange Ports (2)
- 7/16 -20 UNF-2B SAE O-ring Case Drain Port (1) or
- G 3/4 (BSP) Staggered Ports (2)
- G 1/4 (BSP) Case Drain Port (1)

Standard Rotation Viewed from Shaft End

- Port A Pressurized — CW
- Port B Pressurized — CCW



WHEEL MOUNT MOTOR DIMENSIONS

Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]	XX mm [inch]	YY mm [inch]
110 [6.7]	87,5 [3.45]	143,3 [5.64]	96,4 [3.80]	175,3 [6.90]
130 [7.9]	91,6 [3.61]	147,3 [5.80]	100,5 [3.96]	179,3 [7.06]
160 [9.9]	97,8 [3.85]	153,7 [6.05]	106,8 [4.21]	185,7 [7.31]
205 [12.5]	106,4 [4.19]	162,3 [6.39]	115,4 [4.55]	194,3 [7.65]
245 [15.0]	97,8 [3.85]	153,7 [6.05]	106,8 [4.21]	185,7 [7.31]
310 [19.0]	106,4 [4.19]	162,3 [6.39]	115,4 [4.55]	194,3 [7.65]
395 [24.0]	117,1 [4.61]	173,0 [6.81]	126,1 [4.97]	205,0 [8.07]
495 [30.0]	129,9 [5.12]	185,7 [7.31]	138,8 [5.47]	217,7 [8.57]
625 [38.0]	146,9 [5.79]	202,9 [7.99]	156,0 [6.14]	235,0 [9.25]

4000 Series

Dimensions

Bearingless

Bearingless

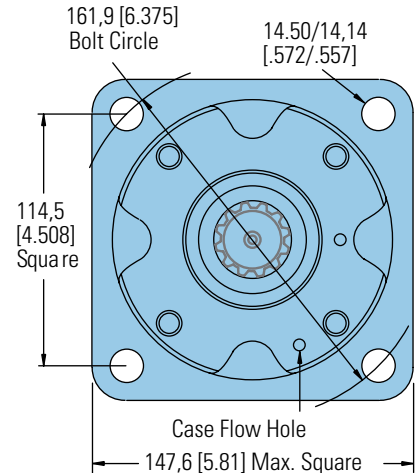
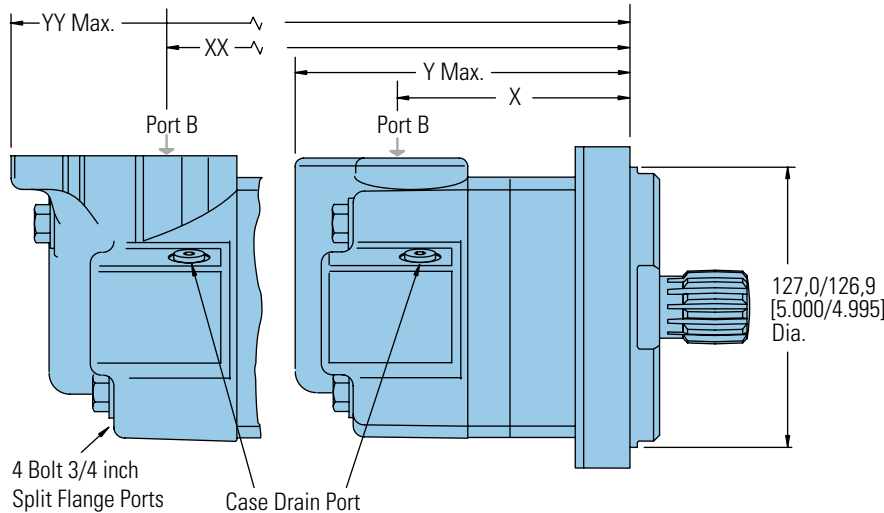
Ports

1 1/16 -12 UN-2B SAE O-ring Staggered Ports (2)
 7/16 -20 UNF-2B SAE O-ring Case Drain Port (1) or
 4 Bolt 3/4 inch Split Flange Ports (2)
 7/16 -20 UNF-2B SAE O-ring Case Drain Port (1) or
 G 3/4 (BSP) Staggered Ports (2)
 G 1/4 (BSP) Case Drain Port (1)

Standard Rotation Viewed from Shaft End

Port A Pressurized — CW

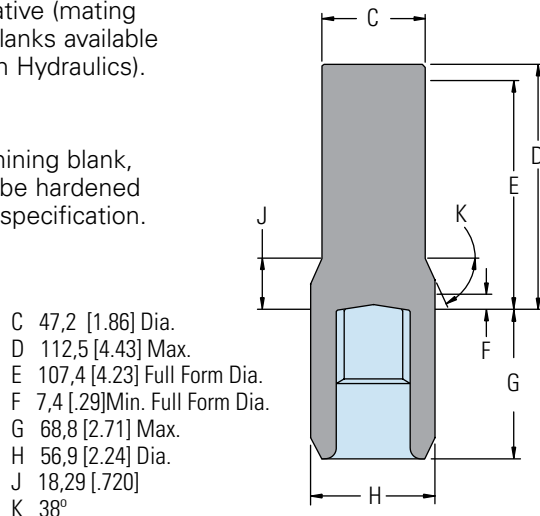
Port B Pressurized — CCW



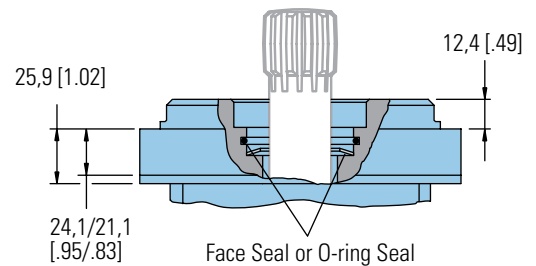
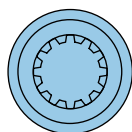
For 4000 Series Bearingless Motor application information contact your Eaton representative (mating coupling blanks available from Eaton Hydraulics).

Note:

After machining blank, part must be hardened per Eaton specification.



Mating Coupling Blank
 Eaton Part No. 12745-003



BEARINGLESS MOTOR DIMENSIONS

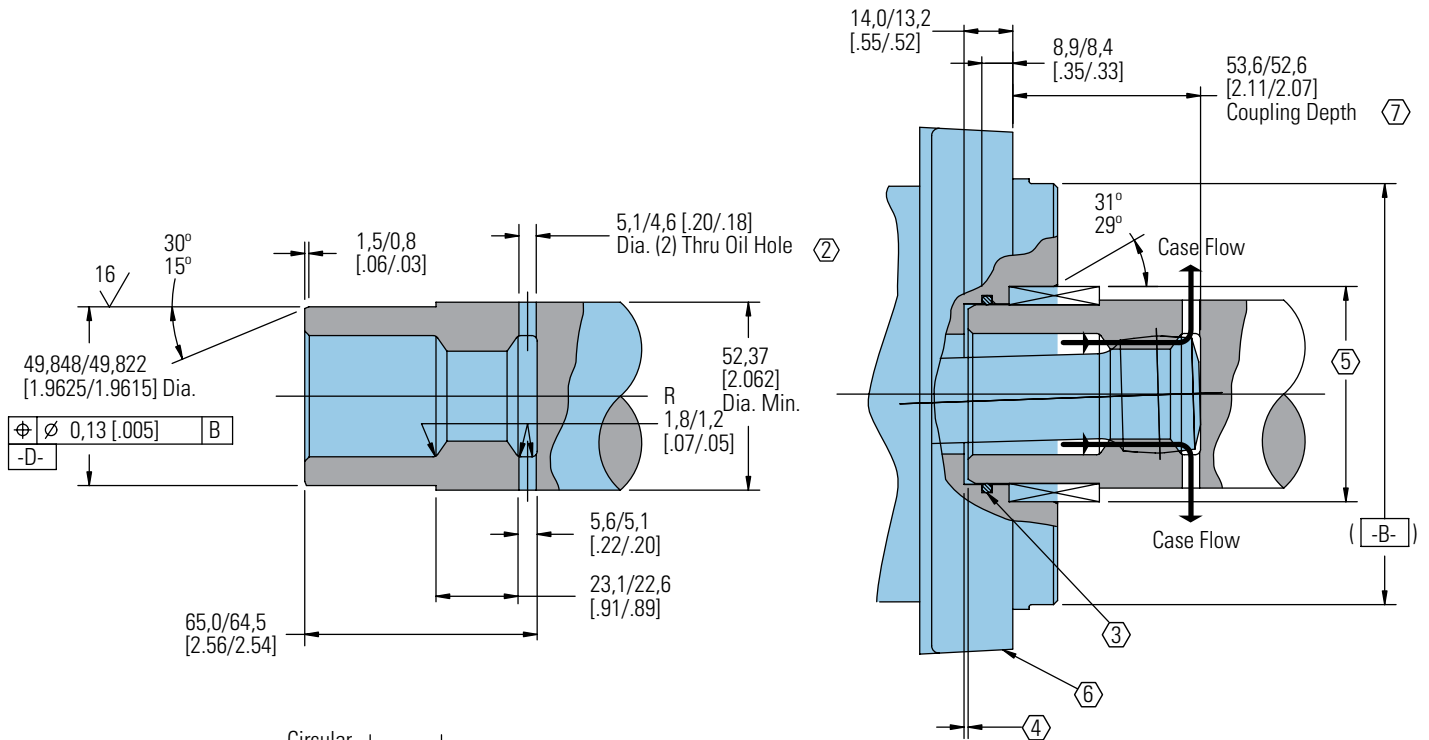
Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]	XX mm [inch]	YY mm [inch]
110 [6.7]	91,0 [3.58]	146,8 [5.78]	100,1 [3.94]	178,8 [7.04]
130 [7.9]	95,0 [3.74]	150,8 [5.94]	104,1 [4.10]	182,9 [7.20]
160 [9.9]	101,4 [4.00]	157,1 [6.19]	110,5 [4.35]	189,2 [7.45]
205 [12.5]	109,9 [4.33]	165,7 [6.52]	118,9 [4.68]	197,6 [7.78]
245 [15.0]	101,4 [4.00]	157,1 [6.19]	110,5 [4.35]	189,2 [7.45]
310 [19.0]	109,9 [4.33]	165,7 [6.52]	118,9 [4.68]	197,6 [7.78]
395 [24.0]	120,6 [4.75]	176,3 [6.94]	129,5 [5.10]	208,3 [8.20]
495 [30.0]	133,5 [5.26]	189,2 [7.45]	142,5 [5.61]	221,2 [8.71]
625 [38.0]	150,5 [5.93]	206,3 [8.12]	159,5 [6.28]	238,3 [9.38]

4000 Series

Installation Information

Bearingless

- 1 Internal spline in mating part to be as follows: Material to be ASTM A304, 8620H. Carbonize to a hardness of 60-64 HRc with case depth (to 50HRc) of 0,076 - 1,27 [.030 - .050] (dimensions apply after heat treat).
- 2 Mating part to have critical dimensions as shown. Oil holes must be provided and open for proper oil circulation.
- 3 Seal to be furnished with motor for proper oil circulation thru splines.
- 4 Some means of maintaining clearance between shaft and mounting flange must be provided.
- 5 Counterbore designed to adapt to a standard sleeve bearing 50,010 - 50,040 [1.9689 - 1.9700] ID by 60,050 - 60,080 [2.3642 - 2.3653] (Oilite bronze sleeve bearing).
- 6 Similar to SAE "C" Four Bolt Flange.
- 7 52,8 [2.08] Max. dimension to be maintained when assembling shipping and installing unit to insure valve drive engagement with valve (this is required on displacement code number 24 only).



Spline Pitch.....	10/20
Pressure Angle.....	30°
Number of teeth.....	12
Class of Fit.....	Ref. 5
Type of Fit.....	Side
Pitch Diameter.....	Ref. 30,480000 [1.2000000] ∇ 0,20 [.008] D
Base Diameter.....	Ref. 26,396455 [1.0392305]
Major Diameter.....	33,43 [1.316] Max. 33,23 [1.308] Min.
Min. Minor Diameter.....	28,40 - 28,58 [1.118 - 1.125]
Form Diameter, Min.	32,59 [1.283]
Fillet Radius.....	0,63 - 0,76 [.025 - .030]
Tip Radius.....	0,26 - 0,51 [.010 - .020]
Finish.....	1,6 (63)
Involute Profile Variation.....	+0,000 -0,025 [+ .0000 - .0010]
Total Index Variation	0,038 [.0015]
Lead Variation	0,013 [.0005]
Circular Space Width:	
Maximum Actual	5,045 [1.986]
Minimum Effective	4,995 [1.951]
Maximum Effective	Ref. 5,009 [1.972]
Minimum Actual	Ref. 4,986 [1.963]
Dimension Between Two Pins.....	Ref. 22,783 - 22,929 [.8970 - .9027]
Pin Diameter.....	5,334 [.2100] Pins to Have 3,73 [.147]
Wide Flat for Root Clearance	

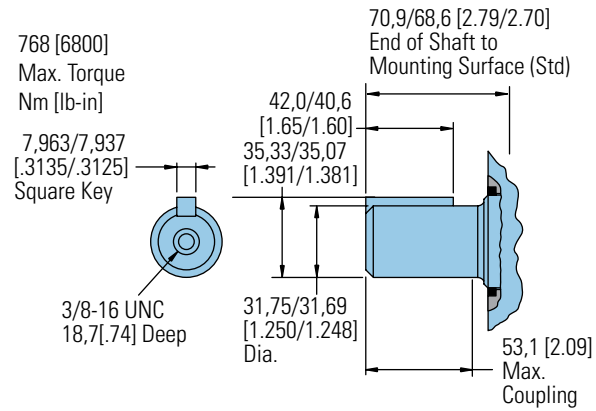
C-4

4000 Series

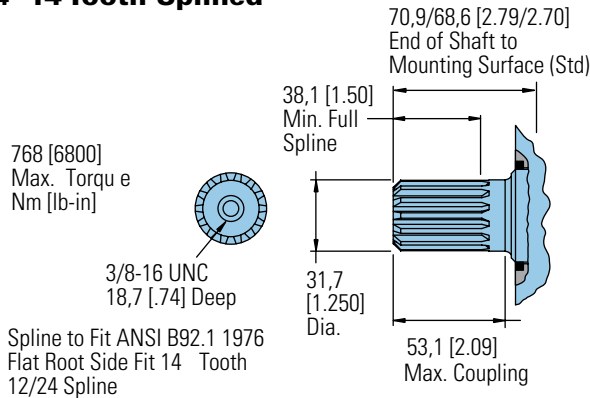
Dimensions

Shafts

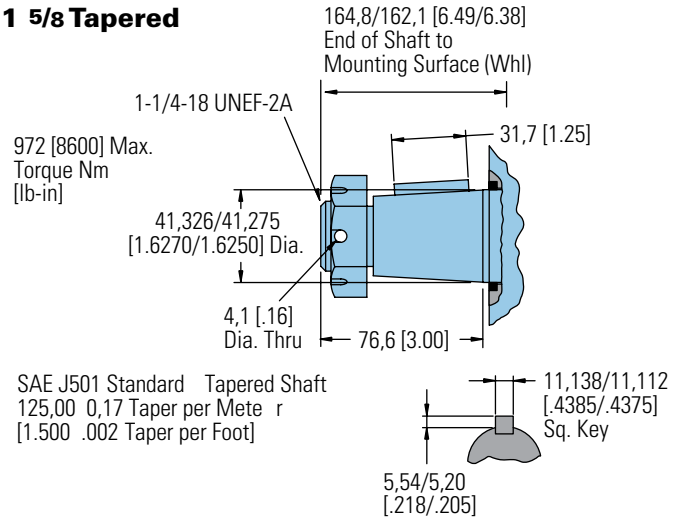
1 1/4 Inch Straight



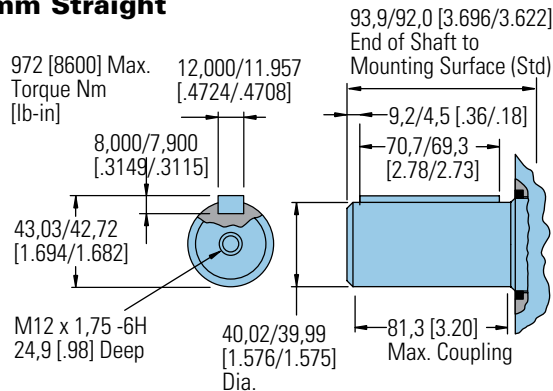
1 1/4 -14 Tooth Splined



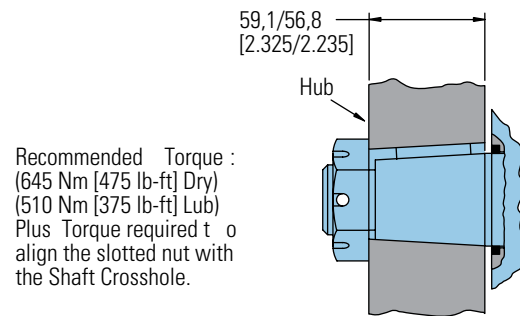
1 5/8 Tapered



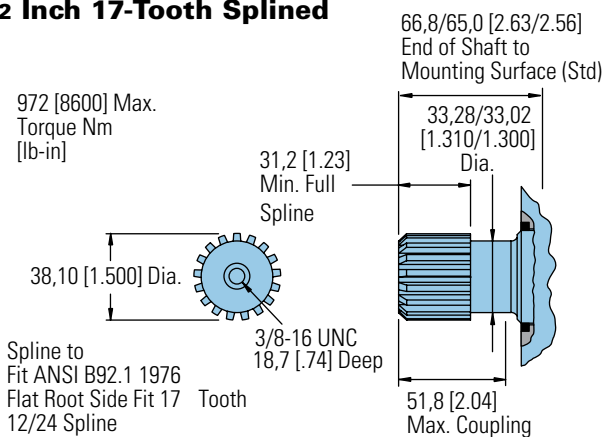
40 mm Straight



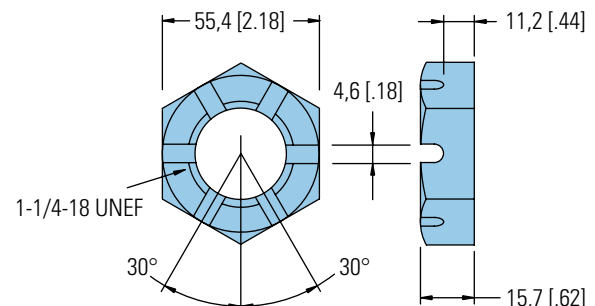
Tapered Shaft Hub Data



1 1/2 Inch 17-Tooth Splined



Slotted Hexagon Nut



4000 Series

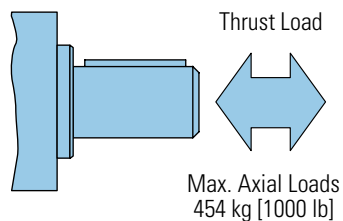
Shaft Side Load Capacity

These curves indicate the radial load capacity on the motor shaft(s) at various locations with an allowable external thrust load of 454 kg [1000 lb].

Note:

Case pressure will increase the allowable Inward thrust load and decrease the allowable outward thrust load. Case pressure will push outward on the shaft at 94 kg/7 Bar [208 lb/100 PSI].

Each curve is based on



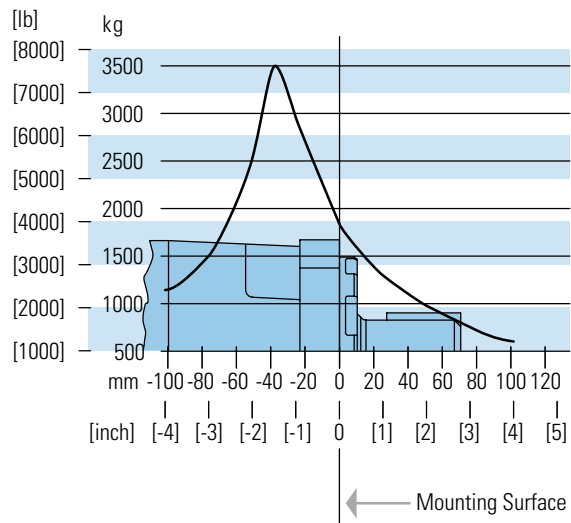
B 10 bearing life (2000 hours of 12,000,000 shaft revolutions at 100 RPM) at rated output torque.

To determine radial load at speeds other than 100 RPM, multiply the load values given on the bearing curve by the factors in the chart below.

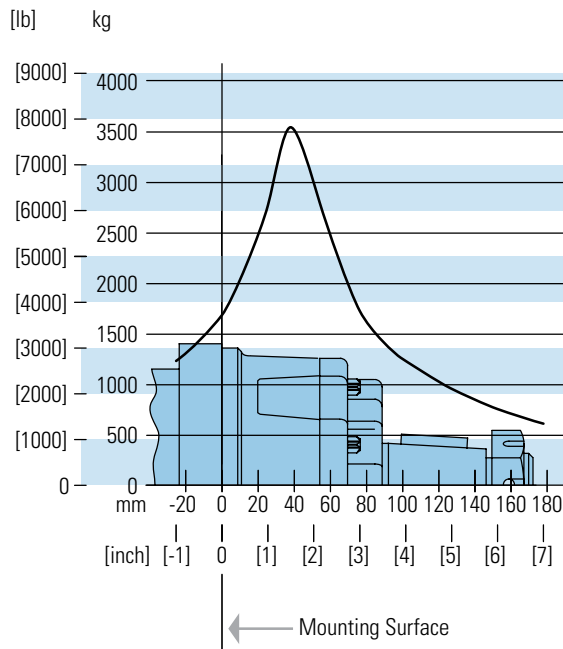
RPM	Multiplication Factor
50	1.23
100	1.00
200	0.81
300	0.72
400	0.66
500	0.62
600	0.58
700	0.56
800	0.54

For 3,000,000 shaft revolutions or 500 hours—Increase these shaft loads 52%.

Standard Motor Straight and Splined Shafts



Wheel Motor Tapered Shaft



4000 Series

Case Pressure and Case Port

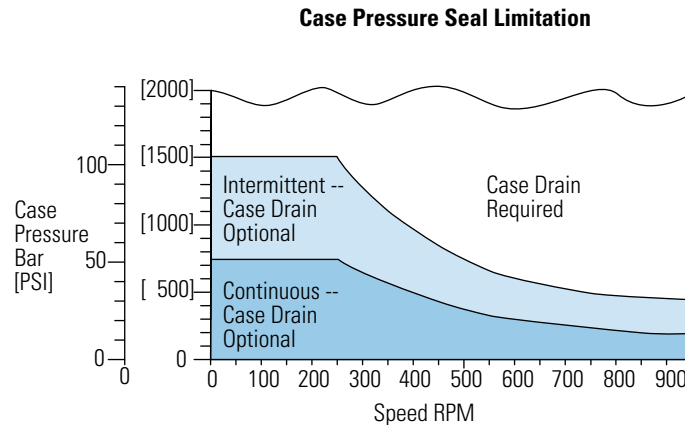
Char-Lynn 4000 Series motors are durable and have long life as long as the recommended case pressure is not exceeded. Allowable case pressure is highest at low shaft speeds. Consequently, motor life will be shortened if case pressure exceeds these ratings (acceptability may vary with application). Determine if an external case drain is required from the case pressure seal limitation chart.

Case Porting Advantage

Contamination Control — flushing the motor case.

Cooler Motor — exiting oil draws motor heat away.

Extend Motor Seal Life — maintain low case pressure with a preset restriction in the case drain line.

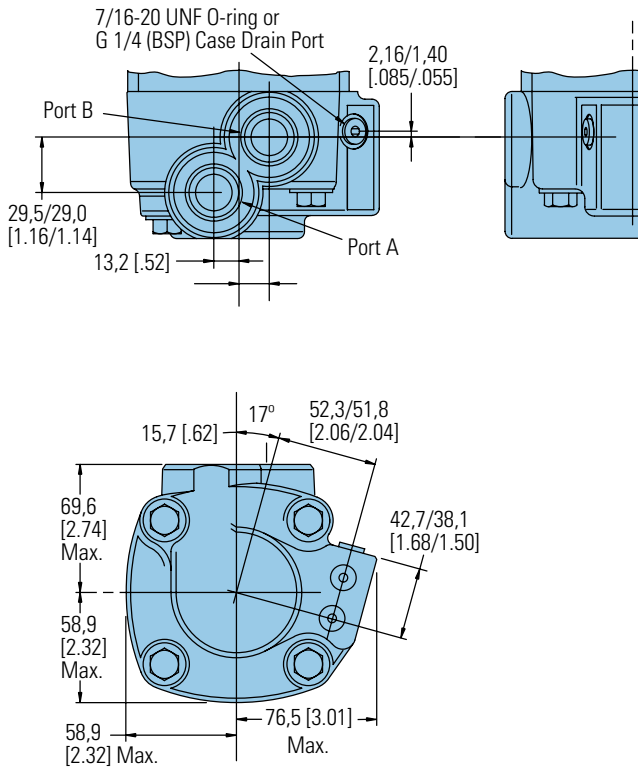


4000 Series

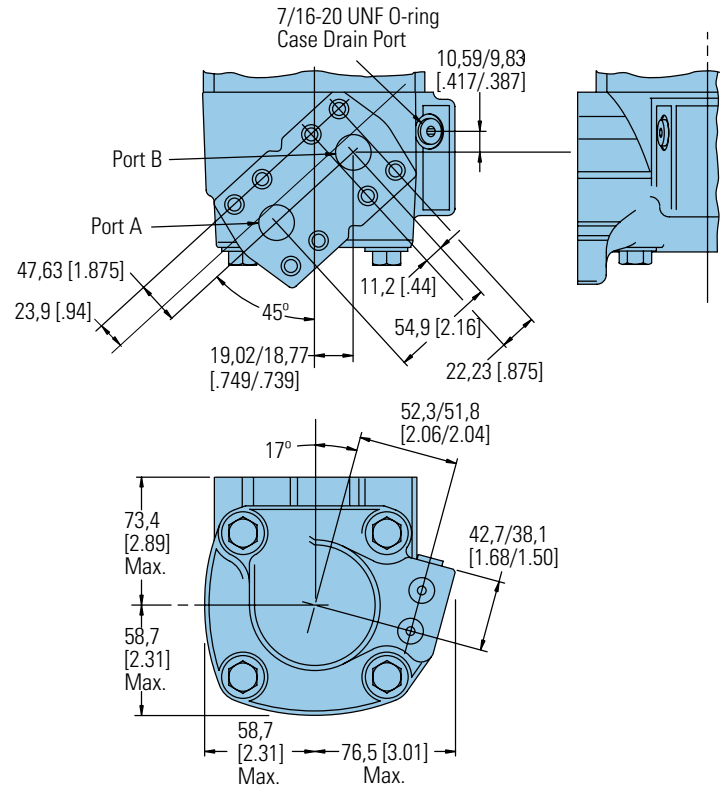
Dimensions

Ports

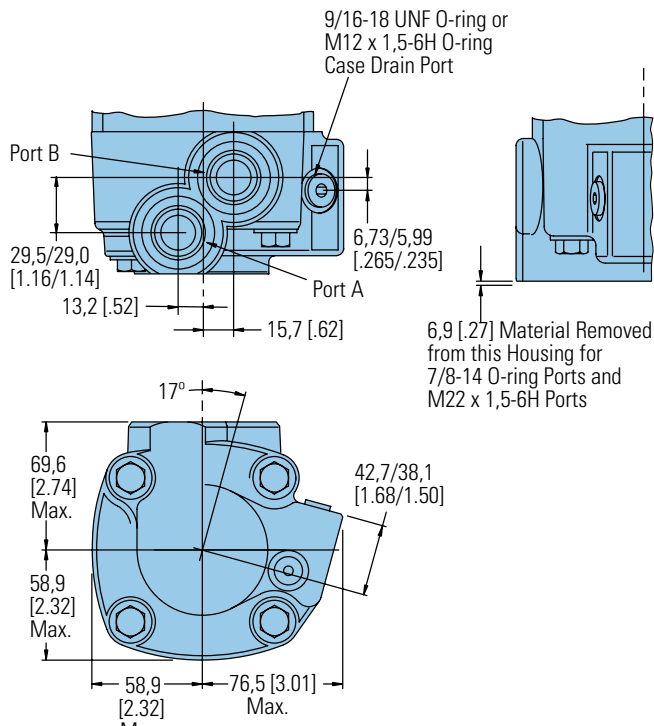
1-1/16-12 O-ring Ports (2) or G 3/4 (BSP) Ports (2)



4 Bolt 3/4 Inch Split Flange Ports to Fit SAE J518 c (2)



7/8-14 O-ring Ports (2) or M22 x 1,5-6H Ports (2)



4000 Series

Product Numbers

Note:

For 4000 Series Motors with a configuration **Not Shown** in the charts below: Use model code number system on the next page to specify product in detail.

Use digit prefix —109-, 110-, or 111- plus four digit number from charts for complete product number— Example 111-1057.

Orders will not be accepted without three digit prefix.

MOUNTING		SHAFT	PORT SIZEDISPL. cm ³ /r [in ³ /r] / PRODUCT NUMBER									
			110 [6.7]	130 [7.9]	160 [9.9]	205 [12.5]	245 [15.0]	280* [17.1]	310 [19.0]	395 [24.0]	495 [30.0]	625 [38.0]
Standard SAE B-Mount	1 1/4 Inch Straight	1 1/16 O-ring	109-1100	-1101	-1102	-1103	-1104	-1094	-1105	-1106	-1212	-1215
		3/4 inch Split Flange	109-1001	-1054	-1002	-1003	-1055	—	-1056	-1057	—	—
	1 5/8 Inch Tapered	1 1/16 O-ring	109-1107	-1108	-1109	-1110	-1111	—	-1112	-1113	-1479	-1455
		3/4 inch Split Flange	109-1006	-1058	-1007	-1008	-1059	—	-1402	-1061	—	—
	1 1/4 Inch 14 T Splined	1 1/16 O-ring	109-1114	-1115	-1116	-1117	-1118	—	-1119	-1120	—	—
		3/4 inch Split Flange	109-1011	-1062	-1012	-1013	-1063	—	-1064	-1065	—	—
Standard SAE C-Mount	40 mm Straight	G 3/4 (BSP)	109-1184	-1185	-1227	-1224	-1225	—	-1189	-1190	—	—
	1 1/4 Inch 17 T Splined	G 3/4 (BSP)	109-1191	-1192	-1193	-1194	-1195	—	-1196	-1197	—	—
Wheel Motor	1 1/4 Inch Straight	1 1/16 O-ring	110-1074	-1075	-1076	-1077	-1078	—	-1079	-1080	—	-1122
		3/4 inch Split Flange	110-1001	-1040	-1002	-1003	-1041	—	-1042	-1043	—	—
	40 mm Straight	G 3/4 (BSP)	110-1108	-1109	-1110	-1111	-1112	—	-1113	-1125	—	—
	1 5/8 Inch Tapered	1 1/16 O-ring	110-1081	-1082	-1083	-1084	-1085	—	-1086	-1087	1116	-1117
		3/4 inch Split Flange	110-1006	-1044	-1007	-1008	-1045	—	-1046	-1047	—	—
	1 1/4 Inch 14 T Splined	1 1/16 O-ring	110-1088	-1089	-1090	-1091	-1092	—	-1093	-1094	—	—
3/4 inch Split Flange		110-1011	-1048	-1012	-1013	-1049	—	-1050	-1051	—	—	
Bearingless		1 1/16 O-ring	111-1033	-1034	-1035	-1036	-1037	—	-1038	-1039	-1062	-1063
		3/4 inch Split Flange	111-1044	-1015	-1045	-1046	-1016	—	-1017	-1018	—	—
		G 3/4 (BSP)	111-1052	-1053	-1054	-1055	-1056	—	-1057	-1058	—	—

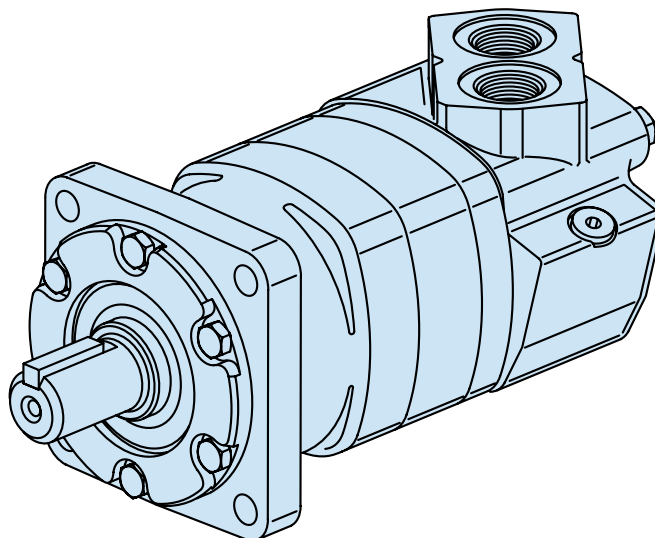
* New Release

111-1057

The following 30-digit coding system has been developed to identify all of the configuration options for the 4000 Series motor. Use this model code to specify a motor with the desired features. All 30 digits of the code must be present when ordering. You may want to photocopy the matrix below to ensure that each number is entered in the correct box.

6000 Series

Highlights



Features

- 9 displacements available
- Presents a multitude of options that make this motor very “smart” and flexible to apply

Benefits

- Very tough motor for demanding applications
- Can be used in a multitude of industries
- Very easy/flexible to integrate in a system

Applications

- Mobile equipment
- Snow Removal, mowing
- Sprayer, trencher
- Wood products

Description

With torque up to 15,000 in-lb and 40 gpm continuous, this motor is packed with power operates very smoothly.

Specifications

Geroler Element	9 Displacements
Flow l/min [GPM]	150 [40] Continuous**
	225 [60] Intermittent*
Speed RPM	775 Cont.**
	866 Inter.*
Pressure bar [PSI]	200 [3000] Cont.**
	300 [4500] Inter.*
Torque Nm [lb-in]	1685 [14920] Cont.**
	1875 [16580] Inter.*

** Continuous — (Cont.) Continuous rating, motor may be run continuously at these ratings.

* Intermittent — (Inter.) Intermittent operation, 10% of every minute.

C-5



Mowing



Snow Removal



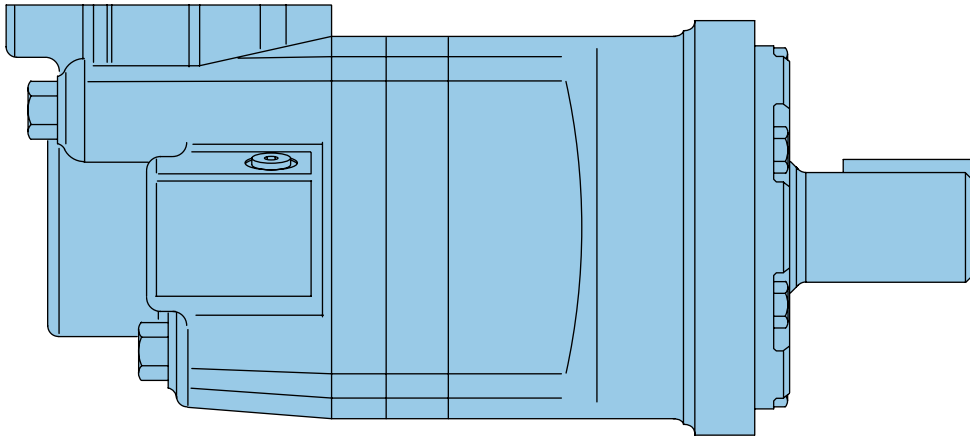
Sprayer



Trencher

6000 Series

Specifications



6000 SERIES MOTORS

Displ. cm ³ /r [in ³ /r]		195 [11.9]	245 [15.0]	310 [19.0]	390 [23.9]	490 [30.0]	625 [38.0]	735 [45.0]	805 [49.0]	985 [60.0]
Max. Speed (RPM)	Continuous	775	615	485	387	307	241	203	187	153
	Intermittent	866	834	698	570	454	355	303	280	230
@ Flow										
Flow l/min [GPM]	Continuous	150 [40]	150 [40]	150 [40]	150 [40]	150 [40]	150 [40]	150 [40]	150 [40]	150 [40]
	Intermittent	170 [45]	210 [55]	225 [60]	225 [60]	225 [60]	225 [60]	225 [60]	225 [60]	225 [60]
Torque* Nm [lb-in]	Continuous	575 [5100]	735 [6510]	930 [8230]	1155 [10230]	1445 [12800]	1480 [13100]	1378 [12192]	1582 [14004]	1685 [14920]
	Intermittent	860 [7620]	1100 [9740]	1355 [11990]	1635 [14490]	1885 [16670]	1898 [16800]	1699 [15040]	1850 [16377]	1875 [16580]
Pressure Δ bar [Δ PSI]	Continuous	205 [3000]	205 [3000]	205 [3000]	205 [3000]	205 [3000]	170 [2500]	140 [2000]	140 [2000]	140 [2000]
	Intermittent	310 [4500]	310 [4500]	310 [4500]	310 [4500]	275 [4000]	221 [3200]	170 [2500]	170 [2500]	140 [2000]
	Peak	310 [4500]	310 [4500]	310 [4500]	310 [4500]	310 [4500]	240 [3500]	205 [3000]	170 [2500]	170 [2250]
Weight kg [lb]	Standard or Wheel Mount	24,9 [55.0]	25,2 [55.5]	25,6 [56.5]	26,3 [58.0]	27,0 [59.5]	27,9 [61.5]	28,6 [63.0]	29 [64.0]	30,4 [67.0]
	Bearingless	20,2 [44.5]	20,4 [45.0]	20,9 [46.0]	21,5 [47.5]	22,2 [49.0]	23,1 [51.0]	28,3 [52.5]	28,8 [53.5]	30,2 [56.5]

Maximum Case Pressure: See case pressure seal limitation graph.

*See shaft torque ratings for limitations..

Note:

To assure best motor life, run motor for approximately one hour at 30% of rated pressure before application to full load. Be sure motor is filled with fluid prior to any load applications.

Maximum Inlet Pressure:

310 bar [4500 PSI]
Do not exceed Δ pressure rating (see chart above).

Maximum Return Pressure:

310 bar [4500 PSI] with case drain line installed.
Do not exceed Δ pressure rating (see chart above).

Δ bar [Δ PSI] :

The true pressure difference between inlet port and outlet port

Continuous Rating:

Motor may be run continuously at these ratings

Intermittent Operation:

10% of every minute

Peak Operation:

1% of every minute

Recommended Fluids:

Premium quality, anti-wear type hydraulic oil with a viscosity of not less than 70 SUS at operating temperature.

Recommended System Operating Temp.:

-34°C to 82°C [-30°F to 180°F]

Recommended Filtration:

per ISO Cleanliness Code, 4406: 20/18/13

6000 Series

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.

	Continuous		Peak
	Intermittent		No Operation

195cm³/r [11.9 in³/r]

ΔPressure Bar [PSI]

	[250] 15	[500] 35	[1000] 70	[1500] 105	[2000] 140	[2500] 170	[3000] 205	[3500] 240	[4000] 275	[4500] 310
[.5]	[280] 30	[650] 75	[1450] 165	[2290] 260						
1.9	9	7	5	2						
[2]	[290] 35	[680] 75	[1500] 170	[2340] 265	[3100] 350	[3880] 440	[4140] 470			
7.5	38	37	35	34	30	26	18			
[4]	[300] 35	[710] 80	[1500] 175	[2390] 270	[3200] 365	[4030] 455	[4600] 520	[5200] 590	[5790] 655	
15	77	76	74	72	66	62	46	32	18	
[8]	[310] 35	[740] 85	[1590] 180	[2450] 275	[3280] 370	[4120] 465	[4810] 545	[5530] 625	[6250] 705	[6900] 780
30	154	153	148	144	131	119	116	99	83	65
[12]	[320] 35	[750] 85	[1610] 180	[2480] 280	[3330] 375	[4190] 475	[4990] 565	[5810] 655	[6630] 750	[7320] 825
45	232	230	225	221	212	203	186	167	148	118
[16]	[300] 35	[730] 80	[1600] 180	[2470] 280	[3340] 375	[4210] 475	[5090] 575	[5900] 665	[6710] 760	[7470] 845
61	309	307	303	300	291	283	258	236	214	181
[20]	[270] 30	[720] 80	[1590] 180	[2460] 280	[3350] 380	[4240] 480	[5100] 575	[5950] 670	[6800] 770	[7620] 860
76	387	384	379	374	365	356	332	306	280	247
[24]	[240] 25	[700] 80	[1570] 175	[2440] 275	[3330] 375	[4220] 475	[5080] 575	[5940] 670	[6810] 770	
91	465	462	456	450	440	429	413	388	363	
[28]	[190] 20	[660] 75	[1530] 175	[2400] 270	[3300] 375	[4200] 475	[5060] 570	[5940] 670	[6810] 770	
106	542	539	532	526	514	502	476	448	421	
[32]	[160] 20	[630] 70	[1500] 170	[2370] 270	[3270] 370	[4160] 470	[5040] 570	[5920] 670	[6790] 765	
121	620	617	609	602	589	576	542	511	480	
[36]	[120] 15	[620] 70	[1480] 165	[2350] 265	[3240] 365	[4130] 465	[5000] 565	[5880] 665	[6760] 765	
136	697	692	683	674	659	645	601	564	527	
[40]	[80] 10	[610] 70	[1450] 165	[2320] 260	[3210] 365	[4100] 465	[4960] 560	[5840] 660		
151	775	770	759	749	733	718	666	624		
[45]		[590] 65	[1410] 160	[2280] 260	[3170] 360	[4060] 460	[4920] 555	[5790] 655		
* 70		866	854	843	825	808	749	702		

[5790]
655
702 } Torque [lb-in]
Nm
Speed RPM

245cm³/r [15.0 in³/r]

ΔPressure Bar [PSI]

	[250] 15	[500] 35	[1000] 70	[1500] 105	[2000] 140	[2500] 170	[3000] 205	[3500] 240	[4000] 275	[4500] 310
[.5]	[430] 50	[860] 95	[1890] 215							
1.9	7	4	1							
[2]	[440] 50	[900] 100	[1940] 220	[2990] 340	[3960] 445	[4920] 555	[5040] 570	[5930] 670		
7.5	30	29	26	24	21	17	11	6		
[4]	[460] 50	[940] 105	[2000] 225	[3060] 345	[4080] 460	[5090] 575	[5680] 640	[6630] 750	[7570] 855	[8520] 965
15	61	60	56	54	48	42	39	30	12	6
[8]	[470] 55	[960] 110	[2060] 235	[3150] 355	[4210] 475	[5260] 595	[6180] 700	[7100] 800	[8020] 905	[9020] 1020
30	122	120	116	113	104	95	81	67	53	37
[12]	[480] 55	[970] 110	[2080] 235	[3180] 360	[4270] 480	[5360] 605	[6390] 720	[7420] 840	[8450] 955	[9510] 1075
45	183	182	178	174	165	157	141	125	109	92
[16]	[450] 50	[960] 110	[2070] 235	[3180] 360	[4290] 485	[5420] 610	[6480] 730	[7490] 845	[8480] 960	[9540] 1180
61	245	244	240	236	228	221	202	184	165	145
[20]	[420] 45	[940] 105	[2050] 230	[3160] 355	[4290] 485	[5440] 615	[6510] 735	[7580] 855	[8660] 980	[9740] 1100
76	307	306	301	297	287	277	257	238	218	197
[24]	[380] 45	[920] 105	[2020] 230	[3120] 355	[4260] 480	[5400] 610	[6490] 735	[7590] 860	[8680] 980	
91	368	365	361	358	348	338	316	294	271	
[28]	[330] 35	[870] 100	[1980] 225	[3100] 350	[4240] 480	[5380] 610	[6480] 730	[7580] 855	[8670] 980	
106	430	426	421	416	404	376	358	340	322	
[32]	[290] 35	[800] 90	[1920] 215	[3050] 345	[4170] 470	[5290] 600	[6410] 725	[7520] 850	[8640] 975	
121	491	489	481	475	461	448	423	398	373	
[36]	[250] 30	[730] 80	[1850] 210	[2980] 335	[4060] 460	[5150] 580	[6300] 710	[7440] 840		
136	556	549	543	537	524	509	482	456		
[40]	[200] 25	[690] 80	[1790] 200	[2940] 330	[4010] 455	[5130] 580	[6190] 700	[7100] 800		
151	615	612	606	599	585	570	540	510		
[45]		[570] 65	[1760] 200	[2860] 325	[3960] 445	[5070] 575	[6080] 685	[6690] 755		
170		688	682	674	658	641	608	574		
[50]			[1720] 195	[2800] 315	[3890] 440	[4920] 555	[5940] 670			
189			758	749	731	712	676			
[55]			[1670] 190	[2740] 310	[3820] 430	[4890] 550	[5880] 665			
208			834	824	804	783	744			

6000 Series

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.

	Continuous		Peak
	Intermittent		No Operation

310cm³/r [19.0 in³/r]
ΔPressure Bar [PSI]

	[250] 15	[500] 35	[1000] 70	[1500] 105	[2000] 140	[2500] 170	[3000] 205	[3500] 240	[4000] 275	[4500] 310
[.5] 1.9	[530] 60 6	[1120] 125 4	[2440] 275 1							
[2] 7.5	[540] 60 24	[1150] 130 23	[2460] 280 22	[3620] 410 20	[4780] 540 17	[5690] 645 14	[6670] 755 10	[7780] 880 4		
[4] 15	[550] 60 48	[1180] 135 47	[2560] 290 45	[3800] 430 42	[5030] 570 38	[6050] 685 32	[7070] 800 24	[8260] 935 17	[9070] 1025 10	[9530] 1075 3
[8] 30	[560] 65 96	[1250] 140 95	[2650] 300 91	[3970] 450 87	[5280] 595 81	[6480] 730 73	[7710] 870 64	[8740] 985 55	[9770] 1105 46	[10990] 1240 35
[12] 45	[570] 65 144	[1260] 140 143	[2690] 305 140	[4050] 460 135	[5420] 610 129	[6730] 760 121	[8040] 910 111	[9260] 1045 99	[10490] 1185 88	[11800] 1335 76
[16] 61	[540] 60 193	[1230] 140 192	[2660] 300 188	[4060] 460 184	[5450] 615 178	[6800] 770 167	[8150] 920 156	[9400] 1060 141	[10660] 1205 126	[11990] 1355 109
[20] 76	[510] 60 242	[1200] 135 241	[2630] 295 236	[4040] 455 232	[5450] 615 226	[6820] 770 216	[8190] 925 201	[9520] 1075 184	[10840] 1225 167	
[24] 91	[480] 55 290	[1160] 130 289	[260] 295 282	[4020] 455 279	[5440] 615 273	[6840] 775 260	[8230] 930 248	[9560] 1080 232	[10900] 1230 215	
[28] 106	[420] 45 339	[1130] 130 336	[2570] 290 333	[3990] 450 328	[5420] 610 320	[6820] 770 308	[8220] 930 295	[9520] 1075 276	[10840] 1225 257	
[32] 121	[360] 40 388	[1100] 125 384	[2510] 285 381	[3920] 445 375	[5330] 600 368	[6750] 765 354	[8170] 920 341	[9440] 1065 320		
[36] 136	[300] 35 436	[1060] 120 430	[2440] 275 421	[3830] 435 416	[5220] 590 410	[6660] 750 396	[8100] 915 383	[9330] 1055 360		
[40] 151	[270] 30 485	[1020] 115 478	[2400] 270 466	[3780] 425 461	[5150] 580 456	[6580] 745 441	[8020] 905 427	[9220] 1040 403		
[50] 189		[982] 110 597	[2180] 245 582	[3420] 385 576	[4660] 525 570	[6050] 685 551	[7440] 840 534			
[60] 227			[1960] 220 698	[3250] 365 691	[4540] 515 684	[5750] 650 661	[7080] 800 641			

390cm³/r [23.9 in³/r]
ΔPressure Bar [PSI]

	[250] 15	[500] 35	[1000] 70	[1500] 105	[2000] 140	[2500] 170	[3000] 205	[3500] 240	[4000] 275	[4500] 310
[1] 3.8	[760] 85 4	[1570] 175 2	[3230] 365 1							
[2] 7.5	[780] 90 19	[1610] 180 18	[3270] 370 17	[4910] 555 16	[6440] 730 14	[7760] 875 12	[9080] 1025 9	[10590] 1195 4		
[4] 15	[800] 90 38	[1640] 185 38	[3300] 375 37	[4970] 560 35	[6570] 740 33	[8160] 920 29	[9570] 1080 22	[11270] 1275 14	[12120] 1370 5	[14490] 1635 1
[8] 30	[810] 90 77	[1650] 185 76	[3370] 380 74	[5080] 575 72	[6740] 760 68	[8430] 950 65	[10050] 1135 55	[11620] 1315 45	[12880] 1455 33	[14480] 1635 21
[12] 45	[800] 90 115	[1620] 185 115	[3390] 385 112	[5130] 580 109	[6810] 770 105	[8520] 965 100	[10190] 1150 91	[11860] 1340 81	[13640] 1540 79	
[16] 61	[750] 85 154	[1600] 180 154	[3380] 380 151	[5120] 580 147	[6820] 770 143	[8560] 965 132	[10230] 1155 126	[11920] 1345 116		
[20] 76	[680] 75 193	[1580] 180 193	[3360] 380 189	[5120] 580 187	[6840] 775 182	[8590] 970 175	[10280] 1160 162	[11980] 1355 152		
[24] 91	[620] 70 232	[1520] 170 230	[3280] 370 229	[5060] 570 225	[6780] 765 220	[8530] 965 212	[10240] 1155 204			
[28] 106	[570] 65 270	[1460] 165 268	[3210] 365 266	[5000] 565 261	[6730] 760 256	[8480] 960 248	[10200] 1150 236			
[32] 121	[530] 60 309	[1420] 160 306	[3140] 355 304	[4930] 555 299	[6640] 750 292	[8380] 945 282	[10120] 1145 269			
[36] 136	[450] 50 348	[1370] 155 346	[3010] 340 340	[4840] 545 336	[6500] 730 329	[8250] 930 317	[10000] 1130 301			
[40] 151	[380] 45 387	[1320] 150 386	[2880] 325 380	[4740] 535 375	[6460] 730 368	[8120] 915 359				
[50] 189		[1140] 130 482	[2650] 300 475	[4540] 515 469	[6440] 730 460	[8050] 910 449				
[60] 227			[2460] 280 570	[4430] 500 562	[6360] 720 552	[7860] 890 538				

[5750]
650
661 } Torque [lb-in]
Nm
Speed RPM

6000 Series

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.

	Continuous		Peak
	Intermittent		No Operation

		625cm ³ /r [38.0 in ³ /r]							
		ΔPressure Bar [PSI]							
		[250]	[500]	[1000]	[1500]	[2000]	[2500]	[3000]	[3200]
		15	35	70	105	140	170	205	221
Flow LPM [GPM]	[1]	[1060]	[2205]	[4515]	[6690]				
	3,8	120 5	250 5	510 4	755 2				
	[2]	[1090]	[2300]	[4720]	[7025]	[9360]			
	7,5	125 12	260 12	535 13	795 10	1060 6			
	[4]	[1145]	[2450]	[5052]	[7520]	[9410]	[12700]		
	15	130 24	275 24	570 24	850 21	1065 16	1434 13		
	[8]	[1195]	[2600]	[5350]	[8195]	[11220]	[13100]	[15800]	[16800]
	30	135 45	295 45	605 44	925 42	1270 37	1480 35	1785 32	1898 30
	[12]	[1200]	[2600]	[5390]	[8145]	[11770]	[13000]	[15700]	
	45	135 72	295 72	610 71	920 68	1330 64	1469 60	1774 56	
	[16]	[1120]	[2530]	[5340]	[8105]	[11740]	[13000]		
	61	125 94	285 94	605 92	915 89	1325 85	1469 83		
Flow LPM [GPM]	[20]	[1050]	[2465]	[5285]	[8080]	[11725]			
	76	120 120	280 119	595 117	915 115	1325 110			
	[24]	[950]	[2365]	[5180]	[7990]	[11705]			
	91	105 144	265 143	585 140	905 138	1320 132			
	[28]	[855]	[2255]	[5080]	[7915]	[11640]			
	106	95 169	255 168	575 165	895 162	1315 156			
	[32]	[730]	[2140]	[4960]	[7775]	[11505]			
	121	80 193	240 192	560 188	880 185	1300 179			
	[36]	[555]	[1965]	[4780]	[7585]				
	136	65 217	220 216	540 213	855 210				
	[40]	[380]	[1790]	[4600]	[7395]				
	151	45 241	200 240	520 238	835 236				
Flow LPM [GPM]	[50]			[4180]	[6985]				
	189			470 296	790 290				
Flow LPM [GPM]	[60]			[3800]	[6600]				
	227			430 353	745 345				

		490cm³/r [30.0 in³/r]								
		ΔPressure Bar [PSI]								
		[250] 15	[500] 35	[1000] 70	[1500] 105	[2000] 140	[2500] 170	[3000] 205	[3500] 240	[4000] 275
Flow LPM [GPM]	[1] 3,8	[1010] 115 7	[1200] 235 7	[4260] 480 5	[6140] 695 3					
	[2] 7,5	[1020] 115 15	[2110] 240 14	[4270] 480 13	[6280] 710 12	[8350] 945 11	[10420] 1175 8	[12140] 1370 3		
	[4] 15	[1030] 115 30	[2100] 235 30	[4280] 485 29	[6410] 725 28	[8500] 960 27	[10590] 1195 25	[12500] 1410 21	[14580] 1645 17	[16670] 1885 12
	[8] 30	[1020] 115 60	[2090] 235 60	[4290] 485 59	[6490] 735 57	[8620] 975 54	[10740] 1215 51	[12800] 1445 45	[14930] 1685 38	
	[12] 45	[1000] 115 91	[2080] 235 91	[4290] 485 89	[6500] 735 87	[8650] 975 84	[10800] 1220 79	[12890] 1455 71		
	[16] 61	[110] 960 122	[2060] 235 122	[4260] 480 121	[6480] 730 118	[8650] 975 114	[10820] 1220 109	[12900] 1460 100		
	[20] 76	[900] 100 153	[1980] 225 152	[4180] 470 150	[6420] 725 147	[8620] 975 144	[10820] 1220 139			
	[24] 91	[850] 95 184	[1930] 220 184	[4150] 470 181	[6390] 720 180	[8580] 970 176	[10770] 1215 171			
	[28] 106	[740] 85 215	[1840] 210 214	[4070] 460 211	[6290] 710 208	[8500] 960 204	[10720] 1210 198			
	[32] 121	[690] 80 245	[1710] 195 244	[3970] 450 241	[6190] 700 237	[8420] 950 232	[10660] 1205 226			
	[36] 136	[670] 75 276	[1560] 175 275	[3860] 435 272	[6080] 685 265	[8340] 940 260	[10420] 1175 255			
	[40] 151	[570] 65 307	[1400] 160 306	[3750] 425 303	[5970] 675 295	[8140] 920 290	[10180] 1150 284			
[50] 189		[1140] 130 382	[3240] 365 379	[5220] 590 369	[7620] 860 362					
[60] 227			[2860] 325 454	[4860] 550 442	[7140] 805 435					

[2860]
 325 } Torque [lb-in]
 454 } Nm
 Speed RPM

6000 Series

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.

Continuous

Peak

Intermittent

No Operation

		735cm³/r [45.0 in³/r] ΔPressure Bar [PSI]									
		[250] 15	[500] 35	[750] 50	[1000] 70	[1250] 85	[1500] 105	[1750] 120	[2000] 140	[2250] 155	[2500] 170
Flow LPM [GPM]	[1] 3.8	[1311] 148 4	[2775] 314 4	[4200] 475 3	[5480] 619 3	[7000] 791 2					
	[2] 7.5	[1340] 151 10	[2856] 323 10	[4535] 512 10	[5809] 656 10	[7551] 853 9	[8685] 981 7	[10182] 1150 6	[11121] 1257 5		
	[4] 15	[1253] 142 20	[2854] 322 20	[4363] 493 19	[5813] 657 18	[7272] 822 17	[8714] 985 16	[10135] 1145 14	[11537] 1303 13	[12970] 1465 11	[15040] 1699 11
	[8] 30	[1290] 146 40	[2889] 326 39	[4540] 513 38	[6130] 693 38	[7703] 870 37	[9202] 1040 37	[10666] 1205 35	[12192] 1378 33	[13713] 1549 32	
	[12] 45	[1277] 144 61	[2821] 319 60	[4528] 512 59	[6180] 698 58	[7795] 881 57	[9338] 1055 56	[10877] 1229 54	[12419] 1403 52		
	[16] 61	[1196] 135 82	[2753] 311 80	[4478] 506 79	[6148] 695 78	[7768] 878 77	[9376] 1059 76	[10984] 1241 74			
	[20] 76	[1092] 123 102	[2794] 316 101	[4320] 488 101	[6021] 680 99	[7697] 870 97	[9311] 1052 96	[10907] 1232 93			
	[24] 91	[1206] 136 123	[2556] 289 122	[4162] 470 120	[5871] 663 119	[7564] 855 118	[9289] 1049 116				
	[28] 106	[1083] 122 145	[2338] 264 142	[4040] 456 141	[5666] 640 139	[7365] 832 137	[9022] 1019 135				
	[32] 121	[950] 107 163	[2110] 238 162	[3795] 429 162	[5457] 617 159	[7122] 805 159	[8828] 997 156				
	[36] 136	[726] 82 184	[1845] 208 183	[3517] 397 182	[5223] 590 181	[6853] 774 179					
	[40] 151	[515] 58 203	[2227] 252 202	[3270] 369 202	[4965] 561 201	[6672] 754 199					
	[50] 189			[3869] 437 254	[4148] 469 252	[5850] 661 250					
	[60] 227				[4856] 549 303	[6604] 746 301					

		805cm³/r [49.0 in³/r] ΔPressure Bar [PSI]									
		[250] 15	[500] 35	[750] 50	[1000] 70	[1250] 85	[1500] 105	[1750] 120	[2000] 140	[2250] 155	[2500] 170
Flow LPM [GPM]	[1] 3.8	[1455] 164 4	[3100] 350 4	[4680] 529 2	[6031] 681 2	[7799] 881 1					
	[2] 7.5	[1483] 168 9	[3173] 359 9	[5121] 579 9	[6432] 727 8	[8510] 961 7	[9633] 1088 6	[11319] 1279 5	[12127] 1370 5		
	[4] 15	[1547] 175 19	[3331] 376 19	[5292] 598 18	[6744] 762 17	[8714] 984 16	[10075] 1138 15	[11352] 1283 14	[12539] 1417 12	[14564] 1645 11	[16377] 1850 10
	[8] 30	[1599] 181 35	[3473] 392 35	[5415] 612 34	[7039] 795 33	[8934] 1009 32	[10629] 1201 31	[11842] 1338 29	[14004] 1582 29	[15441] 1745 28	
	[12] 45	[1599] 181 56	[3469] 392 56	[5415] 612 55	[7093] 801 53	[9024] 1020 53	[10658] 1204 52	[12283] 1388 50	[13726] 1551 50		
	[16] 61	[1543] 174 73	[3395] 384 73	[5357] 605 72	[7032] 794 70	[8983] 1015 69	[10640] 1202 68	[12010] 1357 67			
	[20] 76	[1457] 165 93	[3312] 374 92	[5292] 598 91	[6968] 787 89	[8943] 1010 88	[10583] 1196 87	[12146] 1372 86			
	[24] 91	[1352] 153 112	[3183] 360 112	[5088] 575 111	[6811] 769 110	[8812] 996 108	[10411] 1176 106				
	[28] 106	[1213] 137 131	[3055] 345 131	[5047] 570 131	[6713] 758 129	[8681] 981 128	[10411] 1176 127				
	[32] 121	[1075] 121 150	[2907] 328 149	[4884] 552 149	[6546] 740 146	[8395] 949 145	[10060] 1137 144				
	[36] 136	[823] 93 168	[2692] 304 168	[4663] 527 168	[6320] 714 167	[8118] 917 165					
	[40] 151	[592] 67 187	[2477] 280 186	[4426] 500 186	[6085] 688 185	[7832] 885 184					
	[50] 189		[2730] 308 234	[4214] 476 233	[5849] 661 231	[7603] 859 230					
	[60] 227			[3806] 430 280	[5459] 617 277	[7407] 837 275					

[6604]
746
301 } Torque [lb-in]
Nm
Speed RPM

6000 Series

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.

	Continuous		Peak
	Intermittent		No Operation

		985cm ³ /r [60.0 in ³ /r] ΔPressure Bar [PSI]							
		[250] 15	[500] 35	[750] 50	[1000] 70	[1250] 85	[1500] 105	[1750] 120	[2000] 140
Flow LPM [GPM]	[1] 3,8	[1890] 215 3	[4110] 465 3	[5730] 645 2	[7640] 865 2	[9550] 1080 1			
	[2] 7,5	[1910] 215 8	[4140] 470 8	[6270] 710 7	[8300] 940 7	[10420] 1175 6	[12500] 1410 5	[13860] 1565 4	[14920] 1685 3
	[4] 15	[1980] 225 15	[4290] 485 15	[6480] 775 15	[8540] 965 14	[10670] 1205 14	[12800] 1445 13	[13900] 1570 13	[15850] 1790 12
	[8] 30	[2030] 230 30	[4400] 495 30	[6630] 750 30	[8790] 995 29	[10940] 1235 28	[13090] 1480 27	[14500] 1640 26	[16580] 1875 25
	[12] 45	[2020] 230 45	[4390] 495 45	[6630] 750 45	[8860] 1000 44	[11050] 1250 43	[13240] 1495 42	[15040] 1700 41	
	[16] 61	[2010] 225 61	[4320] 490 61	[6560] 740 61	[8790] 995 60	[11000] 1245 59	[13260] 1500 58		
	[20] 76	[1910] 215 77	[4220] 475 77	[6480] 730 76	[8720] 985 76	[10950] 1235 75	[13160] 1485 74		
	[24] 91	[1810] 205 92	[4060] 460 92	[6230] 705 92	[8500] 960 91	[10790] 1220 90	[12990] 1470 89		
	[28] 106	[1620] 185 107	[3920] 445 107	[6180] 700 107	[8420] 950 106	[10630] 1200 105	[12820] 1450 103		
	[32] 121	[1480] 165 123	[3740] 425 123	[5980] 675 122	[8200] 925 121	[10280] 1160 120			
	[36] 136	[1140] 130 138	[3490] 395 138	[5710] 645 138	[7930] 895 137	[9940] 1125 135			
	[40] 151	[850] 95 153	[3240] 365 153	[5420] 610 152	[7640] 865 151	[9590] 1085 150			
	[50] 189		[2960] 325 191	[5160] 585 190	[7350] 830 189	[9310] 1050 188			
	[60] 227			[4660] 525 230	[7160] 810 229	[9070] 1025 226			

[7160]
810
229

} Torque [lb-in]
 Nm
 Speed RPM

6000 Series

Dimensions

Standard Mount

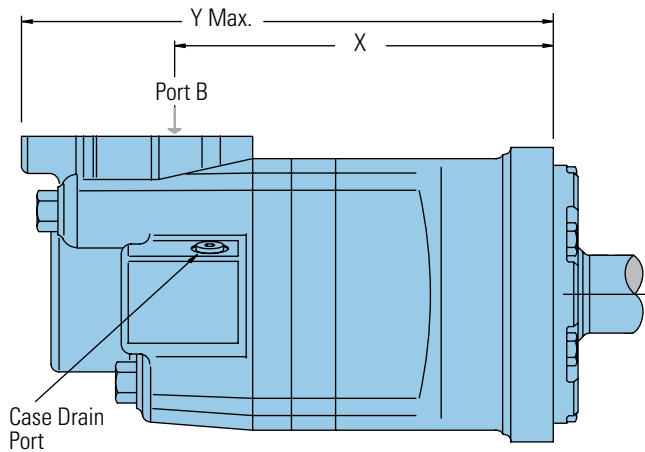
Ports

- 1 5/16 -12 UN-2B SAE O-ring Staggered Ports (2)
- 7/16 -20 UNF-2B SAE O-ring Case Drain Port (1) or
- 4 Bolt 3/4 inch Split Flange Ports (2)
- 7/16 -20 UNF-2B SAE O-ring Case Drain Port (1) or
- G 1 (BSP) Staggered Ports (2)
- G 1/4 (BSP) Case Drain Port (1) or
- 1 5/16 UN-2B SAE O-ring Staggered Ports (2) with Shuttle
- 9/16 -20 UNF-2B SAE O-ring Case Drain Port (1)

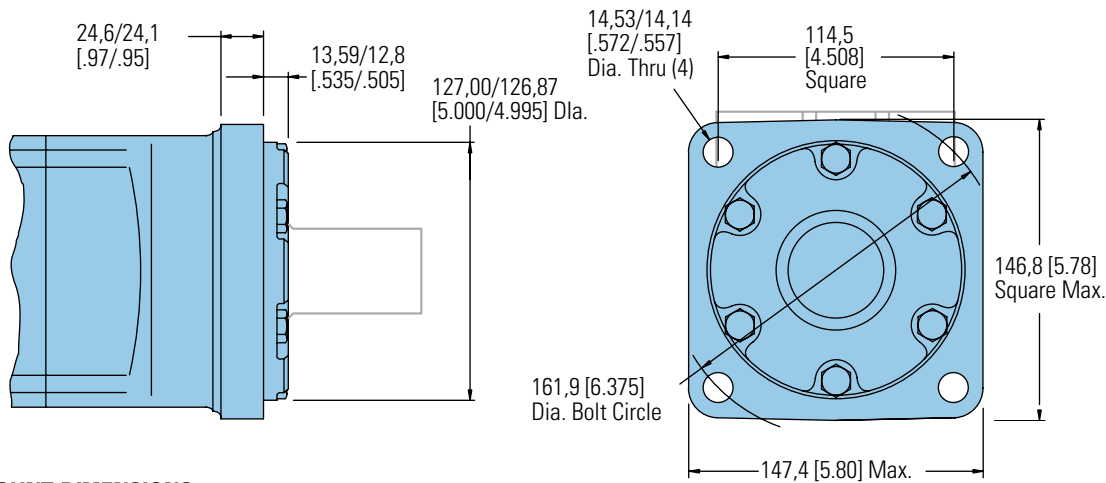
Standard Rotation Viewed from Shaft End

- Port A Pressurized — CW
- Port B Pressurized — CCW

Standard Mount



Standard SAE CC Flange



STANDARD MOTOR MOUNT DIMENSIONS

Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]
195 [11.9]	187,5 [7.38]	270,0 [10.63]
245 [15.0]	193,0 [7.60]	275,6 [10.85]
310 [19.0]	200,4 [7.89]	283,0 [11.14]
390 [23.9]	209,0 [8.23]	291,6 [11.48]
490 [30.0]	220,2 [8.67]	302,8 [11.92]
625 [38.0]	235,0 [9.25]	317,5 [12.50]
985 [60.0]	274,6 [10.81]	357,1 [14.06]

6000 Series

Dimensions

Wheel Mount

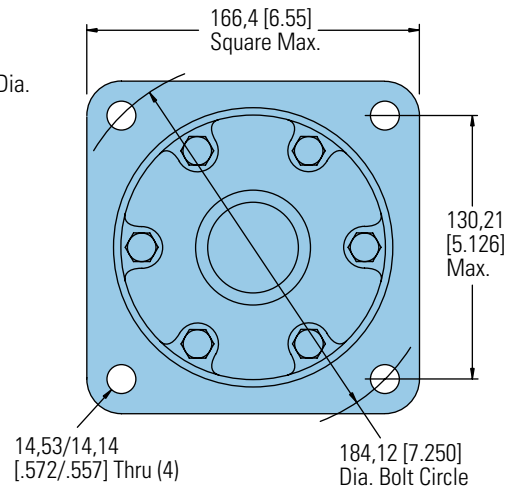
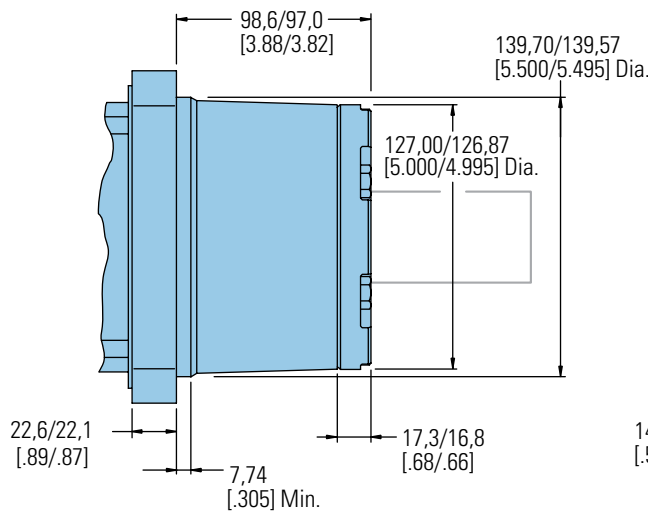
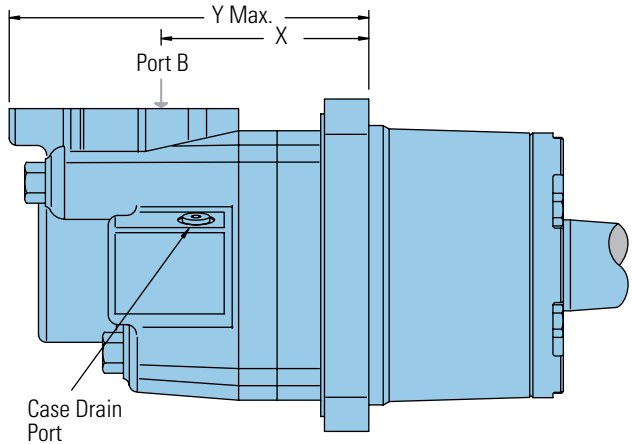
Wheel Mount

Ports

- 1 5/16 -12 UN-2B SAE O-ring Staggered Ports (2)
- 7/16 -20 UNF-2B SAE O-ring Case Drain Port (1) or
- 4 Bolt 3/4 inch Split Flange Ports (2)
- 7/16 -20 UNF-2B SAE O-ring Case Drain Port (1) or
- G 1 (BSP) Staggered Ports (2)
- G 1/4 (BSP) Case Drain Port (1) or
- 1 5/16 UN-2B SAE O-ring Staggered Ports (2) with Shuttle
- 9/16 -20 UNF-2B SAE O-ring Case Drain Port (1)

Standard Rotation Viewed from Shaft End

- Port A Pressurized — CW
- Port B Pressurized — CCW



C-5

WHEEL MOUNT MOTOR DIMENSIONS

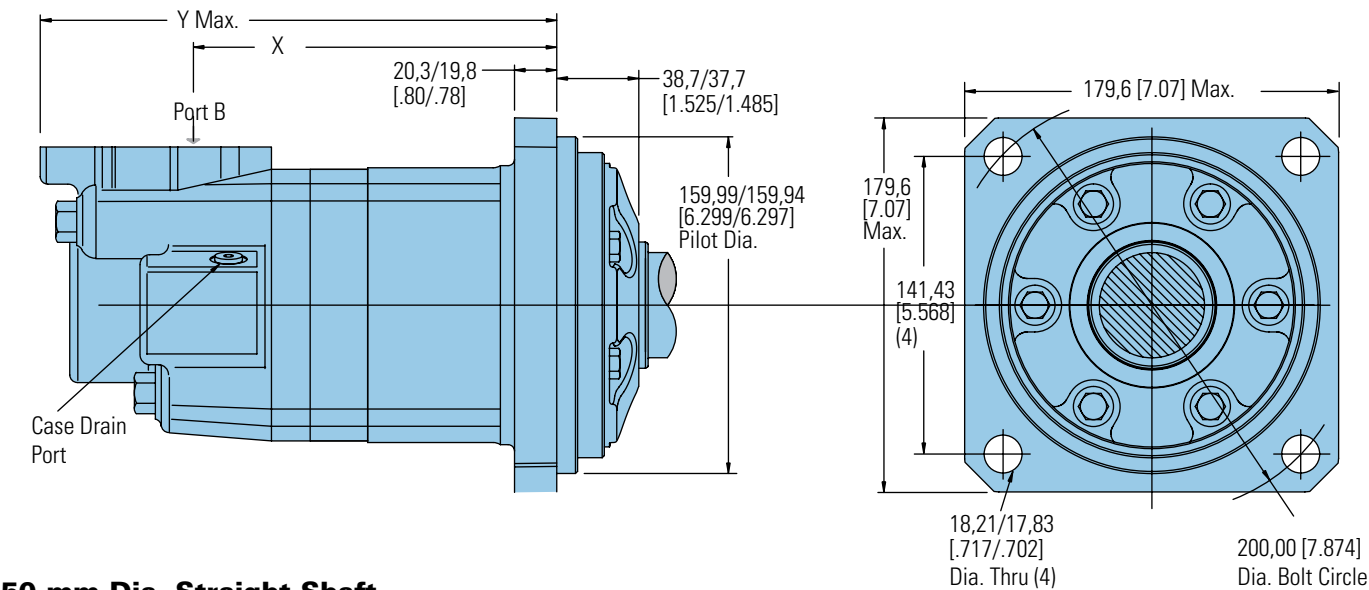
Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]
195 [11.9]	102,6 [4.04]	185,2 [7.29]
245 [15.0]	108,2 [4.26]	190,8 [7.51]
310 [19.0]	115,6 [4.55]	198,1 [7.80]
390 [23.9]	124,5 [4.90]	207,1 [8.15]
490 [30.0]	135,4 [5.33]	217,9 [8.58]
625 [38.0]	150,1 [5.91]	232,7 [9.16]
985 [60.0]	189,7 [7.47]	272,5 [10.73]

6000 Series

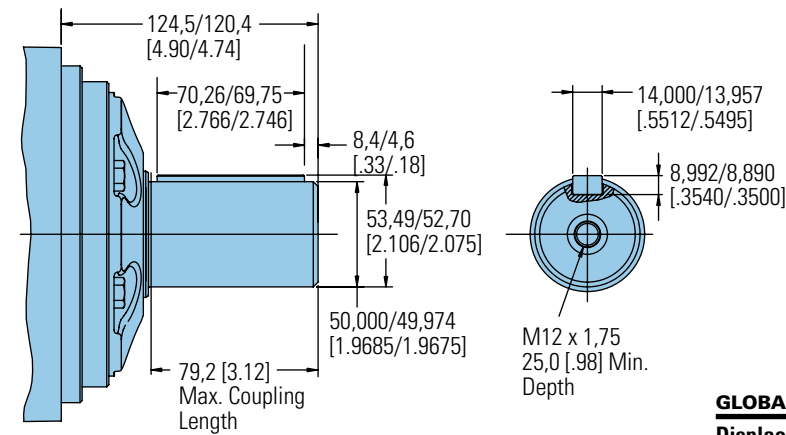
Dimensions

Global Mount (ISO)

Global Mount (ISO)



50 mm Dia. Straight Shaft



Ports

- 1 5/16 -12 UN-2B SAE O-ring Staggered Ports (2)
- 7/16 -20 UNF-2B SAE O-ring Case Drain Port (1) or
- 4 Bolt 3/4 inch Split Flange Ports (2)
- 7/16 -20 UNF-2B SAE O-ring Case Drain Port (1) or
- G 1 (BSP) Staggered Ports (2)
- G 1/4 (BSP) Case Drain Port (1) or
- 1 5/16 UN-2B SAE O-ring Staggered Ports (2) with Shuttle
- 9/16 -20 UNF-2B SAE O-ring Case Drain Port (1)

Standard Rotation Viewed from Shaft End

- Port A Pressurized — CW
- Port B Pressurized — CCW

GLOBAL MOUNT MOTOR DIMENSIONS

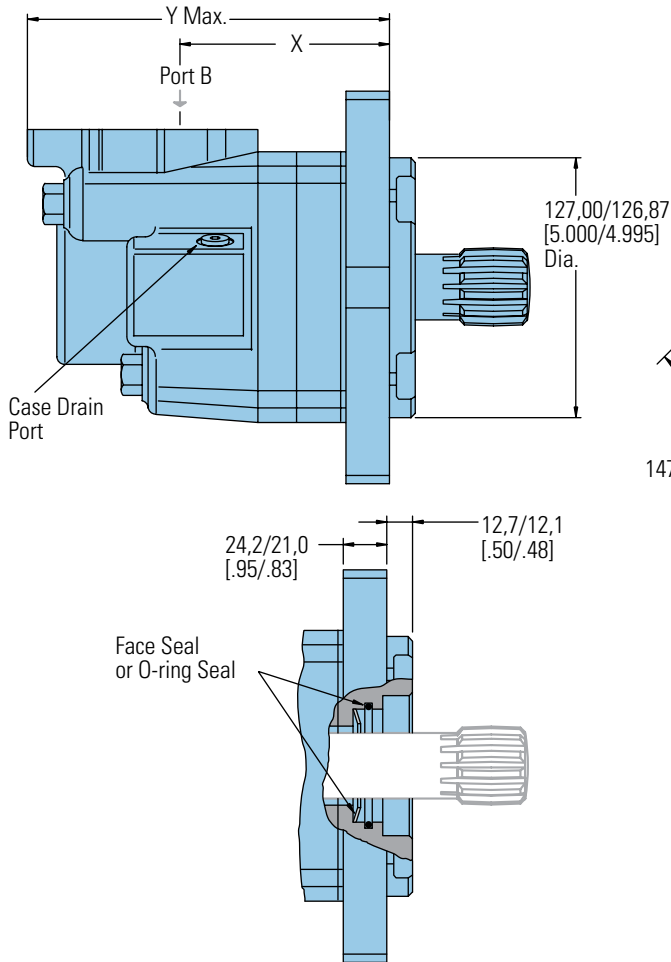
Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]
310 [19.0]	182,4 [7.18]	264,9 [10.43]
390 [24.0]	191,0 [7.52]	273,6 [10.77]
490 [30.0]	202,2 [7.96]	284,7 [11.21]
625 [38.0]	216,9 [8.54]	299,5 [11.79]
800 [45.0]	229,4 [9.03]	312,2 [12.29]
800 [49.0]	236,7 [9.32]	319,3 [12.57]
985 [60.0]	256,5 [10.10]	339,1 [13.35]

6000 Series

Dimensions

Bearingless

Bearingless



BEARINGLESS MOTOR DIMENSIONS

Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]
195 [11.9]	105,4 [4.15]	188,0 [7.40]
245 [15.0]	111,0 [4.37]	193,5 [7.62]
310 [19.0]	118,4 [4.66]	200,9 [7.91]
390 [23.9]	127,3 [5.01]	209,6 [8.25]
490 [30.0]	138,2 [5.44]	220,7 [8.69]
625 [38.0]	152,9 [6.02]	235,5 [9.27]
985 [60.0]	192,8 [7.59]	275,1 [10.83]

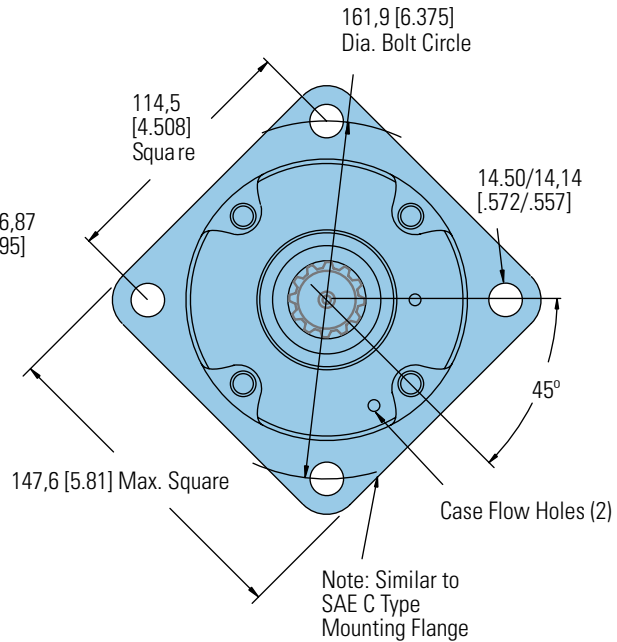
Ports

- 1 5/16 -12 UN-2B SAE O-ring Staggered Ports (2)
- 7/16 -20 UNF-2B SAE O-ring Case Drain Port (1) or
- 4 Bolt 3/4 inch Split Flange Ports (2)
- 7/16 -20 UNF-2B SAE O-ring Case Drain Port (1) or
- G 1 (BSP) Staggered Ports (2)
- G 1/4 (BSP) Case Drain Port (1) or
- 1 5/16 UN-2B SAE O-ring Staggered Ports (2) with Shuttle
- 9/16 -20 UNF-2B SAE O-ring Case Drain Port (1)

Standard Rotation Viewed from Shaft End

Port A Pressurized — CW

Port B Pressurized — CCW



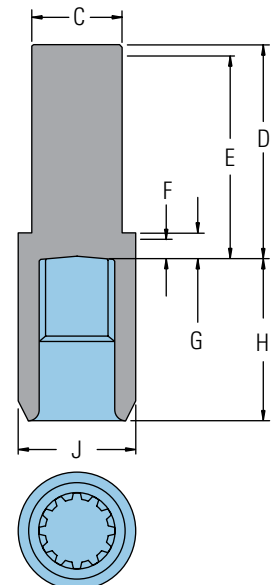
For 6000 bearingless motor application information, contact your Eaton representative (mating coupling blanks available from Eaton Hydraulics).

Note:

After machining blank, part must be hardened per Eaton specification.

- C 47,2 [1.86] Dia.
- D 111,5 [4.39] Max.
- E 106,4 [4.19] Full Form Dia.
- F 6,9 [.27] Min. Full Form Dia.
- G 10,2 [.40] Min.
- H 86,1 [3.39] Max.
- J 66,5 [2.62] Dia.

Mating Coupling Blank
Eaton Part No. 12778-002



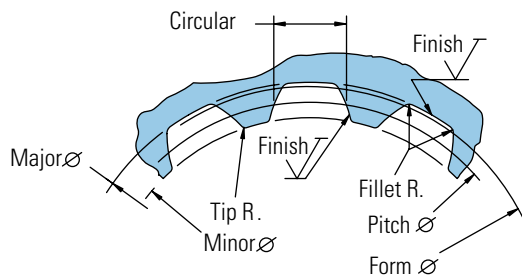
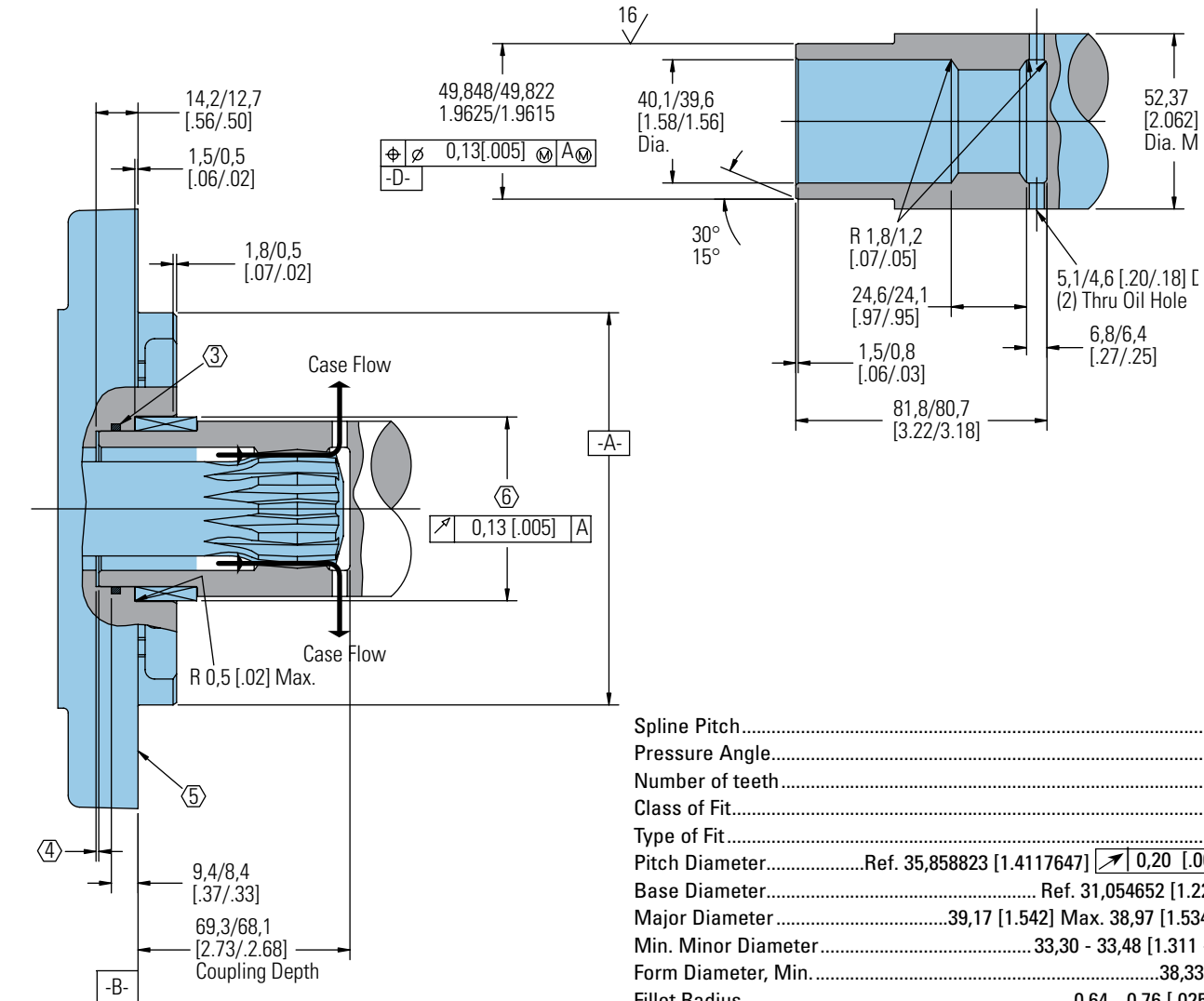
6000 Series

Installation Information

Bearingless

- ① Internal spline in mating part to be as follows: Material to be ASTM A304, 8620H. Carbonize to a hardness of 60-64 HRc with case depth (to 50HRc) of 0,076 - 1,02 [.030 - .040] (dimensions apply after heat treat).
- ② Mating part to have critical dimensions as shown. Oil holes must be provided and open for proper oil circulation.
- ③ Seal to be furnished with motor for proper oil circulation thru splines.

- ④ Some means of maintaining clearance between shaft and mounting flange must be provided.
- ⑤ Similar to SAE "C" Four Bolt Flange..
- ⑥ Counterbore designed to adapt to a standard sleeve bearing 50,010 - 50,038 [1.9689 - 1.9700] ID by 60,051 - 60,079 [2.3642 - 2.3653] O.D. (Oilite bronze sleeve bearing).



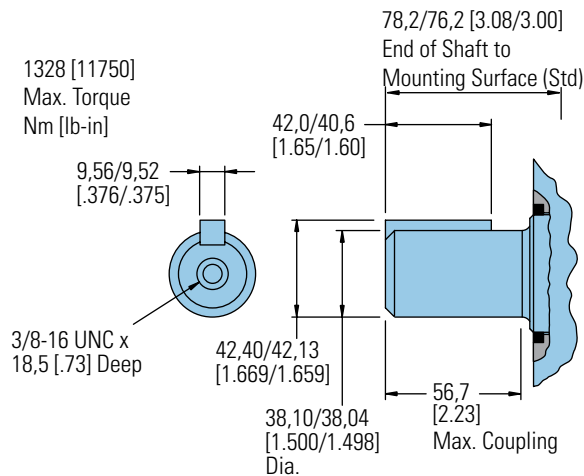
Spline Pitch.....	8.5/17
Pressure Angle.....	30°
Number of teeth.....	12
Class of Fit.....	Ref. 5
Type of Fit.....	Side
Pitch Diameter.....	Ref. 35,858823 [1.4117647] 0,20 [.008] D
Base Diameter.....	Ref. 31,054652 [1.2226241]
Major Diameter.....	39,17 [1.542] Max. 38,97 [1.534] Min..
Min. Minor Diameter.....	33,30 - 33,48 [1.311 - 1.318]
Form Diameter, Min.....	38,33 [1.509]
Fillet Radius.....	0,64 - 0,76 [.025 - .030]
Tip Radius.....	0,25 - 0,51 [.010 - .020]
Finish.....	1,6 (63)
Involute Profile Variation.....	+0,000 -0,025 [+0.0000 -0.0010]
Total Index Variation	0,038 [.0015]
Lead Variation	0,013 [.0005]
Circular Space Width:	
Maximum Actual	5,898 [.2322]
Minimum Effective	5,804 [.2285]
Maximum Effective	Ref. 5,857 [.2306]
Minimum Actual	Ref. 5,834 [.2297]
Dimension Between Two Pins.....	Ref. 26,929 - 27,084 [1.0602 - 1.0663]
Pin Diameter	6,223 [.2450] Pins to Have 4,0 [.160]
Wide Flat for Root Clearance	

6000 Series

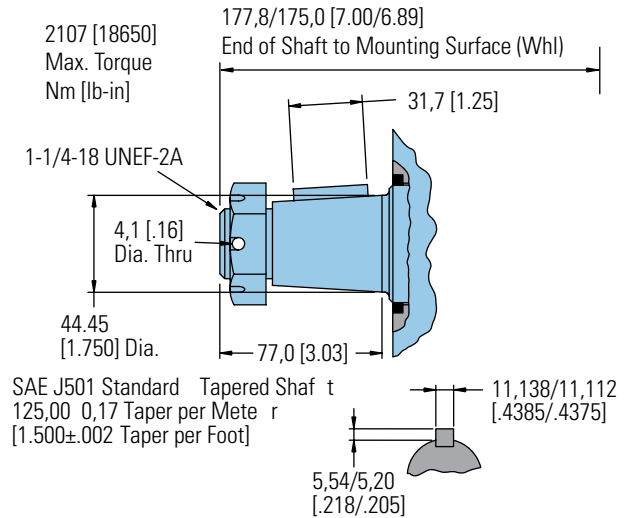
Dimensions

Shafts Splined

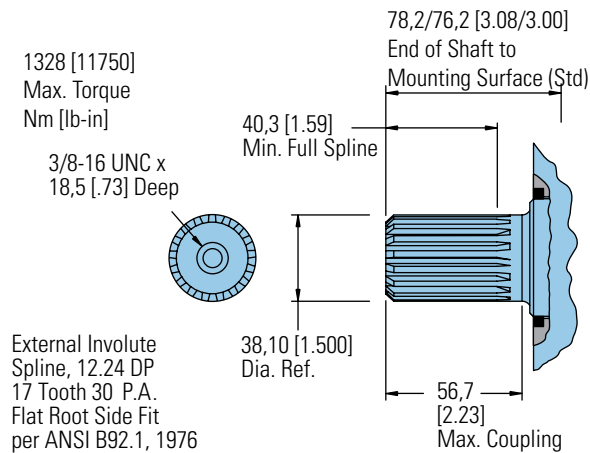
1 1/2 Inch Straight



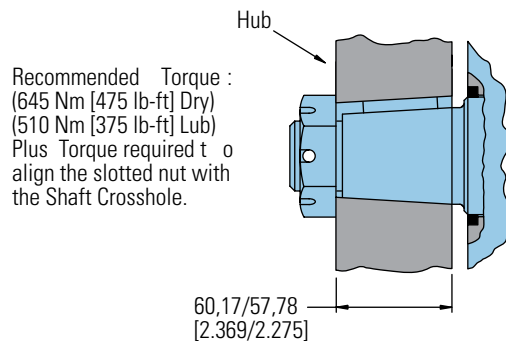
1 3/4 Inch Tapered



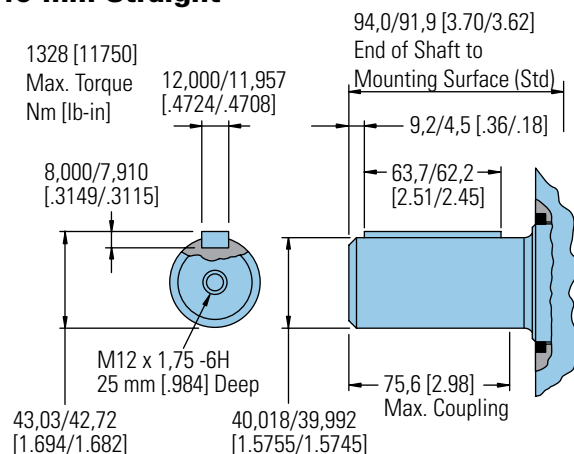
1 1/2 Inch 17 Tooth Splined



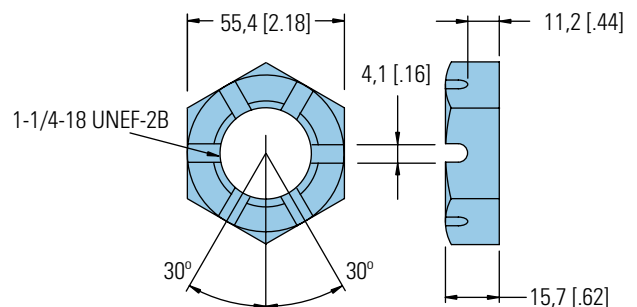
Tapered Shaft Hub Data



40 mm Straight



Slotted Hexagon Nut



6000 Series

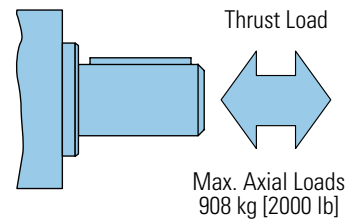
Shaft Side Load Capacity

These curves indicate the radial load capacity on the motor shaft(s) at various locations with an external thrust load of 454 kg [1000 lb]. The maximum allowable thrust load is 908 kg [2000 lb].

Note:

Case pressure will increase the allowable inward thrust load and decrease the allowable outward thrust load. Case pressure will push outward on the shaft at 109 kg/7 Bar [241 lb/100 PSI].

Each curve is based on



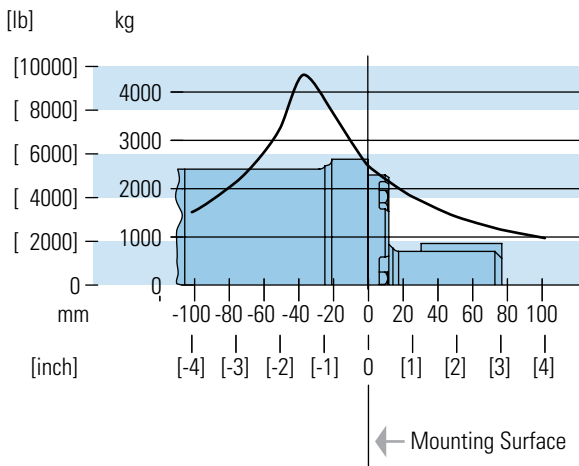
B 10 bearing life (2000 hours of 12,000,000 shaft revolutions at 100 RPM) at rated output torque.

To determine radial load at speeds other than 100 RPM, multiply the load values given on the bearing curve by the factors in the chart below.

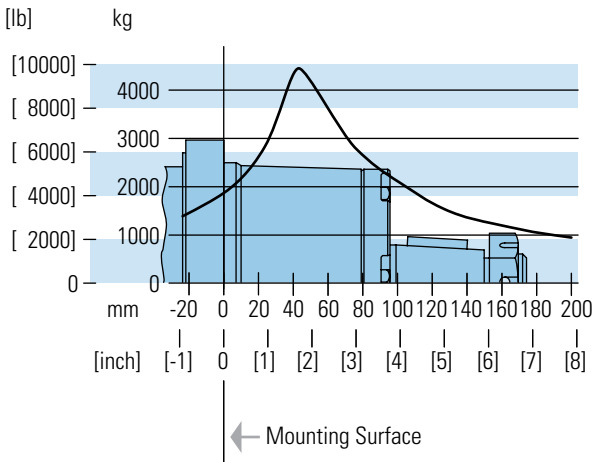
RPM	Multiplication Factor
50	1.23
100	1.00
200	0.81
300	0.72
400	0.66
500	0.62
600	0.58
700	0.56
800	0.54

For 3,000,000 shaft revolutions or 500 hours—Increase these shaft loads 52%.

Standard Motor
Straight and Splined Shafts



Wheel Motor Tapered Shaft



6000 Series

Case Pressure and Case Port

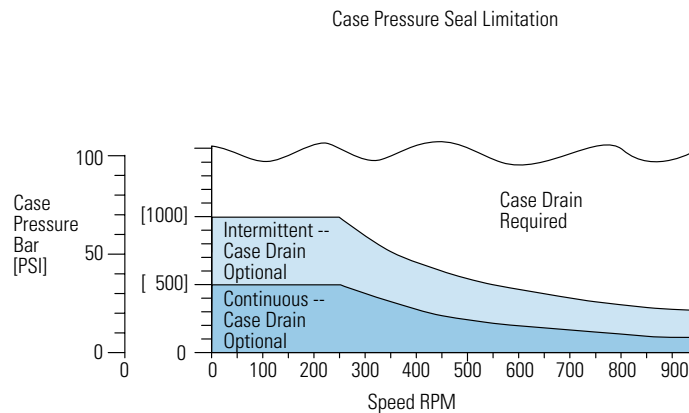
Char-Lynn 6000 Series motors are durable and have long life as long as the recommended case pressure is not exceeded. Allowable case pressure is highest at low shaft speeds. Consequently, motor life will be shortened if case pressure exceeds these ratings (acceptability may vary with application). Determine if an external case drain is required from the case pressure seal limitation chart.

Case Porting Advantage

Contamination Control — flushing the motor case.

Cooler Motor — exiting oil draws motor heat away.

Extend Motor Seal Life — maintain low case pressure with a preset restriction in the case drain line.

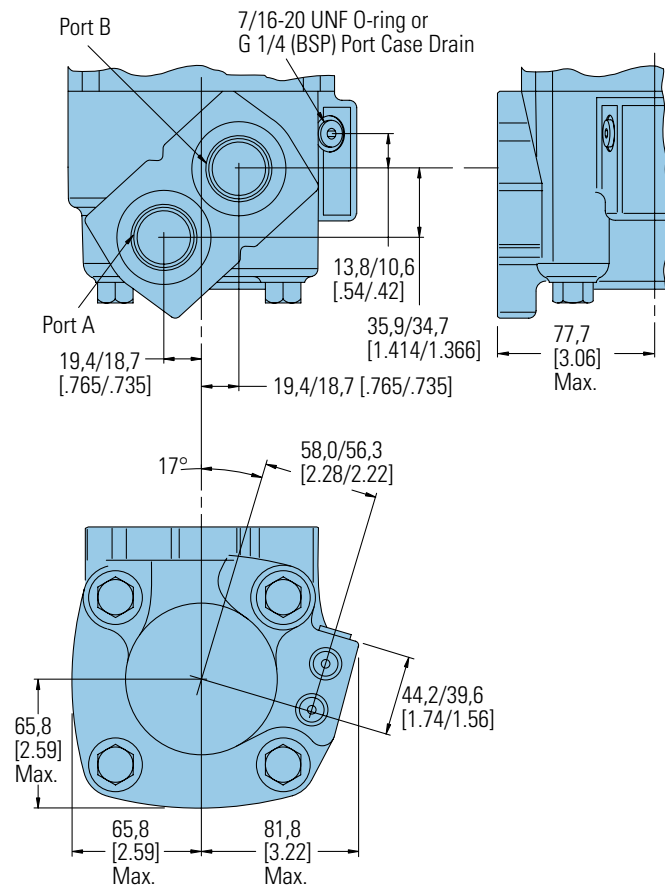


6000 Series

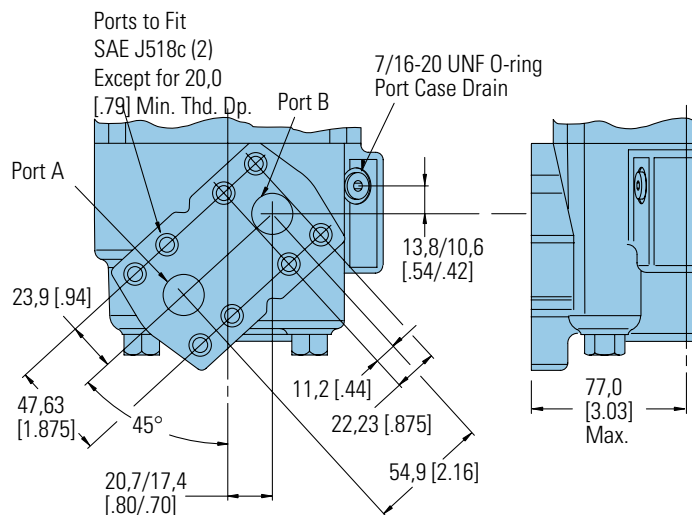
Dimensions

Ports

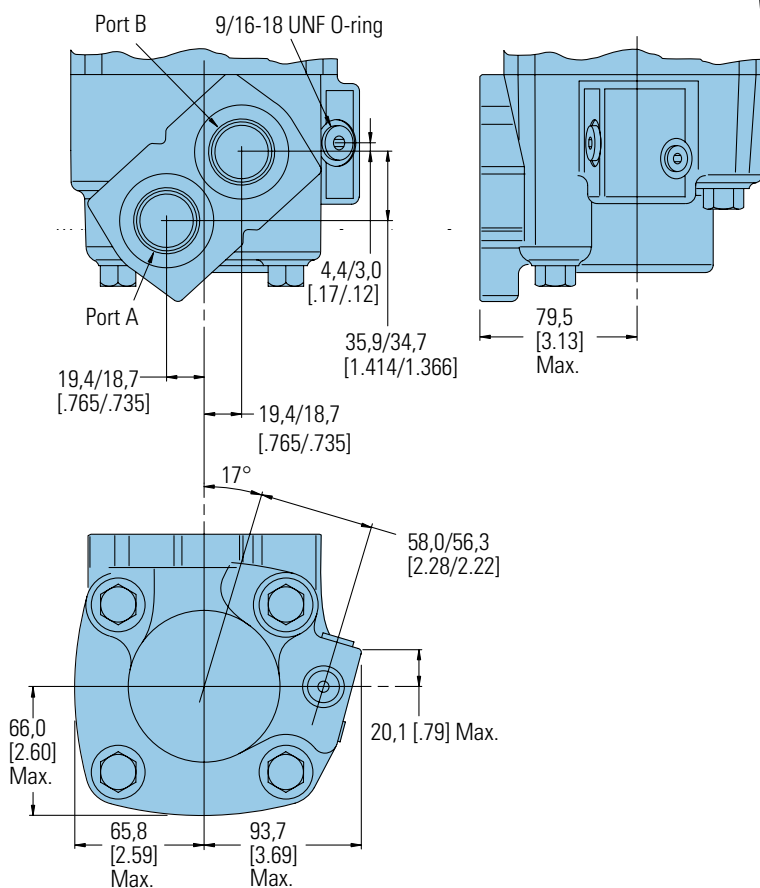
1 5/16 -12 O-ring Ports (2) or G 1 (BSP) Ports (2)



4 Bolt 3/4 Inch Split Flange



1 5/16 -12 O-ring Ports (2) with Shuttle



6000 Series

Product Numbers

Note:

For 6000 Series Motors with a configuration **Not Shown** in the charts above: Use model code number system on the next page to specify product in detail.

Use digit prefix — 112-, 113-, or 114 - plus four digit number from charts for complete product number— Example 114-1047.

Orders will not be accepted without three digit prefix.

MOUNTING	SHAFT	PORT SIZE	DISPL. cm ³ /r [in ³ /r] / PRODUCT NUMBER								
			195 [11.9]	245 [15.0]	310 [19.0]	390 [23.9]	490 [30.0]	625 [38.0]	735* [45.0]	805* [49.0]	985 [60.0]
Standard	1 1/2 inch Straight	1 5/16 O-ring	112-1064	-1065	-1066	-1067	-1068	-1107	-1145	—	-1069
	40 mm Straight	G 1 (BSP)	112-1094	-1095	-1096	-1097	-1098	—	—	—	-1099
	1 1/2 Inch 17 T Splined	1 5/16 O-ring	112-1058	-1059	-1060	-1061	-1062	-1109	1163	—	-1063
		G 1 (BSP)	112-1088	-1089	-1090	-1091	-1092	—	—	—	-1093
Wheel Motor	40 mm Straight	G 1 (BSP)	113-1082	-1083	-1084	-1085	-1086	-1100	—	—	-1087
	1-3/4 Inch Tapered	1 5/16 O-ring	113-1070	-1071	-1072	-1073	-1074	-1093	—	—	-1075
Bearingless		1 5/16 O-ring	114-1031	-1032	-1033	-1034	-1035	-1055	—	—	-1036
		G 1 (BSP)	114-1043	-1044	-1045	-1046	-1047	—	—	—	-1048

*New release

114-1047

Mounting Type - Standard (Code H), 4 Bolt:

- 160,0 [6.30] Pilot Dia.
- 18,01 [.709] Dia. Mounting Holes
- 200,0 [7.87] Dia. Bolt Circle

Output Shaft - Straight (Code 21)

Ports - G1 (BSP) Staggered G 1/4 Case Drain (Code C)

Paint - Low Gloss Black (Code A)

Use digit prefix — 112- plus four digit number from charts for complete product number— Example 112-1215.

Orders will not be accepted without three digit prefix.

MOUNTING	SHAFT	PORT SIZE	DISPL. cm³/r [in³/r] / PRODUCT NUMBER						
			310 [19.0]	390 [23.9]	490 [30.0]	625 [38.0]	735 [45.0]	805 [49.0]	985 [60.0]
Standard	50 mm Straight	G 1 (BSP)	112-1217	-1218	-1215	-1216	-1247	-1219	-1220

112-1215

C-5

6000 Series

Model Code

The following 30-digit coding system has been developed to identify all of the configuration options for the 6000 Series motor. Use this model code to specify a motor with the desired features. All 30-digits of the code must be present when ordering. You may want to photocopy the matrix below to ensure that each number is entered in the correct box.

M	0 6		* * *			* *		* *		* *		* *		* *		0 0		*	*	0 0		* *		* *		0 0		F
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	26	27	28	29	30	

1 Product M – Motor

2, 3 Series 06 – 6000 Series

4, 5, 6 Displacement cm³/r [in³/r]

120 – 195.8 [11.95]
150 – 246.5 [15.04]
190 – 312.0 [19.04]
239 – 391.7 [23.90]
300 – 491.4 [29.99]
381 – 624.2 [38.09]
450 – 737.4 [45.00]
490 – 803.4 [49.03]
600 – 982.7 [59.97]

7, 8 Mounting Type

AA – Bearingless, 4 Bolt:
127,0 [5.00] Pilot Dia. and
14,35 [.565] Dia. Holes 162,0
[6.38] Dia. Bolt Circle
**AB – Standard, 4 Bolt (SAE
CC):** 127,0 [5.00] Pilot Dia.
and 14,35 [.565] Dia. Holes
on 162,0 [6.38] Dia. B.C.
**AC – Wheel, 4 Bolt 139,7
[5.50] Pilot Dia. and 14,35
[.565] Dia. Holes on 184,2
[7.25] Dia. Bolt Circle**
AD – Standard, 4 Bolt, (SAE
D): 152,4 [6.00] Pilot Dia.
15,24 [.600] Dia. Holes on
228,6 [9.00] Dia. Bolt Circle
(SAE D) with O-Ring Groove
to Accept ARP-163 O-Ring
AH – Standard, 4 Bolt: 10.0
[6.30] Pilot Dia. 18,01 [.709]
Dia. Holes on 200.0 [7.87]
Dia. Bolt Circle.
AL - Wheel, 4 Bolt: 160.0
[6.30] Pilot Dia. with 5.8 [.23]
Pilot Length and 18.00 [.709]
Dia. Holes on 200.0 [7.874]
Dia. Holes on 200.0 [7.874]
Bolt Circle (ISO Compatible)

9, 10 Output Shaft Description

00 – None (Bearingless)
**01 – 38,10 [1.50] Dia. Straight
Shaft with .375-16 UNC-2B
Thread in End, 9,52 [.375] Sq
x 41,28 [1.625] Straight Key**
**02 – 44,45 [1.75] Dia. .125:1
Tapered Shaft per SAE
J501 with 1.25-18 UNEF-2A
Threaded Shaft End, 11,11
[.4375] Sq. x 31,8 [1.25]
Straight Key**
**03 – 38,10 [1.50] Dia. Flat
Root Side Fit, 17 Tooth, 12/24
DP 30 DEG. Involute Spline
with .375-16 UNC-2B Thread
in end 40,4 [1.59] Minimum
Full Spline Length**
**04 – 40,00 [1.575] Dia.
Straight Shaft with M12 x
1.75-6H Thread in End, 12W
x 8H x 63L [.472W x .313H x
2.480L] Key**
**12– 49,99 [1.968] Dia. Straight
Shaft with M12 x 1.75-6H
Thread in End, 14W x 9H x
70L [.550W x .354H x 2.756L]
Key**
15 – 60mm Dia. 10:1 Tapered
Shaft per ISO R775 with M42 x
3-6H Threaded Shaft End, 16W
x 10H x 32L [.630W x .394H x
1.26L] Key
16 – 53,98 [2.125] Dia. Flat
Root Side Fit, 16 Tooth, 8/16 DP
30 Deg. Involute Spline with
M12 x 1.75-6H Thread in End,
55,9 [2.20] Min Full Spline

11, 12 Port Description

**AA – 1,3125-12 UN-2B SAE
O-Ring Ports–Staggered Ports**
**AB – SAE 19.05 [.750]
Dia. 4-Bolt Split Flange -
Staggered Ports**
AC – G 1 Staggered Ports
**AG – .750-16 UNF-2B SAE
O-ring Ports - Staggered**

13, 14 Case Flow

**02 – .4375-20 UNF-2B SAE
O-Ring Port With Check Valve**
**03 – G 1/4 BSP Straight
Thread Port with Check Valve**
06 – .5625-18 UNF-2B SAE
O-Ring Port with Shuttle Valve
10 – .750-16 UNF-2B SAE
O-ring Ports, External
Lubrication Circuit Requires
Case Drain must be
Connected, .063 Shuttle Flow
Orifice

15 Low Pressure Relief

0 – None
A – Set at 4.5 [65 lbf/in²]
B – Set at 15.2 [220 lbf/in²]

16, 17 Pressure/Flow Option

00 – None

18 Geroler Option

0 – Standard
2 – Tight Fitting

19 Seal Option

0 – Standard
00 – Standard Seals
02 – Seal Guard
03 – Viton Seals
04 – Viton Shaft Seal
11 – High pressure shaft
seal, slinger seal
**19 – Extreme duty seal
guard**

20, 21 Accessories

00 – None

22, 23 Special Features (Hardware)

00 – None
01 – Non-Masked Nameplate
02 – Non-Masked Nameplate,
Low Noise Valve Plate
03 – Low Noise Valve Plate

24, 25 Special Features (Assembly)

00 – None
AA – Reverse Rotation

26, 27 Paint/Packaging

00 – No Paint, Individual Box
**AA – Low Gloss Black
Primer**
**AD – No Paint, Bulk Box
Option**
**AE – Low Gloss Black
Primer, Bulk Box
Option**

28, 29 Customer ID

00 – None

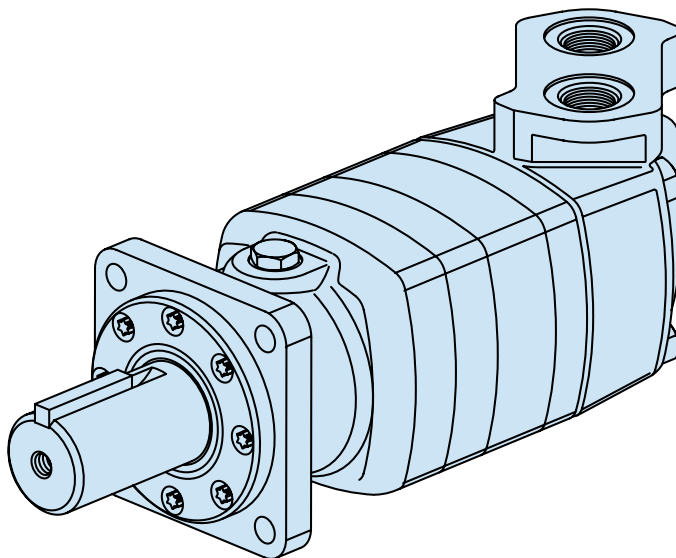
30 Design Code

F – Sixth

Feature in bold are preferred
and allow for shorter lead time

10,000 Series

Highlights



Features

- High torque and flow
- Many options like 2 speed and speed sensors make this motor “smart”
- Low pressure loss even in higher flows

Benefits

- High power density for demanding mobile and industrial applications
- Many options to draw from

Applications

- Boring
- Industrial
- Metal Forming
- Port Equipment
- Saw Mill

Description

This is the biggest disc valve motor of our line with up to 45 GPM and 24,000 in-lb of torque in continuous mode, this motor is powerful and yet provides good efficiency.

Specifications

Geroler Element	4 Displacements
Flow l/min [GPM]	170 [45] Continuous**
	265 [70] Intermittent*
Speed RPM	501 Cont.**
	784 Inter.*
Pressure bar [PSI]	200 [3000] Cont.**
	270 [4000] Inter.*
Torque Nm [lb-in]	2700 [23910] Cont.**
	3440 [30460] Inter.*

** Continuous—(Cont.) Continuous rating, motor may be run continuously at these ratings.

* Intermittent—(Inter.) Intermittent operation, 10% of every minute.



Boring



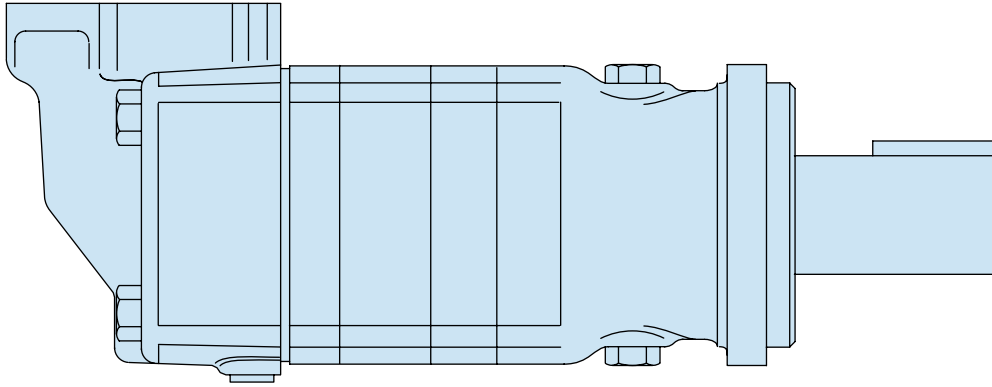
Metal Forming



Port Equipment

10,000 Series

Specifications



10,000 SERIES MOTORS

Displ. cm ³ /r [in ³ /r]		345 [21.0]	480 [29.3]	665 [40.6]	940 [57.4]
Max. Speed (RPM) @ Flow	Continuous	501	354	254	179
	Intermittent	784	552	396	279
Flow l/min [GPM]	Continuous	170 [45]	170 [45]	170 [45]	170 [45]
	Intermittent	265 [70]	265 [70]	265 [70]	265 [70]
Torque* Nm [lb-in]	Continuous	1040 [9220]	1475 [13050]	2085 [18450]	2700 [23910]
	Intermittent	1390 [12310]	1965 [17410]	2610 [23080]	3440 [30460]
Pressure Δ bar [Δ PSI]	Continuous	205 [3000]	205 [3000]	205 [3000]	190 [2750]
	Intermittent	275 [4000]	275 [4000]	260 [3750]	240 [3500]
	Peak	275 [4000]	275 [4000]	275 [4000]	260 [3750]
Weight kg [lb]	Standard or Wheel Mount	43,5 [96.0]	45,4 [100.0]	46,3 [100.0]	47,2 [104.0]
	Bearingless	31,3 [69.0]	33,1 [73.0]	33,1 [73.0]	34,9 [77.0]

*See shaft torque ratings for limitations..

Note:

To assure best motor life, run motor for approximately one hour at 30% of rated pressure before application to full load. Be sure motor is filled with fluid prior to any load applications.

Maximum Inlet Pressure:

275 bar [4000 PSI]
Do not exceed Δ pressure rating (see chart above).

Maximum Return Pressure:

275 bar [4000 PSI] with case drain line installed.
Do not exceed Δ pressure rating (see chart above).

Maximum Case Pressure:

20 bar [300 PSI]

Δ bar [Δ PSI] :

The true pressure difference between inlet port and outlet port

Continuous Rating:

Motor may be run continuously at these ratings

Intermittent Operation:

10% of every minute

Peak Operation:

1% of every minute

Recommended Fluids:

Premium quality, anti-wear type hydraulic oil with a viscosity of not less than 70 SUS at operating temperature.

Recommended System Operating Temp.:

-34°C to 82°C [-30°F to 180°F]

Recommended Filtration:

per ISO Cleanliness Code, 4406: 20/18/13

10,000 Series

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.

	Continuous		Peak
	Intermittent		No Operation

480cm³/r [29.3 in³/r]
ΔPressure Bar [PSI]

	[250] 15	[500] 35	[1000] 70	[1500] 105	[2000] 140	[2500] 170	[3000] 205	[3500] 240	[4000] 275
[1] 3.8	[760] 85 6	[1540] 175 5	[3120] 355 4	[4640] 525 2					
[2] 7.5	[1040] 120 15	[2140] 240 13	[4320] 490 11	[6500] 735 8	[8690] 980 5	[10870] 1230 2			
[4] 15	[1040] 120 31	[2130] 240 29	[4310] 485 27	[6490] 735 24	[8680] 980 21	[10860] 1225 18	[13050] 1475 16	[15230] 1720 13	[17410] 1965 10
[8] 30	[1020] 115 62	[2110] 240 61	[4290] 485 58	[6480] 730 55	[8660] 980 53	[10840] 1225 50	[13030] 1470 47	[15210] 1720 44	[17390] 1965 42
[12] 45	[990] 110 94	[2080] 235 93	[4270] 480 90	[6450] 730 87	[8630] 975 84	[10820] 1220 81	[13000] 1470 78	[15180] 1715 75	[17370] 1965 73
[16] 61	[960] 110 125	[2060] 235 124	[4240] 480 122	[6420] 725 119	[8600] 970 116	[10790] 1220 113	[12970] 1465 110	[15150] 1710 107	[17340] 1960 104
[20] 76	[930] 105 157	[2020] 230 156	[4200] 475 154	[6390] 720 150	[8570] 970 147	[10750] 1215 144	[12940] 1460 141	[15120] 1710 138	[17300] 1955 135
[24] 91	[890] 100 189	[1980] 225 188	[4170] 470 185	[6350] 715 182	[8530] 965 179	[10720] 1210 175	[12900] 1460 172	[15080] 1705 169	
[28] 106	[850] 95 221	[1940] 220 220	[4130] 465 217	[6310] 715 214	[8490] 960 210	[10680] 1205 207	[12860] 1455 203	[15040] 1700 200	
[32] 121	[810] 90 252	[1900] 215 251	[4080] 460 249	[6270] 710 245	[8450] 955 242	[10630] 1200 238	[12820] 1450 235	[15000] 1695 231	
[36] 136	[760] 85 282	[1850] 210 281	[4040] 455 280	[6220] 705 277	[8400] 950 273	[10590] 1195 270	[12770] 1445 266		
[40] 151	[710] 80 318	[1800] 205 316	[3990] 450 312	[6170] 695 308	[8350] 945 305	[10540] 1190 301	[12720] 1440 297		
[45] 170	[647] 75 354	[1740] 195 353	[3920] 445 351	[6110] 690 348	[8290] 935 344	[10470] 1185 340	[12660] 1430 336		
[60] 227	[430] 50 474	[1520] 170 473	[3710] 420 471	[5890] 665 467	[8070] 910 462	[10260] 1160 458	[12440] 1405 454		
[70] 265		[1360] 155 552	[3540] 400 550	[5730] 645 546	[7910] 895 541	[10100] 1140 536	[12280] 1385 532		

345cm³/r [21.0 in³/r]
ΔPressure Bar [PSI]

	[250] 15	[500] 35	[1000] 70	[1500] 105	[2000] 140	[2500] 170	[3000] 205	[3500] 240	[4000] 275
[1] 3.8	[600] 70 3	[1310] 150 1							
[2] 7.5	[740] 85 21	[1510] 170 19	[3050] 345 15	[4600] 520 11	[6140] 695 8	[7680] 865 4			
[4] 15	[730] 80 43	[1500] 170 41	[3040] 345 37	[4590] 520 33	[6140] 695 30	[7680] 870 26	[9220] 1040 22	[10770] 1215 18	[12310] 1390 14
[8] 30	[720] 80 87	[1490] 170 86	[3030] 340 82	[4580] 515 78	[6120] 690 74	[7670] 865 70	[9210] 1040 66	[10750] 1215 62	[12300] 1390 58
[12] 45	[700] 80 131	[1470] 165 130	[3020] 340 127	[4560] 515 123	[6100] 690 118	[7650] 865 114	[9190] 1040 110	[10740] 1215 106	[12280] 1385 102
[16] 61	[680] 75 176	[1450] 165 175	[3000] 340 172	[4540] 515 167	[6080] 685 163	[7630] 860 158	[9170] 1035 154	[10720] 1210 149	[12260] 1385 145
[20] 76	[660] 75 221	[1430] 160 220	[2970] 335 217	[4520] 510 212	[6060] 685 207	[7600] 860 202	[9150] 1035 198	[10690] 1210 193	[12230] 1380 189
[24] 91	[630] 70 266	[1400] 160 265	[2950] 335 261	[4490] 505 256	[6030] 680 252	[7580] 855 246	[9120] 1030 242	[10660] 1205 237	[12210] 1380 232
[28] 106	[600] 70 310	[1370] 155 309	[2920] 330 306	[4460] 505 301	[6000] 680 296	[7550] 855 291	[9090] 1025 286	[10640] 1200 280	[12180] 1375 275
[32] 121	[570] 65 356	[1340] 150 355	[2890] 325 351	[4430] 500 346	[5970] 675 340	[7520] 850 335	[9060] 1025 329	[10610] 1200 324	[12150] 1370 319
[36] 136	[540] 60 400	[1310] 150 399	[2850] 320 396	[4400] 495 390	[5940] 670 384	[7480] 845 379	[9030] 1020 373	[10570] 1195 368	[12120] 1370 362
[40] 151	[500] 55 445	[1270] 145 444	[2820] 320 441	[4360] 495 435	[5910] 670 429	[7450] 840 423	[8990] 1015 417	[10540] 1190 412	
[45] 170	[460] 50 501	[1220] 140 500	[2760] 310 498	[4300] 485 492	[5840] 660 486	[7380] 835 480	[8910] 1005 473	[10450] 1180 467	
[60] 227		[1080] 130 668	[2620] 295 665	[4160] 470 658	[5710] 645 651	[7250] 820 644	[8800] 995 637		
[70] 265		[960] 110 784	[2510] 285 777	[4050] 460 769	[5590] 630 761	[7140] 805 754	[8680] 980 746		

[2510]
285
777 } Torque [lb-in]
Nm
Speed RPM

10,000 Series

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

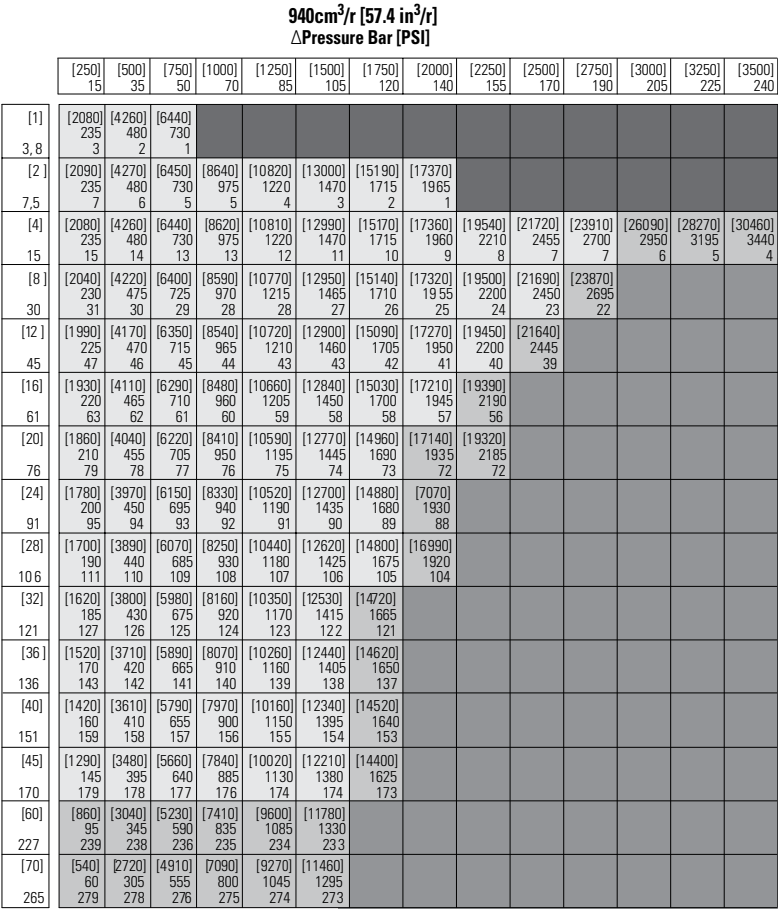
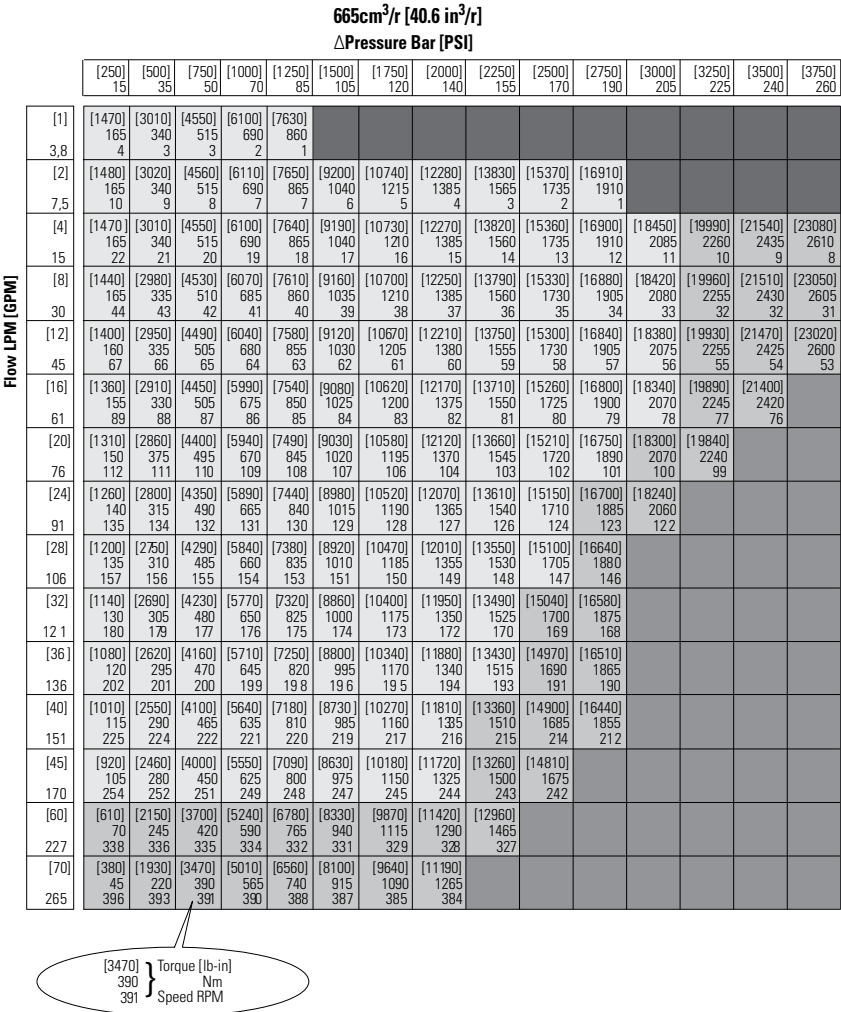
Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.

Continuous

Intermittent

Peak

No Operation



10,000 Series

Dimensions

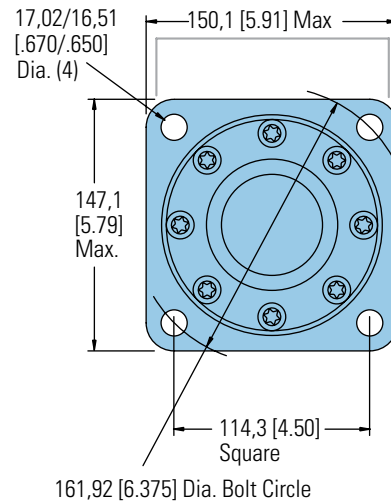
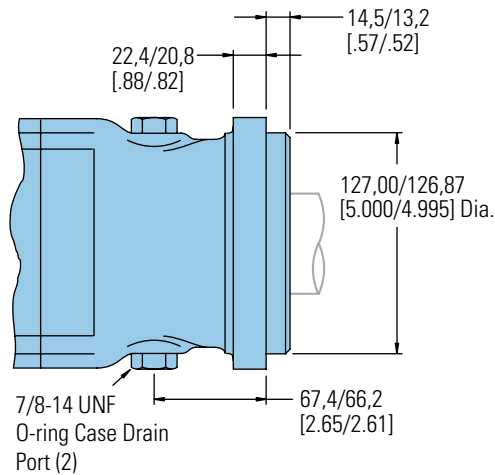
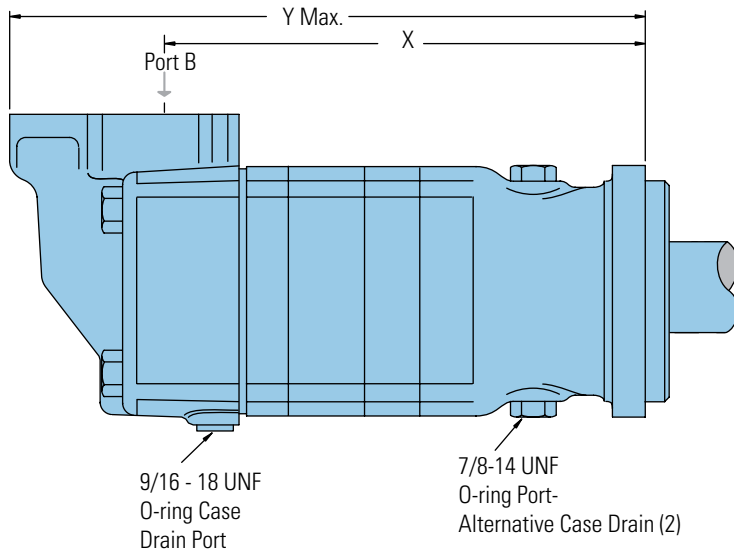
Ports

- 1 5/16 -12 UN-2B SAE O-ring Staggered Ports (2)
- 9/16 -18 UNF-2B SAE O-ring Case Drain Port (1) or
- 4 Bolt 1 1/4 inch Split Flange Ports (2)
- 9/16 -18 UNF-2B SAE O-ring Case Drain Port (1)

Standard Rotation Viewed from Shaft End

- Port A Pressurized — CW
- Port B Pressurized — CCW

Standard Mount



STANDARD MOUNT MOTOR DIMENSIONS

Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]
345 [21.0]	282,4 [11.12]	380,7 [14.99]
480 [29.2]	295,1 [11.62]	393,4 [15.49]
665 [40.6]	295,1 [11.62]	393,4 [15.49]
940 [57.4]	313,4 [12.34]	411,7 [16.21]

10,000 Series

Dimensions

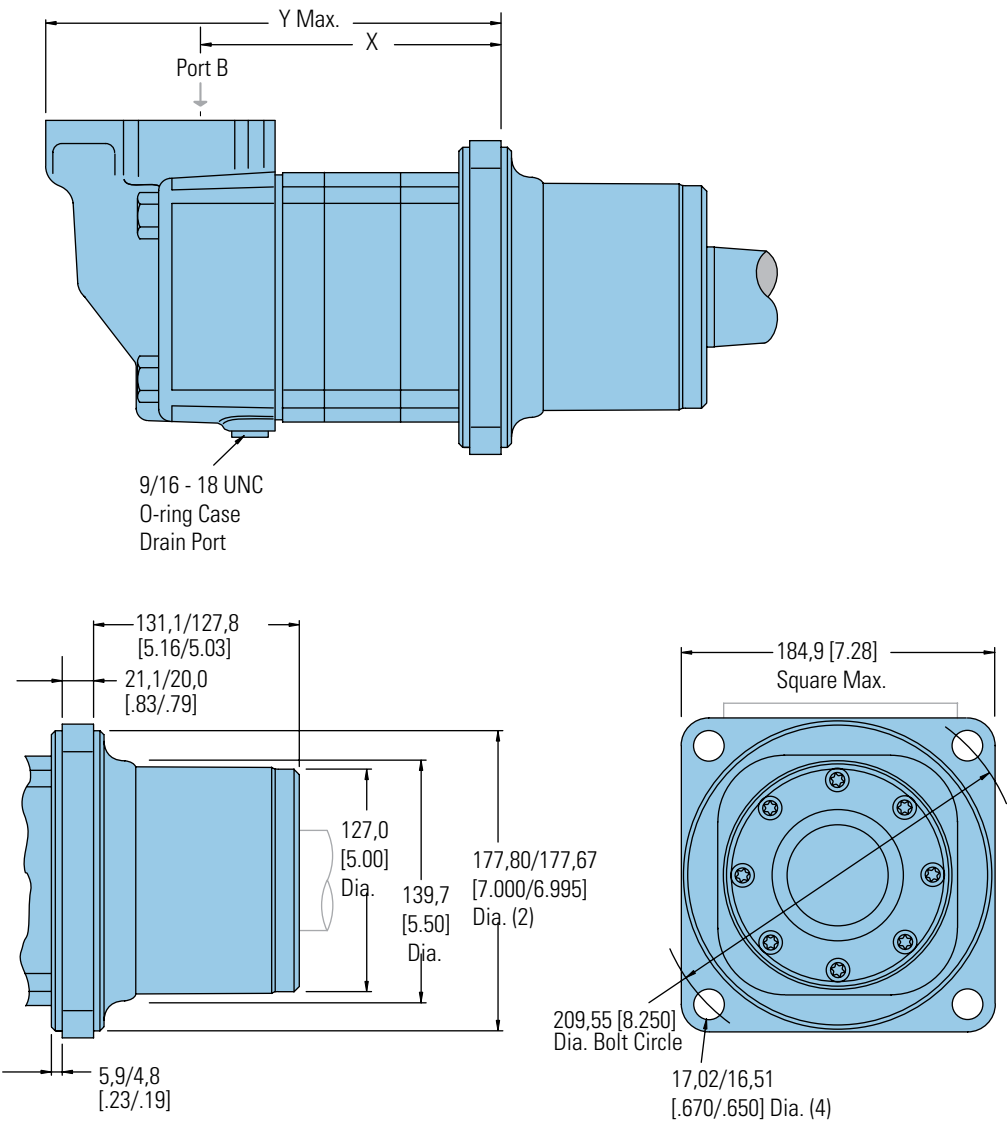
Ports

- 1 5/16 -12 UN-2B SAE O-ring Staggered Ports (2)
- 9/16 -18 UNF-2B SAE O-ring Case Drain Port (1) or
- 4 Bolt 1 1/4 inch Split Flange Ports (2)
- 9/16 -18 UNF-2B SAE O-ring Case Drain Port (1)

Standard Rotation Viewed from Shaft End

- Port A Pressurized — CW
- Port B Pressurized — CCW

Wheel Mount



WHEEL MOUNT MOTOR DIMENSIONS

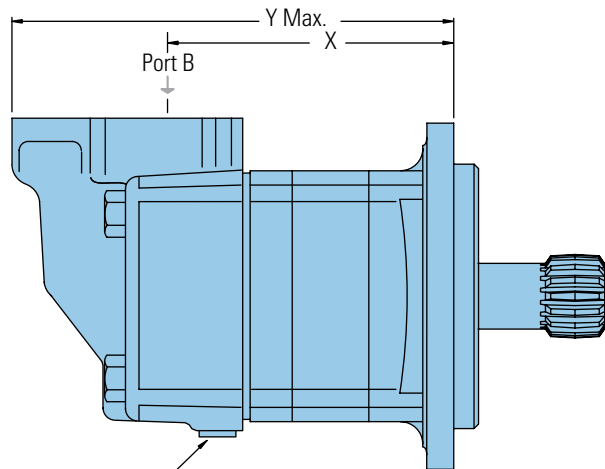
Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]
345 [21.0]	166,9 [6.57]	265,9 [10.47]
480 [29.2]	179,6 [7.07]	278,6 [10.97]
665 [40.6]	179,6 [7.07]	278,6 [10.97]
940 [57.4]	197,8 [7.79]	297,2 [11.70]

10,000 Series

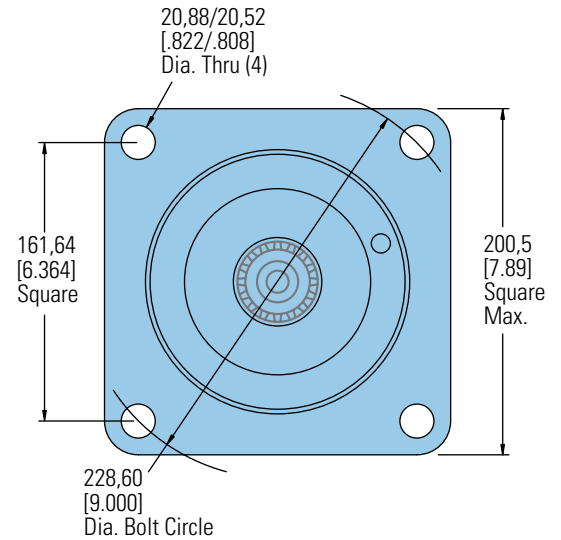
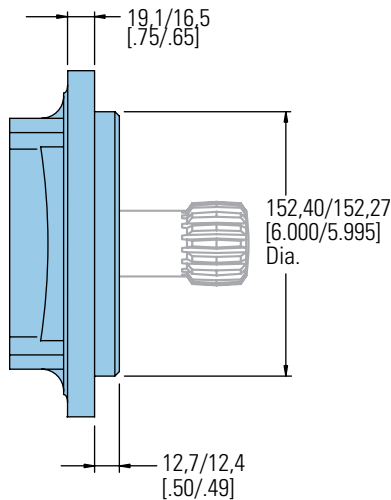
Dimensions

Bearingless

Bearingless



9/16 - 18 UNF
O-ring Case
Drain Port



BEARINGLESS MOTOR DIMENSIONS

Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]
345 [21.0]	158,0 [6.22]	256.3 [10.09]
480 [29.2]	170,7 [6.72]	269,0 [10.59]
665 [40.6]	170,7 [6.72]	269,0 [10.59]
940 [57.4]	189,0 [7.44]	287,5 [11.32]

Ports

- 1 5/16 -12 UN-2B SAE O-ring Staggered Ports (2)
- 9/16 -18 UNF-2B SAE O-ring Case Drain Port (1) or
- 4 Bolt 1 1/4 inch Split Flange Ports (2)
- 9/16 -18 UNF-2B SAE O-ring Case Drain Port (1)

Standard Rotation Viewed from Shaft End

- Port A Pressurized — CW
- Port B Pressurized — CCW

Mating Coupling Blank

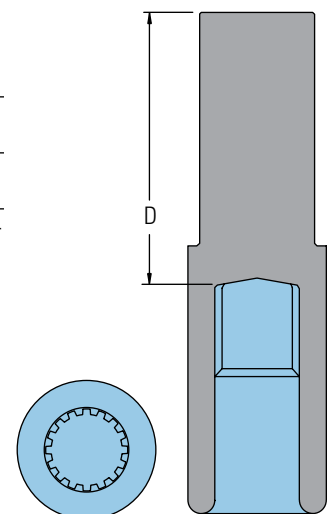
Dimension D mm [inch]
Eaton Part No.

13280-001	133,6/128,5 [5.26/5.06]
13280-002	156,0/150,9 [6.14/5.94]

For 10,000 bearingless motor application information, contact your Eaton representative (mating coupling blanks available from Eaton Hydraulics).

Note:

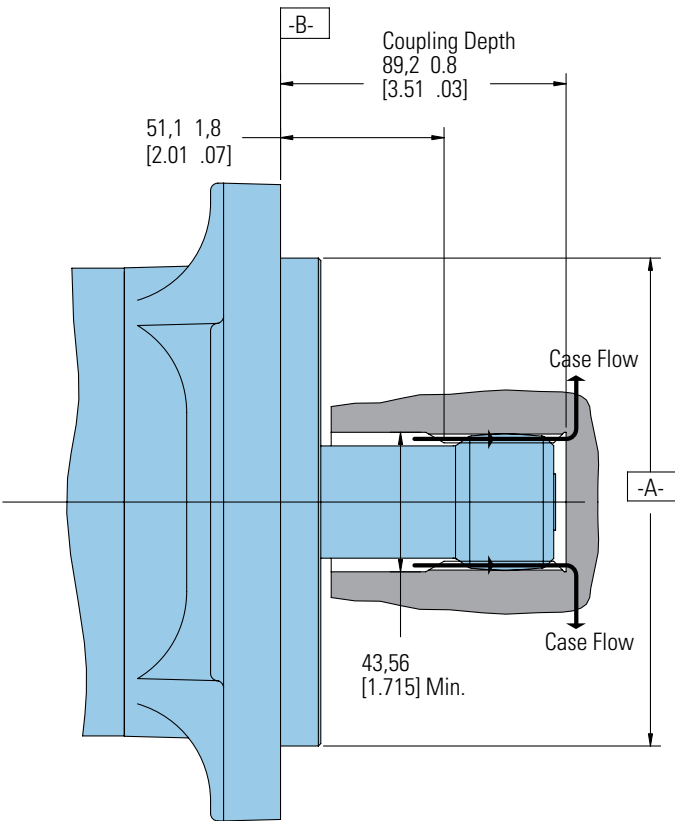
After machining blank, part must be hardened per Eaton specification.



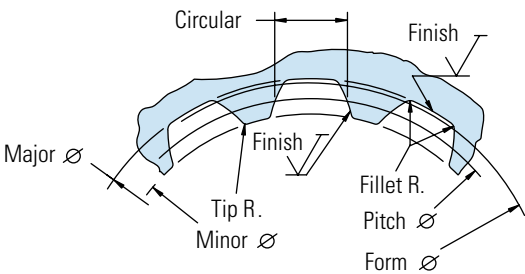
C-6

10,000 Series

Installation Information
Bearingless



1 Internal spline in mating part to be as follows: Material to be ASTM A304, 8620H. Carbonize to a hardness of 60-64 HRc with case depth (to 50HRc) of 0,076 - 1,02 [.030 - .040] (dimensions apply after heat treat).



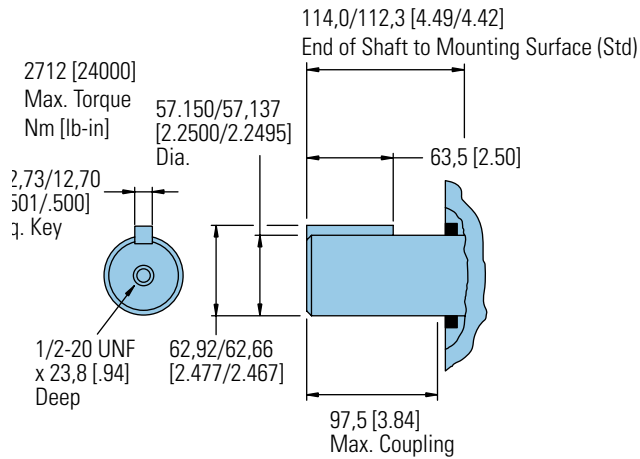
Spline Pitch.....	10/20
Pressure Angle.....	30°
Number of teeth.....	16
Class of Fit.....	Ref. 5
Type of Fit.....	Side
Pitch Diameter	Ref. 40,640000 [1.6000000] ⊙ 0,25 [.010] D
Base Diameter.....	Ref. 35,195272 [1.3856406]
Major Diameter.....	43,56 [1.715] Max. 43,18 [1.700] Min.
Min. Minor Diameter.....	36,83 - 37,08 [1.450 - 1.460]
Form Diameter, Min.	42,47 [1.672]
Fillet Radius.....	0,64 - 0,76 [.025 - .030]
Tip Radius.....	0,25 - 0,51 [.010 - .020]
Finish.....	1,6 (63)
Involute Profile Variation.....	+0,000 -0,028 [+0.0000 -0.0011]
Total Index Variation	0,041 [.0016]
Lead Variation	0,013 [.0005]
Circular Space Width:	
Maximum Actual.....	4,105 [.1616]
Minimum Effective	3,995 [.1573]
Maximum Effective	Ref. 4,056 [.1597]
Minimum Actual	Ref. 4,018 [.1582]
Dimension Between Two Pins.....	Ref. 26,929 - 27,084 [1.0602 - 1.0663]
Pin Diameter	Ref. 34,272 - 34,450 [1.3493 - 1.3563]
Wide Flat for Root Clearance	

10,000 Series

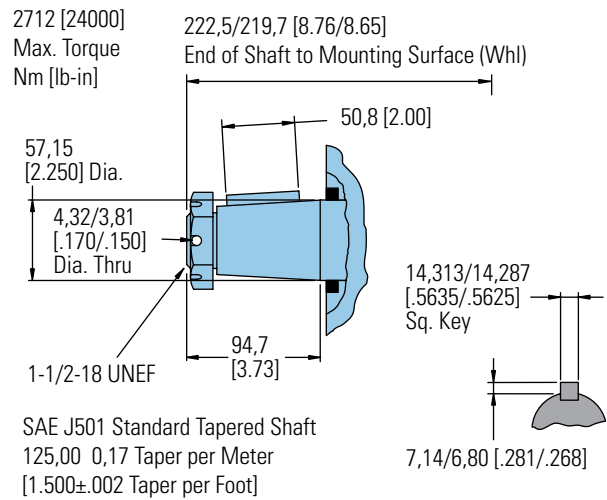
Dimensions

Shafts

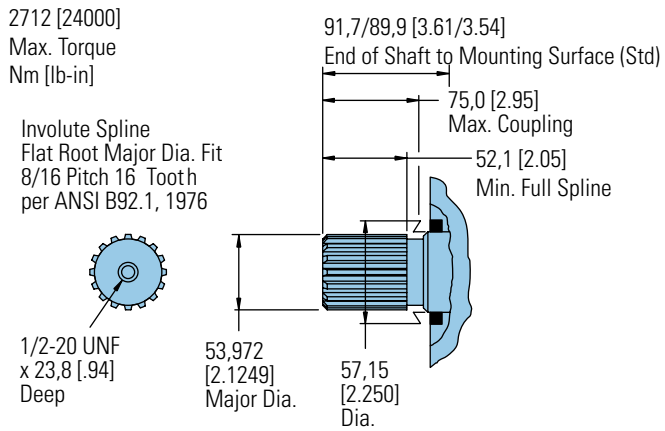
2 1/4 Inch Straight



2 1/4 Inch Tapered

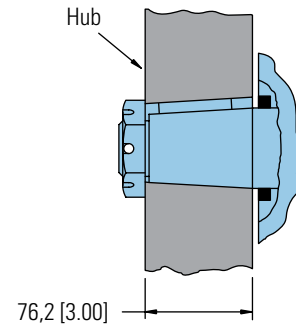


2 1/8 Inch 16 Tooth Splined

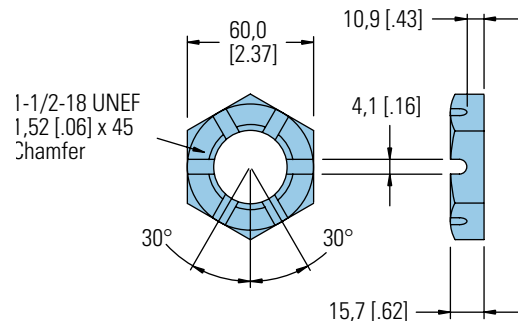


Tapered Shaft Hub Data

Recommended Torque:
(1150 Nm [850 lb-ft] Dry)
(880 Nm [650 lb-ft] Lub)
Plus Torque required to
align the slotted nut with
the Shaft Crosshole.



Slotted Hexagon Nut



10,000 Series

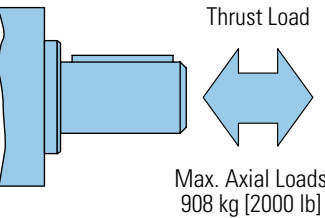
Side Shaft Load Capacity

These curves indicate the radial load capacity on the motor shaft at various locations with an external thrust load of 454 kg [1000 lb]. The maximum allowable thrust load is 908 kg [2000 lb].

Note:

Case pressure will increase the allowable inward thrust load and decrease the allowable outward thrust load. Case pressure will push outward on the shaft at 200 kg/7 Bar [441 lb/100 PSI].

Each curve is based on

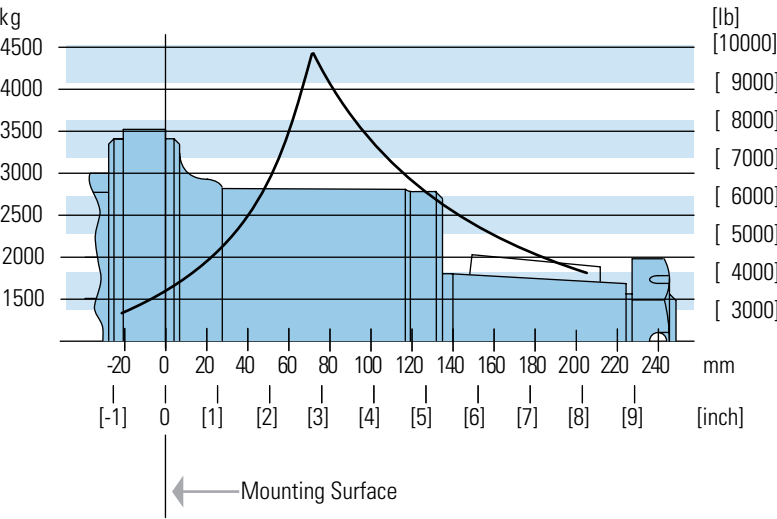
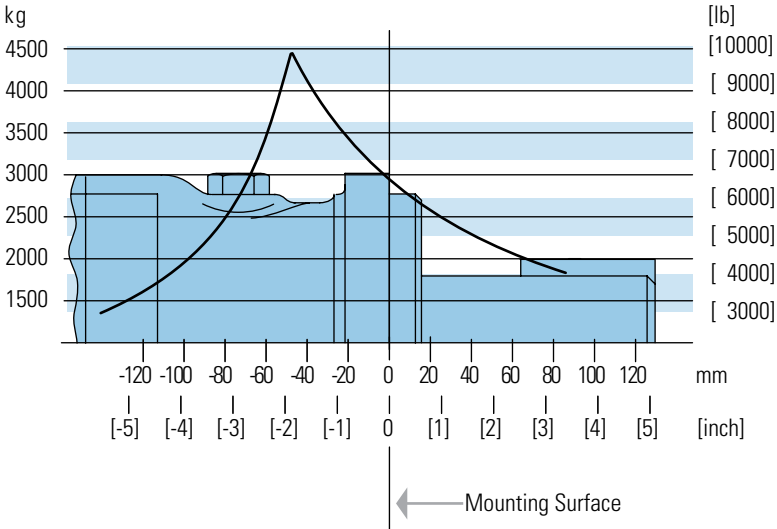


B 10 bearing life (2000 hours of 12,000,000 shaft revolutions at 100 RPM) at rated output torque.

To determine radial load at speeds other than 100 RPM, multiply the load values given on the bearing curve by the factors in the chart below.

RPM	Multiplication Factor
50	1.23
100	1.00
200	0.81
300	0.72
400	0.66
500	0.62
600	0.58
700	0.56
800	0.54

For 3,000,000 shaft revolutions or 500 hours—Increase these shaft loads 52%.

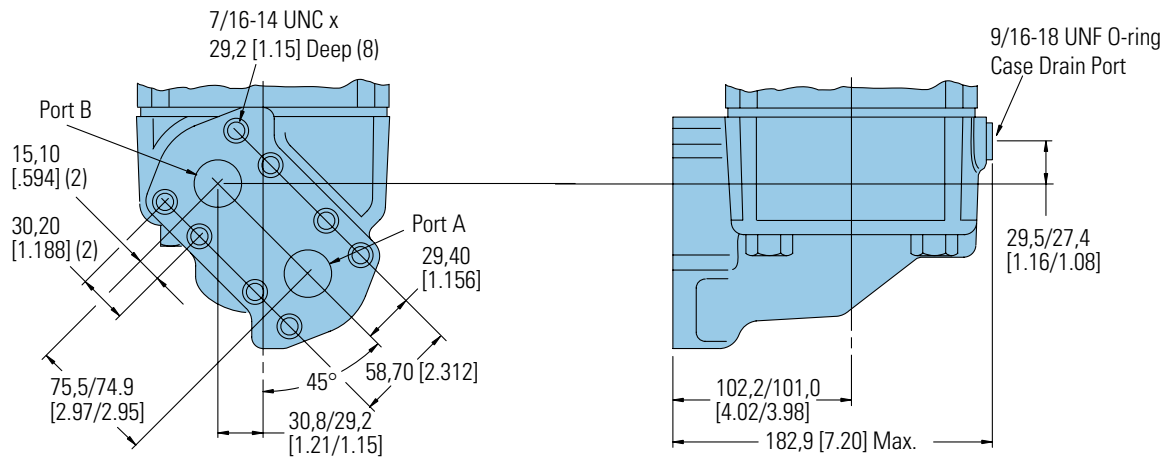


10,000 Series

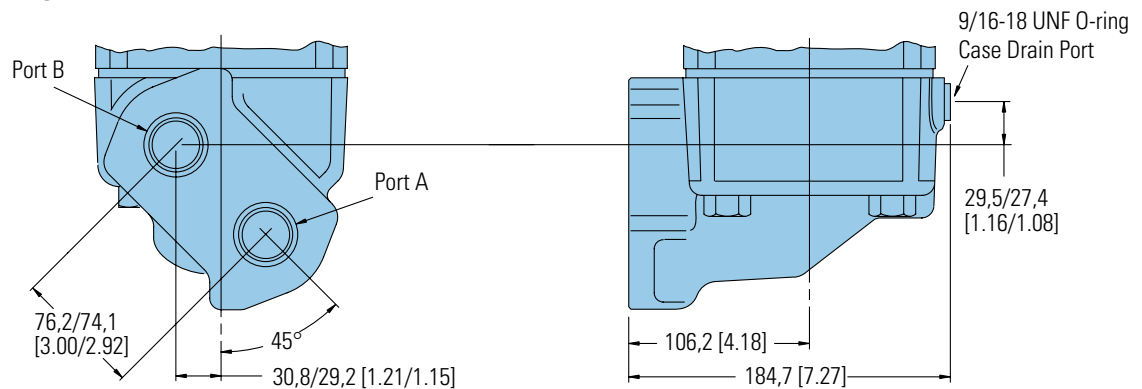
Dimensions

Ports

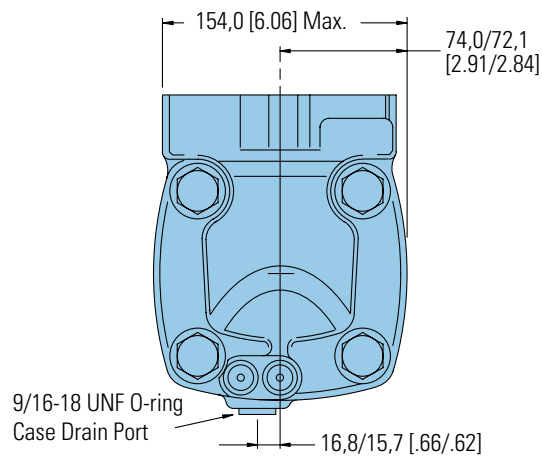
1 1/4 Inch Split Flange Ports (2)



1 5/16 -12 O-ring Ports (2)



End View Common Dimensions



10,000 Series

Product Numbers

Note:

For 10,000 Series Motors with a configuration **Not Shown** in the chart below: Use model code number system on the next page to specify product in detail.

Use digit prefix — 119-, 120-, or 121 - plus four digit number from charts for complete product number— Example 121-1014.

Orders will not be accepted without three digit prefix.

MOUNTING	SHAFT	PORT SIZE	DISPL. cm ³ /r [in ³ /r] / PRODUCT NUMBER			
			345 [21.0]	480 [29.3]	665 [40.6]	940 [57.4]
Standard SAE C-Mount	2 1/4 Inch Straight	1 5/16 O-ring	119-1028	-1029	-1030	-1031
		1 1/4 inch Split Flange	119-1040	-1041	-1042	-1043
	2 1/8 Inch 16 T Splined	1 5/16 O-ring	119-1032	-1033	-1034	-1035
		1 1/4 inch Split Flange	119-1044	-1045	-1046	-1047
	2 1/4 Inch Tapered	1 5/16 O-ring	119-1036	-1037	-1038	-1039
		1 1/4 inch Split Flange	119-1048	-1049	-1050	-1051
Wheel Motor	2 1/4 Inch Straight	1 5/16 O-ring	120-1005	-1006	-1007	-1008
		1 1/4 inch Split Flange	120-1017	-1018	-1019	-1020
	2 1/8 Inch 16 T Splined	1 5/16 O-ring	120-1009	-1010	-1011	-1012
		1 1/4 inch Split Flange	120-1021	-1022	-1023	-1024
	2 1/4 Inch Tapered	1 5/16 O-ring	120-1013	-1014	-1015	-1016
		1 1/4 inch Split Flange	120-1025	-1026	-1027	-1028
Bearingless		1 5/16 O-ring	121-1007	-1008	-1009	-1010
		1 1/4 inch Split Flange	121-1011	-1012	-1013	-1014

121-1014

10,000 Series

Model Code

The following 30-digit coding system has been developed to identify all of the configuration options for the 10,000 Series motor. Use this model code to specify a motor with the desired features. All 30-digits of the code must be present when ordering. You may want to photocopy the matrix below to ensure that each number is entered in the correct box.

M	1	0	***			**		**		**		**		*	00		*	*	**		00		**		**		00		*
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30

1 Product

M – Motor

2, 3 Series

10 – 10,000 Series

4, 5, 6 Displacement cm³/r [in³/r]

210 – 343.8 [20.98]

293 – 479.5 [29.26]

406 – 665.3 [40.60]

574 – 940.8 [57.41]

7, 8 Mounting Description

AA – Standard, 4 Bolt: 127,0 [5.00] Pilot Dia. 16,76 [.660] Dia. Holes on 161,92 [6.375] Dia. Bolt Circle

AB – Wheel, 4 Bolt: 16,76 [.660] Dia. Holes on 209,55 [8.250] Dia. Bolt Circle

AC – Bearingless, 4 Bolt: 152,4 [6.00] Pilot Dia. 20,70 [.815] Holes on 228,60 [9.00] Dia. Bolt Circle

9, 10 Output Shaft Description

00 – None (Bearingless)

01 – 57,15 [2.250] Dia. Straight with .500-20 UNF-2B Thread in End, 12,7 [.50] Square x 63,5 [2.50] Straight End

02 – 57,15 [2.250] Dia. .125:1 Tapered Shaft Per SAE J512 with 1.500-18 UNEF-2A Threaded Shaft End and Slotted Hex Nut, 14,288 [.5625] Square x 50,8 [2.00] Straight Key

03 – 53,98 [2.125] Dia. Flat Root, Major Dia. Fit, 16 Tooth, 8/16 DP, 30 Degree Involute Spline with .500-20 UNF-20 Thread in End. 52,07 [2.050] Minimum Full Spline Length

11, 12 Ports

AA – 1.3125 -12 UN O-Ring Staggered Ports

AB – 31,75 [1.250] Dia. 4 Bolt Split Flange Staggered Ports with .4375-15 UNC-2B Tapped Mounting Holes

13, 14 Case Flow Options

01 – .5625-18 UNF-2B Case Drain SAE O-Ring Port

15 Low Pressure Relief

0 – None

16, 17 Pressure/Flow Option

00 – None

18 Geroler Option

0 – Standard

1 – Free Running

19 Seal Option

00 – Standard Seals

02 – Seal Guard

03 – Viton Seals

04 – Viton Shaft Seal

11 – High pressure shaft seal, slinger seal

19 – Extreme duty seal guard

20, 21 Accessories

00 – None

22, 23 Special Features (Hardware)

00 – None

24, 25 Special Features (Assembly)

00 – None

AA – Reverse Rotation

26, 27 Paint / Packaging

00 – None

AA – Low Gloss Black Primer

28, 29 Customer Identification

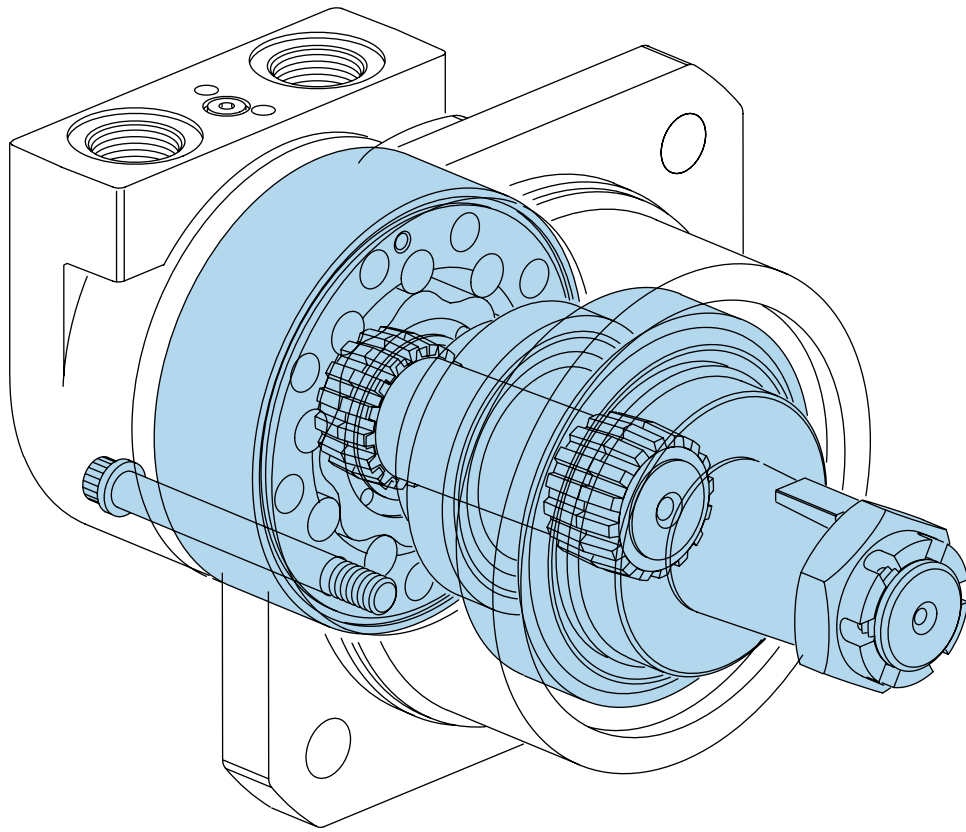
00 – None

30 Design Code

C – Third (Standard and Wheel Mounts)

D – Fourth (Bearingless Mount)

Feature in **bold** are preferred and allow for shorter lead time.



The next step in the evolution of low speed
high torque (LSHT) hydraulic motors.

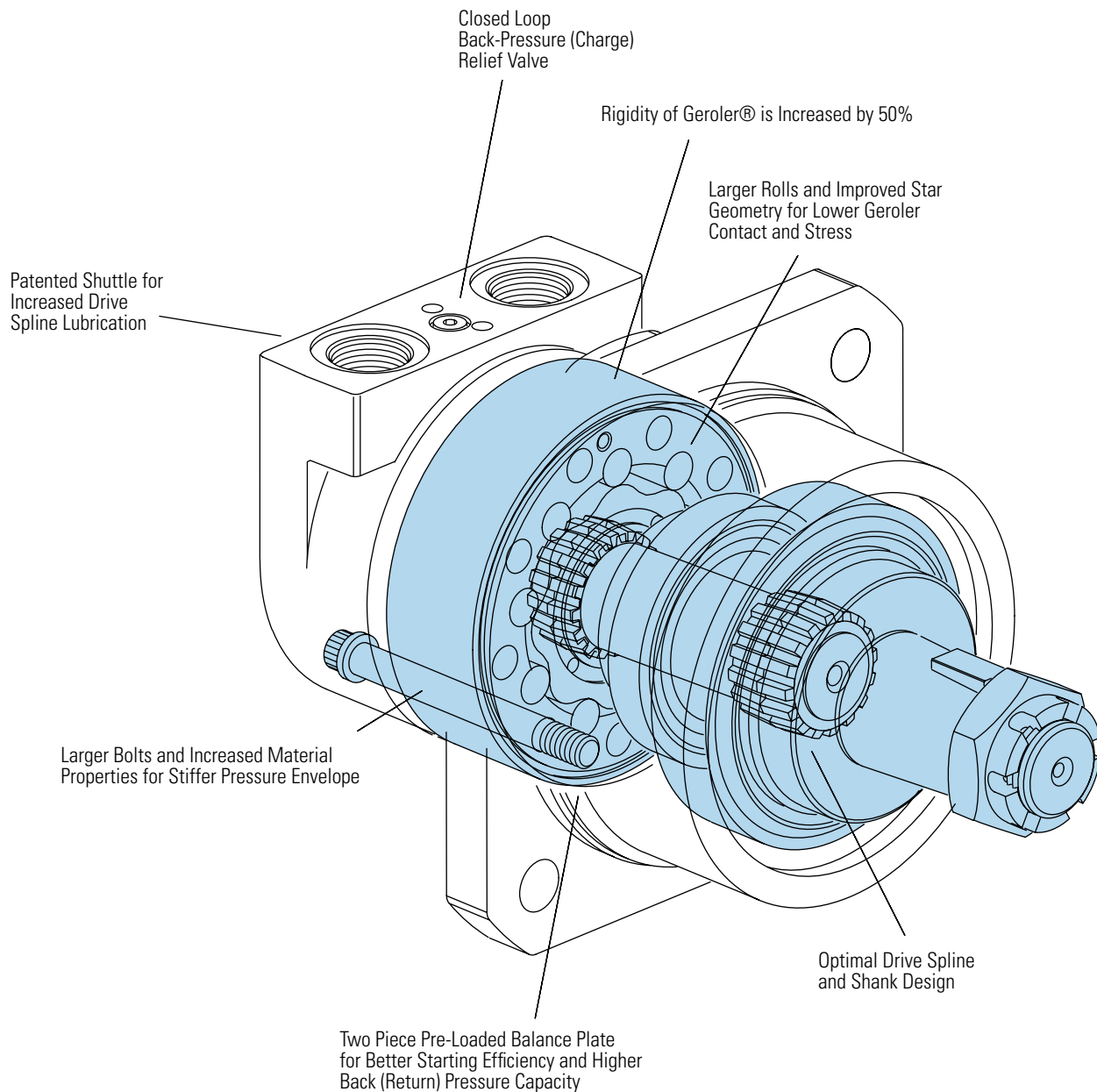
VIS Motors

Highlights

Product Description

The VIS (Valve-in-Star) Motors are the next step in the evolution of the low speed high torque (LSHT) hydraulic motors. The VIS design provides design advantages over other types of LSHT hydraulic motor valving resulting in a more compact package with better efficiency and higher pressure capability. These improvements have shown significant packaging and performance advantages in applications such as skid steer loaders, mini excavators, trenchers and logging equipment.

VIS motors are primarily intended for use in closed loop circuit applications. Consult your Eaton representative for assistance on open loop circuit applications.



Features, Benefits, and Applications

Features

- Patented VIS Geroler technology
- Simplified design - only three moving components:
 - geroler star
 - drive
 - output shaft
- Pressure-balance Geroler - improves efficiency
- Shuttle valve option for reliable internal drive lubrication
- Variety of optional features

Benefits

- Extremely compact powerful package
- Highest output torque in its class
- High efficiency
- Reduced system temperatures
- High horsepower density
- Design flexibility
- Reliable and dependable performance

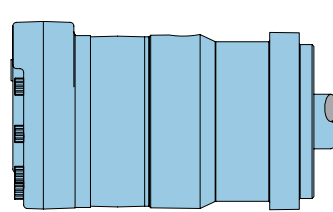
Applications

- Skid steer loaders
- Sprayers
- Underground boring equipment
- Forestry equipment
- Irrigation reels
- Grinders/Mixers
- Material handling equipment
- Augers and skid steer attachments
- Large turf care equipment

Design Features

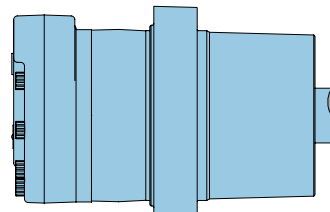
Eaton hydraulic motors provide design flexibility. All VIS motors are available with various configurations consisting of:

- Displacement (Geroler)
- Output Shaft
- No Shaft (Bearingless Motor)
- Port Configuration
- Mounting Flange
- Park brake
- Other Special Features



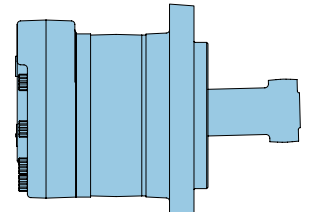
Standard Motor

The standard motor mounting flange is located as close to the output shaft as possible. This type of mounting supports the motor close to the shaft load. This mounting flange is also compatible with many standard gear boxes.



Wheel Motor

The wheel motor mounting flange is located near the center of the motor which permits part or all of the motor to be located inside the wheel or roller hub. In traction drive applications, loads can be positioned over the motor bearings for best bearing life. This wheel motor mounting flange provides design flexibility in many applications.



Bearingless Motor

The bearingless motor has the same drive components as the standard and wheel motors with the exception that the motor is assembled without the output shaft, bearings and bearing housing. The bearingless motor is especially suited for applications such as gear boxes, winch drives, reel and roll drives. Bearingless motor applications must be designed with a bearing supported internal spline to mate with the bearingless motor drive. Product designs using these hydraulic motors provide considerable cost savings.

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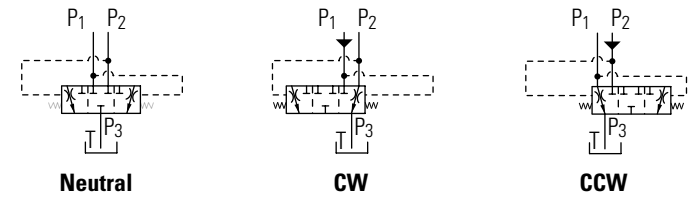
Product Numbers	D-3-13
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VIS 45 Series Two-speed	
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Typical Hydraulic Circuit

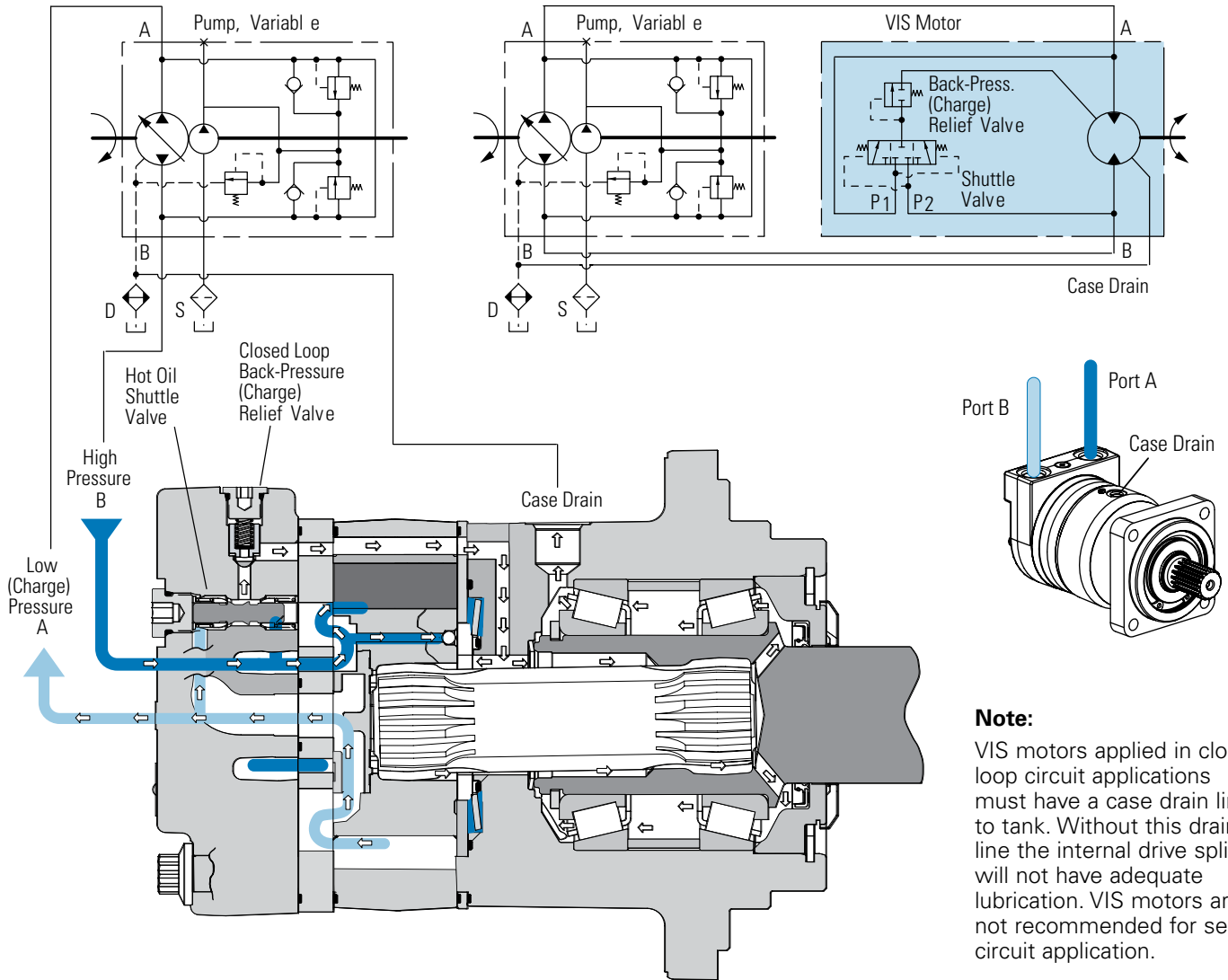
VIS 40 and 45 Series

Shuttle Valve, Two Way (Closed Center) —

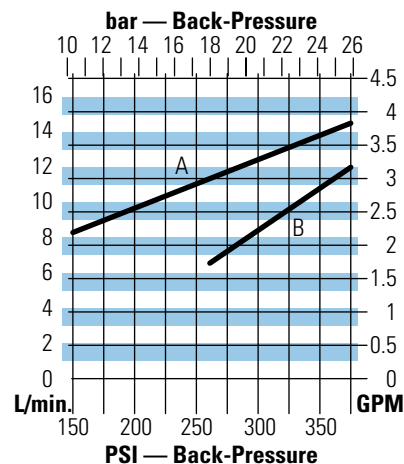
Schematic Diagrams



Closed Loop Circuit



VIS 40 and 45 Motors Shuttle Flow Charts



- A**
4,5 bar [65 PSI] @ 60° C [140° F]
Δ Between Back-Pressure and Case Pressure (Typical Data)
- B**
15,2 bar [220 PSI] @ 60° C [140° F]
Δ Between Back-Pressure and Case Pressure (Typical Data)

Due to Machining Tolerances,
Flow May be More or Less

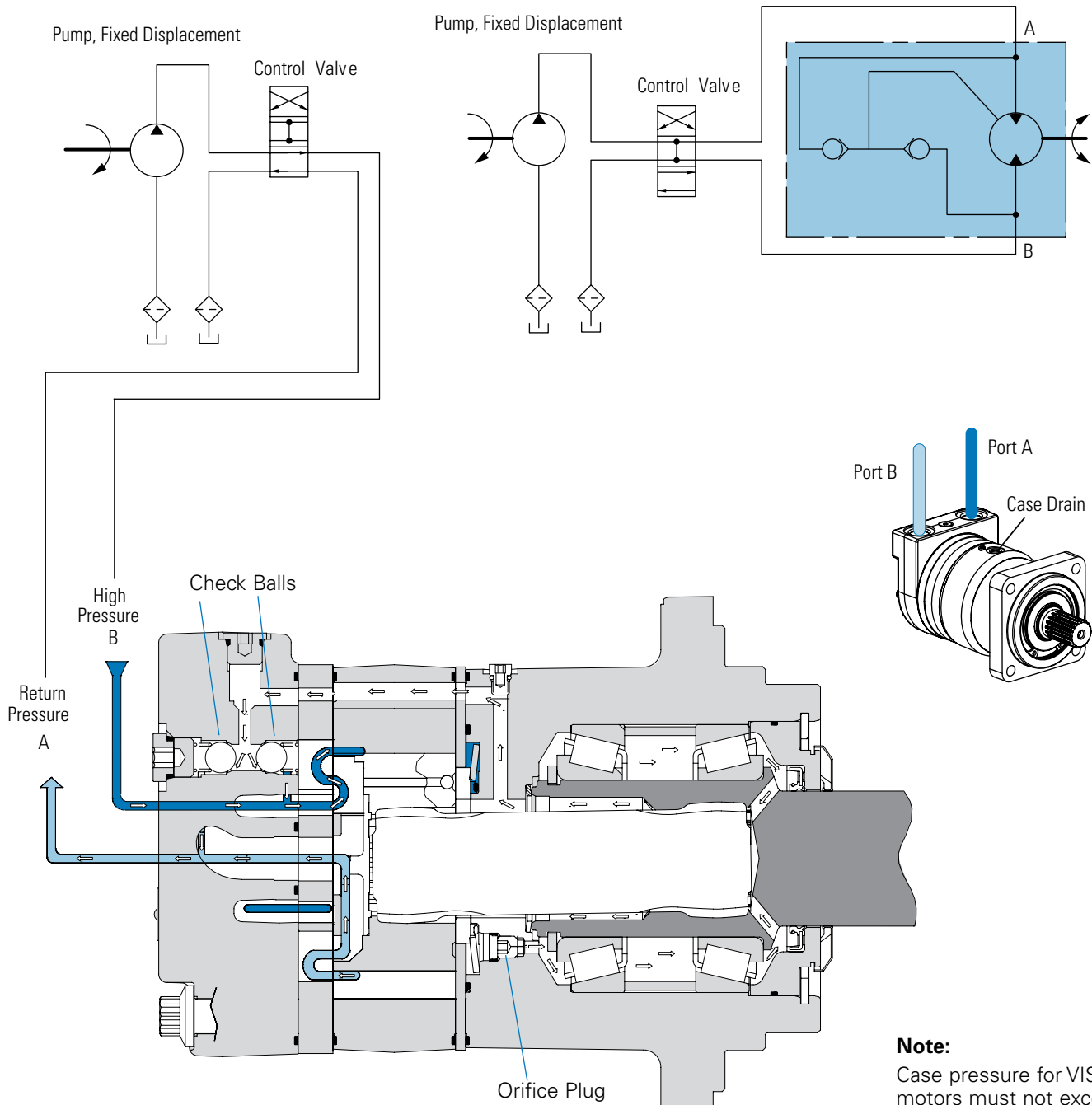
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Typical Hydraulic Circuit

VIS 40 and
45 Series

Open Loop Circuit



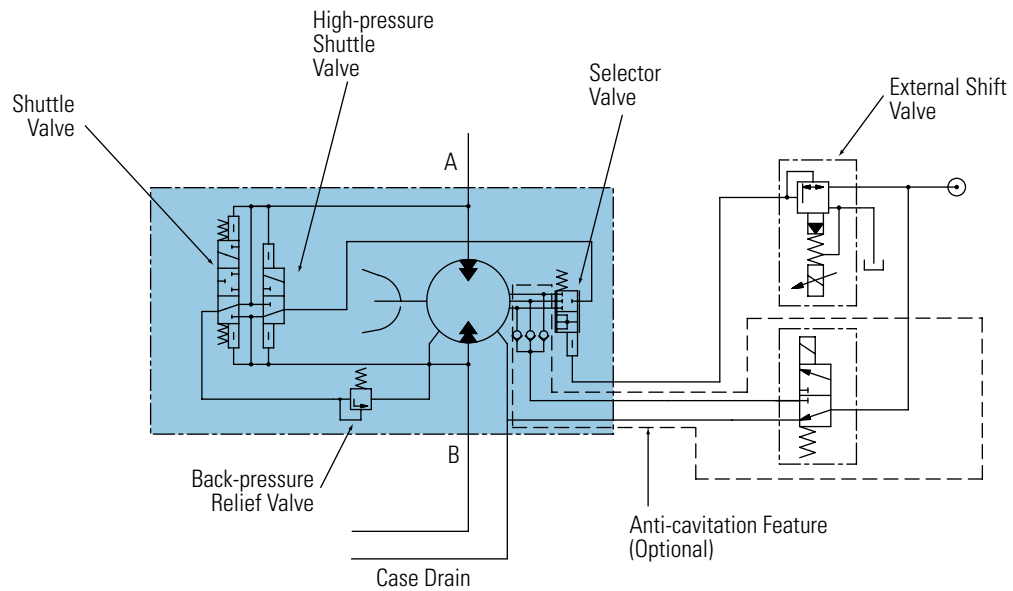
Note:

Case pressure for VIS motors must not exceed 50 psi. With an "Open Loop Option" VIS motor, a case drain is not required, except if the return pressure is greater than 50 psi.

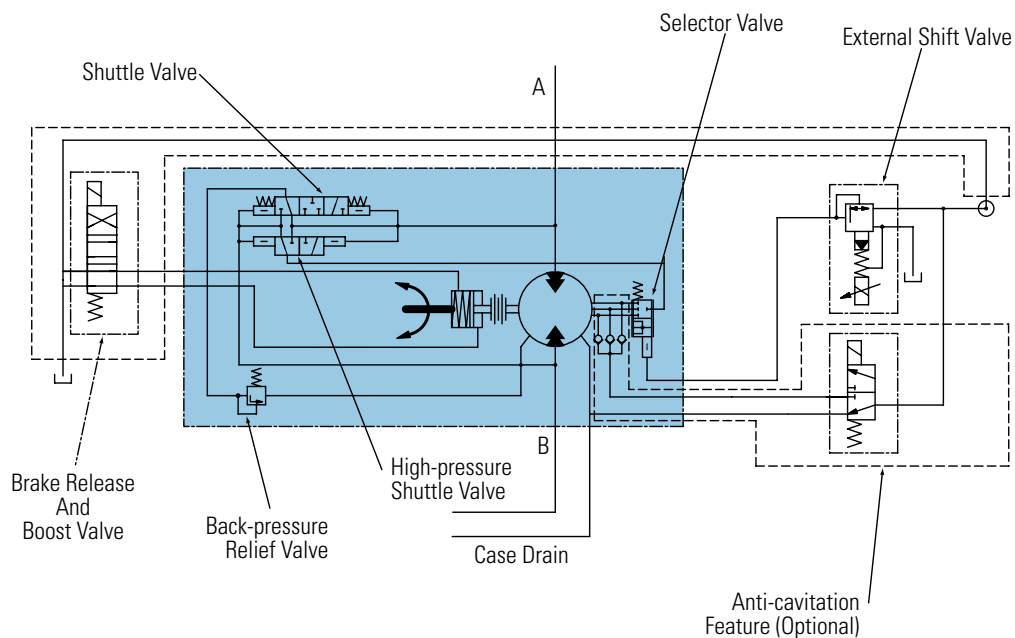
Typical Hydraulic Circuit

VIS 40 and
45 Series

Two-speed Circuit



Two-Speed Brake Motor Circuit

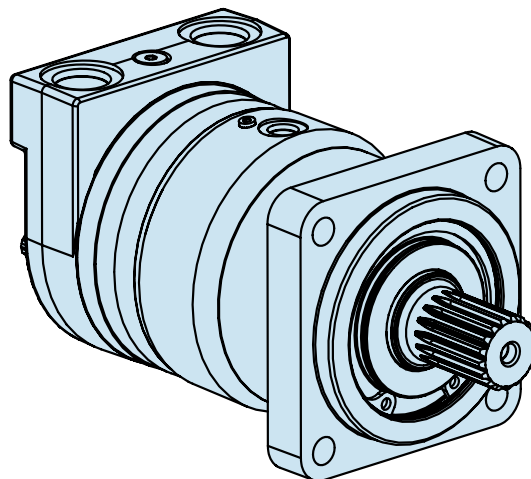


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VIS 40 Series

Highlights



Description

The VIS 40 Series is the newest addition to the VIS product line. The VIS 40 is very close in size to the VIS 30, but with increased drive train strength, it has even greater torque capability. Maximum continuous output torque capability is rated to 2531 Nm [22,400 lb-in] with a displacement range from 505cc to 940cc per revolution. VIS 40 motors can be run up to 151 LPM [40 GPM] with pressure capability up to 310 bar (4500 PSI). The motor utilizes patented VIS technology with improved high-strength Geroler, optimized drive geometry, and two-piece pre-loaded balance plate for increased starting efficiency, reduced leakage and higher back pressure capacity. A wide variety of options are available including two-speed option, brake options and case flow options for both closed-loop and open loop applications.

Specifications

Geroler Element	8 Displacements
Flow l/min [GPM]	151 [40] Continuous 170 [45] Intermittent
Speed	Up to 454 RPM
Pressure bar [PSI]	310 [4500] Cont. 345 [5000] Inter. 380 [5500] Peak.
Torque Nm [lb - in]	2531 [22400] Cont. 3165 [28000] Inter.

Features

- Patented VIS Geroler technology
- Three moving components: (Geroler, star, drive, and output shaft)
- Maximized drive strength in compact package size
- Compact package size similar to VIS 30 Series.
- Two-piece pre-loaded pressure balance plate
- Variety of optional features including two-speed option, brake packages, and case flow solutions for both closed-loop and open-loop applications.

Benefits

- Extremely compact powerful package
- Increased torque capability
- Greatest horsepower density in the VIS motor line
- High efficiency
- Quiet, smooth operation
- Reliable, trouble-free performance
- Design Flexibility

Applications

- Skid Steer Loaders and Attachments
- Snow Removal Equipment
- Trenchers
- Grapples
- Rough Terrain Forklifts
- Wood Processing – Saw Mills & Chippers
- Metal Forming
- Entertainment / Amusement Rides
- Industrial Processing
- Harvesters



Skid Steer



Trencher



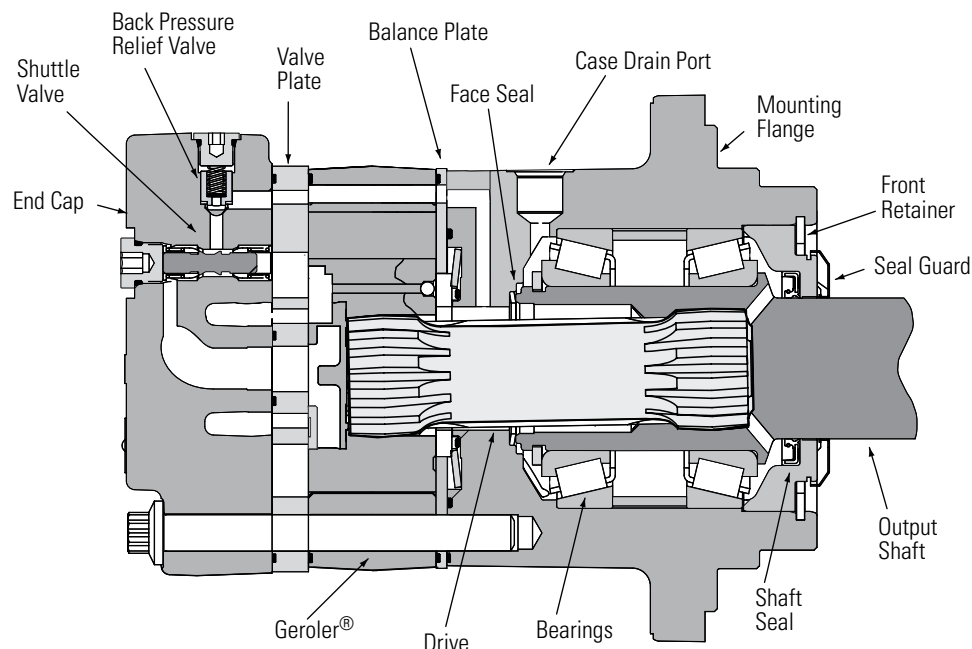
Digger



Port Equipment

VIS 40 Series

Specifications



SPECIFICATION DATA – VIS 40 MOTORS

Displ. cm ³ /r [in ³ /r]		325 [19.8]	400 [24.4]	505 [30.7]	570 [34.9]	630 [38.5]	685 [41.7]	785 [48.0]	940 [57.4]
Max. Speed (RPM) @ Flow	Continuous	440	357	279	244	221	204	177	148
	Intermittent	454	368	293	257	233	215	187	148
Flow l/min [GPM]	Continuous	151 [40]	151 [40]	151 [40]	151 [40]	151 [40]	151 [40]	151 [40]	151 [40]
	Intermittent	170 [45]	170 [45]	170 [45]	170 [45]	170 [45]	170 [45]	170 [45]	170 [45]
Torque Nm [lb - in]	Continuous	1445 [12789]	1781 [15760]	2240 [19829]	2531 [22400]	2531 [22400]	2531 [22400]	2531 [22400]	2531 [22400]
	Intermittent	1986 [17421]	1597 [14137]	2746 [21919]	2815 [24918]	3165 [28000]	3165 [28000]	3165 [28000]	3165 [28000]
Pressure Δ bar [Δ PSI]	Continuous	310 [4500]	310 [4500]	310 [4500]	279 [4040]	254 [3686]	235 [3389]	208 [3012]	171 [2489]
	Intermittent	345 [5000]	345 [5000]	345 [5000]	309 [4486]	315 [4574]	290 [4212]	254 [3682]	214 [3100]
	Peak	380 [5500]	380 [5500]	380 [5500]	380 [5500]	380 [5500]	380 [5500]	300 [4355]	250 [3621]
Weight kg [lb]	Standard or Wheel Mount	28,5 [62.9]	29,1 [64.2]	29,9 [66.0]	30,5 [67.2]	31,4 [68.2]	31,4 [69.2]	32,2 [71.0]	33,4 [73.6]
	Bearingless	16,3 [36.0]	16,9 [37.3]	17,7 [39.1]	18,3 [40.3]	18,7 [41.3]	19,2 [42.3]	20,0 [44.1]	21,2 [46.7]
Weight kg [lb]	Two-speed Standard or Wheel Mount	32,1 [70.8]	32,7 [72.1]	33,5 [73.9]	34,1 [75.1]	34,5 [76.1]	35,0 [77.1]	35,8 [78.9]	37,0 [81.5]
	Two-speed Bearingless	19,9 [43.9]	20,5 [45.2]	21,3 [47.0]	21,9 [48.2]	22,3 [49.2]	22,8 [50.2]	23,6 [52]	24,8 [54.6]

A simultaneous maximum torque and maximum speed NOT recommended.

Note:

To assure best motor life, run motor for approximately one hour at 30% of rated pressure before application to full load. Be sure motor is filled with fluid prior to any load applications.

Maximum Inlet Pressure:

400 bar [5800 PSI]
Do Not Exceed A Pressure Rating (for displacement size see chart above).

Return Pressure (Back-Pressure):

Minimum – 3,5 bar [50 PSI]
Maximum – 21 bar [300 PSI]

Note:

Return (back-pressure) must be 3,5 bar [50 PSI] greater than the case pressure, except with open loop circuit.

Δ Pressure:

The true Δ bar [ΔPSI] between inlet port and outlet port

Case Pressure:

Minimum – No Pressure
Maximum – 3,5 bar [50 PSI]

Note:

The case must be full when the motor is operating. A case drain is recommended.

Continuous Rating:

Motor may be run continuously at these ratings

Intermittent Operation:

10% of every minute

Peak Operation:

1% of every minute

Recommended Fluids:

Premium quality, anti-wear type hydraulic oil with a viscosity of not less than 70 SUS at operating temperature.

Recommended System Operating Temp.:

-34°C to 82°C [-30°F to 180°F]

Recommended Filtration:

Per ISO Cleanliness Code, 4406: 20/18/13

Shuttle:

Standard

Back-Pressure Relief Valve:

Required for closed loop circuit.

VIS 40 Series

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.

	Continuous
	Intermittent
	Will Operate at Reduced Life

325 cm³/r [19.8 in³/r]

Δ Pressure Bar [PSI]

Flow LPM [GPM]		250 15	500 35	1000 70	1500 105	2000 140	2500 170	3000 205	3500 240	4000 275	4500 310	5000 345	5500 380
	4	668	1399	2834	4251	5583	6924	8258	9528	10387	11637	12659	
	15	75 46	158 46	320 46	480 44	631 43	782 43	933 42	1076 42	1174 39	1315 37	1430 36	
	8	680	1419	2867	4303	5711	7126	8530	9876	11269	12460	13782	14840
	30	77 93	160 91	324 90	486 87	645 85	805 84	964 83	1116 81	1273 78	1408 74	1557 70	1677 66
	12	647	1412	2879	4340	5768	7195	8619	10010	11360	12672	14029	15246
	45	73 139	160 137	325 133	490 132	652 129	813 129	974 129	1131 127	1284 126	1432 124	1585 113	1723 109
	16	690	1420	2852	4316	5741	7191	8621	10014	11412	12736	14081	15435
	61	78 186	160 184	322 181	488 179	649 174	812 170	974 168	1131 168	1289 166	1439 161	1591 154	1744 151
	20	657	1250	2774	4407	5695	7170	8741	9952	11392	12789	14137	15339
	76	74 233	141 229	313 226	498 223	643 217	810 214	988 211	1124 209	1287 208	1445 203	1597 200	1733 197
	25	544	1266	2814	4154	5858	7220	8518	9936	11269	12654	14037	15334
95	61 291	143 287	318 283	469 280	662 277	816 269	962 266	1123 264	1273 260	1430 256	1586 254	1732 248	
30	146	1177	2605	3968	5401	6882	8315	9678	11092	12536	13960	15321	
114	16 341	133 345	294 340	448 336	610 333	778 325	939 323	1094 320	1253 316	1416 312	1577 307	1731 303	
35	114	1144	2532	3960	5322	6768	8232	9589	11019	12228	13298	15023	
132	13 396	129 402	286 396	447 392	601 387	765 378	930 377	1083 372	1245 369	1382 363	1503 353	1697 354	
40	92	557	2047	3574	5032	6507	7944	9282	10687	12112	13439	14938	
151	10 454	63 452	231 440	404 433	569 430	735 429	898 430	1049 428	1207 425	1368 420	1518 413	1688 408	

400 cm³/r [24.4 in³/r]

Δ Pressure Bar [PSI]

Flow LPM [GPM]		250 15	500 35	1000 70	1500 105	2000 140	2500 170	3000 205	3500 240	4000 275	4500 310	5000 345	5500 380
	4	823	1724	3493	5239	6880	8532	10177	11741	12800	14340	15600	
	15	93	195	395	592	777	964	1150	1327	1446	1620	1763	
		37	37	37	36	35	35	34	34	32	30	29	
	8	838	1749	3533	5302	7038	8781	10511	12171	13887	15354	16983	18288
		95	198	399	599	795	992	1188	1375	1569	1735	1919	2066
	30	75	74	73	71	69	68	67	66	63	60	57	53
	12	797	1740	3548	5349	7108	8866	10622	12335	13999	15616	17289	18788
		90	197	401	604	803	1002	1200	1394	1582	1764	1953	2123
	45	113	111	108	107	105	105	105	103	102	101	92	88
	16	850	1750	3515	5319	7074	8862	10624	12341	14063	15695	17353	19021
		96	198	397	601	799	1001	1200	1394	1589	1773	1961	2149
	61	151	149	147	145	141	138	136	136	135	131	125	123
	20	810	1540	3419	5431	7018	8836	10771	12264	14039	15760	17421	18902
		92	174	386	614	793	998	1217	1386	1586	1781	1968	2136
	76	189	186	183	181	176	174	171	170	169	165	163	160
	25	670	1560	3467	5118	7219	8897	10497	12244	13887	15594	17299	18896
		76	176	392	578	816	1005	1186	1383	1569	1762	1954	2135
	95	236	233	230	227	225	218	216	215	211	208	206	202
	30	180	1450	3210	4890	6656	8480	10246	11927	13669	15448	17203	18881
	20	164	363	552	752	958	1158	1348	1544	1745	1944	2133	
114	277	280	276	273	270	264	262	259	256	253	250	246	
35	140	1410	3120	4880	6559	8341	10144	11817	13579	15068	16388	18514	
	16	159	353	551	741	942	1146	1335	1534	1702	1852	2092	
132	321	326	321	318	314	307	306	302	299	295	287	287	
40	113	687	2522	4405	6201	8019	9789	11438	13170	14926	16561	18409	
	13	78	285	498	701	906	1106	1292	1488	1686	1871	2080	
151	368	367	357	352	349	348	349	347	345	341	335	331	

6201 } Torque [lb-in]
701 } Nm
349 } Speed RPM

VIS 40 Series

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.

	Continuous
	Intermittent
	Will Operate at Reduced Life

505 cm³/r [30.7 in³/r]

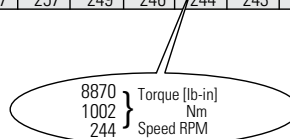
Δ Pressure Bar [PSI]

	250 15	500 35	1000 70	1500 105	2000 140	2500 170	3000 205	3500 240	4000 275	4500 310	5000 345	5500 380
4	1035	2169	4395	6592	8656	10735	12804	14773	16105	18043	19628	
15	117	245	497	745	978	1213	1447	1669	1820	2039	2218	
30	29	29	29	29	28	28	27	27	25	24	23	
8	1055	2200	4445	6671	8855	11049	13225	15313	17473	19319	21368	23010
30	119	249	502	754	1000	1248	1494	1730	1974	2183	2414	2600
45	60	59	58	56	55	54	53	52	50	48	45	42
12	1003	2190	4464	6730	8944	11155	13364	15520	17614	19648	21753	23640
45	113	247	504	760	1011	1260	1510	1754	1990	2220	2458	2671
61	90	88	86	85	83	83	83	82	81	80	73	70
16	1069	2202	4422	6692	8901	11150	13367	15527	17694	19747	21833	23932
61	121	249	500	756	1006	1260	1510	1754	1999	2231	2467	2704
76	120	118	117	115	112	110	108	107	104	100	98	
20	1019	1938	4301	6833	8830	11117	13552	15431	17663	19829	21919	23783
76	115	219	486	772	998	1256	1531	1743	1996	2240	2476	2687
95	150	148	145	144	140	138	136	135	134	131	129	127
25	843	1963	4363	6440	9083	11194	13207	15406	17473	19620	21765	23775
95	95	222	493	728	1026	1265	1492	1741	1974	2217	2459	2686
114	188	185	183	180	179	173	172	171	168	165	164	160
30	226	1824	4039	6153	8375	10670	12892	15006	17199	19437	21645	23756
114	26	206	456	695	946	1206	1457	1695	1943	2196	2446	2684
132	220	223	219	217	215	210	208	206	204	201	198	195
35	176	1774	3926	6140	8252	10494	12763	14868	17086	18959	20619	23294
132	20	200	444	694	932	1186	1442	1680	1930	2142	2330	2632
151	255	259	255	253	250	244	243	240	238	234	228	228
40	142	864	3174	5542	7803	10089	12317	14391	16570	18779	20837	23162
151	16	98	359	626	882	1140	1392	1626	1872	2122	2354	2617
151	293	292	284	279	277	277	277	276	274	271	267	263

570cm³/r [34.9 in³/r]

Δ Pressure Bar [PSI]

	250 15	500 35	1000 70	1500 105	2000 140	2500 170	3000 205	3500 240	4000 275	4500 310	5000 345	5500 380
4	1177	2466	4996	7494	9841	12204	14556	16794	18308	20511	22313	
15	133	279	564	847	1112	1379	1645	1897	2069	2317	2521	
30	26	26	26	25	24	24	24	22	22	21	20	
8	1199	2501	5053	7584	10067	12560	15034	17408	19864	21962	24292	26158
30	135	283	571	857	1137	1419	1699	1967	2244	2481	2745	2955
45	52	52	51	50	48	48	47	46	44	42	40	37
12	1140	2489	5074	7650	10167	12681	15193	17644	20024	22336	24729	26874
45	129	281	573	864	1149	1433	1717	1993	2262	2524	2794	3036
61	79	78	76	75	73	73	73	72	71	71	64	62
16	1216	2503	5027	7608	10119	12675	15195	17652	20115	22449	24820	27206
61	137	283	568	860	1143	1432	1717	1994	2273	2536	2804	3074
76	106	104	103	101	99	96	95	95	94	92	88	86
20	1159	2203	4890	7768	10038	12638	15407	17542	20080	22542	24918	27037
76	131	249	552	878	1134	1428	1741	1982	2269	2547	2815	3055
95	132	130	128	127	123	121	120	119	118	115	114	112
25	958	2231	4960	7321	10325	12725	15014	17513	19863	22305	24743	27027
95	108	252	560	827	1167	1438	1696	1979	2244	2520	2796	3054
114	165	163	161	159	157	152	151	150	148	145	144	141
30	257	2074	4591	6994	9520	12130	14656	17059	19552	22096	24606	27006
114	29	234	519	790	1076	1370	1656	1927	2209	2496	2780	3051
132	193	196	193	191	189	184	183	181	179	177	174	172
35	200	2017	4463	6980	9381	11930	14509	16902	19423	21553	23440	26481
132	23	228	504	789	1060	1348	1639	1910	2195	2435	2648	2992
151	225	228	224	222	220	214	214	211	209	206	201	201
40	162	983	3608	6300	8870	11469	14002	16360	18837	21348	23688	2633
151	18	111	408	712	1002	1296	1582	1848	2128	2412	2676	2975
151	257	257	249	246	244	243	244	243	241	238	234	232



VIS 40 Series

630 cm³/r [38.5 in³/r]

Δ Pressure Bar [PSI]

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.

	Continuous
	Intermittent
	Will Operate at Reduced Life

Flow LPM [GPM]

	250	500	1000	1500	2000	2500	3000	3500	4000	4500	5000	5500
	15	35	70	105	140	170	205	240	275	310	345	380
4	1298	2720	5511	8267	10856	13463	16058	18526	20197	22627	24615	
15	147	307	623	934	1227	1521	1814	2093	2282	2556	2781	
8	1323	2759	5575	8366	11105	13856	16585	19204	21913	24227	26797	28856
30	149	312	630	945	1255	1565	1874	2170	2476	2737	3028	3260
12	1257	2746	5598	8439	11216	13990	16760	19464	22089	24640	27279	29646
45	142	310	632	954	1267	1581	1894	2199	2496	2784	3082	3350
16	1341	2761	5546	8393	11163	13982	16763	19472	22190	24765	27381	30012
61	152	312	627	948	1261	1580	1894	2200	2507	2798	3094	3391
20	1278	2430	5394	8569	11073	13942	16996	19352	22151	24867	27488	29825
76	144	275	609	968	1251	1575	1920	2186	2503	2810	3106	3370
25	1057	2461	5471	8076	11390	14038	16563	19320	21912	24605	27295	29815
95	119	278	618	912	1287	1586	1871	2183	2476	2780	3084	3369
30	283	2288	5065	7716	10502	13381	16167	18819	21569	24375	27145	29792
114	32	258	572	872	1187	1512	1827	2126	2437	2754	3067	3366
35	221	2225	4923	7700	10349	13160	16006	18646	21427	23776	25858	29212
132	25	251	556	870	1169	1487	1808	2107	2421	2686	2922	3301
40	178	1084	3980	6950	9785	12652	15446	18048	20780	23551	26132	29047
151	20	122	450	785	1106	1430	1745	2039	2348	2661	2952	3282
	233	233	226	223	221	221	221	220	219	216	213	210

685 cm³/r [41.7 in³/r]

Δ Pressure Bar [PSI]

Flow LPM [GPM]

	250	500	1000	1500	2000	2500	3000	3500	4000	4500	5000	5500
	15	35	70	105	140	170	205	240	275	310	345	380
4	1406	2947	5969	8954	11758	14582	17392	20066	21875	24507	26661	
15	159	333	674	1012	1328	1647	1965	2267	2472	2769	3012	
8	1433	2989	6038	9062	12028	15007	17964	20800	23734	26241	29025	31254
30	162	338	682	1024	1359	1696	2030	2350	2682	2965	3279	3531
12	1362	2974	6063	9141	12148	15152	18153	21082	23925	26688	29547	32110
45	154	336	685	1033	1373	1712	2051	2382	2703	3015	3338	3628
16	1453	2991	6007	9090	12090	15145	18156	21091	24034	26823	29656	32506
61	164	338	679	1027	1366	1711	2051	2383	2715	3031	3351	3673
20	1384	2632	5842	9281	11994	15100	18408	20960	23992	26934	29773	32304
76	156	297	660	1049	1355	1706	2080	2368	2711	3043	3364	3650
25	1145	2666	5926	8748	12337	15205	17939	20926	23733	26650	29563	32293
95	129	301	670	988	1394	1718	2027	2364	2681	3011	3340	3649
30	307	2478	5486	8357	11375	14493	17511	20383	23361	26401	29401	32268
114	35	280	620	944	1285	1637	1978	2303	2639	2983	3322	3646
35	239	2410	5332	8340	11209	14254	17337	20196	23207	25752	28007	31640
132	27	272	602	942	1266	1610	1959	2282	2622	2910	3164	3575
40	193	1174	4311	7527	10598	13704	16730	19548	22507	25508	28304	31461
151	22	133	487	850	1197	1548	1890	2209	2543	2882	3198	3555
	215	215	209	206	204	204	204	203	202	199	196	194

10598 } Torque [lb-in]
1197 } Nm
204 } Speed RPM

VIS 40 Series

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.

	Continuous
	Intermittent
	Will Operate at Reduced Life

785 cm³/r [48.0 in³/r]

Δ Pressure Bar [PSI]

Flow LPM [GPM]		250 15	500 35	1000 70	1500 105	2000 140	2500 170	3000 205	3500 240	4000 275	4500 310	5000 345
	4	1618 183 15	3392 383 19	6871 776 19	10306 1164 18	13535 1529 18	16784 1896 18	20020 2262 17	23097 2610 17	25180 2845 16	28210 3187 15	30689 3467 15
	8	1649 186 30	3440 389 38	6950 785 37	10431 1178 36	13845 1564 35	17275 1952 35	20678 2336 34	23942 2705 34	27320 3087 32	30205 3413 31	33410 3775 29
	12	1568 177 45	3423 387 56	6979 789 55	10522 1189 54	13984 1580 53	17441 1971 53	20895 2361 53	24267 2742 52	27540 3112 52	30720 3471 51	34011 3843 47
	16	1672 189 61	3443 389 76	6914 781 75	10464 1182 74	13917 1572 72	17433 1970 70	20899 2361 69	24277 2743 69	27665 3126 69	30876 3488 67	34137 3857 64
	20	1593 180 76	3030 342 96	6725 760 93	10683 1207 92	13805 1560 89	17382 1964 88	21190 2394 87	24127 2726 86	27617 3120 86	31003 3503 84	34271 3872 83
	25	1318 149 95	3069 347 120	6821 771 117	10069 1138 115	14201 1604 114	17502 1977 111	20649 2333 110	24087 2721 109	27319 3087 107	30677 3466 106	34030 3845 105
	30	353 40 114	2852 322 141	6315 713 140	9620 1087 139	13094 1479 137	16683 1885 134	20157 2277 133	23463 2651 132	26891 3038 130	30390 3434 129	33843 3824 127
	35	275 31 132	2774 313 166	6138 693 163	9600 1085 162	12903 1458 160	16408 1854 156	19956 2255 155	23247 2627 154	26714 3018 152	29643 3349 150	32238 3642 146
	40	222 25 151	1351 153 187	4962 561 181	8665 979 179	12200 1378 177	15774 1782 177	19257 2176 177	22501 2542 177	25908 2927 175	29362 3317 173	32580 3681 170

940 cm³/r [57.4 in³/r]

Δ Pressure Bar [PSI]

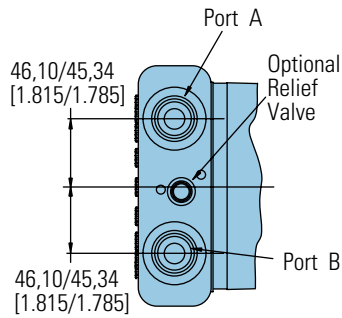
Flow LPM [GPM]		250 15	500 35	1000 70	1500 105	2000 140	2500 170	3000 205	3500 240	4000 275
	4	1935 219 15	4056 458 16	8216 928 16	12325 1393 15	16185 1829 15	20071 2268 15	23940 2705 14	27620 3121 14	30111 3402 14
	8	1972 223 30	4114 465 31	8311 939 31	12473 1409 30	16557 1871 29	20658 2334 29	24727 2794 28	28631 3235 28	32670 3691 27
	12	1875 212 45	4094 463 47	8346 943 46	12582 1422 45	16722 1889 45	20857 2357 45	24987 2823 45	29019 3279 44	32933 3721 43
	16	2000 226 61	4117 465 64	8268 934 63	12513 1414 62	16642 1880 60	20846 2355 59	24992 2824 58	29032 3280 58	33083 3738 57
	20	1905 215 76	3623 409 79	8042 909 78	12776 1443 77	16509 1865 75	20786 2348 74	25339 2863 73	28851 3260 72	33025 3731 72
	25	1576 178 95	3670 415 99	8157 922 98	12041 1360 96	16982 1919 96	20929 2365 93	24693 2790 92	28804 3254 91	32669 3691 90
	30	423 48 114	3411 385 119	7551 853 117	11504 1300 116	15658 1769 115	19950 2254 112	24104 2723 111	28057 3170 110	32157 3633 109
	35	329 37 132	3317 375 139	7340 829 136	11480 1297 135	15429 1743 133	19621 2217 130	23864 2696 130	27799 3141 128	31945 3609 127
	40	266 30 151	1616 183 156	5934 670 152	10361 1171 149	14589 1648 148	18863 2131 148	23029 2602 148	26907 3040 148	30982 3500 147

5934 } Torque [lb-in]
670 } Nm
152 } Speed RPM

VIS 40 Series

Dimensions

Standard and Wheel Mount
– SAE



Ports

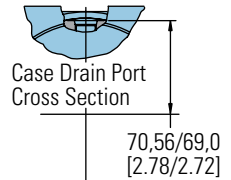
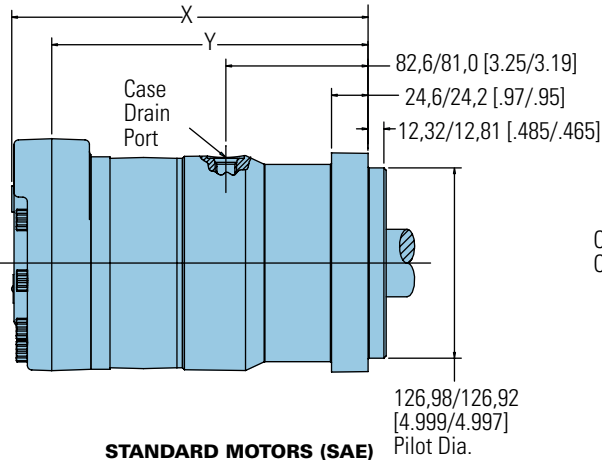
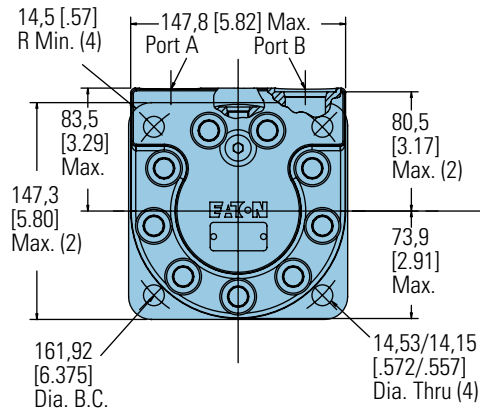
1–1/16-12 UN-2B SAE O-ring Ports (2)
9/16-18 UNF-2B SAE O-ring Case Drain Port (1)

Standard Rotation Viewed from Shaft End

Port A Pressurized — CW

Port B Pressurized — CCW

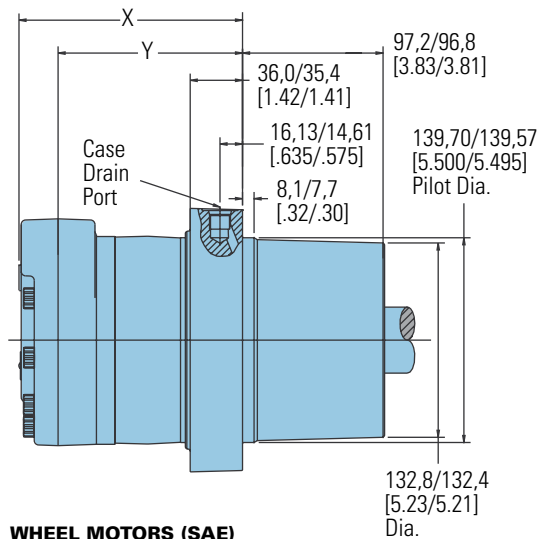
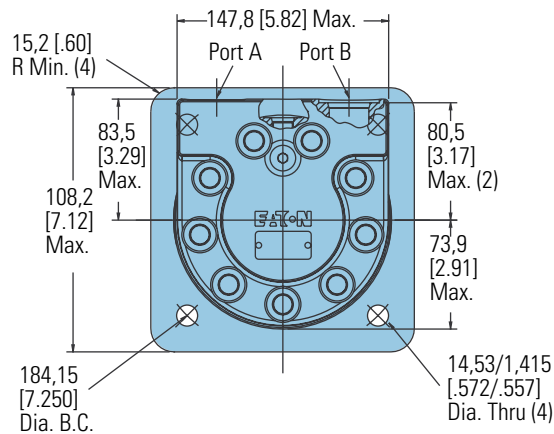
Standard Motors (SAE)



STANDARD MOTORS (SAE)

Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]
325 [19.8]	223,5 [8.80]	195,3 [7.69]
400 [24.4]	230,4 [9.07]	201,9 [7.95]
505 [30.7]	239,3 [9.42]	211,1 [8.31]
570 [34.9]	245,4 [9.66]	217,2 [8.55]
630 [38.5]	250,7 [9.87]	222,5 [8.76]
685 [41.7]	255,3 [10.05]	227,1 [8.94]
785 [48.0]	264,7 [10.42]	236,2 [9.30]
940 [57.4]	278,4 [10.96]	249,9 [9.84]

Wheel Motors (SAE)



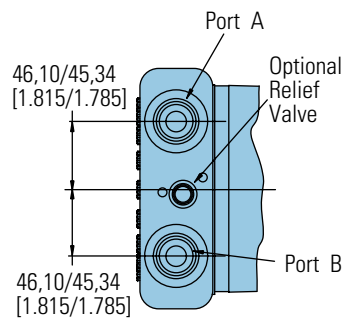
WHEEL MOTORS (SAE)

Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]
325 [19.8]	138,7 [5.46]	110,5 [4.35]
400 [24.4]	145,5 [5.73]	117,1 [4.61]
505 [30.7]	154,4 [6.08]	126,2 [4.97]
570 [34.9]	160,5 [6.32]	132,3 [5.21]
630 [38.5]	165,9 [6.53]	137,7 [5.42]
685 [41.7]	170,4 [6.71]	142,2 [5.60]
785 [48.0]	179,8 [7.08]	151,4 [5.96]
940 [57.4]	193,5 [7.62]	165,1 [6.50]

VIS 40 Series

Dimensions

Oversize Flange
224,0 [8.82] B.C.



Ports

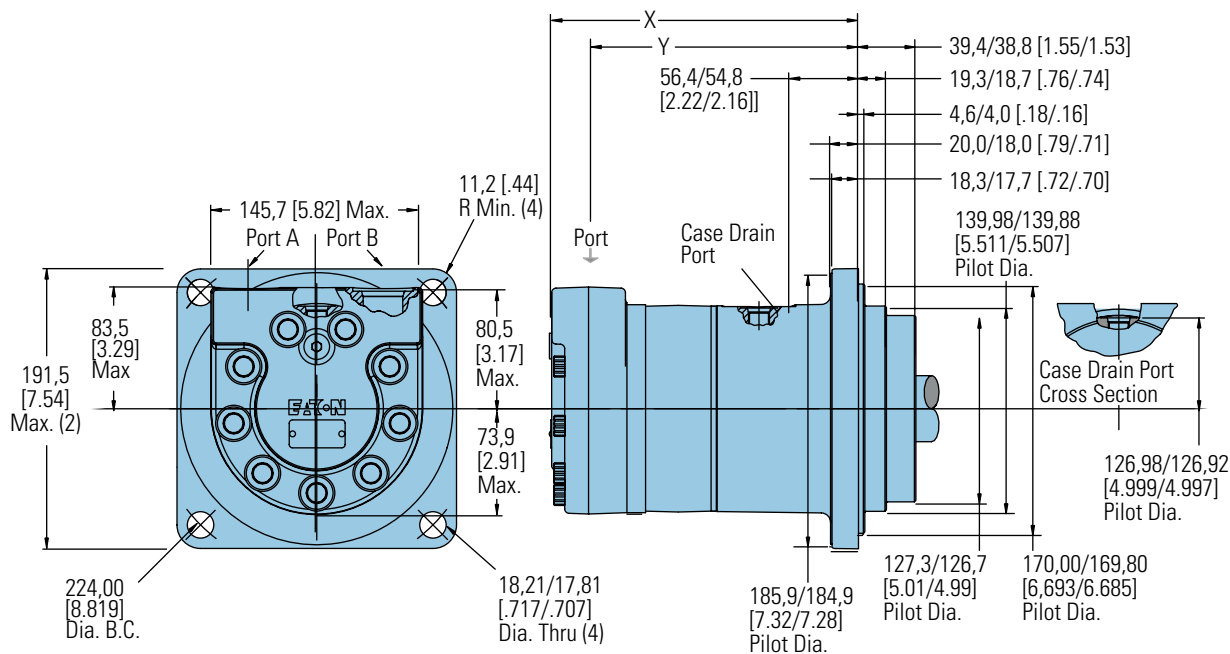
1-1/16-12 UN-2B SAE O-ring Ports (2)

9/16-18 UNF-2B SAE O-ring Case Drain Port (1)

Standard Rotation Viewed from Shaft End

Port A Pressurized — CW

Port B Pressurized — CCW



STANDARD MOTORS (OVERSIZE)

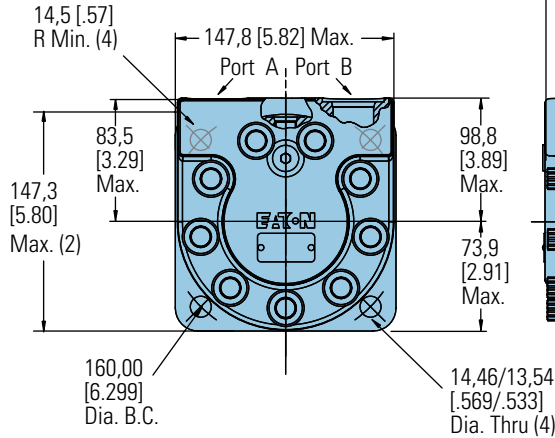
Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]
325 [19.8]	196,6 [7.74]	168,1 [6.62]
400 [24.4]	203,2 [8.00]	175,0 [6.89]
505 [30.7]	181,4 [8.36]	183,9 [7.24]
570 [34.9]	187,4 [8.60]	190,2 [7.49]
630 [38.5]	192,5 [8.81]	195,3 [7.69]
685 [41.7]	197,6 [8.99]	199,9 [7.87]
785 [48.0]	206,8 [9.35]	209,3 [8.24]
940 [57.4]	220,5 [9.89]	223,0 [8.78]

VIS 40 Series

Dimensions

Standard and Wheel Mount
– ISO

Standard Motors (ISO)



Ports

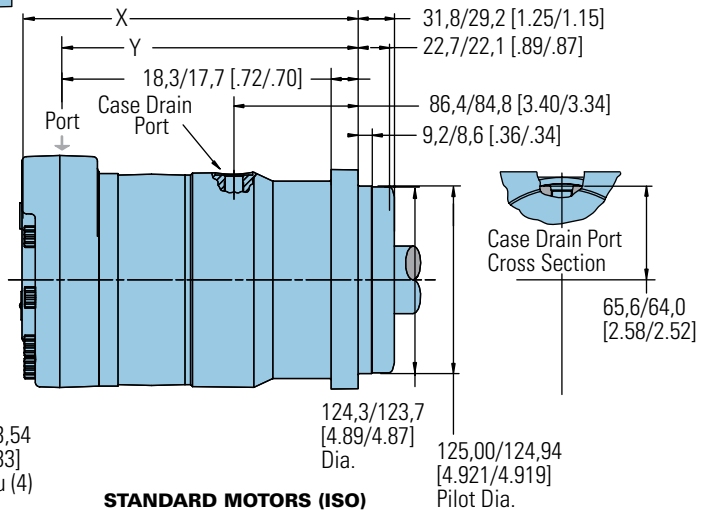
G 3/4 (BSP) O-ring Ports (2)

G 1/4 (BSP) O-ring Case Drain Port (1)

Standard Rotation Viewed from Shaft End

Port A Pressurized — CW

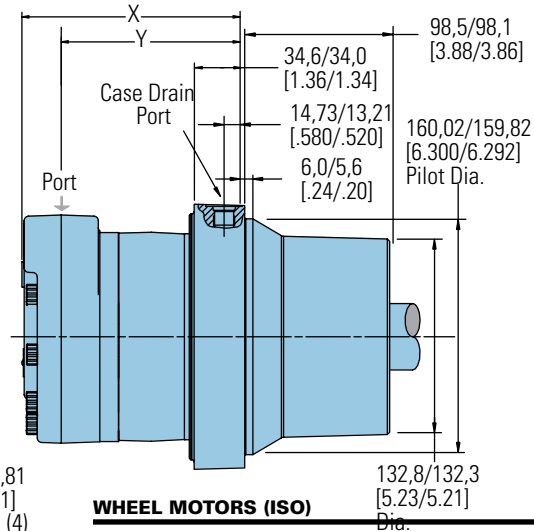
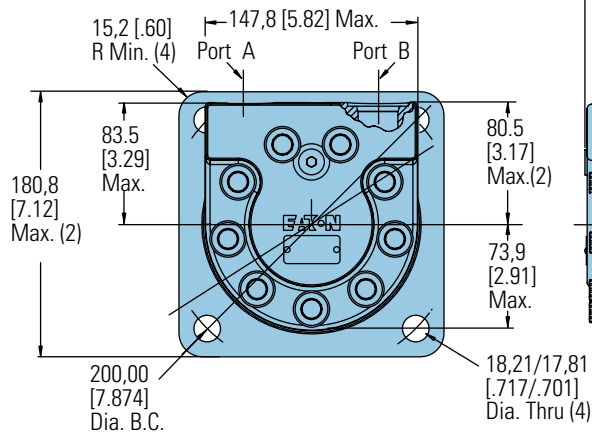
Port B Pressurized — CCW



STANDARD MOTORS (ISO)

Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]
325 [19.8]	211,6 [8.33]	183,1 [7.21]
400 [24.4]	218,2 [8.59]	190,0 [7.48]
505 [30.7]	227,3 [8.95]	198,9 [7.83]
570 [34.9]	233,4 [9.19]	205,2 [8.08]
630 [38.5]	238,8 [9.40]	210,3 [8.28]
685 [41.7]	243,3 [9.58]	214,9 [8.46]
785 [48.0]	252,5 [9.94]	224,3 [8.83]
940 [57.4]	266,2 [10.48]	238,0 [9.37]

Wheel Motors (ISO)



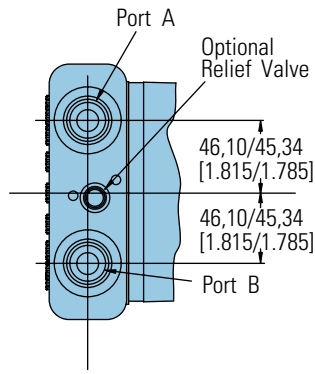
WHEEL MOTORS (ISO)

Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]
325 [19.8]	137,4 [5.41]	109,0 [4.29]
400 [24.4]	144,0 [5.67]	115,8 [4.56]
505 [30.7]	153,2 [6.03]	124,7 [4.91]
570 [34.9]	159,3 [6.27]	131,1 [5.16]
630 [38.5]	164,6 [6.48]	136,1 [5.36]
685 [41.7]	169,2 [6.66]	140,7 [5.54]
785 [48.0]	178,3 [7.02]	150,1 [5.91]
940 [57.4]	192,0 [7.56]	163,8 [6.45]

VIS 40 Series

Dimensions

Bearingless



Ports

1-1/16-12 UN-2B SAE O-ring Ports (2)

9/16-18 UNF-2B SAE O-ring Case Drain Port (1)

Or

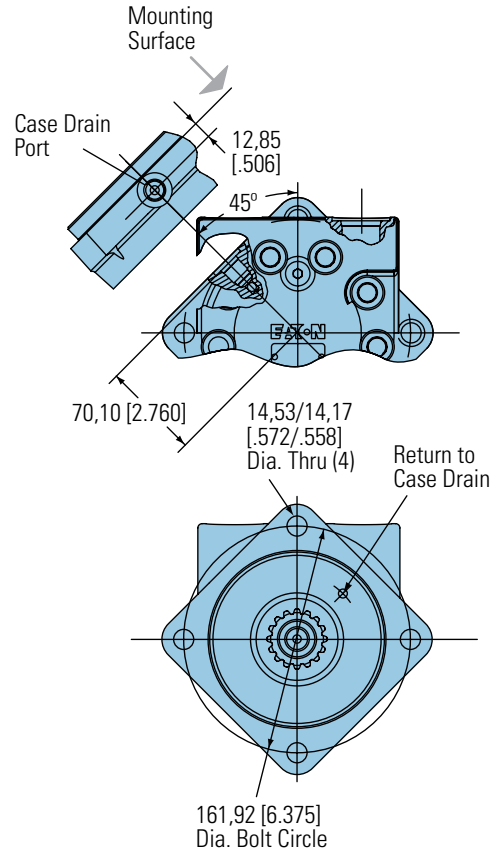
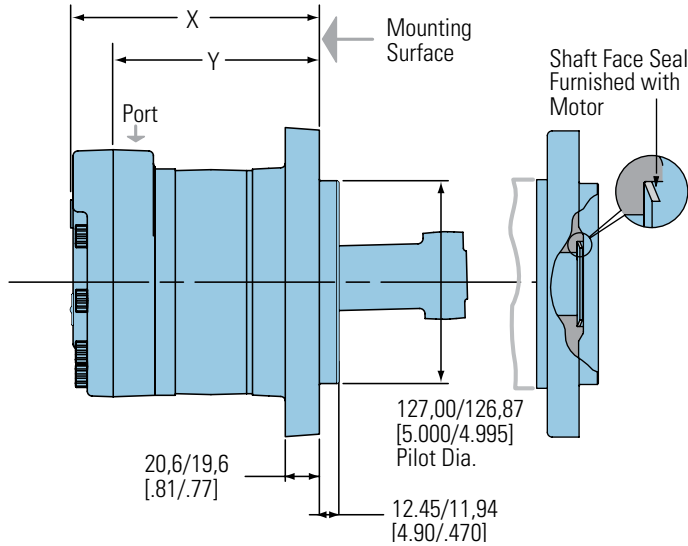
G 3/4 (BSP) O-ring Ports (2)

G 1/4 (BSP) O-ring Case Drain Port (1)

Standard Rotation Viewed from Drive End

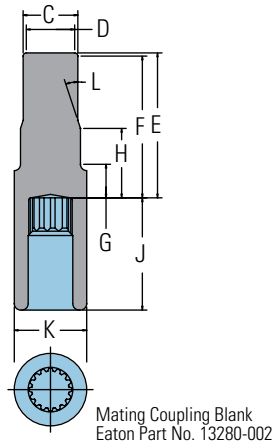
Port A Pressurized — CW

Port B Pressurized — CCW



For VIS 40 bearingless motor application information, contact your Eaton representative (mating coupling blanks available from Eaton Hydraulics).

C	59,94	[2.36]	Dia.
D	49,00	[1.93]	Dia.
E	155,86	[6.14]	Max.
F	150,88	[5.94]	Min.
			Full Form Dia.
G	26,92	[1.06]	
H	33,30	[1.21]	
J	106,43	[4.19]	
			Full Form Dia.
K	72,64	[2.86]	
L	15		

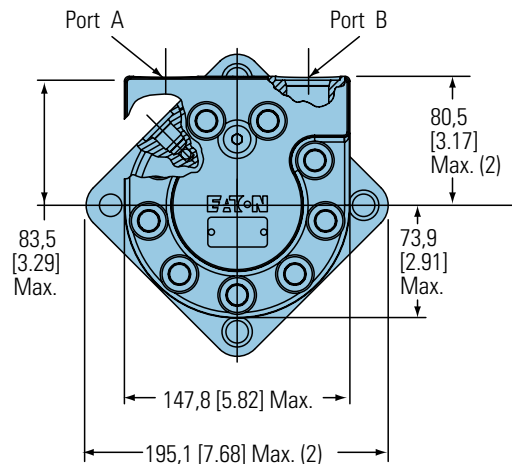


Note:

After machining blank, part must be hardened per Eaton specification.

BEARINGLESS MOTORS

Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]
325 [19.8]	141,2 [5.56]	113,3 [4.46]
400 [24.4]	148,1 [5.83]	120,1 [4.73]
505 [30.7]	157,2 [6.19]	129,0 [5.08]
570 [34.9]	163,3 [6.43]	135,1 [5.32]
630 [38.5]	168,4 [6.63]	140,5 [5.53]
685 [41.7]	173,2 [6.82]	145,3 [5.72]
785 [48.0]	182,2 [7.18]	154,4 [6.08]
940 [57.4]	196,1 [7.72]	168,1 [6.62]



Bearingless

-
- The diagram illustrates the geometry of a circular gear tooth cross-section. Key parameters labeled include:
- Circular**: Refers to the circular profile of the tooth.
 - Finish**: Indicates the surface finish of the tooth.
 - Major $\varnothing$** : The major diameter of the gear.
 - Tip R.**: The tip radius of the tooth.
 - Minor $\varnothing$** : The minor diameter of the gear.
 - Fillet R.**: The fillet radius of the tooth.
 - Pitch $\varnothing$** : The pitch diameter of the gear.
 - Form $\varnothing$** : The form diameter of the gear.

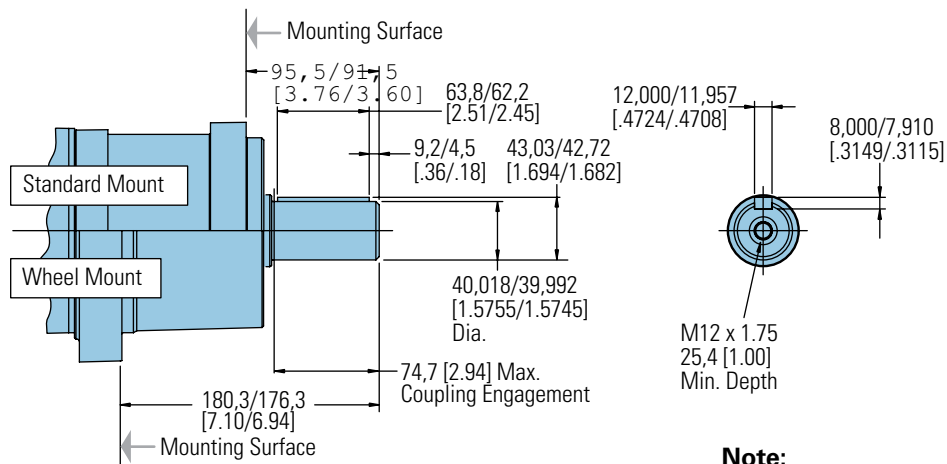
D-2

VIS 40 Series

Dimensions Shafts

SAE

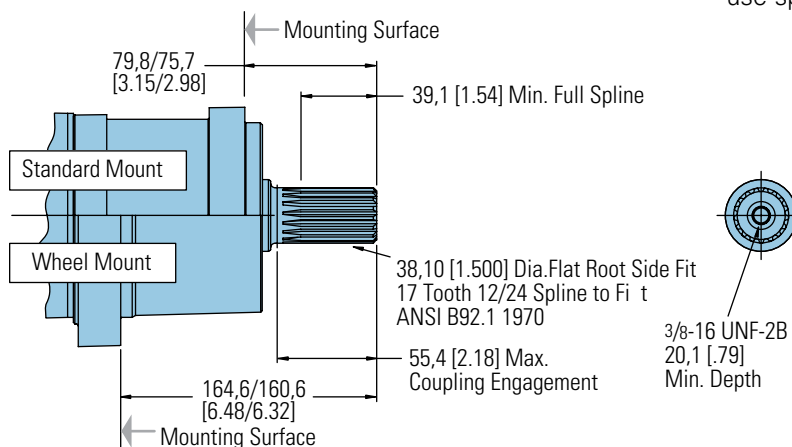
40 mm Straight



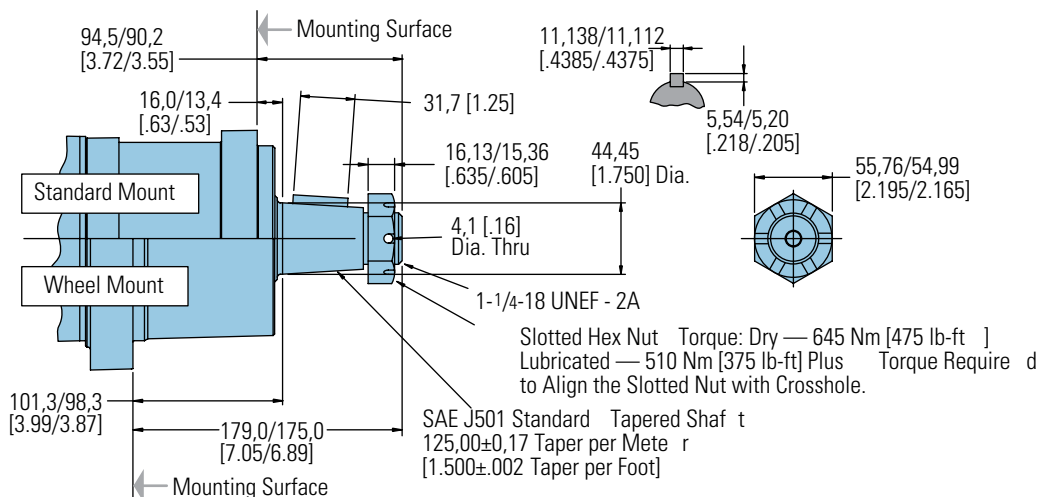
Note:

For motor torque ratings above 875 Nm [7750 lb - in] use split coupler.

1-1/2 Inch 17 Tooth Splined



1-3/4 Inch Tapered



VIS 40 Series

Side Load Capacity

SAE

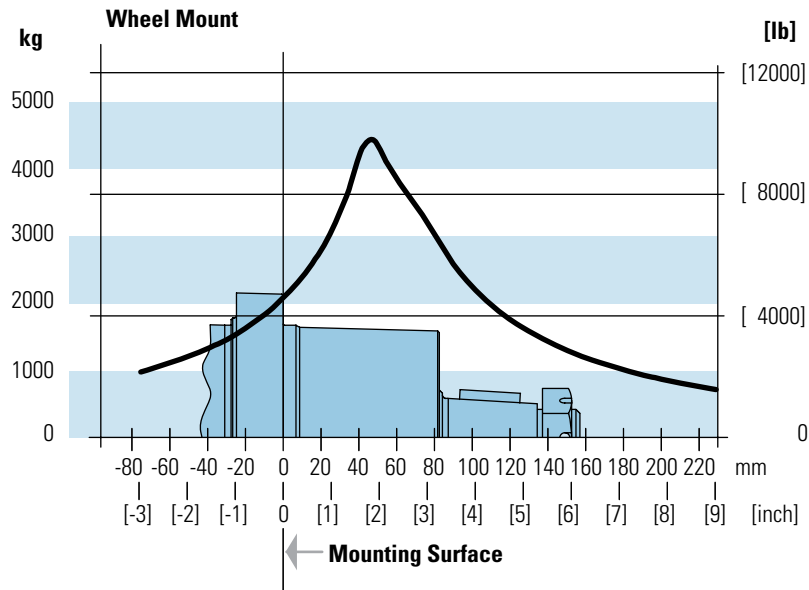
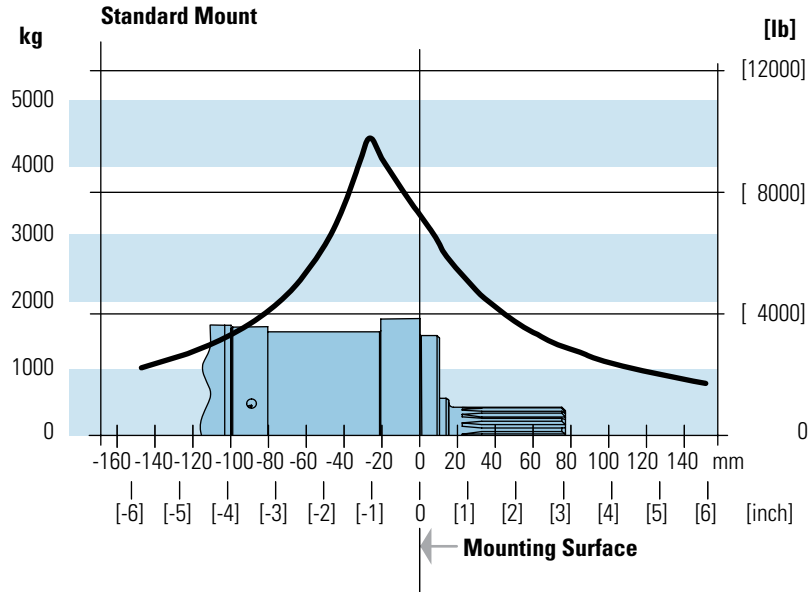
These curves indicate the radial load capacity on the motor shaft(s) at various locations.

The curve is based on B 10 bearing life (2000 hours of 12,000,000 shaft revolutions at 100 RPM) at rated output torque.

To determine radial load at speeds other than 100 RPM, multiply the load values given on the bearing curve by the factors in the chart below.

RPM	Multiplication Factor
50	1.23
100	1.00
200	0.81
300	0.72
400	0.66
500	0.62
600	0.58
700	0.56
800	0.54

For 3,000,000 shaft revolutions or 500 hours — Increase these shaft loads 52%.

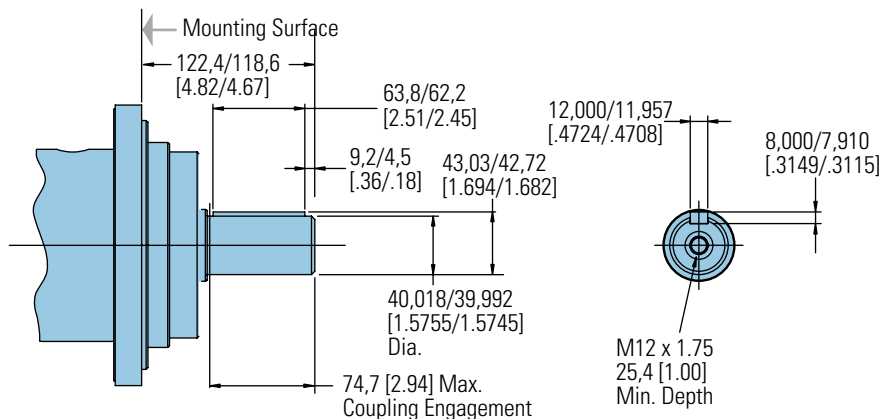


VIS 40 Series

Dimensions Shafts

Oversize Flange
224,0 [8.82] B.C.

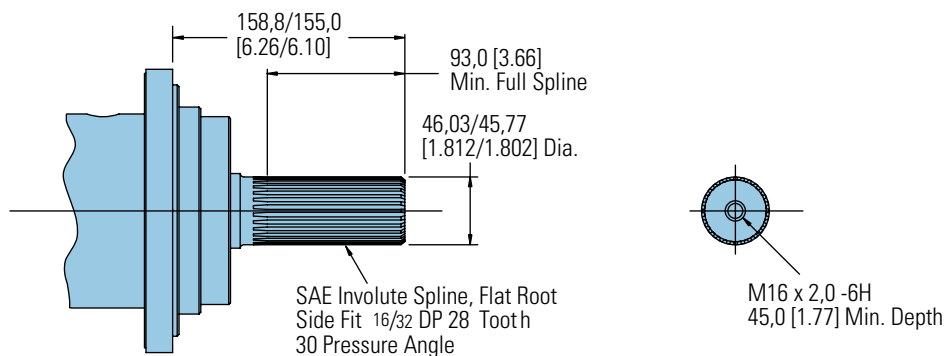
40 mm Straight



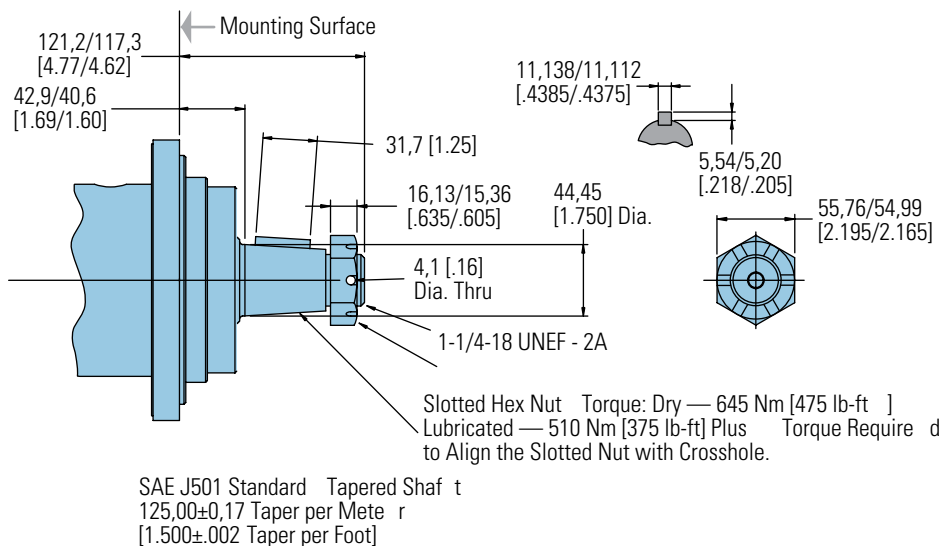
Note:

For motor torque ratings above 875 Nm [7750 lb - in] use split coupler.

46 mm 28 Tooth Splined



1-3/4 Inch Tapered



VIS 40 Series

Side Load Capacity

Oversize Flange
224,0 [8.82] B.C.

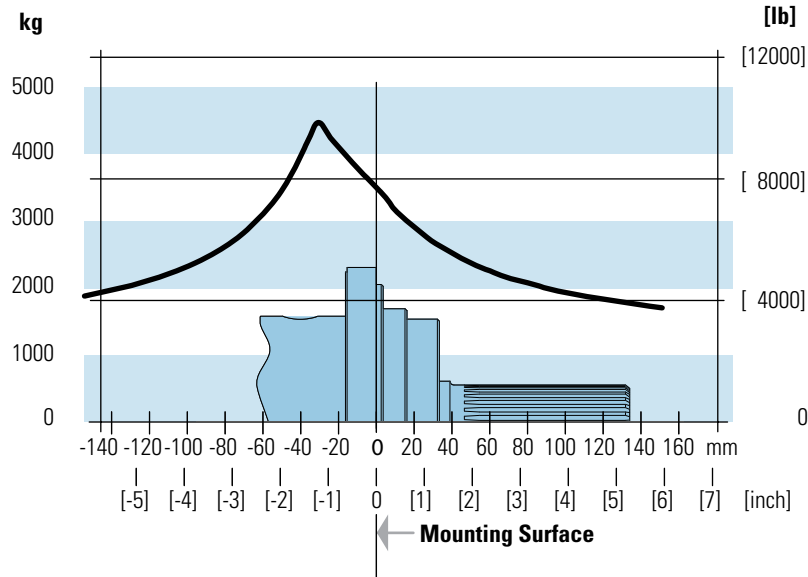
These curves indicate the radial load capacity on the motor shaft(s) at various locations.

The curve is based on B 10 bearing life (2000 hours of 12,000,000 shaft revolutions at 100 RPM) at rated output torque.

To determine radial load at speeds other than 100 RPM, multiply the load values given on the bearing curve by the factors in the chart below.

RPM	Multiplication Factor
50	1.23
100	1.00
200	0.81
300	0.72
400	0.66
500	0.62
600	0.58
700	0.56
800	0.54

For 3,000,000 shaft revolutions or 500 hours — Increase these shaft loads 52%.



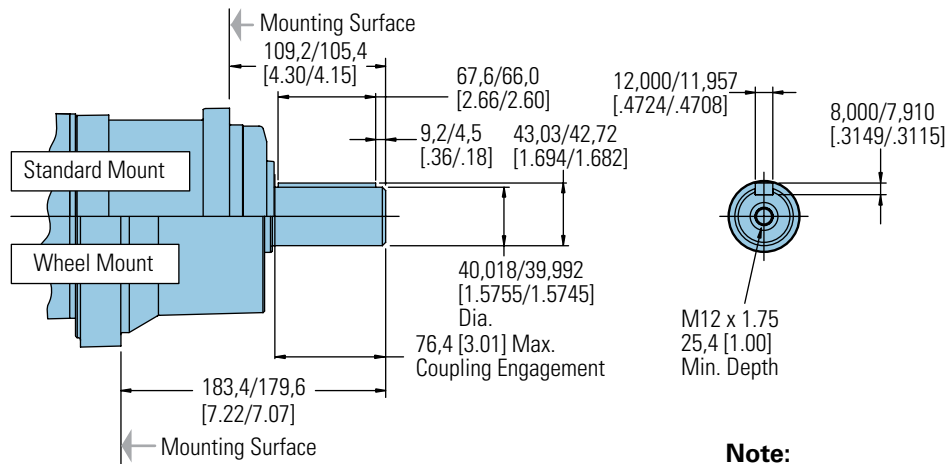
VIS 40 Series

Dimensions

Shafts

ISO

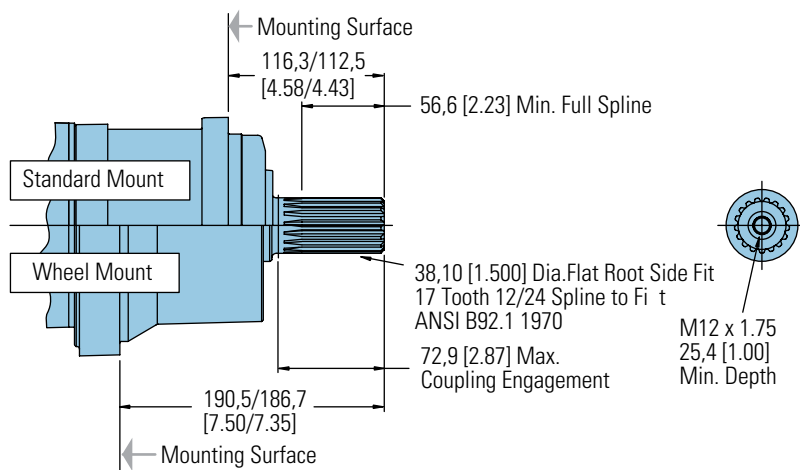
40 mm Straight



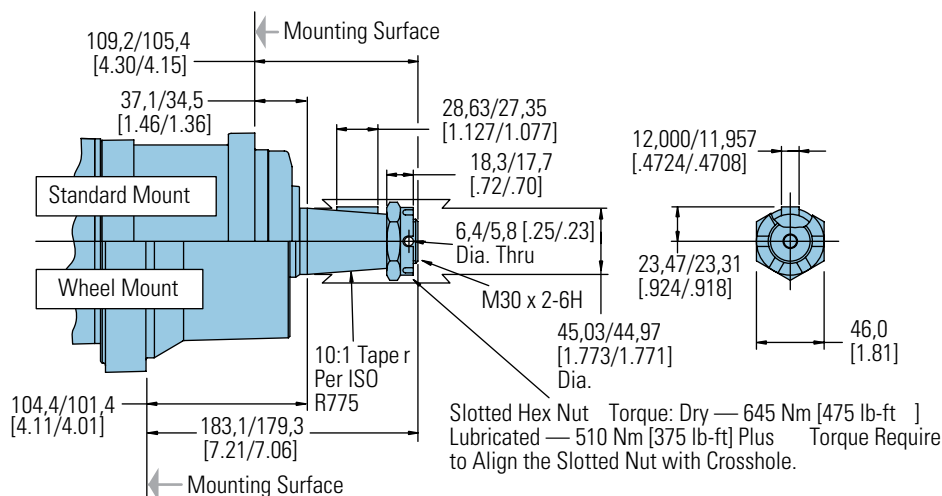
Note:

For motor torque ratings above 875 Nm [7750 lb - in] use split coupler.

38,1 mm [1-1/2 inch] 17 Tooth Splined



45 mm Tapered



VIS 40 Series

Side Load Capacity

ISO

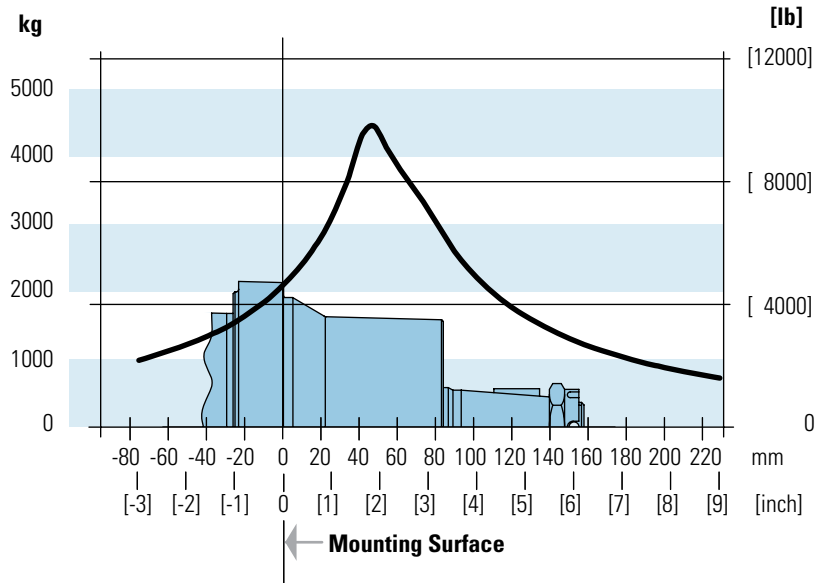
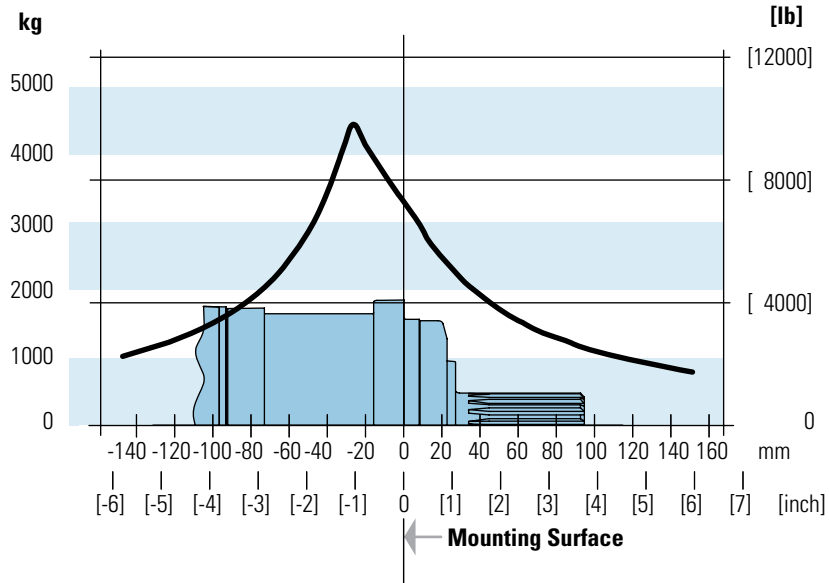
These curves indicate the radial load capacity on the motor shaft(s) at various locations.

The curve is based on B 10 bearing life (2000 hours of 12,000,000 shaft revolutions at 100 RPM) at rated output torque.

To determine radial load at speeds other than 100 RPM, multiply the load values given on the bearing curve by the factors in the chart below.

RPM	Multiplication Factor
50	1.23
100	1.00
200	0.81
300	0.72
400	0.66
500	0.62
600	0.58
700	0.56
800	0.54

For 3,000,000 shaft revolutions or 500 hours — Increase these shaft loads 52%.



VIS 40 Series

Product Numbers

Closed Loop

Use digit prefix —
168-, 177-, or 180- plus four
digit number from charts for
complete product number—
Example: 168-0018.

**Orders will not be accepted
without three digit prefix.**

SAE

MOUNTING	SHAFT	PORT SIZE	DISPL. cm ³ /r [in ³ /r] / PRODUCT NUMBER							
			325 [19.8]	400 [24.4]	505 [30.7]	570 [34.9]	630 [38.5]	685 [41.7]	785 [48.0]	940 [57.4]
Standard	40 mm Straight	1 1/16 -12 UNF O-ring (2) 9/16 -18 UNC Drain Port (1)	177-0220	-0218	-0032	-0022	-0033	-0034	-0035	-0036
	1 1/2 inch 17 Tooth Splined	1 1/16 -12 UNF O-ring (2) 9/16 -18 UNC Drain Port (1)	177-0221	—	-0024	-0026	-0037	-0038	-0039	-0040
	1 3/4 inch Tapered	1 1/16 -12 UNF O-ring (2) 9/16 -18 UNC Drain Port (1)	—	—	-0041	-0042	-0043	-0044	-0045	-0046
Wheel	40 mm Straight	1 1/16 -12 UNF O-ring (2) 9/16 -18 UNC Drain Port (1)	—	—	-0007	-0008	-0009	-0010	-0011	-0012
	1 1/2 inch 17 Tooth Splined	1 1/16 -12 UNF O-ring (2) 9/16 -18 UNC Drain Port (1)	—	—	-0013	-0014	-0015	-0016	-0017	-0018
	1 3/4 inch Tapered	1 1/16 -12 UNF O-ring (2) 9/16 -18 UNC Drain Port (1)	—	180-0088	-0019	-0020	-0021	-0022	-0023	-0024
Bearingless		1 1/16 -12 UNF O-ring (2) 9/16 -18 UNC Drain Port (1)	—	—	-0015	-0016	-0017	-0018	-0019	-0020

168-0018

Oversize

MOUNTING	SHAFT	PORT SIZE	DISPL. cm ³ /r [in ³ /r] / PRODUCT NUMBER							
			325 [19.8]	400 [24.4]	505 [30.7]	570 [34.9]	630 [38.5]	685 [41.7]	785 [48.0]	940 [57.4]
Standard	40 mm Straight	1 1/16 -12 UNF O-ring (2) 9/16 -18 UNC Drain Port (1)	—	—	177-0047	-0048	—	—	—	—
	46 mm 28 Tooth Splined	1 1/16 -12 UNF O-ring (2) 9/16 -18 UNC Drain Port (1)	—	—	177-0053	-0054	—	—	—	—
	1 3/4 inch Tapered	1 1/16 -12 UNF O-ring (2) 9/16 -18 UNC Drain Port (1)	—	—	177-0059	-0060	—	—	—	—

ISO

MOUNTING	SHAFT	PORT SIZE	DISPL. cm ³ /r [in ³ /r] / PRODUCT NUMBER							
			325 [19.8]	400 [24.4]	505 [30.7]	570 [34.9]	630 [38.5]	685 [41.7]	785 [48.0]	940 [57.4]
Standard	40 mm Straight	G 3/4 (BSP) (2) G 1/4 (BSP) Drain Port (1)	—	—	-0065	-0066	-0067	-0068	-0069	-0070
	45 mm Tapered	G 3/4 (BSP) (2) G 1/4 (BSP) Drain Port (1)	177-0223	-0224	-0071	-0072	-0073	-0074	-0075	-0076
	1 1/2 inch 17 Tooth Splined	G 3/4 (BSP) (2) G 1/4 (BSP) Drain Port (1)	—	—	-0077	-0078	-0079	-0080	-0081	-0082
Wheel	40 mm Straight	G 3/4 (BSP) (2) G 1/4 (BSP) Drain Port (1)	—	—	-0025	-0026	-0027	-0028	-0029	-0030
	45 mm Tapered	G 3/4 (BSP) (2) G 1/4 (BSP) Drain Port (1)	—	—	-0031	-0032	-0033	-0034	-0035	-0036
	1 1/2 inch 17 Tooth Splined	G 3/4 (BSP) (2) G 1/4 (BSP) Drain Port (1)	—	—	-0037	-0038	-0039	-0040	-0041	-0042
Bearingless		G 3/4 (BSP) (2) G 1/4 (BSP) Drain Port (1)	—	—	-0021	-0022	-0023	-0024	-0025	-0026

168-0024

Note:

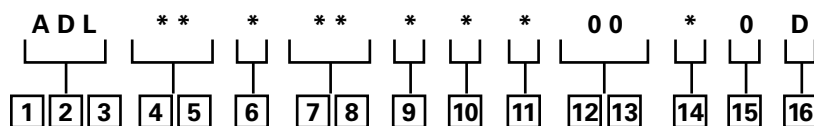
The product numbers on this page are for motors used in closed loop circuits. They include a back-pressure relief valve that is set at 4,5 bar [65 PSI].

- A case drain is required for all closed loop VIS motor applications.
- The maximum case pressure for the VIS motor is 3,5 bar [50 PSI].

VIS 40 Series

Model Code

The following 16 - digit coding system has been developed to identify all of the configuration options for the VIS 40 motor. Use this model code to specify a motor with the desired features. All 16 digits of the code must be present when ordering. You may want to photocopy the matrix below to ensure that each number is entered in the correct box.



1, 2, 3 Product Series

ADL – VIS 40 Motor

4, 5 Displacement cm³/r [in³/r]

- 20 – 325 [19.8]
- 24 – 400 [24.4]
- 31 – 505 [30.7]
- 35 – 570 [34.9]
- 38 – 630 [38.5]
- 42 – 685 [41.7]
- 48 – 785 [48.0]
- 57 – 940 [57.4]

6 Mounting Type

A – 4 Bolt Bearingless
127,00 [5.000] Pilot Dia. with
12,19 [.480] Pilot Length
and 14,35 [.565] Dia holes
on 161,92 [6.375] Dia. Bolt
Circle

B – 4 Bolt Wheel Mount
160,00 [6.3] Pilot Dia. With
5,8 [.23] Pilot Length and
18,00 [.709] Dia. Holes on
200,00 [7.874] Dia. Bolt
Circle (ISO Compatible)

C – 4 Bolt Oversize Flange
185,4 [7.30] Rear Pilot Dia.,
169,90 [6.689], 139,93
[5.509], 127,0 [5.00] Dia
(Front Pilots) and 18,01
[.709] Dia. Holes on 224,00
[8.819] Dia. Bolt Circle

F – 4 Bolt Standard Mount
(SAE CC) 127,00 [5.000] Pilot
Dia. With 12,2 [.48] Pilot
Length and 14,32 [.564] Dia.
Holes on 161,92 [6.375] Dia.
Bolt Circle

G – 4 Bolt Wheel Mount
139,7 [5.50] Pilot Dia. with
7,9 [.31] Pilot Length and
14,32 [.564] Dia. Holes on
184,15 [7.250] Dia. Bolt
Circle (SAE Compatible)

H – 4 Bolt Standard Mount
125,00 [4.92] Pilot Dia. with
8,9 [.35] Pilot Length and
14,00 [.551] Dia. Holes on

160,00 [6.299] Dia. Bolt
Circle (ISO Compatible)

M – Standard, 4 Bolt: 169,75
[6.683] Pilot Dia. with 4,3
[.17] Pilot Length and M16
X 2 -6H Threaded Holes
on 224,00 [8.819] Dia. Bolt
Circle (To be selected for
Brake Option)

7, 8 Output Shaft

00 – None (Bearingless)

01 – 45 mm Dia. 10:1
Tapered Shaft Per ISO R775
with M30 x 2- 6H Threaded
Shaft End, 12W x 8H X 28L
[.472W x .313H x 1.102L]
Key

02 – 1-3/4 inch Dia. .125:1
Tapered Shaft Per SAE J 501
with 1 1/4 - 18 UNEF - 2A
Threaded Shaft End, 11,11
[.4375] Square x 31,8 [1.25]
Straight Key

04 – 46 mm Dia. Flat Root
Side Fit, 28 Tooth, 16/32 DP
30 Degree Involute Spline,
93,0 [3.66] Minimum Full
Spline with M16 X 2,0-6H
Thread in End

07 – 40 mm Dia. Straight
Shaft with M12 x 1,75 -
6H Thread in End, 12W
x 8H x 63L [.472W x
.313H x 2.480L] Key (SAE
Compatible)

08 – 1-1/2 inch Dia. Flat
Root Side Fit, 17 Tooth,
12/24 DP 30 Degree Involute
Spline, 39,1 [1.54] Minimum
Full Spline with 3/8-16 UNC
- 2B Thread in End (SAE
Compatible)

09 – 1-1/2 inch Dia. Flat
Root Side Fit, 17 Tooth,
12/24 DP 30 Degree Involute
Spline, 56,6 [2.23] Minimum
Full Spline with M12 x 1.75
- 6H Thread in End (ISO
Compatible)

10 – 40 mm Dia. Straight
Shaft with M12 x 1,75 -
6H Thread in End, 12W
x 8H x 67L [.472W x
.313H x 2.630L] Key (ISO
Compatible)

9 Ports

A – 1-1/16-12 UN-2B Size 12
O-ring Port, Accepts Fittings
for SAE J1926

B – G 3/4 (BSP) Straight
Thread Port

10 Case Flow Options

A – Shuttle Valve with
9/16-18 UNF-2B, Size 6 O-ring
Port Case Drain, Accepts
Fittings for SAE J1926

B – Shuttle Valve with G 1/4
(BSP) Straight Thread Port
Case Drain

C – Check valve with
leakage orifice, no case
drain (for Open Loop only)

11 Back-Pressure Relief

0 – None (for Open Loop
Only)

1 – Set at 4,5 bar [65 PSI]
(for Manual Pumps)

2 – Set at 15,2 bar [220 PSI]
(for Servo Pumps)

4 – Set at 15,2 bar [300 PSI]
(for high charge Servo
Pumps)

12, 13 Special Features

00 – None

08 – Spring Applied
Hydraulic Release Wet Brake
with Brake Capacity of
20,000 lbf-in Static and 150
lbf/in² release pressure

14 Paint/ Special Packaging

0 – Primer, Individual Box

A – Low Gloss Black Primer,
Individual Box

B – No Paint, Bulk Box
Option

C – Low Gloss Black Primer,
Bulk Box Option

15 Eaton Assigned Code when Applicable

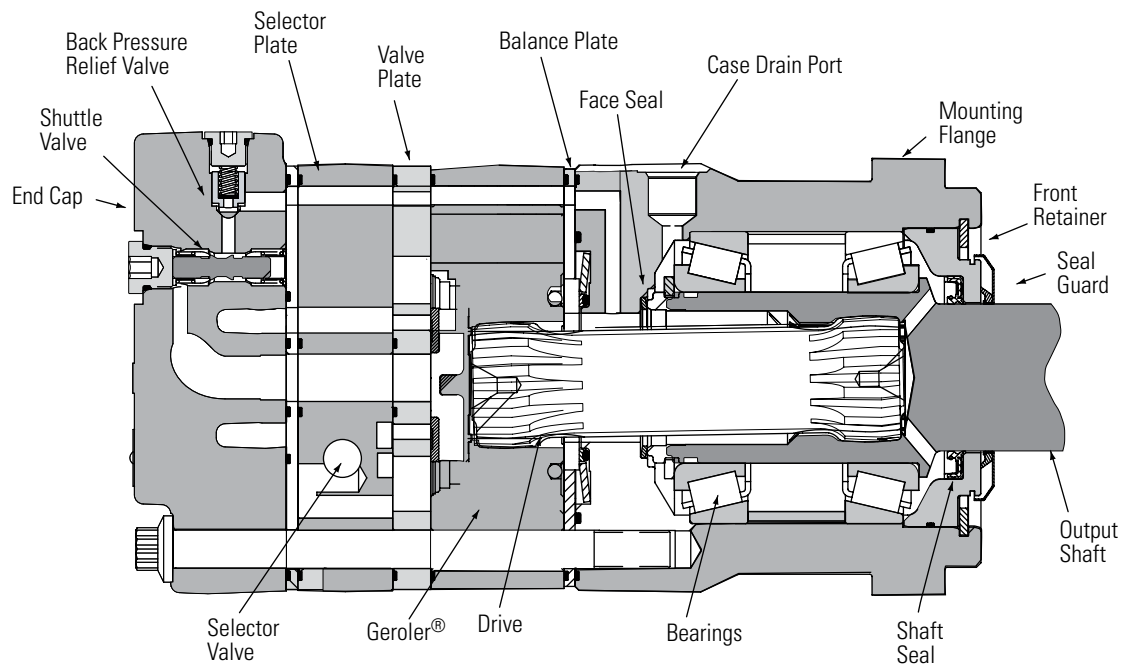
0 – Assigned Code

16 Eaton Assigned Design Code

D – Assigned Design Code

VIS 40 Series Two-speed

Specifications



VIS 40 Series motors are available with an integral two-speed feature that allows the operator to shift the motor between low speed high torque (LSHT) mode and high speed low torque (HSLT) mode.

In the LSHT mode, output torque and rotation speed values are equal to those of the conventional VIS 40 motor. In the HSLT mode motor displacement is reduced by one third, resulting in a fifty percent increase in rotation speed and a torque output reduction of one third.

The VIS 40 two-speed motor is bidirectional. It will function with equal shaft output in either rotation

direction (CW or CCW) in both LSHT and HSLT modes. Shift on the fly technology allows full-power operation throughout the full duration of the shift.

Changing between modes is accomplished by changing the displacement in a ratio of 1 to 1.5. An external two-position three-way control valve is required for shifting pressure to the pilot port between low pressure (LSHT mode) and pilot signal pressure (HSLT mode).

An integral selector valve shifts the motor from LSHT mode to HSLT mode. Initially, low pressure is supplied to the pilot port. The selector valve is biased to LSHT mode by a return spring. When pilot signal pressure is supplied to the

pilot port and 3,5 Δbar [50 PSI] is reached, the selector valve overcomes return spring force and shifts the spool to select HSLT mode.

Oil on the opposite side of the spool is drained to tank via the drain port. The pressure difference between the pilot port and drain port must be maintained to keep the motor in the high speed mode. When pilot pressure is removed from the pilot port, the pressure in the pilot end of the spool valve is relieved and drained back through the control valve and the return spring forces the spool valve to LSHT position.

Pilot pressure may come from any source that will provide uninterrupted pressure during the high-speed mode operation. Allowable pilot pressure must be at least 3,5 Δbar [50 PSI] and may be as high as full operating pressure of the motor.

All VIS 40 Series two-speed motors are equipped with a return line shuttle for closed circuit applications as standard equipment. All options available on the conventional VIS 40 are also available on VIS 40 two-speed motors.

Performance Data

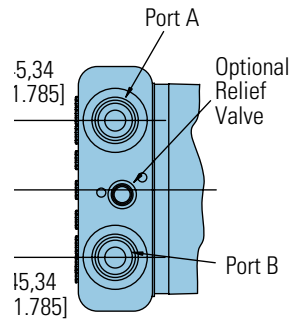
In the LSHT mode, torque and speed values are equal to those of the conventional VIS 40 motor. In the HSLT mode, rotation speed is increased by fifty percent and torque output is reduced by one third. The VIS 40 two-speed motor will function with equal shaft output in either rotation direction (CW or CCW) in both LSHT and HSLT modes.

VIS 40 Series

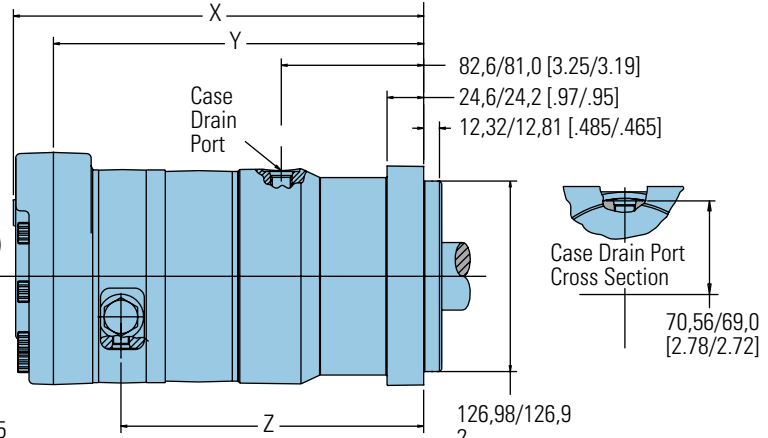
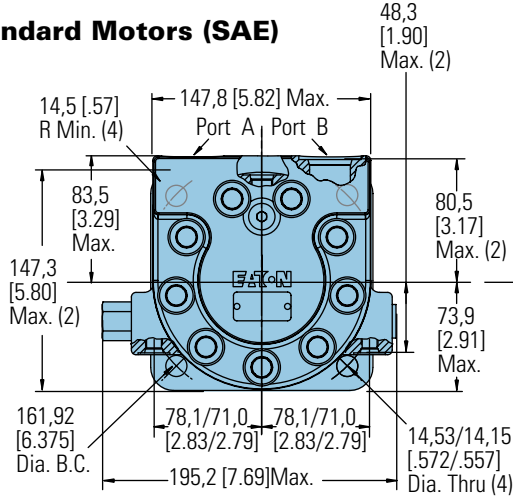
Two-speed

Dimensions

Standard and Wheel Mount
– SAE



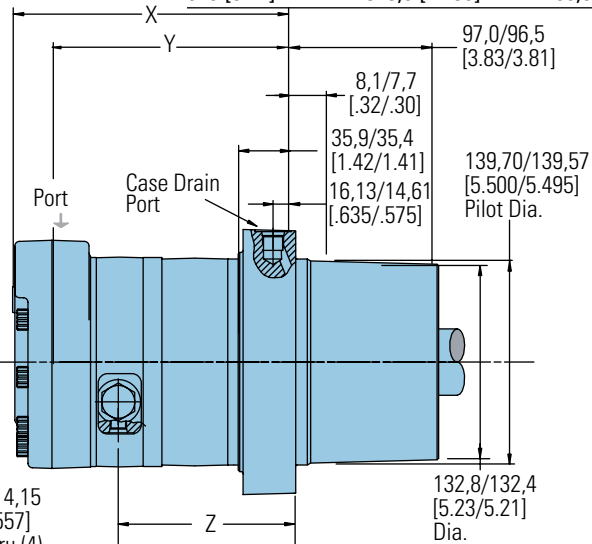
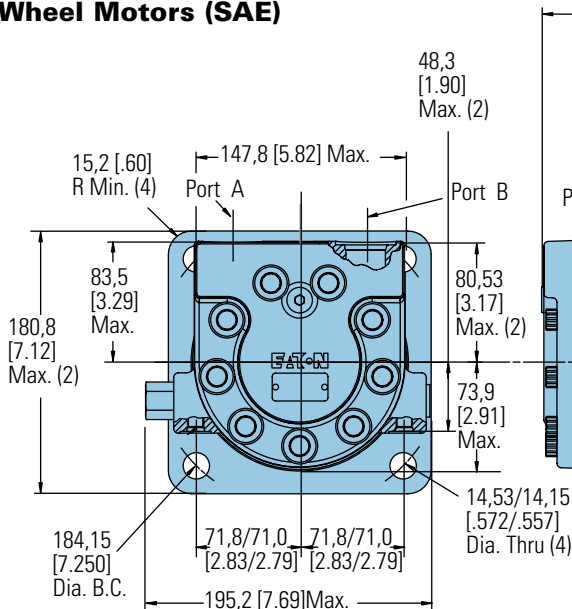
Standard Motors (SAE)



STANDARD MOTORS (SAE)

Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]	Z mm [inch]
325 [19.8]	259,3 [10.21]	231,4 [9.11]	186,2 [7.33]
400 [24.4]	265,9 [10.47]	238,0 [9.37]	193,0 [7.60]
505 [30.7]	275,1 [10.83]	246,9 [9.72]	201,7 [7.94]
570 [34.9]	281,2 [11.07]	253,0 [9.96]	208,0 [8.19]
630 [38.5]	286,3 [11.27]	258,3 [10.17]	213,4 [8.40]
685 [41.7]	290,8 [11.45]	262,9 [10.35]	217,7 [8.57]
785 [48.0]	300,2 [11.82]	272,3 [10.72]	227,3 [8.95]
940 [57.4]	313,9 [12.36]	286,0 [11.26]	241,0 [9.49]

Wheel Motors (SAE)



WHEEL MOTORS (SAE)

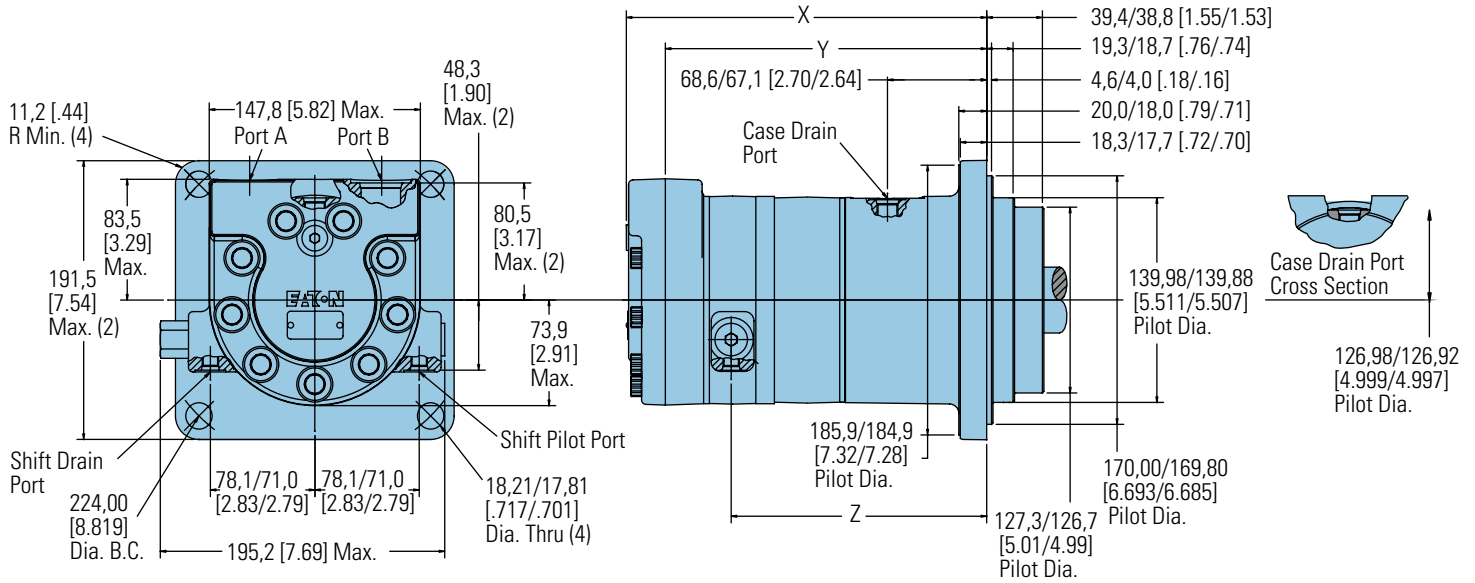
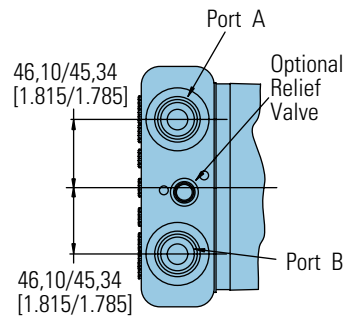
Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]	Z mm [inch]
325 [19.8]	174,5 [6.87]	146,6 [5.77]	101,3 [3.99]
400 [24.4]	181,1 [7.13]	153,2 [6.03]	108,2 [4.26]
505 [30.7]	190,2 [7.49]	162,1 [6.38]	116,8 [4.60]
570 [34.9]	196,3 [7.73]	168,1 [6.62]	123,2 [4.85]
630 [38.5]	201,4 [7.93]	173,5 [6.83]	128,5 [5.06]
685 [41.7]	206,0 [8.11]	178,1 [7.01]	132,8 [5.23]
785 [48.0]	215,4 [8.48]	187,5 [7.38]	142,5 [5.61]
940 [57.4]	229,1 [9.02]	201,2 [7.92]	156,2 [6.15]

VIS 40 Series

Two-speed

Dimensions

Oversize Flange
224,0 [8.82] B.C.



OVERSIZE MOTORS

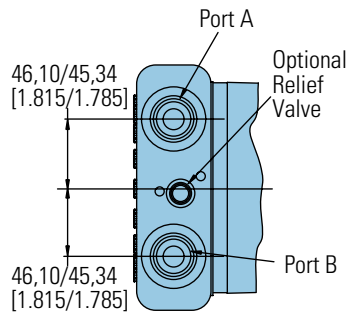
Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]	Z mm [inch]
325 [19.8]	232,4 [9.15]	204,0 [8.03]	159,0 [6.26]
400 [24.4]	239,3 [9.42]	210,6 [8.29]	165,6 [6.52]
505 [30.7]	248,2 [9.77]	220,0 [8.66]	174,8 [6.88]
570 [34.9]	254,3 [10.01]	226,1 [8.90]	181,1 [7.13]
630 [38.5]	259,3 [10.21]	231,4 [9.11]	186,4 [7.34]
685 [41.7]	263,9 [10.39]	236,0 [9.29]	190,8 [7.51]
785 [48.0]	273,1 [10.75]	245,1 [9.65]	200,2 [7.88]
940 [57.4]	286,8 [11.29]	258,8 [10.19]	213,9 [8.42]

VIS 40 Series

Two-speed

Dimensions

Standard and Wheel Mount
– ISO



Ports

G 3/4 (BSP) O-ring Ports (2)

G 1/4 (BSP) O-ring Case Drain Port (1)

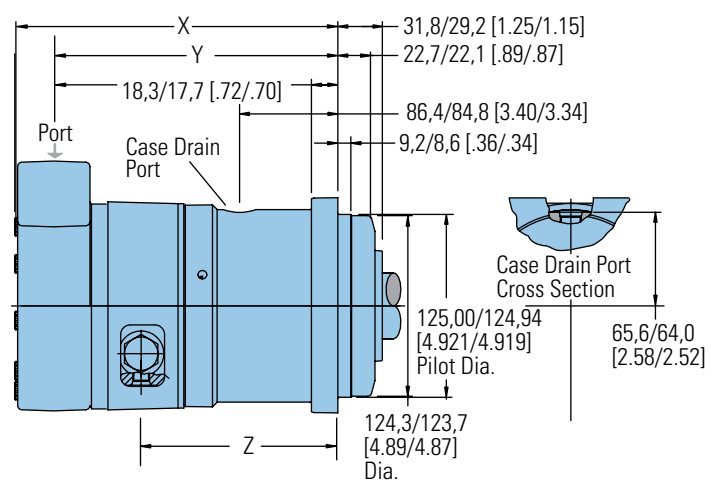
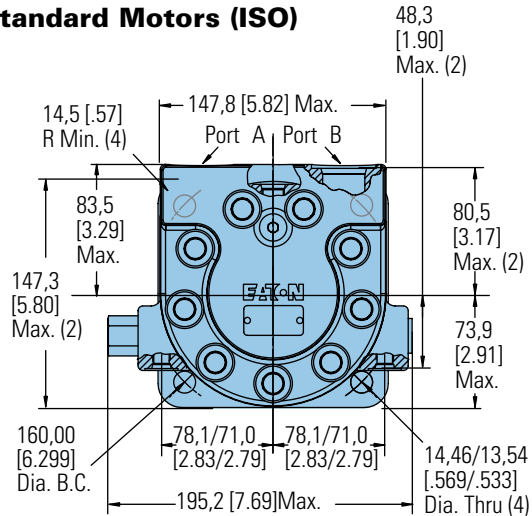
7/16 -20 UNF -2B SAE O-ring Shift Ports (2)

Standard Rotation Viewed from Shaft End

Port A Pressurized — CW

Port B Pressurized — CCW

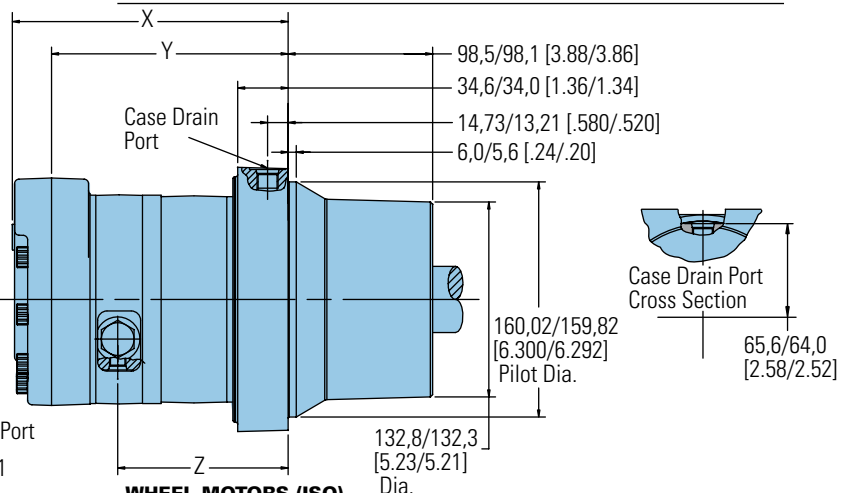
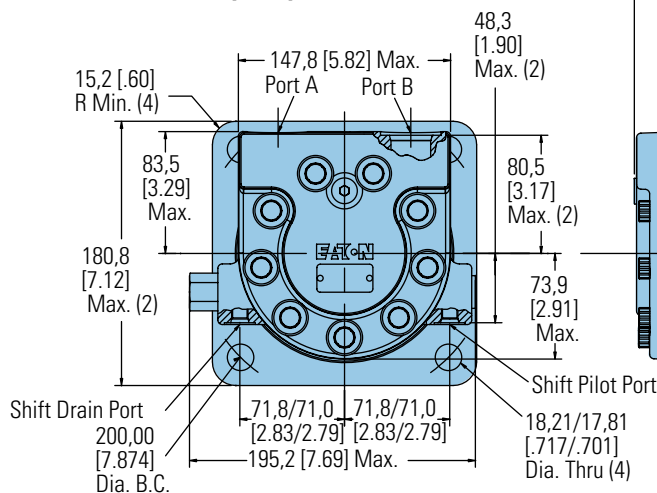
Standard Motors (ISO)



STANDARD MOTORS (ISO)

Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]	Z mm [inch]
325 [19.8]	247,4 [9.74]	219,5 [8.64]	174,2 [6.86]
400 [24.4]	253,7 [9.99]	225,8 [8.89]	180,8 [7.12]
505 [30.7]	263,1 [10.36]	235,0 [9.25]	189,7 [7.47]
570 [34.9]	269,2 [10.60]	241,0 [9.49]	196,1 [7.72]
630 [38.5]	274,3 [10.80]	246,4 [9.70]	201,4 [7.93]
685 [41.7]	278,9 [10.98]	251,0 [9.88]	205,7 [8.10]
785 [48.0]	288,0 [11.34]	260,1 [10.24]	215,1 [8.47]
940 [57.4]	301,8 [11.88]	273,8 [10.78]	228,9 [9.01]

Wheel Motors (ISO)



WHEEL MOTORS (ISO)

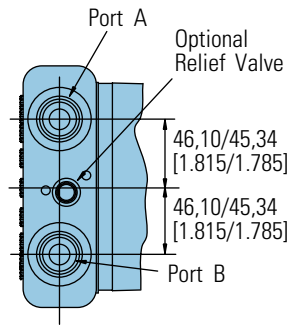
Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]	Z mm [inch]
325 [19.8]	173,2 [6.82]	145,3 [5.72]	100,1 [3.94]
400 [24.4]	179,6 [7.07]	151,6 [5.97]	106,7 [4.20]
505 [30.7]	189,0 [7.44]	160,8 [6.33]	115,6 [4.55]
570 [34.9]	195,1 [7.68]	166,9 [6.57]	121,9 [4.80]
630 [38.5]	200,2 [7.88]	172,2 [6.78]	127,3 [5.01]
685 [41.7]	204,7 [8.06]	176,8 [6.96]	131,6 [5.18]
785 [48.0]	213,9 [8.42]	185,9 [7.32]	141,0 [5.55]
940 [57.4]	227,6 [8.96]	199,6 [7.86]	154,7 [6.09]

VIS 40 Series

Two-speed

Dimensions

Bearingless



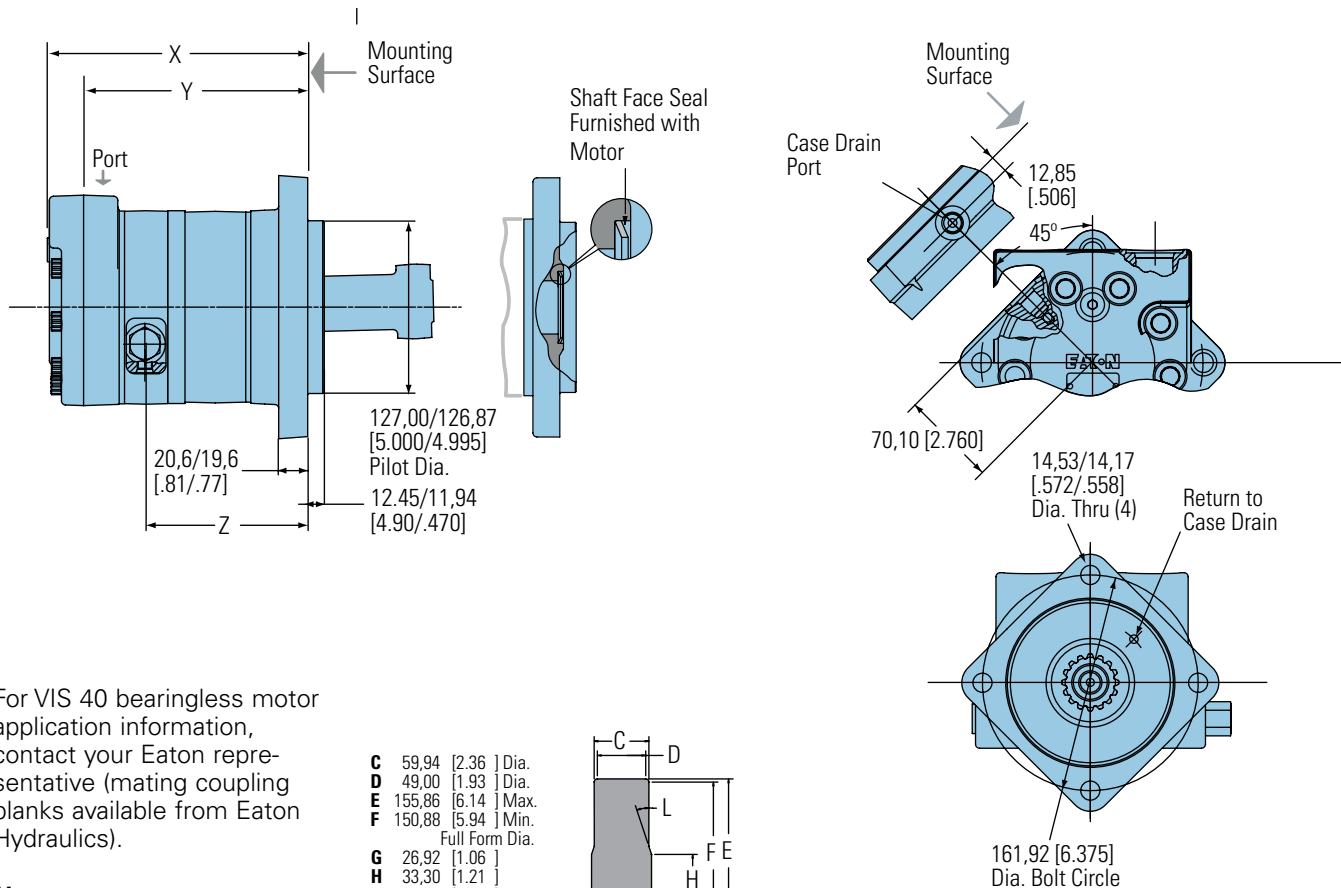
Ports

- 1-1/16-12 UN-2B SAE O-ring Ports (2)
- 9/16-18 UNF-2B SAE O-ring Case Drain Port (1)
- 7/16 -20 UNF -2B SAE O-ring Shift Ports (2)
- or G 3/4 (BSP) O-ring Ports (2)
- G 1/4 (BSP) O-ring Case Drain Port (1)
- 7/16 -20 UNF -2B SAE O-ring Shift Ports (2)

Standard Rotation Viewed from Drive End

Port A Pressurized — CW

Port B Pressurized — CCW

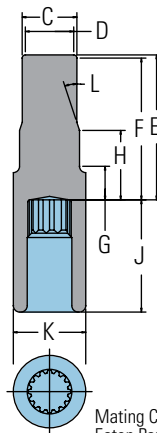


For VIS 40 bearingless motor application information, contact your Eaton representative (mating coupling blanks available from Eaton Hydraulics).

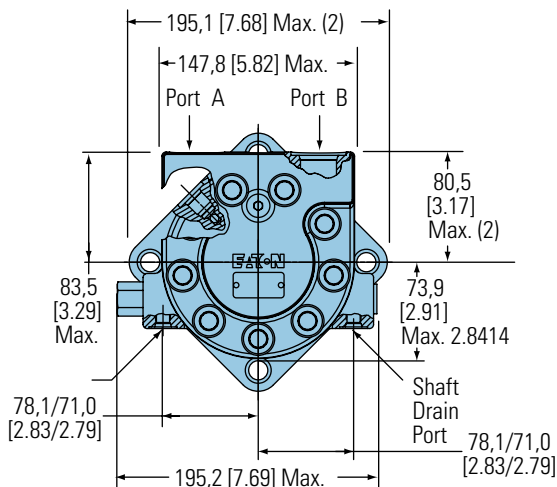
Note:

After machining blank, part must be hardened per Eaton specification.

C	59,94	[2.36]	Dia.
D	49,00	[1.93]	Dia.
E	155,86	[6.14]	Max.
F	150,88	[5.94]	Min.
G	26,92	[1.06]	Full Form Dia.
H	33,30	[1.21]	
J	106,43	[4.19]	Full Form Dia.
K	72,64	[2.86]	
L	15		



Mating Coupling Blank
Eaton Part No. 13280-002



BEARINGLESS MOTORS

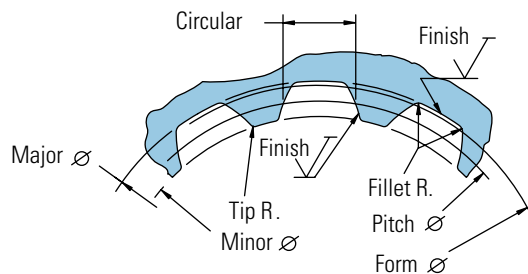
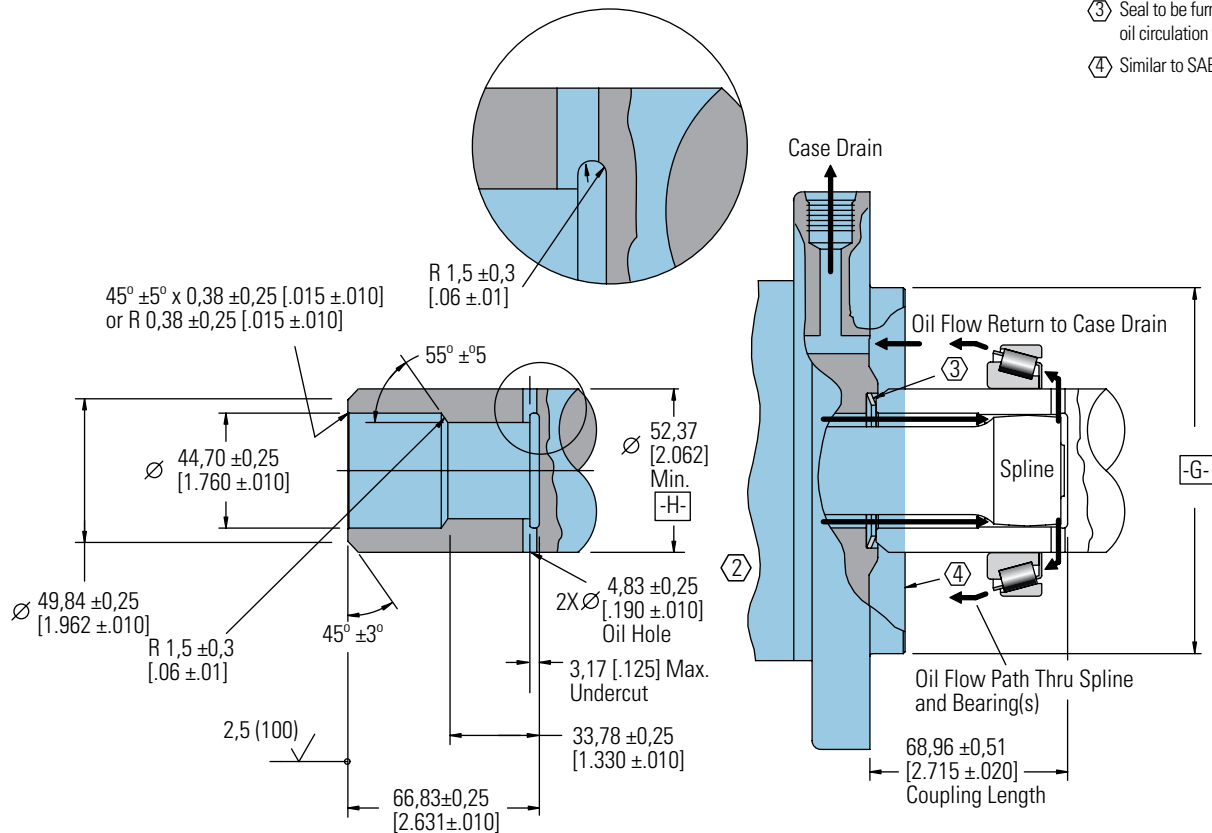
Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]	Z mm [inch]
325 [19.8]	177,0 [6.97]	149,1 [5.87]	103,9 [4.09]
400 [24.4]	183,6 [7.23]	155,7 [6.13]	110,7 [4.36]
505 [30.7]	193,0 [7.60]	164,8 [6.49]	119,6 [4.71]
570 [34.9]	199,1 [7.84]	170,9 [6.73]	126,0 [4.96]
630 [38.5]	204,0 [8.03]	176,0 [6.93]	131,1 [5.16]
685 [41.7]	208,8 [8.22]	180,8 [7.12]	135,6 [5.34]
785 [48.0]	217,9 [8.58]	190,0 [7.48]	145,0 [5.71]
940 [57.4]	231,6 [9.12]	203,7 [8.02]	158,8 [6.25]

VIS 40 Series Two-speed

Installation Information

Bearingless

- 1 Internal spline in mating part to be per spline data. Specification material to be ASTM A304, 8620H carburize to a hardness of 60-64 HRC with case depth (to 50HRC) of 0,076 -1,27 [.030 -.050]. Dimensions apply after heat treat.
- 2 Mating part to have critical dimensions as shown. Oil holes must be provided and open for proper oil circulation.
- 3 Seal to be furnished with motor for proper oil circulation thru splines.
- 4 Similar to SAE "C" Four Bolt Flange.



Spline Pitch.....	10/20
Pressure Angle.....	30°
Number of teeth.....	16
Class of Fit.....	Ref. 5
Type of Fit.....	Side
Pitch Diameter.....	Ref. 40,640000 [1.6000000] $\text{Ⓢ} 0,20$ [.008] H
Base Diameter.....	Ref. 35,195272 [1.3856406]
Major Diameter.....	43,56 [1.715] Max. 43,18 [1.700]
Min. Minor Diameter.....	36,83 -37,08 [1.450 -1.460]
Form Diameter, Min.....	42.47 [1.672]
Fillet Radius.....	0,64 -0,76 [.025 -.030]
Tip Radius.....	0,25 -0,51 [.010 -.020]
Finish.....	1,6 (63)
Involute Profile Variation.....	+0,000 -0,025 [+ .0000 -.0010]
Total Index Variation.....	0,040 [.0016]
Lead Variation.....	0,013 [.0005]
Circular Space Width:	
Maximum Actual.....	4.105 [1.1616]
Minimum Effective.....	3,995 [1.1573]
Maximum Effective.....	Ref. 4,056 [1.1597]
Minimum Actual.....	Ref. 4,081 [1.1582]
Dimension Between Two Pins.....	Ref. 34,272 -34,450 [1.3493 -1.3563]
Pin Diameter.....	4,389 [1.1728]

VIS 40 Series Two-speed

Product Numbers

Closed Loop

Use digit prefix —
176-, 178-, or 182- plus four
digit number from charts for
complete product number—
Example 176-0022.

**Orders will not be accepted
without three digit prefix.**

SAE

MOUNTING	SHAFT	PORT SIZE	DISPL. cm ³ /r[in ³ /r] / PRODUCT NUMBER							
			325 [19.8]	400 [24.4]	505 [30.7]	570 [34.9]	630 [38.5]	685 [41.7]	785 [48.0]	940 [57.4]
Standard	40 mm Straight	1 1/16 -12 UNF O-ring (2) 9/16 -18 UNC Drain Port (1)	—	-0106	-0021	-0022	-0023	-0024	-0025	-0026
	1 1/2 inch 17 Tooth Splined	1 1/16 -12 UNF O-ring (2) 9/16 -18 UNC Drain Port (1)	178-0108	-0109	-0027	-0028	-0029	-0030	-0031	-0032
	1 3/4 inch Tapered	1 1/16 -12 UNF O-ring (2) 9/16 -18 UNC Drain Port (1)	—	-0128	-0033	-0034	-0035	-0036	-0037	-0038
Wheel	40 mm Straight	1 1/16 -12 UNF O-ring (2) 9/16 -18 UNC Drain Port (1)	—	—	-0002	-0003	-0004	-0005	-0006	-0007
	1 1/2 inch 17 Tooth Splined	1 1/16 -12 UNF O-ring (2) 9/16 -18 UNC Drain Port (1)	—	—	-0008	-0009	-0010	-0011	-0012	-0013
	1 3/4 inch Tapered	1 1/16 -12 UNF O-ring (2) 9/16 -18 UNC Drain Port (1)	—	182-0041	-0014	-0015	-0016	-0017	-0018	-0019
Bearingless		1 1/16 -12 UNF O-ring (2) 9/16 -18 UNC Drain Port (1)	176-0037	—	-0019	-0020	-0021	-0022	-0023	-0024

176-0022

Oversize

MOUNTING	SHAFT	PORT SIZE	DISPL. cm ³ /r[in ³ /r] / PRODUCT NUMBER							
			325 [19.8]	400 [24.4]	505 [30.7]	570 [34.9]	630 [38.5]	685 [41.7]	785 [48.0]	940 [57.4]
Standard	40 mm Straight	1 1/16 -12 UNF O-ring (2) 9/16 -18 UNC Drain Port (1)	—	—	178-0039	-0040	—	—	—	—
	46 mm 28 Tooth Splined	1 1/16 -12 UNF O-ring (2) 9/16 -18 UNC Drain Port (1)	—	—	178-0045	-0046	—	—	—	—
	1 3/4 inch Tapered	1 1/16 -12 UNF O-ring (2) 9/16 -18 UNC Drain Port (1)	—	—	178-0051	-0052	—	—	—	—

ISO

MOUNTING	SHAFT	PORT SIZE	DISPL. cm ³ /r[in ³ /r] / PRODUCT NUMBER							
			325 [19.8]	400 [24.4]	505 [30.7]	570 [34.9]	630 [38.5]	685 [41.7]	785 [48.0]	940 [57.4]
Standard	40 mm Straight	G 3/4 (BSP) (2) G 1/4 (BSP) Drain Port (1)	178-0110	-0111	-0057	-0058	-0059	-0060	-0061	-0062
	45 mm Tapered	G 3/4 (BSP) (2) G 1/4 (BSP) Drain Port (1)	178-0095	—	-0069	-0070	-0071	-0072	-0073	-0074
	1 1/2 inch 17 Tooth Splined	G 3/4 (BSP) (2) G 1/4 (BSP) Drain Port (1)	—	—	-0063	-0064	-0065	-0066	-0067	-0068
Wheel	40 mm Straight	G 3/4 (BSP) (2) G 1/4 (BSP) Drain Port (1)	182-0042	—	-0020	-0021	-0022	-0023	-0024	-0025
	45 mm Tapered	G 3/4 (BSP) (2) G 1/4 (BSP) Drain Port (1)	—	—	-0026	-0027	-0028	-0029	-0030	-0031
	1 1/2 inch 17 Tooth Splined	G 3/4 (BSP) (2) G 1/4 (BSP) Drain Port (1)	—	—	-0032	-0033	-0034	-0035	-0036	-0037
Bearingless		G 3/4 (BSP) (2) G 1/4 (BSP) Drain Port (1)	—	—	-0025	-0026	-0027	-0028	-0029	-0030

176-0028

Note:

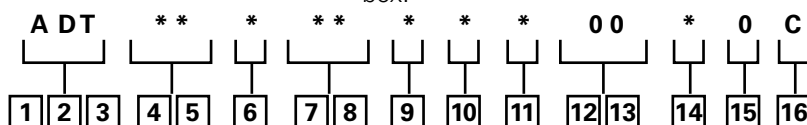
The product numbers on this page are for motors used in closed loop circuits. They include a back-pressure relief valve that is set at 4,5 bar [65 PSI].

- A case drain is required for all closed loop VIS motor applications.
- The maximum case pressure for the VIS motor is 3,5 bar [50 PSI].

VIS 40 Series Two-speed

Model Code

The following 16 - digit coding system has been developed to identify all of the configuration options for the VIS 40 two-speed motor. Use this model code to specify a motor with the desired features. All 16 digits of the code must be present when ordering. You may want to photocopy the matrix below to ensure that each number is entered in the correct box.



1, 2, 3 Product Series

ADT – VIS 40- Two-speed Motor

4, 5 Displacement – cm³/r [in³/r]

20 – 325 [19.8]

24 – 400 [24.4]

31 – 505 [30.7]

35 – 570 [34.9]

38 – 630 [38.5]

42 – 685 [41.7]

48 – 785 [48.0]

57 – 940 [57.4]

6 Mounting Type

A – 4 Bolt Bearingless 127,00 [5.000] Pilot Dia. with 12,19 [.480] Pilot Length and 14,35 [.565] Dia holes on 161,92 [6.375] Dia. Bolt Circle

B – 4 Bolt Wheel Mount 160,00 [6.3] Pilot Dia. With 5,8 [.23] Pilot Length and 18,00 [.709] Dia. Holes on 200,00 [7.874] Dia. Bolt Circle (ISO Compatible)

C – 4 Bolt Oversize Flange 185,4 [7.30] Rear Pilot Dia., 169,90 [6.689], 139,93 [5.509], 127,0 [5.00] Dia (Front Pilots) and 18,01 [.709] Dia. Holes on 224,00 [8.819] Dia. Bolt Circle

F – 4 Bolt Standard Mount (SAE CC) 127,00 [5.000] Pilot Dia. With 12,2 [.48] Pilot Length and 14,32 [.564] Dia. Holes on 161,92 [6.375] Dia.

Bolt Circle

G – 4 Bolt Wheel Mount 139,7 [5.50] Pilot Dia. with 7,9 [.31] Pilot Length and 14,32 [.564] Dia. Holes on 184,15 [7.250] Dia. Bolt Circle (SAE Compatible)

H – 4 Bolt Standard Mount 125,00 [4.92] Pilot Dia. With 8,9 [.35] Pilot Length and 14,00 [.551] Dia. Holes on 160,00 [6.299] Dia. Holes on 160,00 [6.299] Dia. Bolt Circle (ISO Compatible)

M – Standard, 4 Bolt: 169,75 [6.683] Pilot Dia. With 4.3 [.17] Pilot Length and M16 X 2 -6H Threaded Holes on 224,00 [8.819] Dia. Bolt Circle (To be selected for Brake Option)

7, 8 Output Shaft

00 – None (Bearingless)

01 – 45 mm Dia. 10:1 Tapered Shaft Per ISO R775 with M30X2-6H Threaded Shaft End, 12W X 8H X 28L [.472W X .313H X 1.102L] Key

02 – 1-3/4 inch Dia. .125:1 Tapered Shaft Per SAE J501 with 1-1/4 - 18 UNEF-2A Threaded Shaft End, 11,11 [.4375] Square X 31,8 [1.25] Straight Key

04 – 46 mm Dia. Flat Root Side Fit, 28 Tooth, 16/32 DP 30 Degree Involute Spline, 93,0 [3.66] Minimum Full Spline with M16 X 2,0-6H Thread in End

07 – 40 mm Dia. Straight Shaft with M12 X 1,75-6H Thread in End, 12W X 8H X 63L [.472W X .313H X 2.480L] Key (SAE Compatible)

08 – 1-1/2 inch Dia. Flat Root Side Fit, 17 Tooth, 12/24 DP 30 Degree Involute Spline, 39,1 [1.54] Minimum Full Spline with 3/8-16 UNC-2B Thread in End (SAE Compatible)

09 – 1-1/2 inch Dia. Flat Root Side Fit, 17 Tooth, 12/24 DP 30 Degree Involute Spline, 56,6 [2.23] Minimum Full Spline with M12 X 1.75-6H Thread in End (ISO Compatible)

10 – 40 mm Dia. Straight Shaft with M12 X 1,75-6H Thread in End, 12W X 8H X 67L [.472W X .313H X 2.630L] Key (ISO Compatible)

9 Ports

A – 1-1/16-12 UN-2B Size 12 O-ring Port, Accepts Fittings for SAE J1926

B – G 3/4 (BSP) Straight Thread Port

10 Case Flow Options

A – Shuttle Valve with 9/16-18 UNF-2B, Size 6 O-ring Port Case Drain, Accepts Fittings for SAE J1926

B – Shuttle Valve with G 1/4 (BSP) Straight Thread Port Case Drain

11 Back-Pressure Relief

1 – Set at 4,5 bar [65 PSI] (for Manual Pumps)

2 – Set at 15,2 bar [220 PSI] (for Servo Pumps)

4 – Set at 15,2 bar [300 PSI] (for high charge Servo Pumps)

12, 13 Special Features

00 – None

08 – Spring Applied Hydraulic Release Wet Brake With Brake Capacity of 20,000 lbf-in Static and 150 lbf/in² release pressure

14 _ Paint/ Special Packaging

0 – Primer, Individual Box

A – Low Gloss Black Primer, Individual Box

B – No Paint, Bulk Box Option

C – Low Gloss Black Primer, Bulk Box Option

15 _ Eaton Assigned Code when Applicable

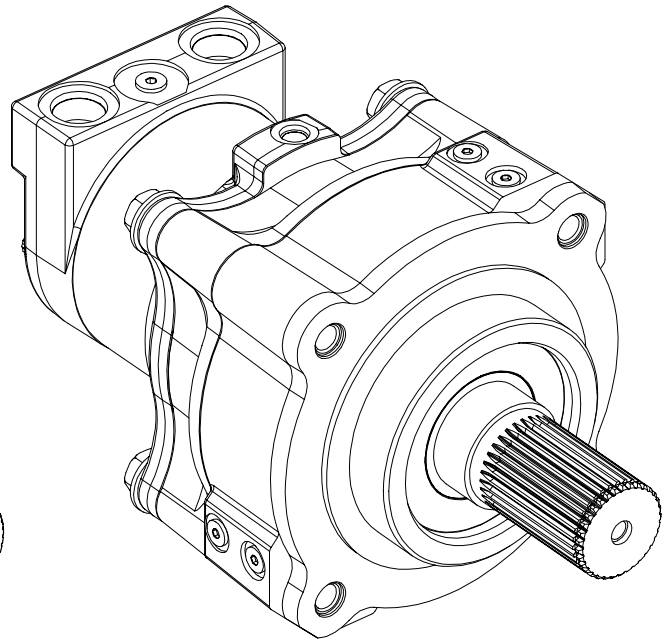
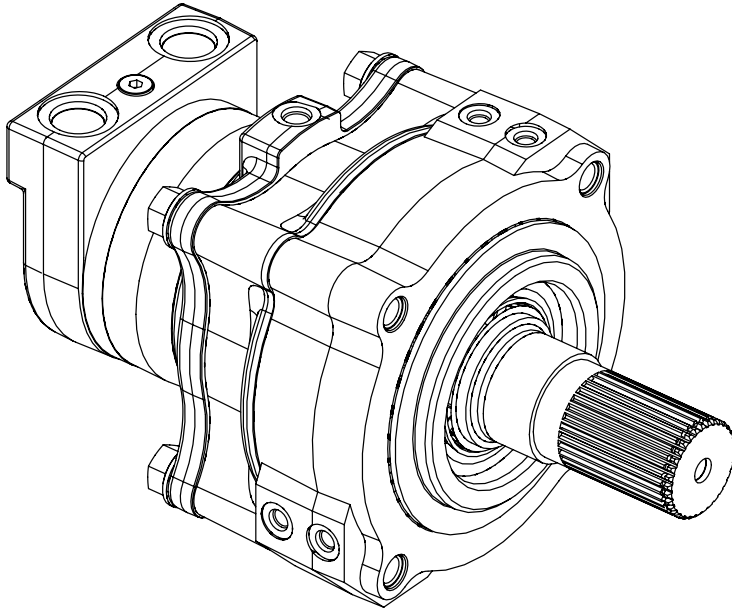
0 – Assigned Code

16 _ Eaton Assigned Design Code

C – Assigned Design Code

VIS 40 Series

Brake Description



Brake Motor WITH Outer Grease Seal

Features

- Spring-Applied/
Hydraulically Released
Multi-Disc Brake
- Spring automatically
applies brake when hydro-
static pressure is absent
- Environmentally Protected
- Integral Design –
Motor and brake as a sin-
gle package to minimize
length and cost.
- Infinite Braking –
Eliminates machine creep
associated with park pawl
mechanisms
- Boost Feature –
Increases holding capacity
to match full motor output
torque
- No adjustments needed
- Two Sets of Release
and Boost Ports –
Allows for multiple plumb-
ing options and facilitates
bleeding
- Outer Grease Seal -
optional feature that
encloses the front bearing
protecting it from external
contamination

Applications

- Skid Steer Loaders
- Mini Excavators
- Trenchers
- Road Rollers
- Anywhere load-holding
is needed on a Low-
Speed High-Torque drive
system

Specifications

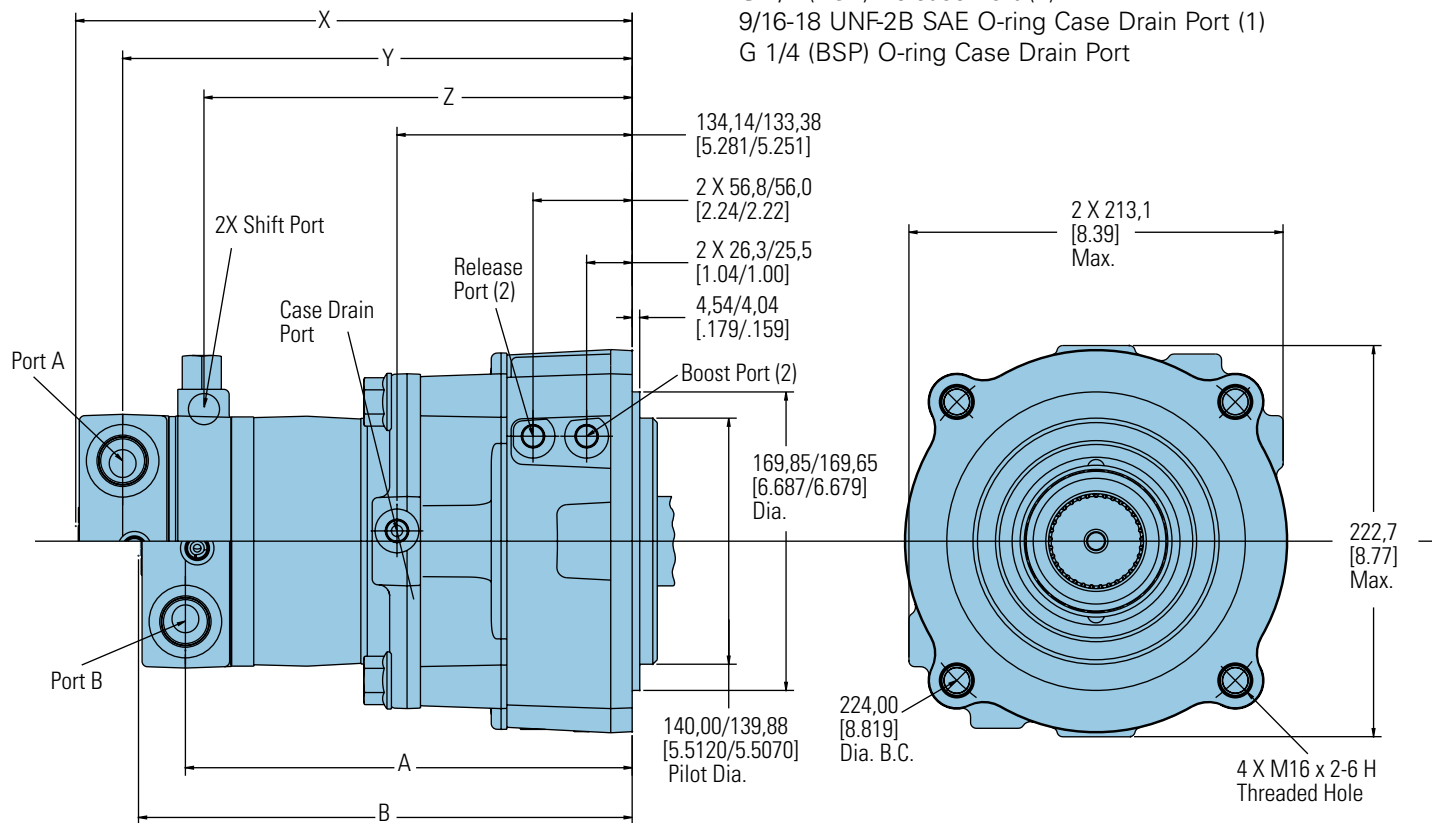
- Static Holding Torque – 780 N-m [6900 lb-in] minimum
(spring only - no boost)
2621 N-m [23200 lb-in] minimum
(@ 10,3 bar [150 PSI] boost)
3570 N-m [31600 lb-in] minimum
(@ 15,2 bar [220 PSI] boost)
- Release Pressure – 10,3 bar [150 PSI] minimum
for full release
68,9 bar [1000 PSI] maximum
allowed at release port
- Case Pressure – 1,4 bar [20 PSI] continuous
3,5 bar [50 PSI] maximum
- Boost Pressure – 15,2 bar [220 PSI] continuous
34,5 bar [500 PSI] maximum
- Speed – 360 RPM maximum
- Emergency – After 3 consecutive stops,
brake to still meet parking
requirement

Model Code Selection:

To add a brake to the motor, select Mounting Option 'M' from Mounting Options and select Brake Option from Special Features.

VIS 40 Series

Brake Dimensions



BRAKE MOTORS (SINGLE-SPEED)

Displacement cm ³ /r [in ³ /r]	A mm [inch]	B mm [inch]
325 [19.8]	220,9 [8.78]	250,2 [9.85]
400 [24.4]	229,7 [9.05]	256,9 [10.11]
505 [30.7]	238,7 [9.40]	265,9 [10.47]
570 [34.9]	244,9 [9.64]	272,1 [10.71]
630 [38.5]	250,1 [9.85]	277,3 [10.92]
685 [41.7]	254,7 [10.04]	281,9 [11.10]
785 [48.0]	264,0 [10.40]	291,2 [11.46]
940 [57.4]	277,7 [10.94]	304,9 [12.00]

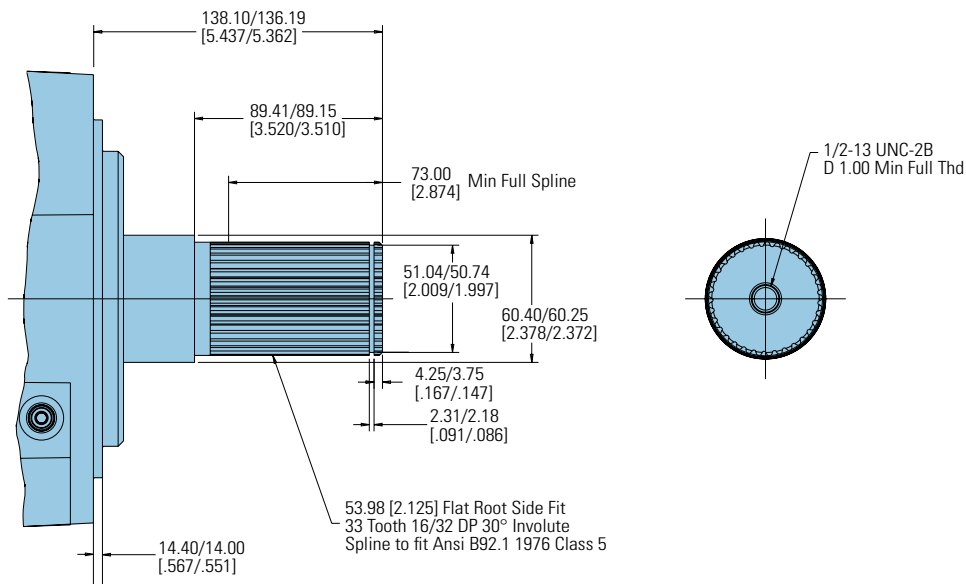
BRAKE MOTORS (TWO-SPEED)

Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]	Z mm [inch]
325 [19.8]	286,1 [11.26]	258,9 [10.20]	213,5 [8.41]
400 [24.4]	292,7 [11.52]	265,7 [10.46]	220,3 [8.67]
505 [30.7]	301,9 [11.88]	274,7 [10.82]	229,3 [9.03]
570 [34.9]	308,0 [12.12]	280,9 [11.06]	235,5 [9.27]
630 [38.5]	313,1 [12.32]	285,9 [11.27]	238,5 [9.27]
685 [41.7]	317,9 [12.52]	290,7 [11.45]	245,3 [9.66]
785 [48.0]	327,0 [12.88]	300,0 [11.80]	254,6 [10.02]
940 [57.4]	340,7 [13.42]	313,7 [12.35]	268,3 [10.56]

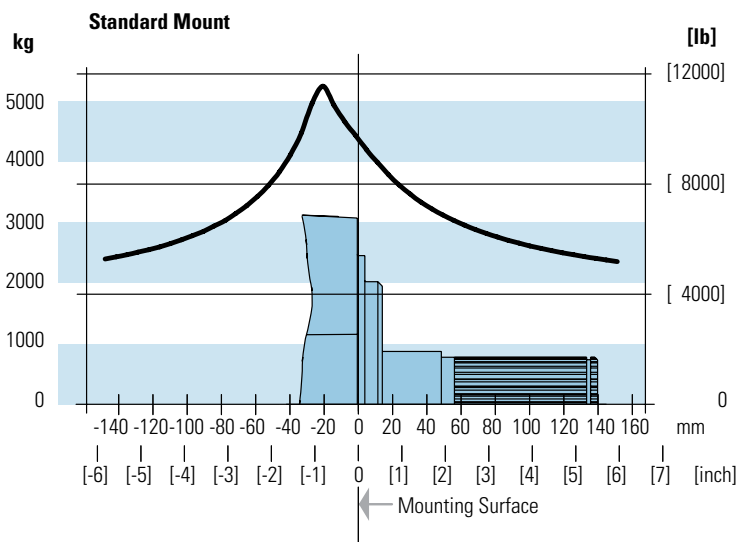
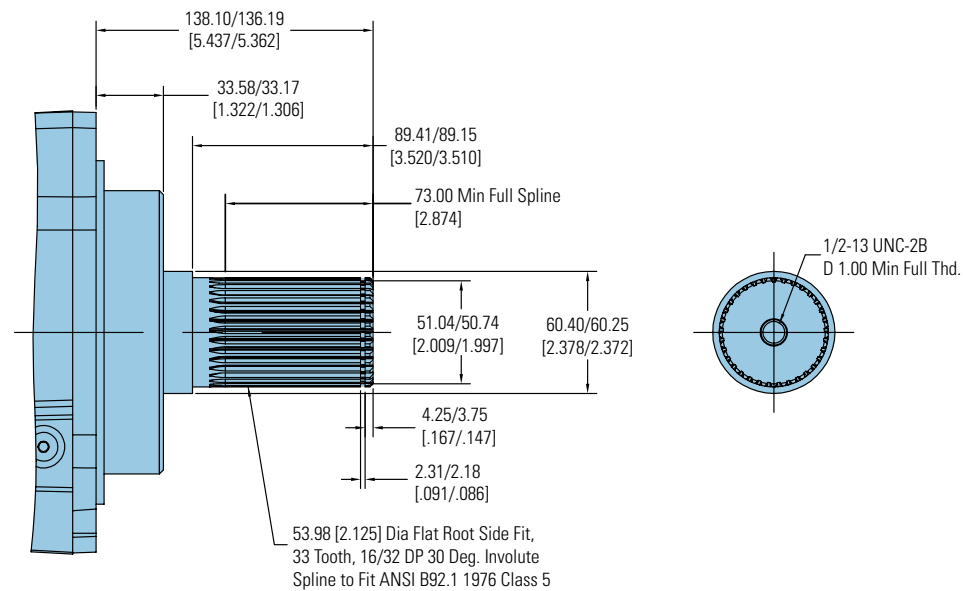
VIS 40 Series

Brake Shaft Dimensions/ Sideload Curves

Standard Brake

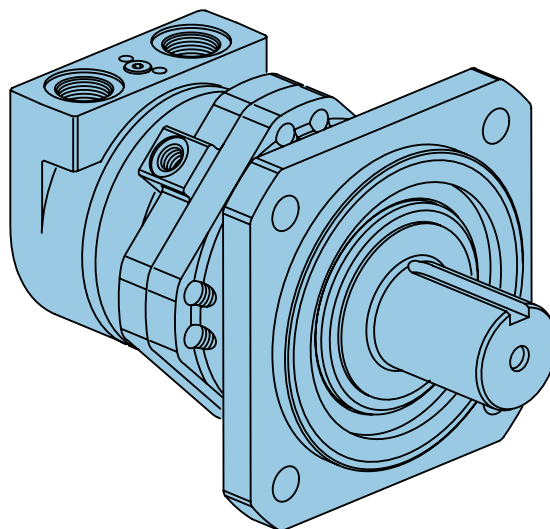


Brake with Outer Grease Seal



VIS 45 Series

Highlights



Description

The VIS 45 is the most powerful motor in the VIS Series product line. Maximum continuous output torque capability is rated to 4520 Nm [40,000 lb-in.] with a displacement range from 630cc to 1560cc per revolution. VIS 45 motors can be run up to 170 LPM [45 GPM] with pressure capability up to 310 bar [4500 PSI]. The motor utilizes patented VIS technology with improved high-strength Geroler, optimized drive geometry, and two-piece pre-loaded balance plate for increased starting efficiency, reduced leakage and higher back pressure capacity.

VIS 45 Motors

Geroler Element	5 Displacements
Flow l/min [GPM]	170 [45] Continuous
	189 [50] Intermittent
Speed	Up to 284 RPM
Pressure bar [PSI]	310 [4500] Cont.
	345 [5000] Inter.
	380 [5500] Peak
Torque Nm [lb - in]	4520 [40000] Cont.
	5650 [50000] Inter.

Features

- Patented VIS Geroler technology
- Three moving components: (Geroler, star, drive, and output shaft)
- Two-piece pre-loaded pressure balance plate
- Variety of optional features including two-speed option, and case flow solutions for both closed-loop and open-loop applications.

Benefits

- Extremely compact powerful package
- Increased torque capability
- Greatest horsepower density in the VIS motor line
- High efficiency
- Quiet, smooth operation
- Reliable performance
- Design Flexibility

Applications

- Traction Drives
- Skid Steer loaders
- Grapples
- Excavator Swing Drives
- Marine & Military Winches
- Utility Reels
- Harvesters
- Snow Grooming Equipment
- Trenchers
- Piggy-back Forklifts
- Industrial Machine Tools
- Truck Grapples
- Wood Processing – Saw Mills
- Augers



Auger



Skid Steer



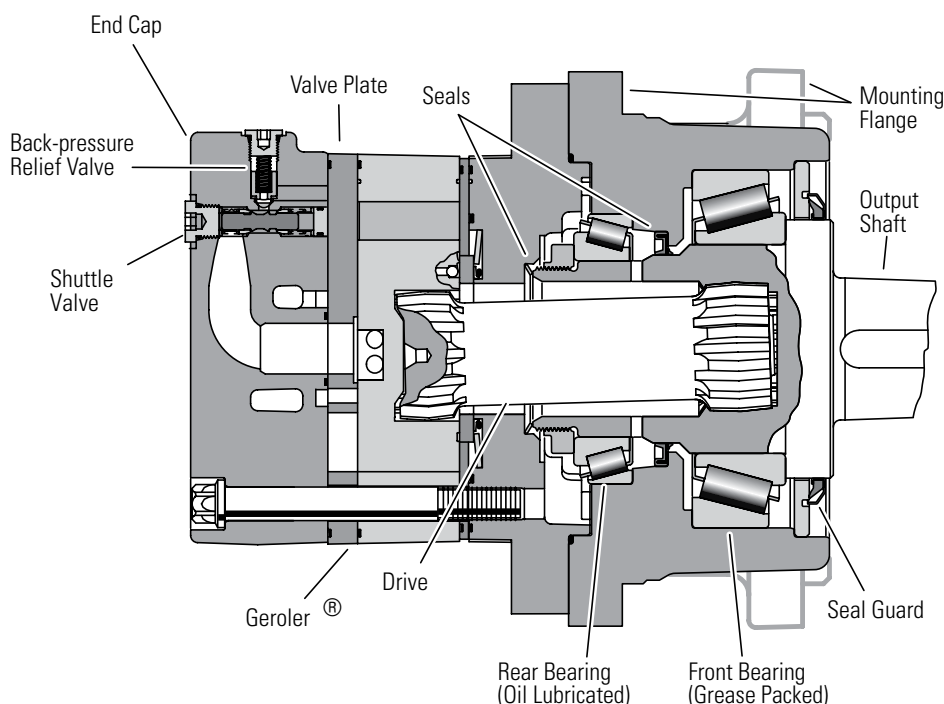
Injector



Port Equipment

VIS 45 Series

Specifications



SPECIFICATION DATA – VIS 45 SERIES MOTORS

Displ. cm ³ /r [in ³ /r]		630 [38.6]	805 [48.6]	990 [60.5]	1245 [76.0]	1560 [95.0]
Max. Speed (RPM) @ Flow	Continuous	256	198	164	129	104
	Intermittent	284	220	183	143	115
Flow l/min [GPM]	Continuous	170 [45]	170 [45]	170 [45]	170 [45]	170 [45]
	Intermittent	189 [50]	189 [50]	189 [50]	189 [50]	189 [50]
Torque Nm [lb-in]	Continuous	2963 [26080]	3555 [31460]	4052 [35860]	4520 [40000]	4520 [40000]
	Intermittent	3111 [27530]	3722 [32940]	4549 [40269]	5376 [47592]	5650 [50000]
Pressure Δ bar [Δ PSI]	Continuous	310 [4500]	310 [4500]	258 [3740]	205 [2975]	164 [2380]
	Intermittent	345 [5000]	345 [5000]	322 [4675]	256 [3720]	205 [2975]
	Peak	379 [5500]	379 [5500]	379 [5500]	308 [4465]	246 [3570]
Weight kg [lb]	Standard or Wheel Mount	53,8 [118.7]	55,2 [121.6]	56,7 [125.0]	58,7 [129.4]	61,2 [134.9]
	Bearingless	28,3 [62.3]	29,6 [65.2]	31,1 [68.6]	33,1 [73.0]	35,6 [78.5]
Weight kg [lb]	Two-speed Standard or Wheel Mount	58,5 [128.9]	59,8 [131.8]	61,3 [135.2]	63,3 [139.6]	65,8 [145.1]
	Two-speed Bearingless	32,9 [72.5]	34,2 [75.4]	35,7 [78.8]	37,7 [83.2]	40,2 [88.7]

A simultaneous maximum torque and maximum speed NOT recommended.

Note:

To assure best motor life, run motor for approximately one hour at 30% of rated pressure before application to full load. Be sure motor is filled with fluid prior to any load applications.

Maximum Inlet Pressure:

400 bar [5800 PSI]
Do Not Exceed A Pressure Rating (for displacement size see chart above).

Return Pressure (Back-Pressure):

Minimum – 3,5 bar [50 PSI]
Maximum – 21 bar [300 PSI]

Note:

Return (back-pressure) must be 3,5 bar [50 PSI] greater than the case pressure, except with open loop circuit.

Δ Pressure:

The true Δ bar [Δ PSI] between inlet port and outlet port

Case Pressure:

Minimum – No Pressure
Maximum – 3,5 bar [50 PSI]

Note:

The case must be full when the motor is operating. A case drain is recommended.

Continuous Rating:

Motor may be run continuously at these ratings

Intermittent Operation:

10% of every minute

Peak Operation:

1% of every minute

Recommended Fluids:

Premium quality, anti-wear type hydraulic oil with a viscosity of not less than 70 SUS at operating temperature.

Recommended System Operating Temp.:

-34°C to 82°C [-30°F to 180°F]

Recommended Filtration:

Per ISO Cleanliness Code, 4406: 20/18/13

Shuttle:

Standard

Back-Pressure Relief Valve:

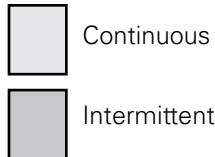
Required for closed loop circuit.

VIS 45 Series

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.



805 cm³/r [48.6 in³/r]

□ Pressure Bar [PSI]

	250	500	1000	1500	2000	2500	3000	3500	4000	4500	5000
	15	35	70	105	140	170	205	240	275	310	345
4	1600	3350	7180	10670	13480	16640	19680	21740	25860	28500	31720
15	181	379	811	1206	1523	1880	2224	2457	2922	3221	3584
8	1620	3380	7240	10730	13740	16920	19950	22160	25920	28970	32200
30	183	382	818	1212	1553	1912	2254	2504	2929	3274	3639
12	1640	3310	7180	10770	14170	17290	20730	23270	26340	29420	32470
45	185	374	811	1217	1601	1954	2342	2630	2976	3324	3669
16	1660	3220	7010	10680	14290	17710	21240	24170	26830	30340	32940
61	188	364	792	1207	1615	2001	2400	2731	3032	3428	3722
20	1600	3110	6840	10380	14000	17290	20990	24490	27270	31390	
76	181	351	773	1173	1582	1954	2372	2767	3082	3547	
24	1560	3030	6750	10250	13830	17340	21110	24450	27620	31460	
91	176	342	763	1158	1563	1959	2385	2763	3121	3555	
28		2720	6560	10190	13780	17390	21090	24360	27420	31238	
106		307	741	1151	1557	1965	2383	2753	3098	3529	
32		2620	6330	10000	13480	17070	20730	24180	27270	31064	
121		296	715	1130	1523	1929	2342	2732	3082	3509	
36		147	140	139	137	137	135	135	134	127	
136		2620	5910	9480	13140	16640	20200	23570	26910	30646	
40		296	668	1071	1485	1880	2283	2663	3041	3462	
151		165	158	156	154	154	152	152	150	143	
45			5390	9220	12790	16120	19700	23080	26343	30019	
170			609	1042	1445	1822	2226	2608	2976	3391	
50			175	173	171	171	169	169	167	159	
189			5150	8970	12450	15780	19420	22650	25848	29462	
			582	1014	1407	1783	2194	2559	2920	3328	
			198	196	193	193	191	191	189	179	
			4770	8610	12140	15380	19180	22440			
			539	973	1372	1738	2167	2536			
			220	217	215	215	212	212			

630 cm³/r [38.6 in³/r]

□ Pressure Bar [PSI]

	250	500	1000	1500	2000	2500	3000	3500	4000	4500	5000
	15	35	70	105	140	170	205	240	275	310	345
4	1270	2710	5530	8250	10300	12900	15540	17720	20820	23640	25740
15	144	306	625	932	1164	1458	1756	2002	2353	2671	2909
8	1290	2720	5580	8290	10490	13110	15760	18070	21000	24100	26070
30	146	307	631	937	1185	1481	1781	2042	2373	2723	2946
12	1310	2670	5440	8320	10820	13400	16370	18970	21230	24540	26840
45	148	302	615	940	1223	1514	1850	2144	2399	2773	3033
16	1320	2600	5400	8250	10910	13730	16780	19710	21970	24870	27530
61	149	294	610	932	1233	1551	1896	2227	2483	2810	3111
20	1290	2500	5270	8020	10690	13400	16730	20020	22320	25420	
76	146	283	596	906	1208	1514	1890	2262	2522	2872	
24	1240	2440	5200	7920	10560	13430	16700	19970	22610	25730	
91	140	276	588	895	1193	1518	1887	2257	2555	2907	
28		2190	5050	7870	10520	13480	16660	19860	22450	26080	
106		247	571	889	1189	1523	1883	2244	2537	2963	
32		160	160	157	157	155	150	146	143	136	
121		2110	4870	7720	10300	13230	16370	19720	22320	25986	
36		238	550	872	1164	1495	1850	2228	2522	2936	
136		182	182	180	180	177	172	166	164	156	
40		2090	4550	7330	10030	12890	15960	19220	22040	25655	
151		236	514	828	1133	1457	1803	2172	2491	2898	
45		205	205	202	202	199	193	187	184	175	
170			4150	7120	9760	12490	15560	18820	21600	25185	
50			469	805	1103	1411	1758	2127	2441	2845	
189			228	224	224	221	214	208	204	194	
			3970	6930	9500	12230	15340	18470	21207	24742	
			449	783	1074	1382	1733	2087	2396	2795	
			256	252	252	249	241	234	229	218	
			3680	6660	9270	11920	15150	18300			
			416	753	1048	1347	1712	2068			
			284	280	280	276	268	259			

(9270)
1048
280

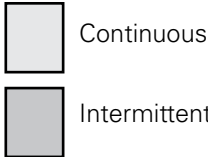
Torque [lb-in]
Nm
Speed RPM

VIS 45 Series

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.



1245 cm³/r [76.0 in³/r]
□ Pressure Bar [PSI]

Flow LPM [GPM]		250	500	1000	1500	2000	2500	3000	3500	4000	4250
		15	35	70	105	140	170	205	240	275	295
4	2160	4800	9960	15150	20200	26450	30670	39180	42800	43220	
	244	542	1125	1712	2283	2989	3466	4427	4836	4884	
15	12	11	11	11	11	10	10	9	9	9	
8	2250	4830	10370	15760	22010	27180	33330	39840	43660	44400	
	254	546	1172	1781	2487	3071	3766	4502	4934	5017	
30	24	23	22	22	21	20	20	19	19	19	
12	2400	5390	10910	17290	22780	28470	34170	40140	44160	47220	
	271	609	1233	1954	2574	3217	3861	4536	4990	5336	
45	36	33	33	32	32	32	32	31	31	30	
16	2410	5150	10930	16970	22880	28600	33900	39500	44510	47592	
	272	582	1235	1918	2585	3232	3831	4464	5030	5376	
61	48	46	45	44	43	43	43	42	41	40	
20	2350	4890	10650	16470	21960	27450	33130	37710	43890	46933	
	266	553	1203	1861	2481	3102	3744	4261	4960	5302	
76	60	59	57	56	56	56	55	55	54	52	
24	2190	4760	10460	15920	21230	26530	32320	37680	42670	45673	
	247	538	1182	1799	2399	2998	3652	4258	4822	5156	
91	72	70	68	67	67	67	66	66	65	63	
28	1990	4260	10070	15860	21200	26420	32480	37500	42464	45418	
	225	481	1138	1792	2396	2985	3670	4238	4797	5131	
106	85	82	80	78	78	78	77	77	76	74	
32		4100	9770	15410	20770	26300	31920	37240	42167	45103	
		463	1104	1741	2347	2972	3607	4208	4764	5095	
121		94	91	90	89	89	88	88	87	84	
36		4090	9060	14650	20060	25670	31110	36295	41087	43955	
		462	1024	1655	2267	2901	3515	4100	4642	4966	
136		106	103	101	101	100	99	99	98	95	
40			8300	14150	19570	24900	30320	35373	40034	42836	
			938	1599	2211	2814	3426	3996	4523	4839	
151			114	113	112	111	110	110	108	105	
45			8100	13970	19310	24610	29972	34967	39570	42343	
			915	1579	2182	2781	3686	3950	4470	4783	
170			129	127	126	125	124	124	122	118	
50			7900	13790	19050	24310					
			893	1558	2153	2747					
189			143	141	140	139					

990 cm³/r [60.5 in³/r]
□ Pressure Bar [PSI]

Flow LPM [GPM]		250	500	1000	1500	2000	2500	3000	3500	4000	4500	4750
		15	35	70	105	140	170	205	240	275	310	330
4	2000	4100	8630	12620	16050	20080	24150	28320	32590	35150	37040	
	226	463	975	1426	1814	2269	2729	3200	3683	3972	4186	
15	15	15	15	15	14	14	14	13	12	11	10	
8	2020	4130	8700	12740	16350	20420	24480	28400	32850	35670	37250	
	228	467	983	1440	1848	2307	2766	3209	3712	4031	4209	
30	30	30	29	29	29	28	28	27	25	25	24	
12	2050	4050	8630	12780	16870	20860	25440	28550	32920	35860	37630	
	232	458	975	1444	1906	2357	2875	3226	3720	4052	4252	
45	45	45	44	44	43	43	41	41	41	40	39	
16	2070	3940	8420	12680	17010	21380	26070	29660	33020	36620	38439	
	234	445	951	1433	1922	2416	2946	3352	3731	4138	4342	
61	61	60	58	58	58	57	55	55	54	53	52	
20	2000	3800	8220	12330	16660	20860	25760	30060	33550	37880	39766	
	226	429	929	1393	1883	2357	2911	3397	3791	4280	4492	
76	76	75	73	73	72	71	69	69	68	66	64	
24	1950	3700	8120	12180	16460	20890	25820	30090	33990	38366	40269	
	220	418	918	1376	1860	2361	2918	3400	3841	4334	4549	
91	91	90	88	88	86	85	83	83	82	80	78	
28		3320	7880	12100	16400	20990	25890	29900	33750	39106	39995	
		375	890	1367	1853	2372	2926	3379	3814	4280	4518	
106		105	102	102	101	99	97	97	95	92	90	
32		3210	7610	11870	16050	20600	25440	29680	33550	37890	39766	
		363	860	1341	1814	2328	2875	3354	3791	4280	4492	
121		120	117	117	115	114	110	110	109	106	103	
36		3200	7100	11260	15640	20080	24800	28930	32716	36936	38759	
		362	802	1272	1767	2269	2802	3269	3696	4173	4379	
136		135	131	131	130	128	124	124	123	119	116	
40			6480	10950	15220	19460	24170	28330	32023	36155	37935	
			732	1237	1720	2199	2731	3201	3618	4084	4286	
151			146	146	144	142	138	138	137	133	130	
45			6190	10650	14810	19040	23830	27952	31599	35679	37432	
			699	1203	1674	2152	2693	3158	3570	4031	4229	
170			164	164	162	160	155	155	154	149	145	
50			5740	10230	14450	18570	23540					
			649	1156	1633	2098	2660					
189			183	183	180	178	173					

[18570] Torque [lb-in]
2098 } Nm
178 Speed RPM

VIS 45 Series

1560 cm³/r [95.0 in³/r]

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.

	Continuous
	Intermittent

□ Pressure Bar [PSI]

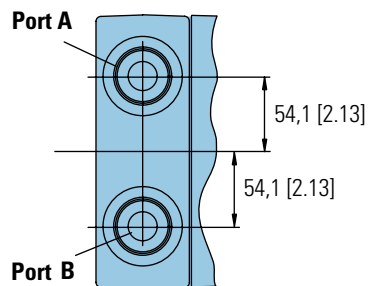
	250	500	1000	1500	2000	2500	3000	3500	4000
	15	35	70	105	140	170	205	240	275
4	2700	5670	11910	18520	24910	30860	37610	42320	48366
	305	641	1346	2093	2815	3487	4250	4782	5464
	9	9	9	9	9	8	8	8	8
8	2810	5910	12400	19260	25590	31740	39310	44150	50457
	318	668	1401	2176	2892	3587	4442	4989	5700
	19	19	18	18	18	17	16	15	15
12	3010	6300	13040	20490	26600	33070	39880	46670	53337
	340	712	1474	2315	3006	3737	4506	5274	6025
	29	28	28	27	26	25	23	22	22
16	3020	6300	13360	20740	27270	33950	40450	48630	55577
	341	712	1510	2344	3082	3836	4571	5495	6279
	38	38	37	36	35	34	31	29	29
20	2930	6150	13200	20490	27110	34830	39820	47662	54470
	331	695	1492	2315	3063	3936	4500	5384	6154
	48	47	46	45	44	42	39	37	37
24	2780	5910	12880	19750	26930	34390	39310	47300	54057
	314	668	1455	2232	3043	3886	4442	5343	6107
	58	56	55	54	53	50	47	44	44
28		5310	12500	19630	26600	33950	38740	46635	53297
		600	1413	2218	3006	3836	4378	5268	6021
		66	64	63	62	59	55	52	52
32		5120	12070	19260	26260	33510	38180	45982	52550
		579	1364	2176	2967	3787	4314	5195	5937
		75	74	72	70	67	62	58	58
36		5100	11270	18270	25590	33070	37652	45366	
		576	1274	2065	2892	3737	4254	5125	
		85	83	81	79	76	70	66	
40			10280	17760	24910	32630	37124	44750	
			1162	2007	2815	3687	4194	5055	
			92	90	88	84	78	73	
45			9820	17280	24240	31793	36119	43577	
			1110	1953	2739	3592	4080	4923	
			104	101	99	95	87	82	
50			9100	16600	23650				
			1028	1876	2672				
			115	113	110				

16600 } Torque [lb-in]
1876 } Nm
113 } Speed RPM

VIS 45 Series

Dimensions

Standard Mount



Ports

1-5/16-12 UN-2B SAE O-ring Ports (2)

9/16-18 UNF-2B SAE O-ring Case Drain Port (1)

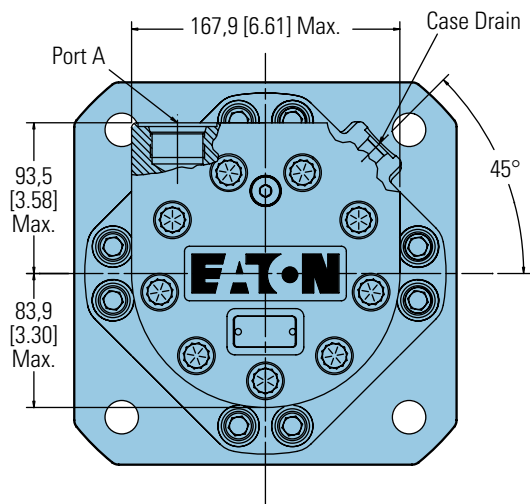
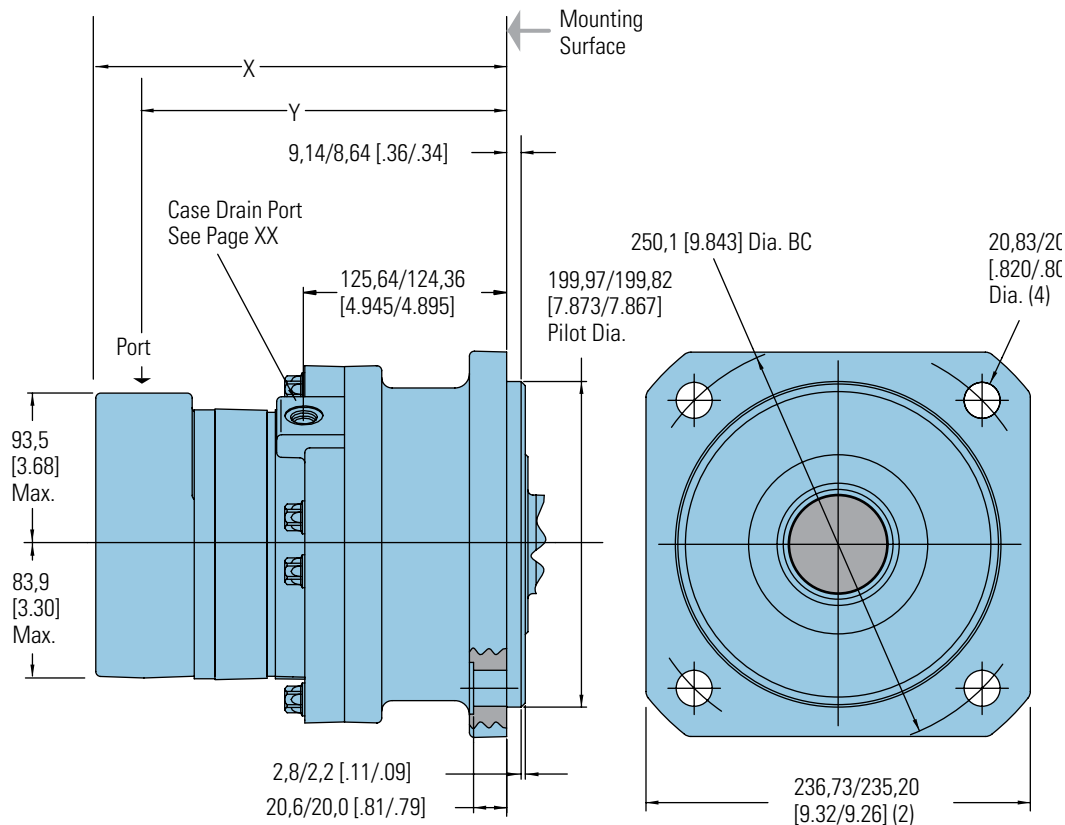
Or G 1 (BSP) O-ring Ports (2)

G 1/4 (BSP) O-ring Case Drain Port (1)

Standard Rotation Viewed from Shaft End

Port A Pressurized — CW

Port B Pressurized — CCW



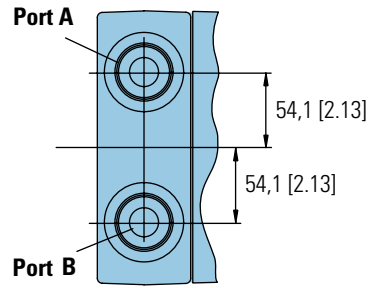
STANDARD MOTORS

Displacement cm ³ /r [in ³ /r]	X Max. mm [inch]	Y mm [inch]
630 [38.6]	260,9 [10.27]	228,6 [9.00]
805 [48.6]	271,3 [10.68]	239,0 [9.41]
990 [60.5]	283,7 [11.17]	251,5 [9.90]
1245 [76.0]	299,7 [11.80]	267,7 [10.54]
1560 [95.0]	319,5 [12.58]	287,5 [11.32]

VIS 45 Series

Dimensions

Wheel Mount



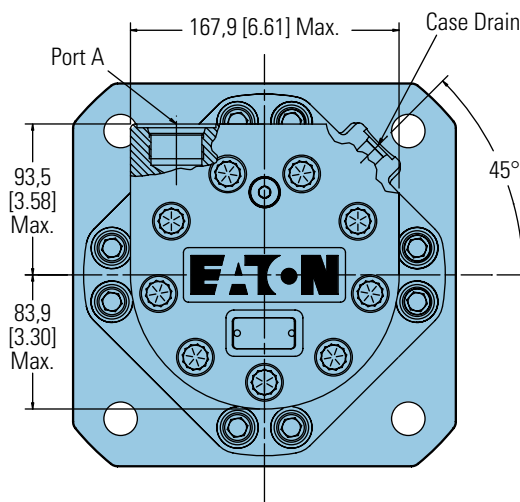
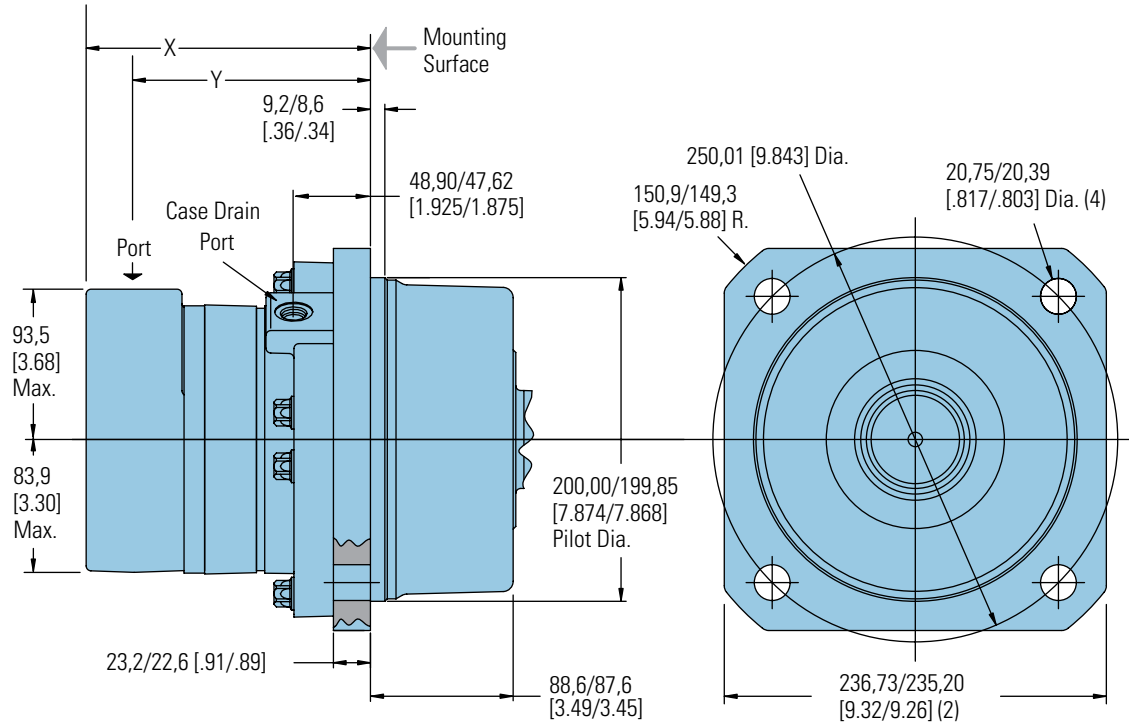
Ports

- 1-5/16-12 UN-2B SAE O-ring Ports (2)
- 9/16-18 UNF-2B SAE O-ring Case Drain Port (1)
- Or G 1 (BSP) O-ring Ports (2)
- G 1/4 (BSP) O-ring Case Drain Port (1)

Standard Rotation Viewed from Shaft End

Port A Pressurized — CW

Port B Pressurized — CCW



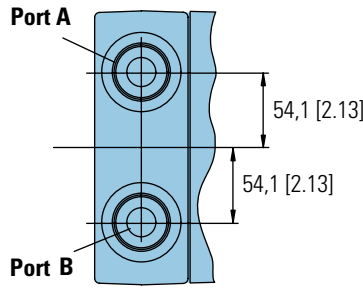
WHEEL MOTORS

Displacement cm ³ /r [in ³ /r]	X Max. mm [inch]	Y mm [inch]
630 [38.6]	184,2 [7.25]	151,9 [5.98]
805 [48.6]	194,6 [7.66]	162,3 [6.39]
990 [60.5]	207,0 [8.15]	174,8 [6.88]
1245 [76.0]	223,0 [8.78]	191,0 [7.52]
1560 [95.0]	242,8 [9.56]	210,8 [8.30]

VIS 45 Series

Dimensions

Bearingless



Ports

1-5/16-12 UN-2B SAE O-ring Ports (2)

9/16-18 UNF-2B SAE O-ring Case Drain Port (1)

Or G 1 (BSP) O-ring Ports (2)

G 1/4 (BSP) O-ring Case Drain Port (1)

Standard Rotation Viewed from Drive End

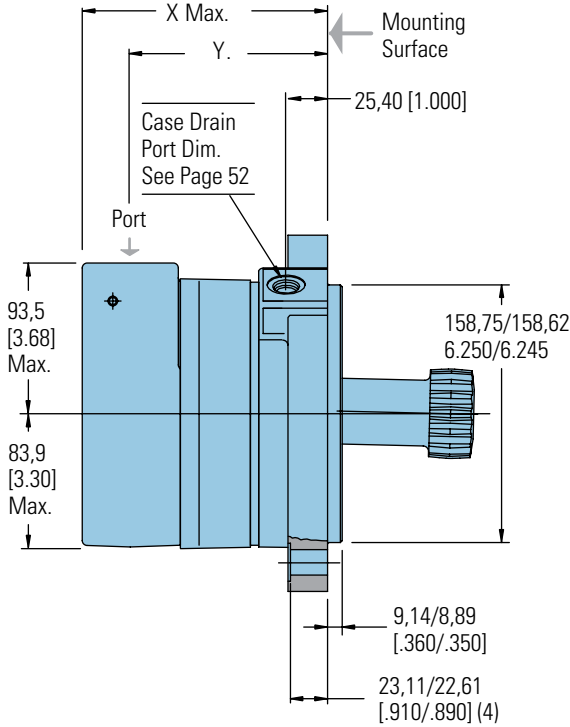
Port A Pressurized — CW

Port B Pressurized — CCW

For VIS 45 bearingless motor application information, contact your Eaton representative (mating coupling blanks available from Eaton Hydraulics).

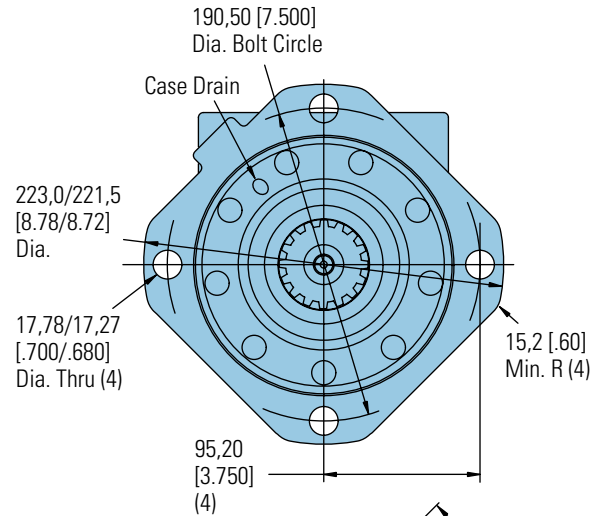
Note:

After machining blank, part must be hardened per Eaton specification.



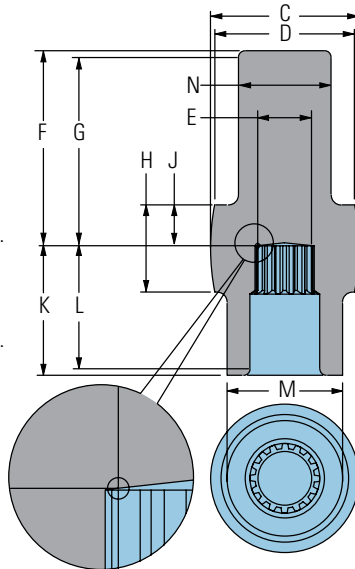
Shaft Face Seal
Furnished with Motor

223,0/221,5
[8.78/8.72]
Dia.



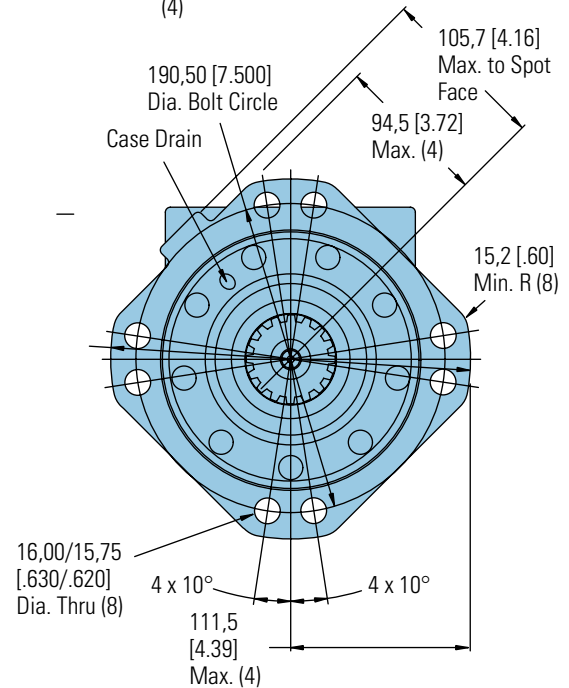
Mating Coupling Blank Eaton Part No. 13521-003

- C** 116,3 [4.58] Dia. Max.
- D** 111,8 [4.40] Dia. Min.
- E** 37,64 [1.482] Dia.
- F** 136,7 [5.38] Max.
- G** 131,6 [5.18] Min. Full Form Dia.
- H** 64,8 [2.55]
- J** 26,4 [1.04]
- K** 109,7 [4.32] Max.
- L** 104,6 [4.12] Min. Full Form Dia.
- M** 92,58 [3.645] Dia.
- N** 73,28 [2.885] Dia.



BEARINGLESS MOTORS

Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]
630 [38.6]	161,5 [6.36]	130,3 [5.13]
805 [48.6]	172,5 [6.79]	141,2 [5.56]
990 [60.5]	184,4 [7.26]	153,4 [6.04]
1245 [76.0]	200,7 [7.90]	169,7 [6.68]
1560 [95.0]	220,5 [8.68]	189,5 [7.46]

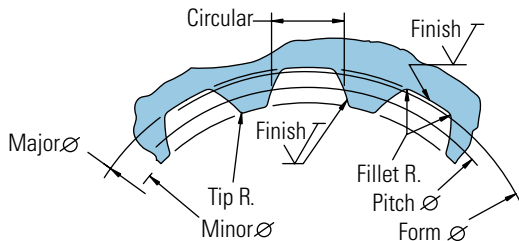
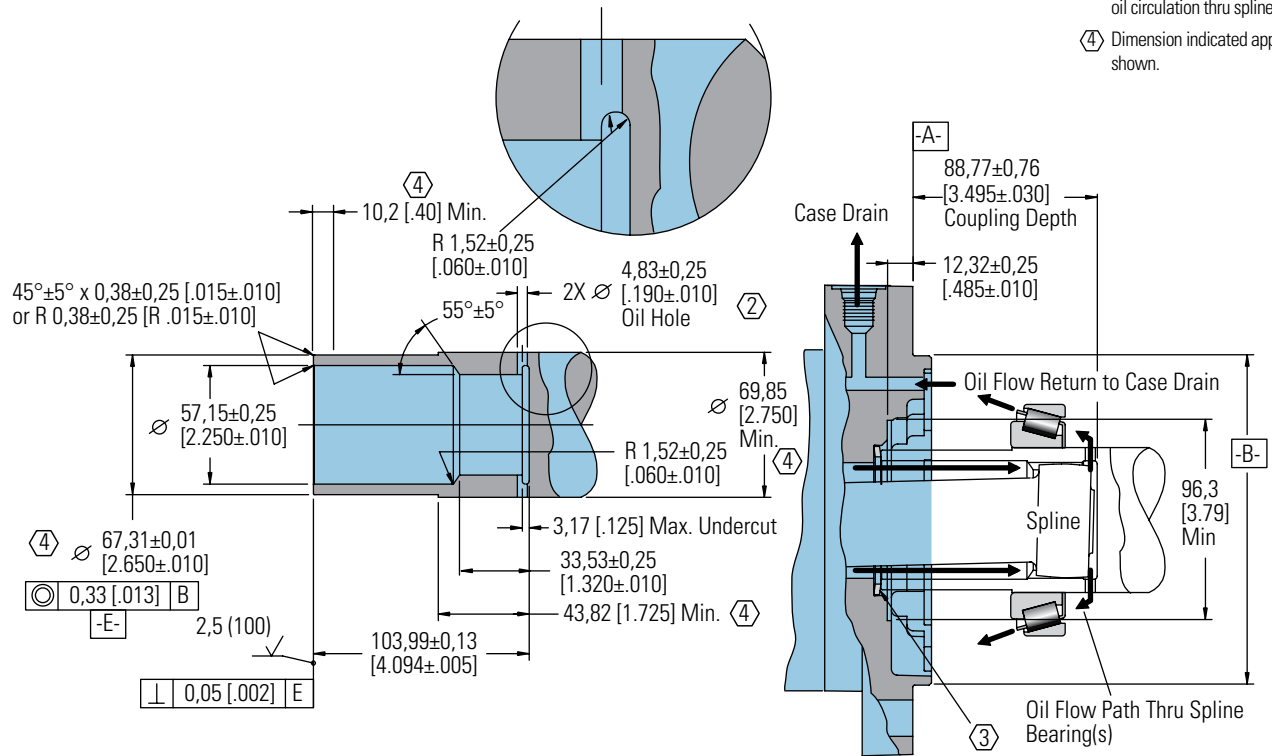


VIS 45 Series

Installation Information

Bearingless

- 1 Internal spline in mating part to be per spline data. Specification material to be ASTM A304, 8620H carburize to a hardness of 59-62 HRC with case depth (to 50HRC) of 0,76 -1,27 [.030 -.050]. Dimensions apply after heat treat.
- 2 Mating part to have critical dimensions as shown. Oil holes must be provided and open for proper oil circulation.
- 3 Seal to be furnished with motor for proper oil circulation thru splines.
- 4 Dimension indicated applies within area shown.



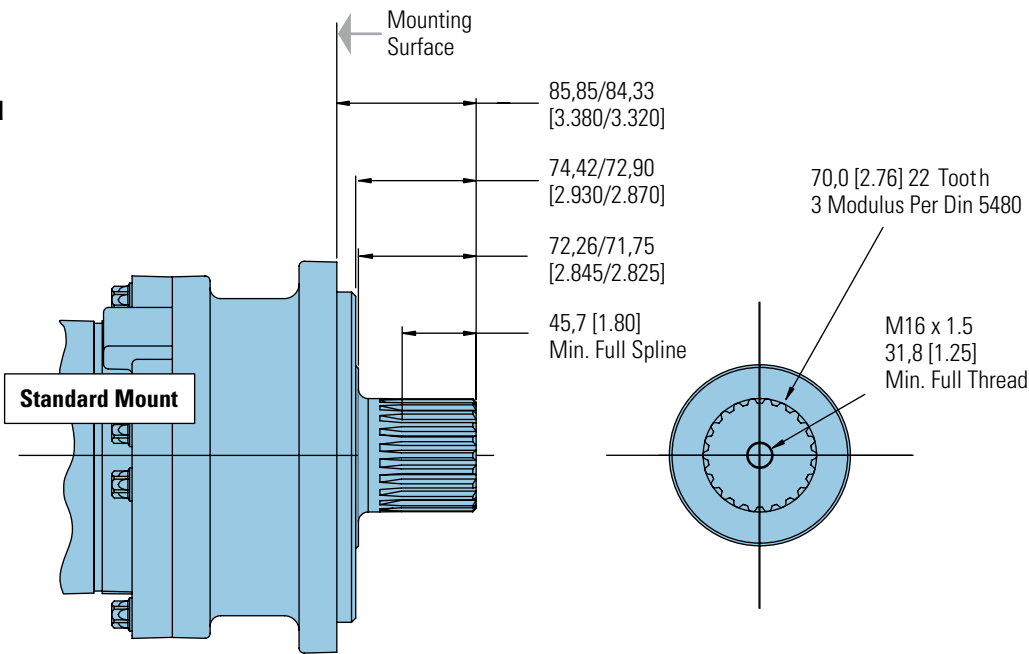
Spline Pitch	8/16
Pressure Angle	30°
Number of teeth	16
Class of Fit	Ref. 5
Type of Fit	Side
Pitch Diameter	Ref. 50,80000 [2.000000] $\text{Ⓢ} 0,33 [.013] \text{ B}$
Base Diameter	Ref. 43,994090032 [1.7320508]
Major Diameter	56,34±0,15 [2.218±.006]
Min. Minor Diameter	48,44±0,08 [1.907±.003]
Form Diameter, Min.	55,22 [2.174]
Fillet Radius	1,02±0,25 [.040±.010]
Tip Radius	0,38±0,13 [.015±.005]
Finish	1,6 (63)
Involute Profile Variation	+0,000 -0,025 [+0.0000 -0.0010]
Total Index Variation	0,041 [.0016]
Lead Variation	0,015 [.0006]
Circular Space Width:	
Maximum Actual	6,180 [.2433]
Minimum Effective	6,048 [.2381]
Maximum Effective	Ref. 6,099 [.2401]
Minimum Actual	Ref. 6,114 [.2407]
Dimension Between Two Pins	Ref. 42,659 ±0,05 [1.6795±.0020]
Pin Diameter	6,223 [.2450]

VIS 45 Series

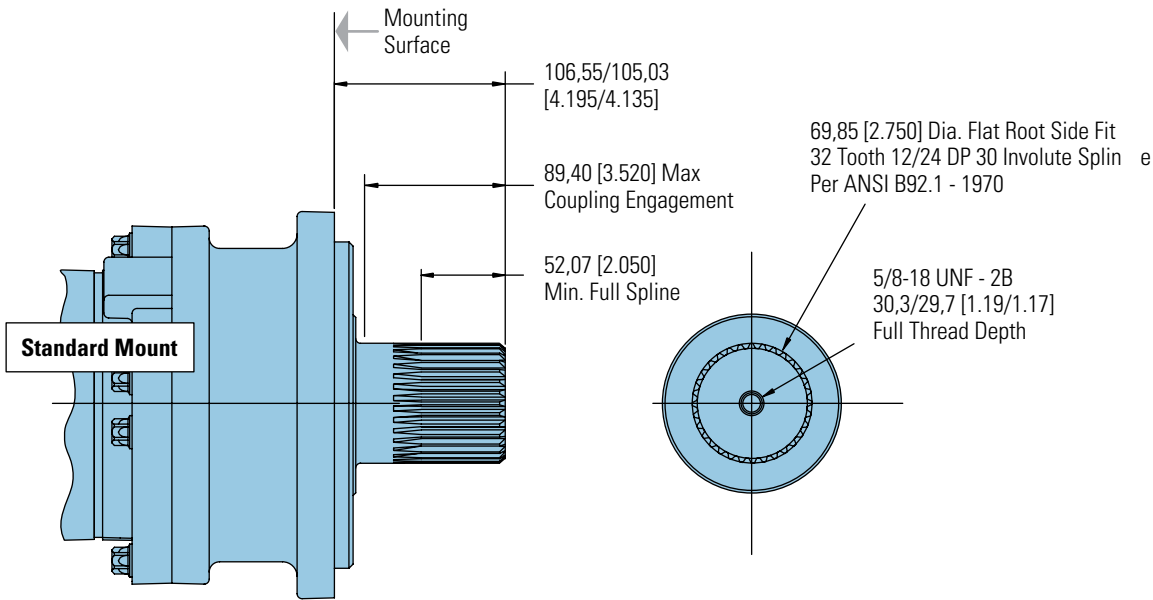
Dimensions Shafts

Splined

70 mm 22 Tooth Splined



2-3/4 Inch 32 Tooth Splined

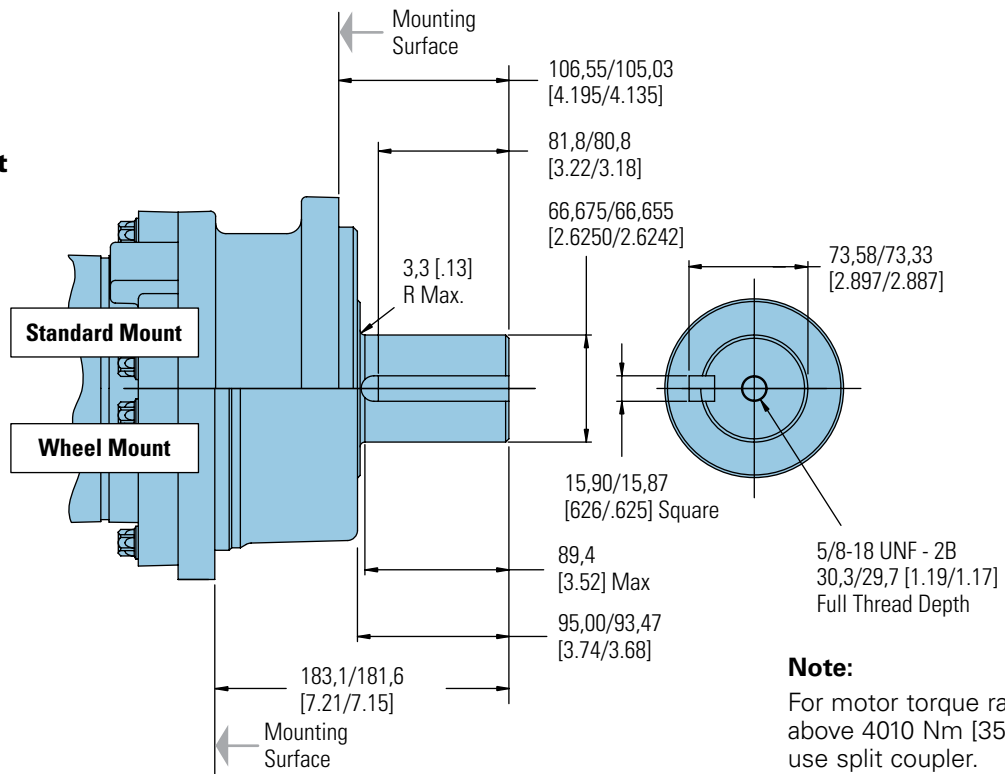


VIS 45 Series

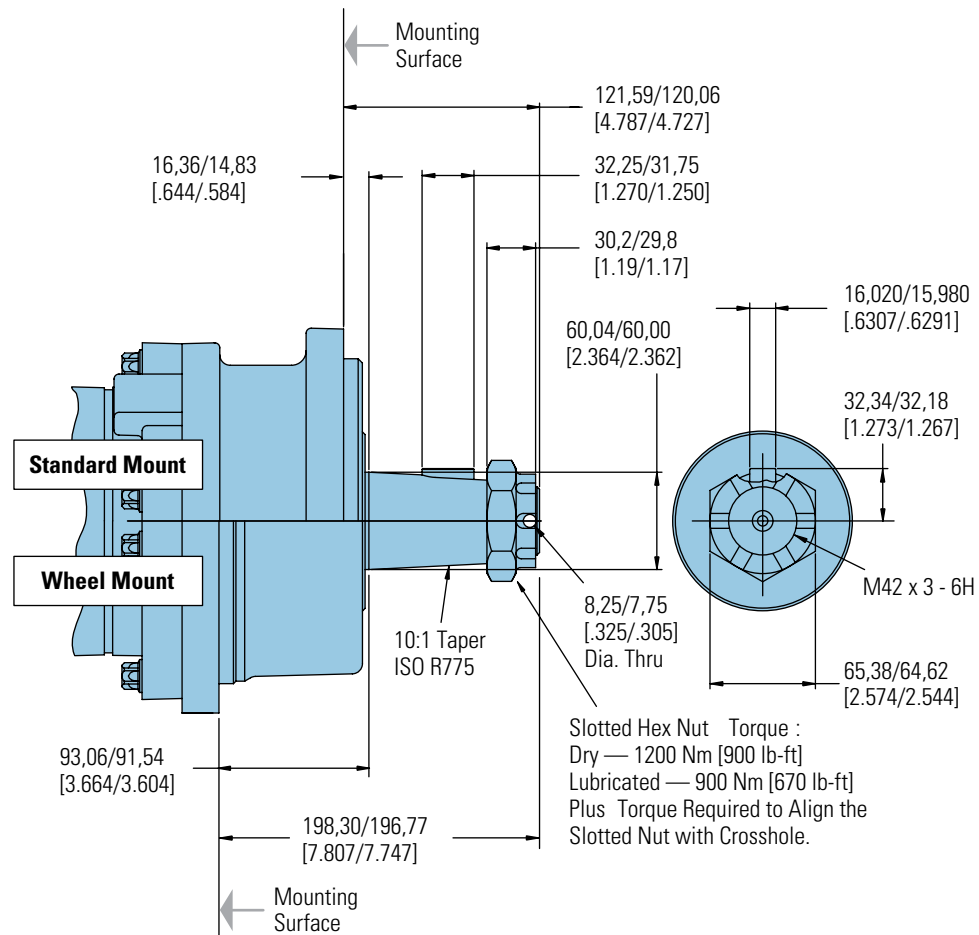
Dimensions Shafts

Keyed

2-5/8 Inch Straight



60 mm Tapered



VIS 45 Series

Side Load Capacity

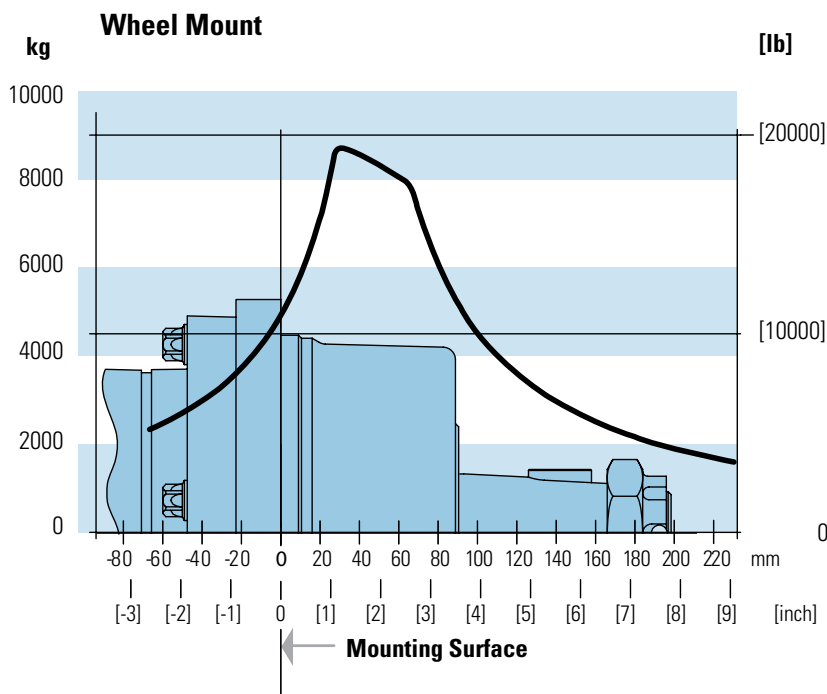
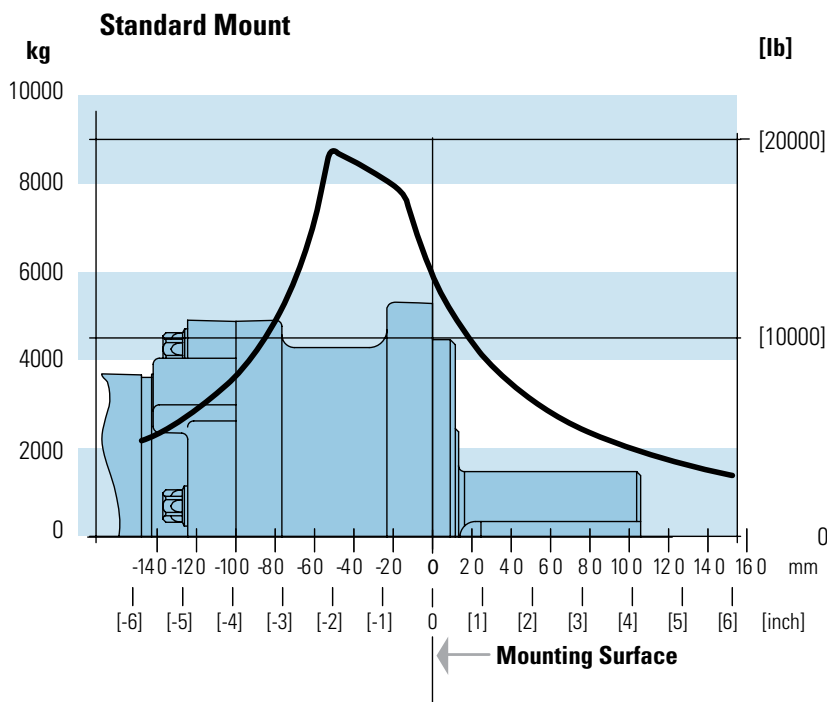
These curves indicate the radial load capacity on the motor shaft(s) at various locations.

The curve is based on B 10 bearing life (2000 hours or 12,000,000 shaft revolutions at 100 RPM) at rated output torque.

To determine radial load at speeds other than 100 RPM, multiply the load values given on the bearing curve by the factors in the chart below.

RPM	Multiplication Factor
50	1.23
100	1.00
200	0.81
300	0.72
400	0.66
500	0.62
600	0.58
700	0.56
800	0.54

For 3,000,000 shaft revolutions or 500 hours — Increase these shaft loads 52%.



VIS 45 Series

Product Numbers

Closed Loop

Use three-digit prefix (155-, 156-, or 157-) plus four-digit number from charts for complete product number (ex: 157-0034).

Orders will not be accepted without the three-digit prefix.

SAE

MOUNTING	SHAFT	PORT SIZE	DISPL. cm ³ /r [in ³ /r] / PRODUCT NUMBER				
			630 [38.6]	805 [48.6]	990 [60.5]	1245 [76.0]	1560 [95.0]
Standard	2-5/8 inch Straight	1-5/16-12 UNF O-ring (2) 9/16-18 UNC Drain Port (1)	155-0107	-0108	-0109	-0110	-0111
	60 mm Tapered	1-5/16-12 UNF O-ring (2) 9/16-18 UNC Drain Port (1)	155-0114	-0115	-0116	-0117	-0118
	70 mm 22 Tooth Splined	1-5/16-12 UNF O-ring (2) 9/16-18 UNC Drain Port (1)	155-0121	-0122	-0123	-0124	-0125
	2-3/4 inch 32 Tooth Splined	1-5/16-12 UNF O-ring (2) 9/16-18 UNC Drain Port (1)	155-0128	-0085	-0129	-0130	-0131
Wheel	2-5/8 inch Straight	1-5/16-12 UNF O-ring (2) 9/16-18 UNC Drain Port (1)	156-0039	-0040	-0041	-0042	-0043
	60 mm Tapered	1-5/16-12 UNF O-ring (2) 9/16-18 UNC Drain Port (1)	156-0046	-0047	-0048	-0049	-0050
Bearingless	(8 Bolt)	1-5/16-12 UNF O-ring (2) 9/16-18 UNC Drain Port (1)	157-0066	-0067	-0068	-0069	-0070
	(4 Bolt)	1-5/16-12 UNF O-ring (2) 9/16-18 UNC Drain Port (1)	157-0004	-	-	-	-

157-0004

ISO

MOUNTING	SHAFT	PORT SIZE	DISPL. cm ³ /r [in ³ /r] / PRODUCT NUMBER				
			630 [38.6]	805 [48.6]	990 [60.5]	1245 [76.0]	1560 [95.0]
Standard	2-5/8 inch Straight	G 1 (BSP) (2) G 1/4 (BSP) Drain Port (1)	155-0134	-0135	-0136	-0137	-0138
	60 mm Tapered	G 1 (BSP) (2) G 1/4 (BSP) Drain Port (1)	155-0141	-0142	-0143	-0144	-0145
	70 mm 22 Tooth Splined	G 1 (BSP) (2) G 1/4 (BSP) Drain Port (1)	155-0148	-0149	-0150	-0151	-0152
	2-3/4 inch 32 Tooth Splined	G 1 (BSP) (2) G 1/4 (BSP) Drain Port (1)	155-0155	-0156	-0157	-0158	-0159
Wheel	2-5/8 inch Straight	G 1 (BSP) (2) G 1/4 (BSP) Drain Port (1)	156-0053	-0054	-0055	-0056	-0057
	60 mm Tapered	G 1 (BSP) (2) G 1/4 (BSP) Drain Port (1)	156-0060	-0061	-0062	-0063	-0064
Bearingless	(8 Bolt)	G 1 (BSP) (2) G 1/4 (BSP) Drain Port (1)	157-0074	-0075	-0076	-0077	-0078
	(4 Bolt)	G 1 (BSP) (2) G 1/4 (BSP) Drain Port (1)	157-0081	-	-	-	-

157-0081

Note:

The product numbers on this page are for motors used in closed loop circuits. They include a back-pressure relief valve that is set at 15,2 bar [220 PSI].

- A case drain is required for all closed loop VIS motor applications.
- The maximum case pressure for the VIS motor is 3,5 bar [50 PSI].

VIS 45 Series

Model Code

The following 16 - digit coding system has been developed to identify all of the configuration options for the VIS 45 motor. Use this model code to specify a motor with the desired features. All 16 digits of the code must be present when ordering. You may want to photocopy the matrix below to ensure that each number is entered in the correct box.

A C B			* *		*	* *		*	*	*	0 0		*	0	E
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16

1, 2, 3 Product Series

ACB – VIS 45 Motor

4, 5 Displacement cm³/r [in³/r]

39 – 630 [38.6]

49 – 805 [48.6]

60 – 990 [60.5]

76 – 1245 [76.0]

95 – 1500 [95.0]

6 Mounting Type

A – 4 Bolt Bearingless
158,70 [6.250] Pilot Dia.
With 9,07 [.355] Pilot Length
and 17,53 [.690] Dia holes
on 190,50 [7.500] Dia. B. C.
- Max. Torque Allowed 3615
Nm [32000 lb - in] (Displ.
Code 32, 35, 39 Only)

C – 8 Bolt Bearingless
158,70 [6.250] Pilot Dia.
With 9,07 [.355] Pilot Length
and 17,53 [.690] Dia holes
on 190,50 [7.500] Dia. Bolt
Circle

D – 4 Bolt Wheel Mount
200,0 [7.87] Pilot Dia. With
9,0 [.35] Pilot Length and
20,57 [.810] Dia. Holes on
250,0 [9.84] Dia. Bolt Circle

H – 4 Bolt Standard Mount
200,0 [7.87] Pilot Dia. With
9,0 [.35] Pilot Length and
20,57 [.810] Dia. Holes on
250,00 [9.84] Dia. Bolt Circle

7, 8 Output Shaft

00 – None (Bearingless)

05 – 2-5/8 inch Dia. Straight
Shaft with 5/8-18 UNF-2B
Thread in End and 15,88
[.625] Sq. X 81,3 [3.20]
Straight Key

06 – 70 mm Dia. 22 Tooth
3 Modulus Splined Shaft Per
DIN 5480 with M16 X 1,5
Thread in End

08 – 2-3/4 inch Dia. Flat
Root Side Fit 32 Tooth 12/24
DP 30°. Involute Spline with
5/8-18 UNF-2B Thread in End

09 – 60 mm Dia. 10:1
Tapered Shaft Per ISO R775
with M42 x 3 - 6H Threaded
Shaft End, 16W x 10H x 32L
[.630W x .394H x 1.260L]

9 Ports

A – 1-5/16-12 UN-2B O-ring
Port, Accepts Fittings for
SAE J1926/1

B – G 1 (BSP) Ports, Accepts
Fittings with Elastomeric or
Deformable Metallic Sealing
Member Per DIN 3852

10 Case Flow Options

B – Check valve with
leakage orifice, no case
drain (for Open Loop only)

D – Shuttle Valve with Side
Facing 9/16-18 UNF-2B,
O-ring Port Case Drain,
Accepts Fittings for SAE
J1926/1, Case Drain
Required

H – Shuttle Valve with Side
Facing G 1/4 (BSP) Port
Case Drain, Case Drain
Required

11 Back-Pressure Relief

0 – None (for Open Loop
Only)

1 – Set at 15,2 bar [220 psi]
(for Servo Pumps)

3 – Set at 4,5 bar [65 psi]
(for Manual Pumps)

4 – Set at 20,7 bar [300 PSI]
(for High Pressure Servo
Pumps)

12, 13 Special Features

00 – None

14 Paint/ Special Packaging

0 – Primer, Individual Box

A – Low Gloss Black Primer,
Individual Box

B – No Paint, Bulk Box
Option

C – Low Gloss Black Primer,
Bulk Box Option

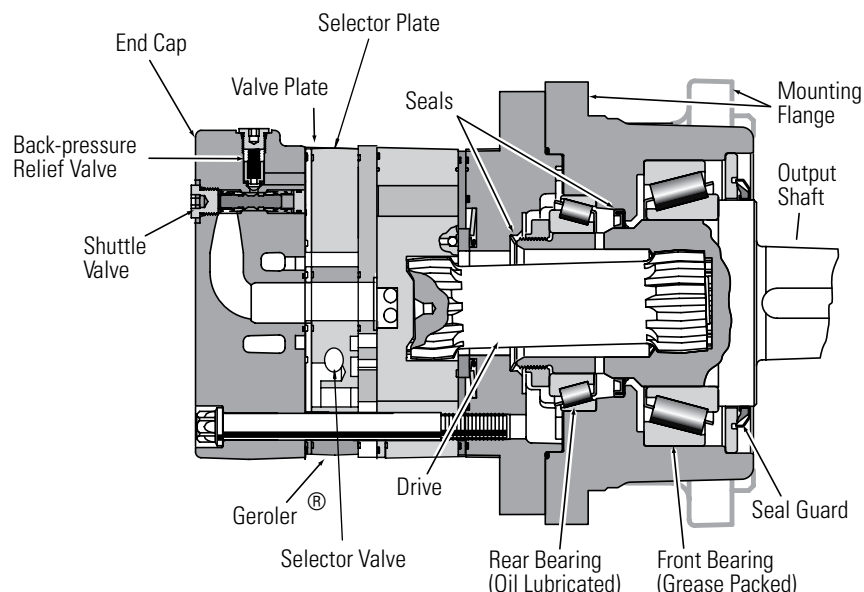
15 Eaton Assigned Code when Applicable

0 – Assigned Code

16 Eaton Assigned Design Code

E – Assigned Design Code

VIS 45 Series Two-speed



Specifications

VIS 45 Series motors are available with an integral two-speed feature that allows the operator to shift the motor between low speed high torque (LSHT) mode and high speed low torque (HSLT) mode. In the LSHT mode, output torque and rotation speed values are equal to those of the conventional VIS 45 motor. In the HSLT mode motor displacement is reduced by one third, resulting in a fifty percent increase in rotation speed and a torque output reduction of one third. The VIS 45 two speed motor is bidirectional. It will function with equal shaft output in either rotation direction (CW or CCW) in both LSHT and HSLT modes. Shift on the fly technology allows full-power operation throughout the full duration of the shift.

Changing between modes is accomplished by changing the displacement in a ratio of 1 to 1.5. An external two-position three-way control valve is required for shifting pressure to the pilot port between low pressure (LSHT mode) and pilot signal pressure (HSLT mode). An integral selector valve shifts the motor from LSHT mode to HSLT mode. Initially, low pressure is supplied to the pilot port. The selector valve is biased to LSHT mode by a return spring. When pilot signal pressure is supplied to the pilot port and 3,5 Δbar [50 ΔPSI] is reached, the selector valve overcomes return spring force and the shifts the spool to select HSLT mode. Oil on the opposite side of the spool is drained to tank via the drain port. The pressure difference between the pilot port and drain port must be maintained to keep the motor in the high speed mode. When pilot pressure

is removed from the pilot port, the pressure in the pilot end of the spool valve is relieved and drained back through the control valve and the return spring forces the spool valve to LSHT position.

Pilot pressure may come from any source that will provide uninterrupted pressure during the high-speed mode operation. Allowable pilot pressure must be at least 3,5 Δbar [50 ΔPSI] and may be as high as full operating pressure of the motor.

All VIS 45 Series two speed motors are equipped with a return line shuttle for closed circuit applications as standard equipment. All options available on the conventional VIS 45 are also available on VIS 45 two speed motors.

Performance Data

In the LSHT mode, torque and speed values are equal to those of the conventional VIS 45 motor. In the HSLT mode, rotation speed is increased by fifty percent and torque output is reduced by one third.

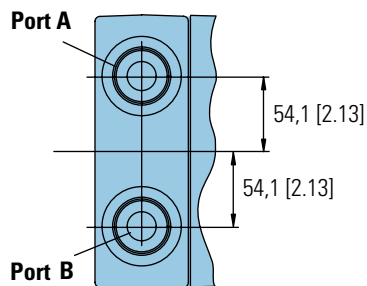
The VIS 45 two speed motor will function with equal shaft output in either rotation direction (CW or CCW) in both LSHT and HSLT modes.

VIS 45 Series

Two-speed

Dimensions

Standard Mount

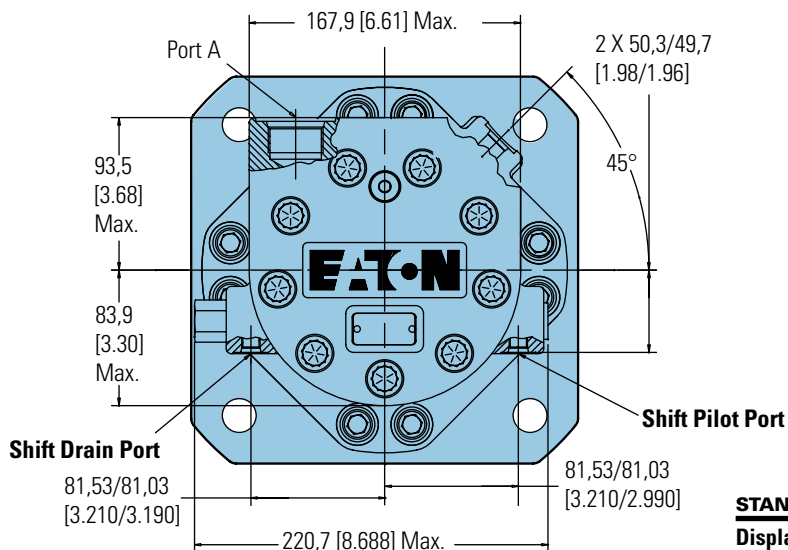
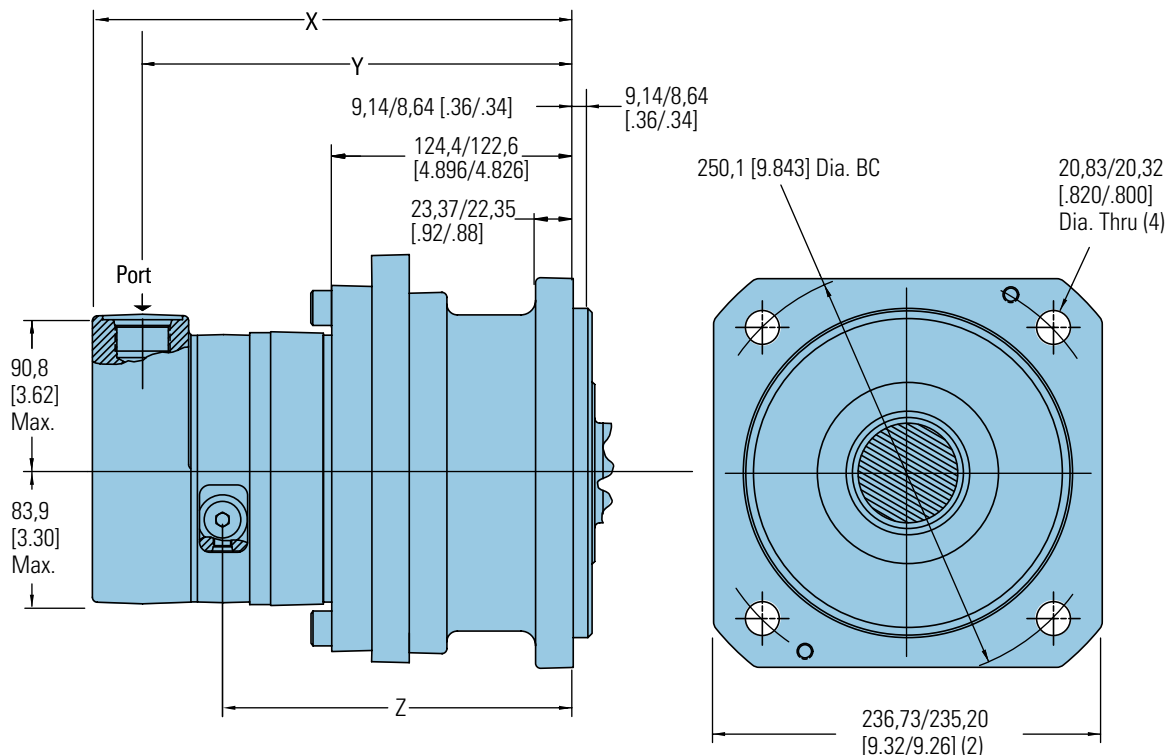


Ports

1-5/16-12 UN-2B SAE O-ring Ports (2)
 9/16-18 UNF-2B SAE O-ring Case Drain Port (1)
 7/16 -20 UNF -2B SAE O-ring Shift Ports (2)
 or
 G 1 (BSP) O-ring Ports (2)
 G 1/4 (BSP) O-ring Case Drain Port (1)
 7/16 -20 UNF -2B SAE O-ring Shift Ports (2)

Standard Rotation Viewed from Shaft End

Port A Pressurized — CW
 Port B Pressurized — CCW



STANDARD MOUNT

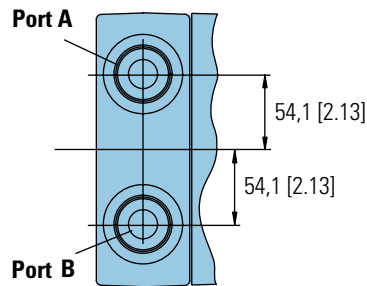
Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]	Z mm [inch]
630 [38.6]	295,5 [11.63]	263,2 [10.36]	216,3 [8.51]
805 [48.6]	305,9 [12.04]	273,6 [10.77]	226,7 [8.92]
990 [60.5]	318,3 [12.53]	286,0 [11.26]	239,1 [9.41]
1245 [76.0]	334,3 [13.16]	302,0 [11.89]	255,1 [10.04]
1560 [95.0]	353,3 [13.94]	321,0 [12.67]	274,1 [10.82]

VIS 45 Series

Two-speed

Dimensions

Wheel Mount

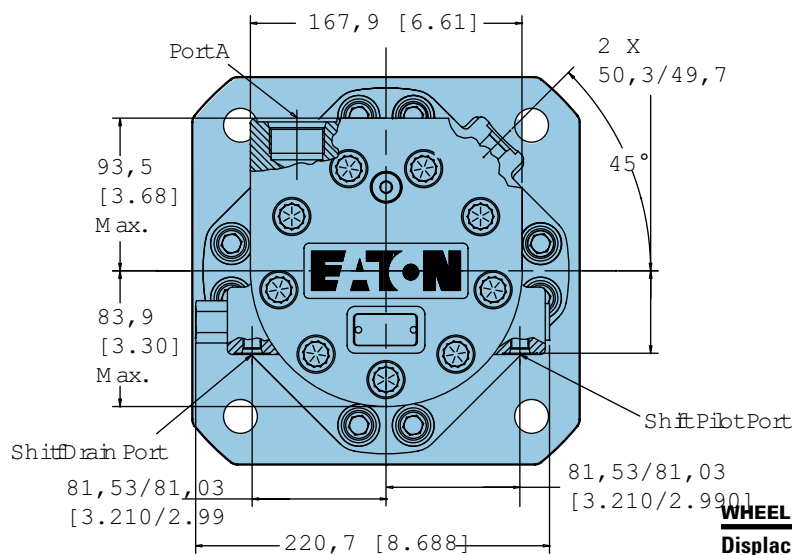
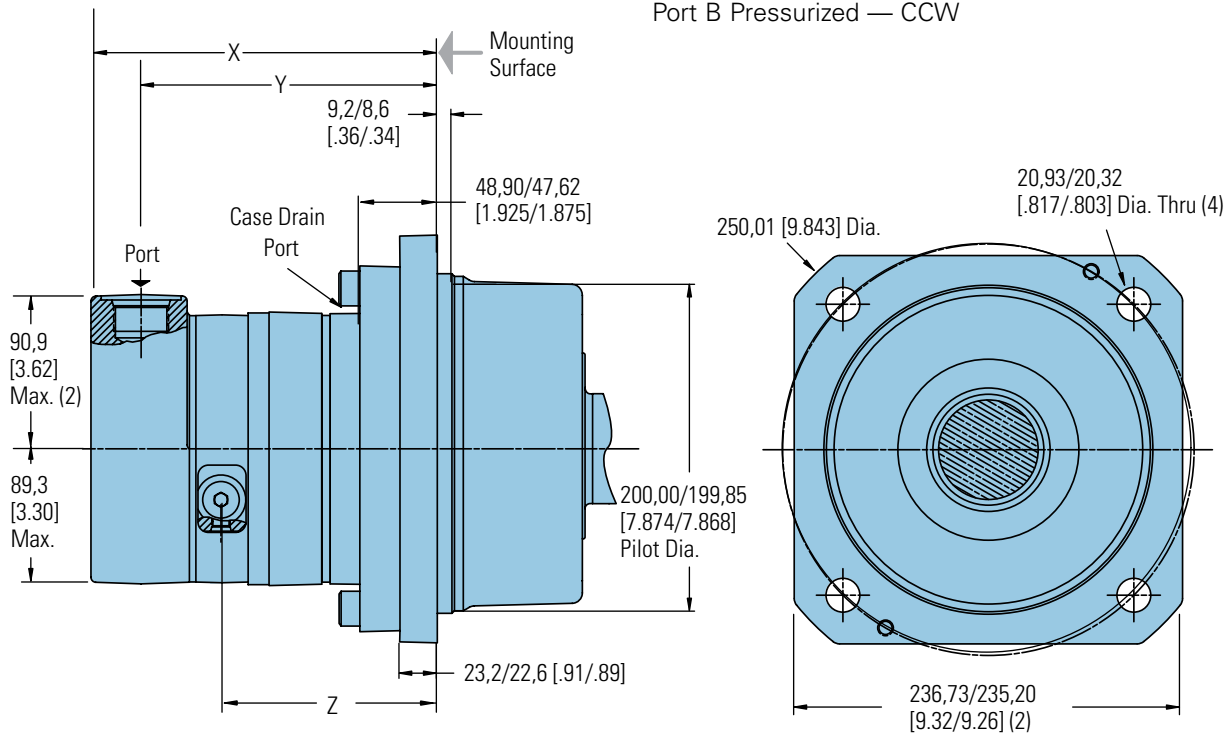


Ports

1-5/16-12 UN-2B SAE O-ring Ports (2)
 9/16-18 UNF-2B SAE O-ring Case Drain Port (1)
 7/16-20 UNF -2B SAE O-ring Shift Ports (2)
 or
 G 1 (BSP) O-ring Ports (2)
 G 1/4 (BSP) O-ring Case Drain Port (1)
 7/16-20 UNF -2B SAE O-ring Shift Ports (2)

Standard Rotation Viewed from Shaft End

Port A Pressurized — CW
 Port B Pressurized — CCW



WHEEL MOUNT

Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]	Z mm [inch]
630 [38.6]	218,8 [8.61]	186,5 [7.34]	139,6 [5.49]
805 [48.6]	229,2 [9.02]	196,9 [7.75]	150,0 [5.90]
990 [60.5]	241,6 [9.51]	209,4 [8.24]	162,4 [6.39]
1245 [76.0]	257,6 [10.14]	225,6 [8.88]	178,4 [7.02]
1560 [95.0]	276,6 [10.92]	245,4 [9.66]	197,4 [7.80]

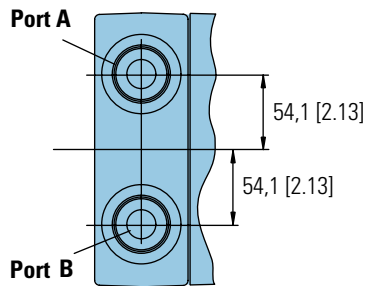
D-2

VIS 45 Series

Two-speed

Dimensions

Bearingless



Ports

1-1/16-12 UN-2B SAE O-ring Ports (2)
 9/16-18 UNF-2B SAE O-ring Case Drain Port (1)
 7/16 -20 UNF -2B SAE O-ring Shift Ports (2)
 Or
 G 3/4 (BSP) O-ring Ports (2)
 G 1/4 (BSP) O-ring Case Drain Port (1)
 7/16 -20 UNF -2B SAE O-ring Shift Ports (2)

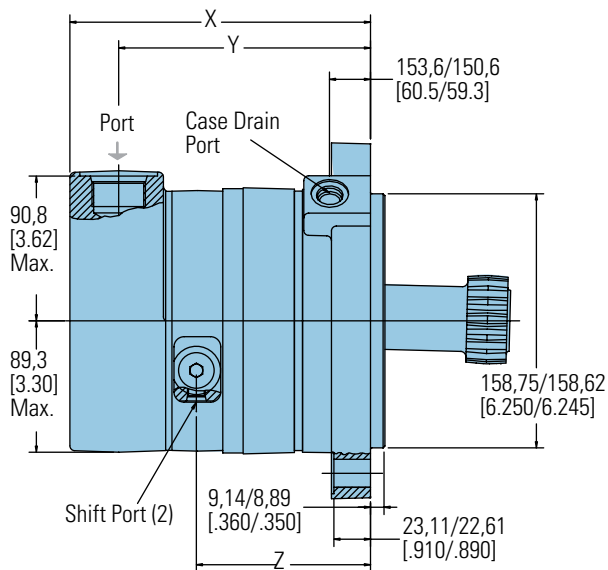
Standard Rotation Viewed from Drive End

Port A Pressurized — CW
 Port B Pressurized — CCW

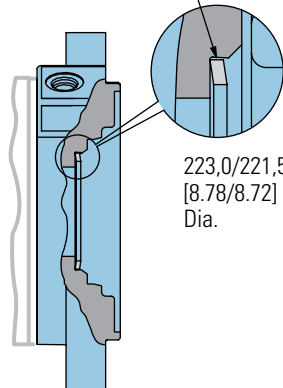
For VIS 45 two-speed bearingless motor application information, contact your Eaton representative (mating coupling blanks available from Eaton Hydraulics).

Note:

After machining blank, part must be hardened per Eaton specification.

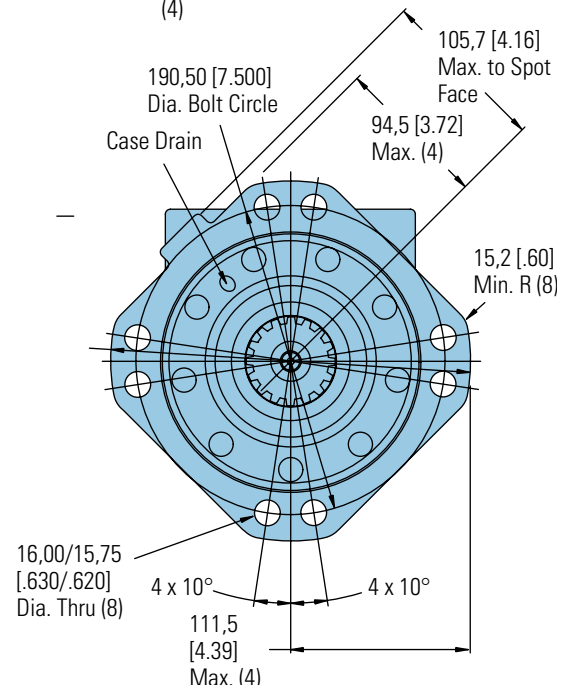
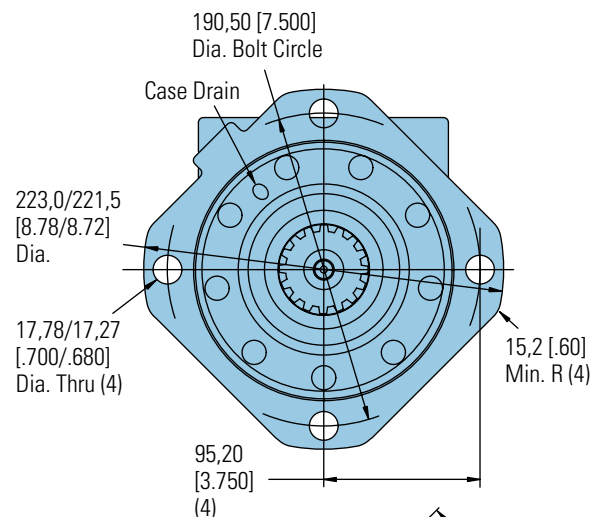
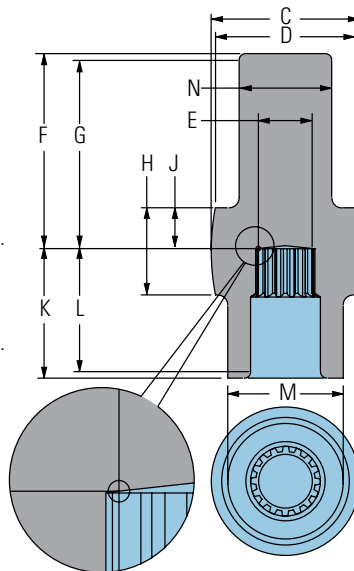


Shaft Face Seal
 Furnished with Motor



Mating Coupling Blank Eaton Part No. 13521-003

C 116,3 [4.58] Dia. Max.
D 111,8 [4.40] Dia. Min.
E 37,64 [1.482] Dia.
F 136,7 [5.38] Max.
G 131,6 [5.18] Min. Full Form Dia.
H 64,8 [2.55]
J 26,4 [1.04]
K 109,7 [4.32] Max.
L 104,6 [4.12] Min. Full Form Dia.
M 92,58 [3.645] Dia.
N 73,28 [2.885] Dia.



BEARINGLESS MOTORS

Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]	Z mm [inch]
630 [38.6]	196,1 [7.72]	165,9 [6.53]	116,9 [4.60]
805 [48.6]	206,5 [8.13]	176,3 [6.94]	127,3 [5.01]
990 [60.5]	218,9 [8.62]	188,8 [7.43]	139,7 [5.50]
1245 [76.0]	235,2 [9.26]	205,0 [8.07]	156,0 [6.14]
1560 [95.0]	255,0 [10.04]	224,8 [8.85]	175,8 [6.92]

VIS 45 Series Two-speed

Product Numbers

(Closed Loop)

Use digit prefix—173-, 174- or 183- plus four digit number from charts for complete product number—

Example: 173-0013.

Orders will not be accepted without three digit prefix.

SAE

MOUNTING	SHAFT	PORT SIZE	DISPL. cm ³ /r [in ³ /r] / PRODUCT NUMBER				
			630 [38.6]	805 [48.6]	990 [60.5]	1245 [76.0]	1560 [95.0]
Standard	2-5/8 inch Straight	1-5/16-12 UNF O-ring (2) 9/16-18 UNC Drain Port (1)	174-0006	-0007	-0008	-0009	-0010
	60 mm Tapered	1-5/16-12 UNF O-ring (2) 9/16-18 UNC Drain Port (1)	174-0011	-0012	-0013	-0014	-0015
	70 mm 22 Tooth Splined	1-5/16-12 UNF O-ring (2) 9/16-18 UNC Drain Port (1)	174-0016	-0017	-0018	-0019	-0020
Wheel	2-3/4 inch 32 Tooth Splined	1-5/16-12 UNF O-ring (2) 9/16-18 UNC Drain Port (1)	174-0021	-0022	-0023	-0024	-0025
	2-5/8 inch Straight	1-5/16-12 UNF O-ring (2) 9/16-18 UNC Drain Port (1)	183-0006	-0007	-0008	-0009	-0010
	60 mm Tapered	1-5/16-12 UNF O-ring (2) 9/16-18 UNC Drain Port (1)	183-0011	-0012	-0013	-0014	-0015
Bearingless	(8 Bolt)	1-5/16-12 UNF O-ring (2) 9/16-18 UNC Drain Port (1)	173-0008	-0009	-0010	-0011	-0012
	(4 Bolt)	1-5/16-12 UNF O-ring (2) 9/16-18 UNC Drain Port (1)	173-0013	-	-	-	-

173-0013

ISO

MOUNTING	SHAFT	PORT SIZE	DISPL. cm ³ /r [in ³ /r] / PRODUCT NUMBER				
			630 [38.6]	805 [48.6]	990 [60.5]	1245 [76.0]	1560 [95.0]
Standard	2-5/8 inch Straight	G 1 (BSP) (2) G 1/4 (BSP) Drain Port (1)	174-0026	-0027	-0028	-0029	-0030
	60 mm Tapered	G 1 (BSP) (2) G 1/4 (BSP) Drain Port (1)	174-0031	-0032	-0033	-0034	-0035
	70 mm 22 Tooth Splined	G 1 (BSP) (2) G 1/4 (BSP) Drain Port (1)	174-0036	-0037	-0038	-0039	-0040
Wheel	2-3/4 inch 32 Tooth Splined	G 1 (BSP) (2) G 1/4 (BSP) Drain Port (1)	174-0041	-0042	-0043	-0044	-0045
	2-5/8 inch Straight	G 1 (BSP) (2) G 1/4 (BSP) Drain Port (1)	183-0016	-0017	-0018	-0019	-0020
	60 mm Tapered	G 1 (BSP) (2) G 1/4 (BSP) Drain Port (1)	183-0021	-0022	-0023	-0024	-0025
Bearingless	(8 Bolt)	G 1 (BSP) (2) G 1/4 (BSP) Drain Port (1)	173-0014	-0015	-0016	-0017	-0018
	(4 Bolt)	G 1 (BSP) (2) G 1/4 (BSP) Drain Port (1)	173-0019	-	-	-	-

173-0019

Note:

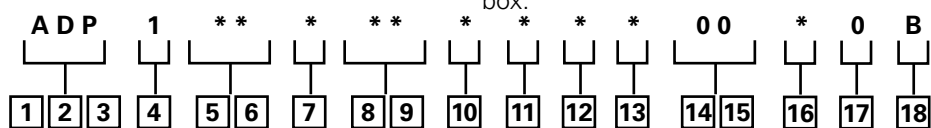
The product numbers on this page are for motors used in closed loop circuits. They include a back-pressure relief valve that is set at 15,2 bar [220 PSI].

- A case drain is required for all closed loop VIS motor applications.
- The maximum case pressure for the VIS motor is 3,5 bar [50 PSI].

VIS 45 Series Two-speed

Model Code

The following 18-digit coding system has been developed to identify all of the configuration options for the VIS 45 Two-Speed motor. Use this model code to specify a motor with the desired features. All 18 digits of the code must be present when ordering. You may want to photocopy the matrix below to ensure that each number is entered in the correct box.



1, 2, 3 Product Series

ADP – VIS 45 Two-speed Motor

4 Eaton Assigned Code

1 – Assigned Code

5, 6 Displacement cm³/r [in³/r]

49 – 805 [48.6]

60 – 990 [60.5]

76 – 1245 [76.0]

95 – 1560 [95.0]

7 Mounting Type

A – 4 Bolt Bearingless
158,70 [6.250] Pilot Dia.
With 9,07 [.355] Pilot Length
and 17,53 [.690] Dia holes
on 190,50 [7.500] Dia. B. C.
- Max. Torque Allowed 3615
Nm [32000 lb-in] (Displ.
Code 32, 35, 39 Only)

C – 8 Bolt Bearingless
158,70 [6.250] Pilot Dia.
With 9,07 [.355] Pilot Length
and 17,53 [.690] Dia holes
on 190,50 [7.500] Dia. Bolt
Circle

D – 4 Bolt Wheel Mount
200,0 [7.87] Pilot Dia. With
9,0 [.35] Pilot Length and
20,57 [.810] Dia. Holes on
250,0 [9.84] Dia. Bolt Circle

H – 4 Bolt Standard Mount
200,0 [7.87] Pilot Dia. With
9,0 [.35] Pilot Length and
20,57 [.810] Dia. Holes on
250,00 [9.84] Dia. Bolt Circle

8, 9 Output Shaft

00 – None (Bearingless)

05 – 2-5/8 inch Dia. Straight
Shaft with 5/8-18 UNF-2B
Thread in End and 15,88
[.625] Sq. X 81,3 [3.20]
Straight Key

06 – 70 mm Dia. 22 Tooth
3 Modulus Splined Shaft Per
DIN 5480 with M16 X 1,5
Thread in End

08 – 2-3/4 inch Dia. Flat
Root Side Fit 32 Tooth 12/24
DP 30°. Involute Spline with
5/8-18 UNF-2B Thread in End

09 – 60 mm Dia. 10:1
Tapered Shaft Per ISO R775
with M42 x 3 - 6H Threaded
Shaft End, 16W x 10H x 32L
[.630W x .394H x 1.260L]

10 Ports

A – 1-5/16-12 UN-2B O-ring
Port, Accepts Fittings for
SAE J1926/1

B – G 1 (BSP) Straight
Thread Ports

11 Case Flow Options

D – Shuttle Valve with Side
Facing 9/16-18 UNF-2B,
O-ring Port Case Drain,
Accepts Fittings for SAE
J1926/1, Case Drain
Required

F – Shuttle Valve with Side
Facing G 1/4 (BSP) Port
Case Drain, Case Drain
Required

12 Back-Pressure Relief

1 – Set at 15,2 bar [220 psi]
(for Servo Pumps)

3 – Set at 4,5 bar [65 psi]
(for Manual Pumps)

4 – Set at 20,7 bar [300 PSI]
(for High Pressure Servo
Pumps)

13 Eaton Assigned Code

0 – Assigned Code

14, 15 Special Features

00 – None

16 Paint/ Special Packaging

0 – Primer, Individual Box

A – Low Gloss Black Primer,
Individual Box

B – No Paint, Bulk Box
Option

C – Low Gloss Black Primer,
Bulk Box Option

17 Eaton Assigned Code when Applicable

0 – Assigned Code

18 Eaton Assigned Design Code

B – Assigned Design Code

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